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the *sensor* people

Part no.: 68010204
MLC500T20-450H
Safety light curtain transmitter

Figure can vary

Contents

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Part no.: 68010204 – MLC500T20-450H – Safety light curtain transmitter

Technical data

Basic data	
Series	MLC 500
Device type	Transmitter
Cascading	Host
Contains	2x BT-NC sliding block
Application	Hand protection

Functions	
Functions	Range reduction Transmission channel changeover

Characteristic parameters	
Type	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Mission time T_M	20 years , EN ISO 13849-1

Protective field data	
Resolution	20 mm
Protective field height	450 mm
Operating range	0 ... 15 m

Optical data	
Number of beams	36 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED , Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group in acc. with EN 62471:2008

Electrical data		
Protective circuit		Overvoltage protection Short circuit protected
Performance data		
Supply voltage U_B		24 V , DC , -20 ... 20 %
Current consumption, max.		50 mA
Fuse		2 A semi time-lag
Inputs		
Number of digital switching inputs		1 Piece(s)
Switching inputs		
Type		Digital switching input
Switching voltage high, min.		18 V
Switching voltage low, max.		2.5 V
Switching voltage, typ.		22.5 V
Voltage type		DC

Connection	
Number of connections	2 Piece(s)

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Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Material	Metal
No. of pins	5 -pin
Connection 2	
Type of connection	Cable with connector
Function	Cascade, Guest Out Cascade, Middle Guest Out
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data	
Dimension (W x H x L)	29 mm x 516 mm x 53 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	675 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Swivel mount

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

| *Certifications*	
Degree of protection	IP 65
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s²
US patents	US 6,418,546 B

Classification	

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Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$
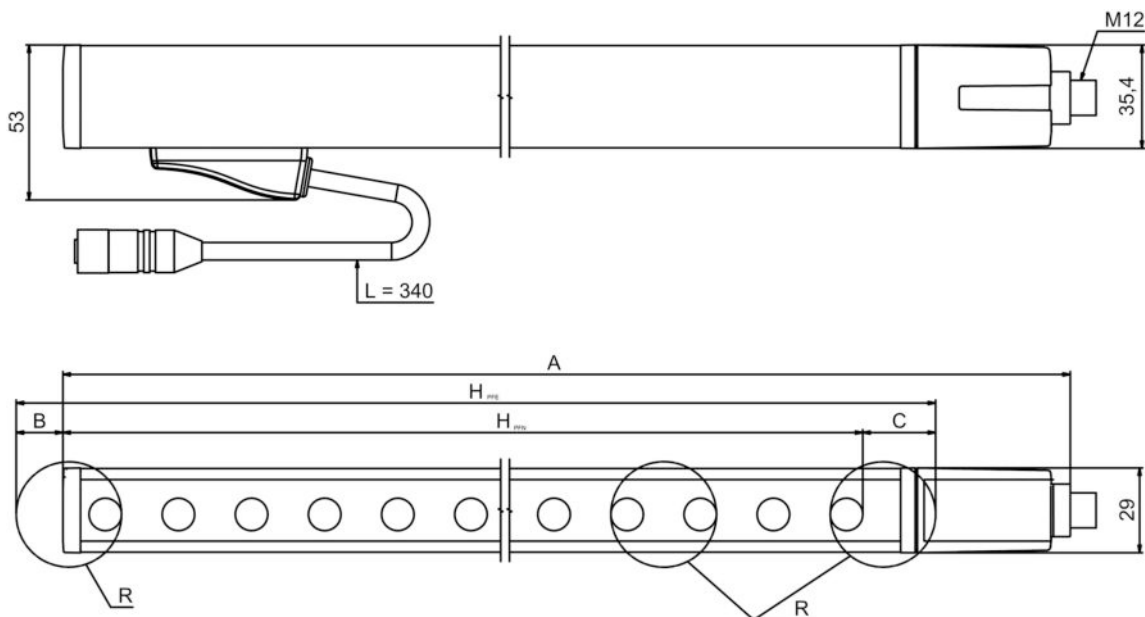
H_{PFE} Effective protective field height = 467 mm
H_{PFN} Nominal protective field height = 450 mm
A   Total height = 516 mm
B   7 mm
C   10 mm
R   Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

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Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray

Connection 2	
Type of connection	Cable with connector
Function	Cascade, Guest Out Cascade, Middle Guest Out
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.14 mm²
Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Type	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Circuit diagrams

Transmission channel C1, reduced range
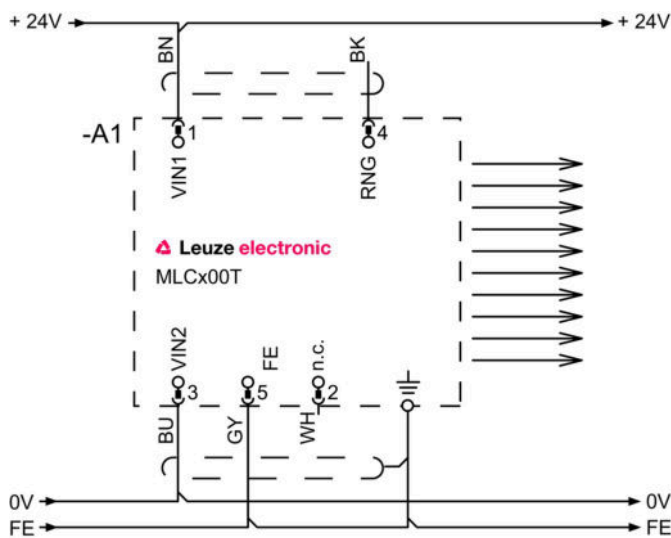
1   VIN1 = +24 V
3   VIN2 = 0 V
4   RNG = 0 V or open

