

## Weldon surface chucks

in accordance with ISO 7388-1

**ATORN®**

### Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

### Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm<sup>2</sup>
- Case-hardened HRC 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤ 0.005 mm
- All functional surfaces machined

### Delivery

Supplied with clamping screw



<b>Art. no.</b>	<b>23157 815</b>
<b>Tool holding device</b>	SK 40
<b>Clamping diameter</b>	18 mm
<b>Projecting length</b>	200 mm
<b>Outer diameter</b>	50 mm
<b>Clearance length to collar</b>	181 mm
<b>Length 2</b>	24 mm
<b>Balancing quality</b>	G 2.5 at 25 rpm
<b>Form</b>	AD/AF

### EAN-Code

4050293706314