

5-Port Solenoid Valve



Series VQC

NEW CONCEPT

Connector Type Manifold

Series VQC1000/2000/4000

Outstanding response times and long life

(Metal seal: Single type with light and surge suppressor)

VQC1100: 10ms ±2ms; 200 million cycles VQC2100: 20ms ±2ms; 200 million cycles VQC4100: 17ms ±3ms; 100 million cycles

Compact and high flow

T		F	Applicable					
Type (Carriae)	Manifold	Metal	Rubber	seal		cvlinder		
(Series)	pitch (mm)	C[dm3/(s·bar)]	b	Cv	C[dm3/(s·bar)]	b	Cv	size (mm)
VQC1000	10.5	0.72	0.25	0.18	1.0	0.30	0.25	to ø50
VQC2000	16	2.6	0.15	0.60	3.2	0.30	0.80	to ø80
VQC4000	25	6.9	0.17	1.7	7.3	0.38	2.0	to ø140



Note) Values for 2-position single from 4 to 5 and from 2 to 3. (From A to R1 and from B to R2).

Connector entry direction can be changed with a single push (F, P kit)

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.



Single mounting screw, clamp construction

SI unit for I/O (DeviceNet, PROFIBUS-DP, CANopen, AS-i, etc.)

Accommodates gateway type serial wiring

 Because just one gateway unit controls up to 4 branch lines, it offers much more freedom in choosing valve mounting locations in comparison to other serial units.

 A single cable from the gateway provides both signal and power to each branch, thus eliminating the need for separate power connections for each manifold valve and input block.

• The use of a multi-connector for input blocks makes manifold station expansion or reduction a breeze.

Serial transmission EX250

Top entry

Side entry



Input blocks

M12/M8 connector selection available

A wide variety of prepackaged wiring configurations



- Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four of them conform to IP67 standards.
- The S Kit is compatible with a combined I/O unit. (If used with Gateway unit, SI must be output only.)





⁽Refer to the connector wiring diagram)

Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is double, single, or mixed wiring.

Dual 3-port valves, 4 positions

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

Exhaust center : VQC1A01 **VQC2A01** Pressure center: VQC1B01 **VQC2B01**



Model	A side	B side	JIS symbol
VQC1A01	N.C.	N.C.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ (A) \end{array} \\ \end{array} \\ \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ (A) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ (B) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ (B) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \begin{array}{c} \\ (B) \end{array} \\ \hline \end{array} \\ \begin{array}{c} \\ (B) \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} \end{array} \\ \hline \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ (B) \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $
VQC2A01	valve	valve	
VQC1B01	N.O.	N.O.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} $
VQC2B01	valve	valve	
VQC1C01	N.C.	N.O.	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \left(A \right) \end{array} \\ \end{array} \\ \hline \end{array} \\ \begin{array}{c} \left(B \right) \\ \hline \end{array} \\ \\ \hline \end{array} \\ \hline \end{array} \\ \\ \hline \end{array} \\ \\ \end{array} \\ \hline \end{array} \\ \\ \end{array} \\ \\ \hline \end{array} \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \end{array} \\ \\ \end{array} \\ \\ \end{array} \\ \\ \end{array} $ \\ \\
VQC2C01	valve	valve	

Base-Mounted type: Variations

			So Condu	nic ctance		S Kit						
			C[dm ³ /	(s•bar)]			Serial tran	nsmission				
			Single/Double	3-position (Closed center) 3-position (Closed center)	Applicable bore size	Gateway application Compatible network • Remote I/O • DeviceNet • PROFIBUS-DP • CC-Link Decentralized Serial Wirng Gateway application requires a gateway unit and communication cable separately. Contact SMC for more details. Contact SMC for more details. Serial unit: EX500 Conforms to IP67	Compatible network • DeviceNet • PROFIBUS-DP • CC-Link • AS-i • CANopen 1/0 	Compatible network • DeviceNet • PROFIBUS-DP //O //O Serial unit: EX240 Conforms to IP65	Compatible network • CC-Link Output			
Series	Metal seal	□00	0.72	0.72	0.72 to ø50							
VQC1000	Rubber seal	□01	1.0	0.65								
Series	Metal seal	□00	2.6	2.0	to #80	\bigcirc			\bigcirc			
VQC2000	Rubber seal	□01	3.2	2.2								
Series	Metal seal	□00	6.9	6.3	to a140	\bigcirc	\bigcirc	\bigcirc	\bigcirc			
VQC4000	Rubber seal	⊡01	7.3	6.4	10 10 140	0	0	0	0			



