



# Product Change Notification

<b>Date Issued :</b>	March 14, 2022	<b>PCN Number :</b>	511722
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	This notification is to inform you about equipment transfer that have been used to manufacture impacted part(s). Equipment have been moved to different site/ location/ premises. No changes will be made to product as part of this change.		
<b>Reason for Short Notice :</b>	Update Previously Issued Change Notice		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	March 15, 2022		
<b>Sample Availability Date:</b>	March 05, 2022		
<b>Internal Molex Qualification Date :</b>	March 09, 2022		
<b>Last date to request Samples by Customer :</b>	March 15, 2022		
<b>Traceability Code Markings / Date :</b>	Product made after planned implementation date can contain the change		

Before Picture

## OVERVIEW

- After setting up of new plating lines in Bangalore, we decided to consolidate all plating operations at Bangalore plant & accordingly PCN was raised & approved for plating of parts in Bangalore plant (8204) for the finished goods manufactured in Gandhinagar (8231). As stamping & plating operations are sequential, if stamping is also consolidated at Bangalore, it would avoid back & forth movement of parts between the two locations & can avoid potential damages if any during transit.
- As a part of this transfer shoot & ship parts will be manufactured at 8204 (BCP) & ship to respective customers.
- The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard industry requirements. Molex internal release test based on the relevant part specifications defined by Product Engineering will be executed before delivery

8231 plant



After Picture

**TRANSFERRING STAMPING LOCATION**

- Transfer of this stamping operations of shoot & ship parts to Bangalore 8204 plant (Molex India Private Limited, Plot No. 61P, 62 & 63, Bengaluru Aerospace Park Industrial Area, Dummanahalli Village, Jala Hobli, Bengaluru North Taluk – 562 129) from 10<sup>th</sup> March 2022.
- Part numbers : 367990001, 367990002, 368760001, 368760002, 2050328000, 2050338000, 2077770001, 2077770002
- Product Impact- No impact to fit, form & function as same tools are transferred from Gandhinagar to Bangalore connector plant
- Both Gandhinagar & Bangalore connector plants are certified to IATF 16949 Quality management Systems & ISO 14001 environmental management systems
- PPAP Level 1 will be made available on request. If PPAP , FAI documents are required, please notify concerned sales contact within 14 days of receipt of PCN.
- Previously issued PCN reference 510845 & 510874 for stamping relocation

**8204 plant**

# RELEASED

You may address inquiries regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:511722](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:511722)  
or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 511722** " in the e-mail Subject line for faster response.

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