



19-Aug-2022

**PCN #:** PCN-22-149999

**Subject :** AMPSEAL 8P, 14P, 23P & 35P Vertical Header - Automated Stitcher Addition

**Description of Change :** The Industrial and Commercial Transportation business unit of TE Connectivity is making a change to implement an automated stitching process for the assembly of the part number(s) listed below. These PNs are TE proprietary designs, therefore considered catalog/general market products. Level 4 PPAP will be provided upon request. PPAP and/or sample requests must be submitted within 14 days of PCN submission via [ict-ppap-request@te.com](mailto:ict-ppap-request@te.com) or ePPAP system. Submission will not occur without request. If PPAP is requested, disposition response is required within 14 days of submit date or it will be considered approved.

**Reason :** Dear Customer, we hereby inform you of this change. The change is necessary to increase production capacity. The change does not impact connector performance. **IMPORTANT:** No fit, form, or function change. Parts from the previous, and new, process can be used interchangeably in the field. Previously assembled components can remain stocked until use. Shipments may be mixed.

**Key Dates :**

**Contact By Date:** 16-Sep-2022

**Implementation Date:** 16-Sep-2022

<b>Product Affected</b>	<b>Alias Part Number</b>	<b>Substitute Part Number</b>	<b>AliasSub Part Number</b>
776231-2			
776231-4			
776275-2			
776275-1			
1-776261-2			
776261-2			
776276-1			
776231-1			
1-776230-1			
1-776228-4			
1-776230-5			

776228-4			
776230-2			
1-776230-4			
776261-1			
1-776275-2			
1-776230-6			
1-776275-1			
776262-4			
776200-2			
1-776228-2			
776228-1			
1-776276-2			
776262-1			
1-776200-1			
776276-2			
1-776231-5			
1-776262-4			
1-776261-1			
776228-2			
776200-5			
776200-1			
1-776231-1			
1-776231-4			
776228-5			
776261-5			
1-776200-4			
1-776262-1			
776261-4			
776230-1			
776230-5			
1-776276-1			
776200-4			
1-776200-2			
1-776230-2			
776231-5			
1-776228-5			

776262-5			
1-776261-4			
776262-2			
1-776231-6			
1-776261-5			
1-776228-1			
1-776262-2			
1-776200-5			
1-776231-2			
1-776262-5			
776230-4			

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.

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