F Kit	P Kit	T Kit	L Kit	M Kit	Port	size
D-sub connector D-sub connector Compatible with D-sub connector that complies with MIL standard.	Flat ribbon cable Flat ribbon cable (flat ribbon cable connector that complies with MIL standard.	Terminal block box Terminal block box (Terminal blocks) Terminals are concentrated in compact clusters within the terminal block box. Conforms to IP67	Electrical entry Lead wire (P67 enclosure with use) of multiple wire cable with sheath and waterproof connector	Multiple connector Multiple connector (IP67 enclosure (with use of waterproof) multiple connector)	SUP EXH port 1, 3 (P, R)	Cylinder port 2, 4 (A, B)
0	\bigcirc	0	0	0	C8 (for ø8) N9 (ø5/16")	C3 (for ø3.2) C4 (for ø4) C6 (for ø6) M5 (M5 thread) N1 (ø1/8") N3 (ø5/32") N7 (ø1/4")
0	0	0	0	0	C10 (for ø10) N11 (ø3/8") In case of branch type C12 (for ø12) N13 (ø1/2")	C4 (for ø4) C6 (for ø6) C8 (for ø8) N3 (ø5/32") N7 (ø1/4") N9 (ø5/16")
0	0	0	0	0	<sup. port=""> Rc 1/2 (NPT, NPTF, G) <exh. port=""> Rc 3/4 (NPT, NPTF, G)</exh.></sup.>	C8 (for Ø8) C10 (for Ø10) C12 (for Ø12) N7 (Ø1/4") N9 (Ø5/16") N11 (Ø3/8") Rc 1/4 Rc 3/8 Rc 1/4 (bottom ported) (NPT, NPTF, G)

Cylinder average speed

											For p	chart is performa	provide ance und	d as guid der vario	delines o us cond	only. itions, u	se SMC	's Mode
									Cyling	der hor	sizo		ogram D	eiule IIIa	aning a j	uuymen	n.	
Series	Average speed mm/s Series CJ2 Pressure 0.5 MPa Load ratio 50% Stroke 60 mm			MPa %	Series CM2 Series M Pressure 0.5 MPa Pressure Load ratio 50% Load rati Stroke 300 mm Stroke 50			ies MB, ssure 0 id ratio 9 oke 500	CA .5 MPa 50% mm	1	I	Ser Pre Loa Stro	Series CS1 Pressure 0.5 MPa Load ratio 50% Stroke 1000 mm			I		
		ø6	ø10	ø16	ø20	ø25	ø32	ø40	ø40	ø50	ø63	ø80	ø100	ø125	ø140	ø160	ø180	ø200
	800																L	
	700													ΠШv	ertically	upwar	d	
	600													† ⊡⊦	lorizont	al		
VOC1000	500								_									
VQC1000	400																	
	300																	
	200																	
	100																	
	800																	
	700																	
	600				\square													
	500																	
VQC2000	400																	
	300		Ln	\square	\downarrow													
	200				41 I L													
	100			∔I ⊢	41 I L													
	0																	
	800																	
	700																	
	600																	
	500																	
VOC4000	400																	
1004000	300			\square		Lri L												
	200																	
	100													┟━┥└				
	0	Ш															<u> </u>	
	, i i i i i i i i i i i i i i i i i i i		1												l		L	1

* Values at extension of a directly coupled cylinder when meter-out speed controllers are used with the needle full open.
* The average speed of the cylinder is obtained by dividing the stroke by the total stroke time.
* The load ratio is obtained by the following formula: ((Load weight x 9.8)/ Theoretical output) x 100%

