Thread boring bar, internal, left, with internal cooling for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

■ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish
- internal cooling for excellent process reliability and good chip removal

Art. No.	17747 320
ISO name	SIR/L 0010 K11B
Suitable for indexable insert size	11
Min. bore diameter	12 mm
Cutting edge diameter	10 mm
Shaft diameter	16 mm
Length	125 mm
Programming size	7.4 mm
Immersion depth	25 mm
Coolant supply	Internal
Tool design	Left

EAN-Code

4050293208771



