Knurl cutting tool set A2For knurl cutting on lathes and automatic lathes



Application:

For producing knurl cutting profiles to DIN 82 RAA, RGE 45° and RGE 30° in the steel, stainless steel, non-ferrous metals and cast iron material groups.

set comprising: one each of interchangeable FL/KF head, 1 each of 20x25, 25x25 shafts, with cemented carbide bushings, setting gauge, instructions for use, cutting data and operating key

Advantage:

- High flexibility with interchangeable shanks and use as right-hand and left-hand tool on main spindle and counter-spindle
- Clearance-free clamping for high surface quality and service life
- User-friendly setting without disassembly

Art. no.	19100 390
For min. workpiece diameter	5 mm
For max. workpiece diameter	250 mm
Min./max. possible division	0.4-2 mm
Suitable for knurling wheel diameter	21.5 mm
Shaft length	110 mm