Conditions

Base	e piping	Series CJ2	Series CM2	Series MB, CA	Series CS1
	Tube x Length	ר	_		
VQC1000	Speed controller	A	S3001F-0	6	_
	Silencer	A	N200-KM	8	_
	Tube x Length	T0604 x 1m	T0806	6 x 1m	
VQC2000	Speed controller	AS3001F-06	AS300	01F-08	_
	Silencer	AN200-KM10			_
	Tube x Length	T0604 x 1m	T1075 x 1m	T1209) x 1m
VQC4000	Speed controller	AS3001F-06 AS4001F-10 AS40)1F-12
	Silencer		AN400-04		AN400-04
Condition	ns (With SC	SP (stai	nless ste	el gas p	oiping)
Direc	t piping	Series	MB, CA	Series	s CS1
	Tube x Length		SGP10	A x 1m	
VQC4000	Speed controller		AS42	20-03	
	Silencer		AN40	00-04	

Series VQC1000 Base-Mounted Type

Plug-in Unit

CE

How to Order Manifolds



Note) Leave the box blank for the SI unit COM without SI unit (SD0).



8

With 8 input blocks



Kit designation/Electrical entry/Cable length



@SMC

Manifold Options





Series VQC2000

Base-Mounted Type

Plug-in Unit

How to Order Manifolds



SMC



How to Order Valves

Kit designation/Electrical entry/Cable length



SMC

Manifold Options



Station 5.

SOL. B 16 SOL. A SOL. B 0 17

SOL. A SOL. B 18

O 18 SOL. A SOL. B 19

COM 0 13

0 1 0 2 0 3 0 4 0 5 0 6 0 7 0 8 0 9 0 10 0 11 0 12 0 13 14 0 15 0 16 0 17 0 18 0 19 0 20 0 21 0 22 0 23 0 24 0 25 0 Station 6 Station 7 DIN rail mounting bracket [-D] VVQC2000-57A for {F,L,M,P,S (EX500) kit} Station 8 VVQC2000-57A-S for {S (EX250) kit} Back pressure check valve assembly [-B] VVQ2000-18A Silencer (for EXH port) AN200-KM10 Name plate [-N] VVQ2000-N-Stations (1 to max. no. of stations) 0 VVQC2000-57A-T for {T,S (EX126) kit} Connector terminal no. Standard manifolds are for double wiring, but mixed wiring (single and double wiring) can be specified as Conforms to IP40 options.



Series VQC4000

Base-Mounted Type Plug-in Unit

({

How to Order Manifolds



∂SMC



How to Order Valves

Manifold Options



Note1) Perfect spacers with residual pressure release valve cannot be combined with external pilot specifications.