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Transmission channel C1, standard range
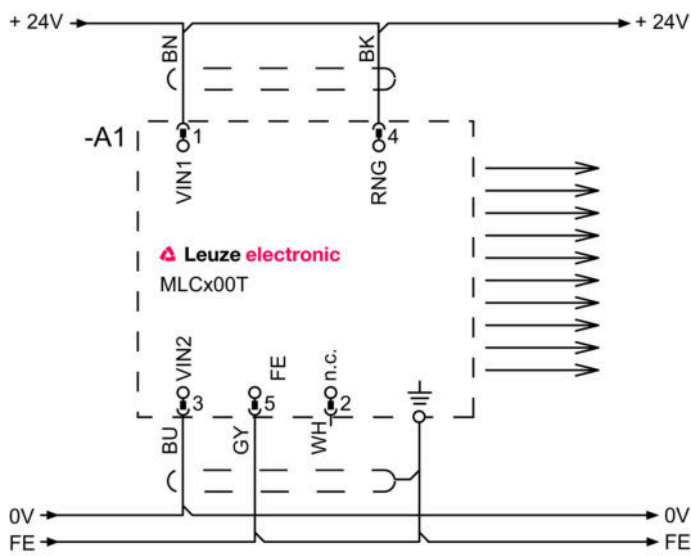
1	VIN1 = +24 V
3	VIN2 = 0 V
4	RNG = +24 V

Transmission channel C2, reduced range
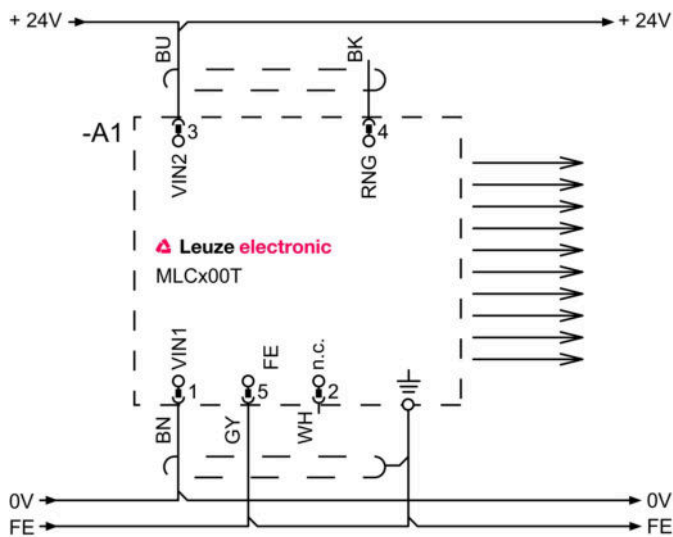
1	VIN1 = 0 V
3	VIN2 = +24 V
4	RNG = 0 V or open

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Transmission channel C2, standard range
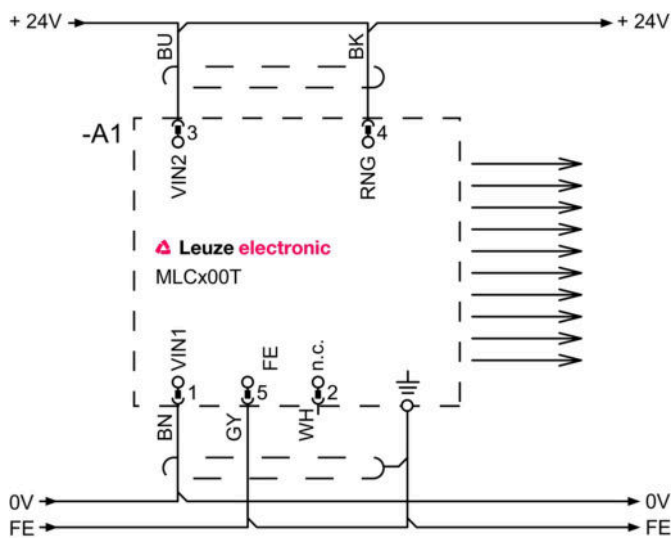
1   VIN1 = 0 V
3   VIN2 = +24 V
4   RNG = +24 V

Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

Suitable receivers

	Part no.	Designation	Article	Description
	68012204	MLC520R20-450H	Safety light curtain receiver	Resolution: 20 mm Protective field height: 450 mm Response time: 9 ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard

Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

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MLC	Safety light curtain
x	**Series:** 3: MLC 300 5: MLC 500
yy	**Function classes:** 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	**Device type:** T: transmitter R: receiver
a	**Resolution:** 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	**Protective field height:** 150 … 3000: from 150 mm to 3000 mm
e	**Host/Guest (optional):** H: Host MG: Middle Guest G: Guest
i	**Interface (optional):** /A: AS-i
ooo	**Option:** /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!
• The product may only be put into operation by competent persons.
• Only use the product in accordance with its intended use.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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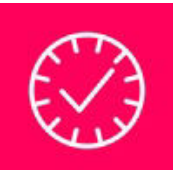
Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note
A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.