

## Screw tap, HSSE-PM Carbo M ISO 2 (6H) 40° (right) 376 C

For use in non-ferrous metals

**ATORN®**



### Application

For producing metric threads on CNC or conventional machines in **blind holes** in the non-ferrous metals material group.

### Version

- Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

### Advantage

- Specialised use with optimised chip geometry for use in NF metals.
- Innovative carbo coating for very good sliding properties and emergency operating function if coolant supply is interrupted.

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	19					24	22	18	22	18	18	16							

<b>Art. No.</b>	<b>13349 140</b>
<b>Type</b>	M MAX Control
<b>Thread type</b>	Metric thread
<b>Thread type x nominal diameter</b>	M14
<b>Pitch</b>	2 mm
<b>Hole type</b>	Blind hole ≤ 2.5xD
<b>Cutting material</b>	HSSE-PM
<b>Surface</b>	Carbo coating
<b>Lead angle shape</b>	C
<b>Tolerance of screw taps</b>	ISO 2 (6H)
<b>Twist angle</b>	40° (right)
<b>Shaft diameter</b>	11 mm
<b>Application type/machine type</b>	CNC, Conventional
<b>Core hole diameter</b>	12 mm
<b>Coolant supply</b>	External
<b>Length</b>	110 mm
<b>Shank square</b>	9 mm
<b>Cutting speed (steel 1000) suitability</b>	3
<b>Cutting speed (steel 1300) suitability</b>	3
<b>Overall stainless steel suitability</b>	3
<b>fitness not iron total</b>	1
<b>fitness Titan/Nickel/Super total</b>	3
<b>Cutting speed (cast) suitability</b>	3
<b>Cutting speed (hard 55) suitability</b>	3
<b>Cutting speed (hard 65) suitability</b>	3
<b>DIN</b>	376

### EAN-Code

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