Models



S		N (Flov	/ char	acteristics			Response time ms		
Serie	solenoids		Mode	əl	1→4, 2 (P→A,	B)	4, 2→5, 3 (A	B→R	1, R2)	Standard:	Low	Weight
0,					C[dm3/(s•bar)]	b	Cv	C[dm3/(s•bar)]	b	Cv	1W	wattage	9
	Ę	Single	Metal seal	VQC1100	0.70	0.15	0.16	0.72	0.25	0.18	12 or less	15 or less	64
	sitic	onigie	Rubber seal	VQC1101	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	<u> </u>
	5-bo	Double	Metal seal	VQC1200	0.70	0.15	0.16	0.72	0.25	0.18	10 or less	13 or less	
	<u> </u>	Double	Rubber seal	VQC1201	0.85	0.20	0.21	1.0	0.30	0.25	15 or less	20 or less	
0		Closed	Metal seal	VQC1300	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	
100	20	centre	Rubber seal	VQC1301	0.70	0.20	0.16	0.65	0.42	0.18	25 or less	33 or less	
ŐQ	itior	Exhaust	Metal seal	VQC1400	0.68	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less	70
1	sod-	centre	Rubber seal	VQC1401	0.70	0.20	0.16	1.0	0.30	0.25	25 or less	33 or less	10
<u>,</u>	Pressure	Metal seal	VQC1500	0.70	0.15	0.16	0.72	0.25	0.18	20 or less	26 or less		
		centre	Rubber seal	VQC1501	0.85	0.20	0.21	0.65	0.42	0.18	25 or less	33 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC1B01	0.70	0.20	0.16	0.70	0.20	0.16	25 or less	33 or less	
	L	Cingle	Metal seal	VQC2100	2.0	0.15	0.46	2.6	0.15	0.60	22 or less	29 or less	00
	sitio	Rubber seal	VQC2101	2.2	0.28	0.55	3.2	0.30	0.80	24 or less	31 or less	90	
	őd	Doublo	Metal seal	VQC2200	2.0	0.15	0.46	2.6	0.15	0.60	15 or less	20 or less	
	~	Double	Rubber seal	VQC2201	2.2	0.28	0.55	3.2	0.30	0.80	20 or less	26 or less	
0		Closed	Metal seal	VQC2300	2.0	0.15	0.46	2.0	0.18	0.46	29 or less	38 or less	
200	c	centre	Rubber seal	VQC2301	2.0	0.28	0.49	2.2	0.31	0.60	34 or less	44 or less	
go	sitio	Exhaust centre	Metal seal	VQC2400	2.0	0.15	0.46	2.6	0.15	0.60	29 or less	38 or less	110
>	őd-		Rubber seal	VQC2401	2.0	0.28	0.49	3.2	0.30	0.80	34 or less	44 or less	
	ŝ	Pressure	Metal seal	VQC2500	2.4	0.17	0.57	2.0	0.18	0.46	29 or less	38 or less	
		centre	Rubber seal	VQC2501	3.2	0.28	0.80	2.2	0.31	0.60	34 or less	44 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC2 ^A C01	1.8	0.28	0.46	1.8	0.28	0.46	34 or less	44 or less	
	c	Single	Metal seal	VQC4100	6.2	0.19	1.5	6.9	0.17	1.7	20 or less	22 or less	230
	sitio	olligie	Rubber seal	VQC4101	7.2	0.43	2.1	7.3	0.38	2.0	25 or less	27 or less	200
	öd	Doublo	Metal seal	VQC4200	6.2	0.19	1.5	6.9	0.17	1.7	12 or less	12 or less	260
	~	Double	Rubber seal	VQC4201	7.2	0.43	2.1	7.3	0.38	2.0	15 or less	15 or less	200
0		Closed	Metal seal	VQC4300	5.9	0.23	1.5	6.3	0.18	1.6	45 or less	47 or less	
400		centre	Rubber seal	VQC4301	7.0	0.34	1.9	6.4	0.42	1.9	50 or less	52 or less	
ő	۲	Exhaust	Metal seal	VQC4400	6.2	0.18	1.5	6.9	0.17	1.7	45 or less	47 or less	280
	sitio	centre	Rubber seal	VQC4401	7.0	0.38	1.9	7.3	0.38	2.0	50 or less	52 or less	
	öd-	Pressure	Metal seal	VQC4500	6.2	0.18	1.9	6.4	0.18	1.6	45 or less	47 or less	
	3	centre	Rubber seal	VQC4501	7.0	0.38	1.9	7.1	0.38	2.0	50 or less	52 or less	
	Perfect	Perfect	Metal seal	VQC4600	2.7		_	3.7			55 or less	57 or less	500
		I CHECK	Rubber seal	VQC4601	2.8		—	3.9		—	62 or less	64 or less	000

Note 1) Values represented in this column are in the following conditions:

VQC1000: Cylinder port size C6 without a back pressure check valve VQC2000: Cylinder port size C8 without a back pressure check valve

VQC4000: Cylinder port size Rc 3/8

Note 2) Values represented in this column are based on JISB8375-1981 (operating with clean air and a supply pressure of 0.5MPa. Equipped with light and surge voltage suppressor. Values vary depending on the pressure as well as the air quality.) Values for double types are when the switch is ON.

