



the sensor people





Figure can vary

Part no.: 50120059 CML720i-R05-1680.R/L-M12 Light curtain receiver





② IO-Link

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable transmitters
- · Part number code
- Notes
- Accessories



Technical data

Basic data			
Series	720		
Operating principle	Throughbeam principle		
	Receiver		
Device type Contains	Accessories for the use of the BT-2R1		
Application	Object measurement		
Special design			
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning		
Optical data			
Operating range	Guaranteed operating range		
Operating range	0.1 3.5 m		
Operating range limit	Typical operating range		
Operating range limit	0.1 4.5 m		
Measurement field length	1,680 mm		
Number of beams	336 Piece(s)		
Beam spacing	5 mm		
, ,			
Measurement data			
Ainimum object diameter	10 mm		
Protective circuit	Polarity reversal protection Short circuit protected Transient protection		
Performance data			
Supply voltage U _B	18 30 V , DC		
Residual ripple	0 15 % , From U _B		
Open-circuit current	0 350 mA , The specified values refer to the entire package consisting of transmitter and receiver.		
Inputs/outputs selectable			
Output current, max.	100 mA		
Input resistance	6,000 Ω		
Number of inputs/outputs selectable	4 Piece(s)		
Туре	Inputs/outputs selectable		
Voltage type, outputs	DC		
Switching voltage, outputs	Typ. U _B / 0 V		
Voltage type, inputs	DC		
Switching voltage, inputs	high: ≥6V Iow: ≤4V		
Input/output 1			
Activation/disable delay	0 1 ms		
Timing			
Readiness delay	400 ms		
Cycle time	10.48 ms		
Response time per beam	30 µs		
Cosponse time per beam	υυ μο		



Interface		
Type	IO-Link	
IO-Link	IO-LIIIK	
COM mode	COM2	
Specification	V1.0.1	
Specification	V1.0.1 V1.1	
Min. cycle time	COM2 = 2.3 ms	
Service interface		
Туре	IO-Link	
IO-Link		
Function	Configuration via software	
	Service	
Connection		
Number of connections	2 Piece(s)	
Plug outlet	Rear side	
Connection 1		
Function	Configuration interface	
	Signal IN Signal OUT	
	Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	
Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	
Mechanical data		
Design	Cubic	
Dimension (W x H x L)	29 mm x 35.4 mm x 1,703 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic	
Net weight	1,850 g	
Housing color	Silver	
Type of fastening	Groove mounting	
	Via optional mounting device	
Operation and display		
Type of display	LED OLED display	
Number of LEDs	2 Piece(s)	

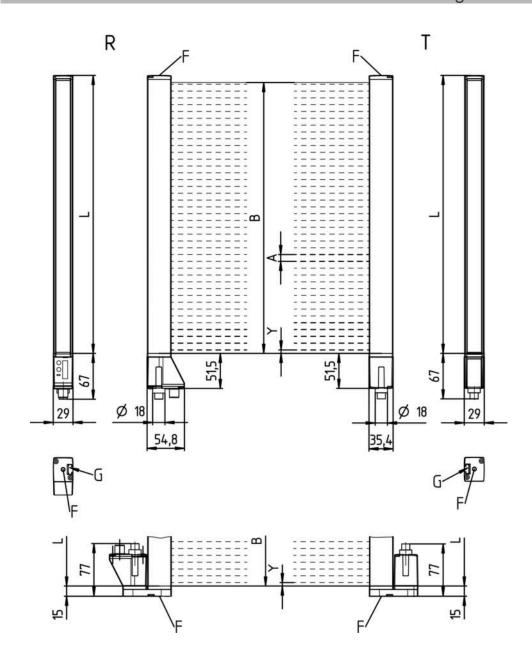


Type of configuration	Software		
	Teach-in		
Environmental data			
Ambient temperature, operation	-30 60 °C	-30 60 °C	
Ambient temperature, storage	-40 70 °C		
Certifications			
Degree of protection	IP 65		
Protection class	III		
Certifications	c CSA US		
Standards applied	IEC 60947-5-2		
Classification			
Customs tariff number	90314990		
eCl@ss 8.0	27270910		
eCl@ss 9.0	27270910		
ETIM 5.0	EC002549		
ETIM 6.0	EC002549	EC002549	

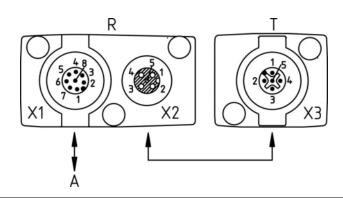
Dimensioned drawings

All dimensions in millimeters





- A Beam spacing 5 mm B Measurement field length 1680 mm
- F M6 thread
- G Fastening groove
- L Profile length 1688 mm
- T Transmitter
- R Receiver
- Y 2.5 mm



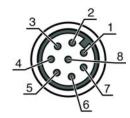


APWR / SW IN/OUT

Electrical connection

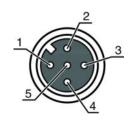
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	104
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50119469	CML720i- T05-1680.R-M12	Light curtain transmitter	Operating range: 0.1 3.5 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain		
7XXi	Series: 720i: 720i series 730i: 730i series		
Υ	Device type: T: transmitter R: receiver		
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment: A: connector outlet, axial R: rear connector outlet		
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment: -PS: Power Setting		
EEE	Electrical connection: M12: M12 connector		
FFF	-EX: Explosion protection:		

N	0	•	æ

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c			cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.