

## Miniature cutting insert, type AF HC56 15

for axial recessing

**ATORN**<sup>®</sup>



### Application

Sturdy geometry for axial recessing in the material groups of steel, stainless steel, special alloys, hard machining up to 65 HRC with high cutting speeds and medium cutting conditions.

### Version

- solid carbide cutting insert with inner cooling

### Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- innovative coating technology for universal use with extremely demanding service life requirements

<b>Art. no.</b>	<b>17132 184</b>
<b>ISO name</b>	AF
<b>Shaft diameter</b>	6 mm
<b>Length</b>	51 mm
<b>Clearance length</b>	22 mm
<b>Recessing width</b>	1.5 mm
<b>Plunge depth</b>	2.5 mm
<b>Programming size</b>	2.75 mm
<b>Min. bore diameter</b>	8 mm
<b>Machining direction</b>	Left
<b>Carbide type</b>	HC56 15
<b>Material to be processed</b>	Steel, Stainless steel, Special alloy, Hardened material

### EAN-Code

4050293379372