Standard Specifications

	Va	Ive Configuratio	n	Metal seal	Rubber seal				
	Fl	uid		Air/Ine	rt gas				
	8	Max. operating	pressure	0.7MPa (High pressur	e type: 1.0MPa) ^{Note 4)}				
	/20		Single	0.1MPa	0.15MPa				
	000	Min. operating	Double	0.1M	ЛРа				
	ũ	pressure	3-position	0.1MPa	0.2MPa				
ions	5		4-position	_	0.15MPa				
licat	0	8 Max. operating pressure Note 3		1.0MPa (0.7MPa)				
Deci	Min operating Single		Single	0.15MPa	0.2MPa				
e sp	S Min. operating		Double	0.15	MPa				
Valv	>		3-position	0.15MPa	0.2MPa				
	Pr	oof pressure		1.5N	ЛРа				
	Ar	mbient and fluid t	emperature	-10 to 50°C Note 1)					
	Lu	Ibrication		Not required					
	Ma	anual override		Push type/Locking type (tool required)/Locking typ	e (manual override) Note 5)/Slide locking type Note 5)				
	Im	pact resistance/Vibra	ation resistance	150/30 m/s ² Note 2)					
	Er	nclosure		Dust proof (cor	forms to IP67)				
s	Ra	ated coil voltage		24V	DC				
tion	Allowable voltage fluctuation		fluctuation	±10% of rat	ted voltage				
ifica	Coil insulation type		e	Equivalent to B type					
peci	Pc	ower consumption	on 24VDC	1W DC (42mA), 0	0.5W DC (21mA)				
S	(C	urrent)	12VDC	1W DC (83mA), 0	1W DC (83mA), 0.5W DC (42mA)				
	Not Not	te 1) Use dry air to pre	event condensatio	on at low temperatures.	ster. The test was performed one time				

e 2) Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states. Vibration resistance: No malfunction occurred in a one-sween test between 45 and 2000Hz. Test was, performed in the axial in the axial and armature in the axial and armature in the axial and armature.

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Note 3) Values in () are for the low wattage (0.5W) specification.

Note 4) Metal seal type only. Note 5) Only for VQC1000/2000.

Manifold Specifications

			F	Piping specifica	tions	Note 2)	Applicable	5-station
Series	Base model	Connection type	Port	Port si	ze Note 1)	Applicable	solenoid	weight
			direction	1, 3 (P, R)	2, 4 (A, B)	Stations	valves	(g)
VQC1000	VV5QC11-□□□	 F Kit: D-sub connector P Kit: Flat cable T Kit: Terminal block box S Kit: Serial transmission L Kit: Lead wire M Kit: Multiple connector 	Side	C8 (for ø8) Options Direct outlet with built-in silencer	C3 (for ø3.2) C4 (for ø4) C6 (for ø6) M5 (M5 threads)	(F,L,M and P Kits) (1 to 12 stations) (1 to 10 stations) (1 to 10 stations) (1 to 8 stations: EX500) (1 to 12 stations: EX250) (1 to 8 stations: EX126) (1 to 8 stati	VQC1⊡00-5 VQC1⊡01-5	628 (Single) 759 (Double, 3P)
VQC2000	VV5QC21-□□□		Side	C10 (for ø10) Options Direct outlet with built-in silencer Branch type C12 (for ø12)	C4 (for ø4) C6 (for ø6) C8 (for ø8)		VQC2⊟00-5 VQC2⊡01-5	1051 (Single) 1144 (Double, 3P)
VQC4000	VV5QC41-□□□		Side	P: Rc 1/2 R: Rc 3/4	C8 (for Ø8) C10 (for Ø10) C12 (for Ø12) Rc 1/4 Rc 3/8 Rc 1/4	(F,L,M and P Kits) (T Kit 1 to 12 stations) (T Kit 1 to 10 stations) (S Kit 1 to 12 stations: EX240, EX250 1 to 8 stations: EX500 1 to 8 stations:	VQC4⊟00-5 VQC4⊟01-5	4150 • S Kit (without unit) • Solenoid weight is not included.

Note 1) One-touch fittings in inch sizes are also available.

Note 2) An optional specification for special wiring is available to increase the maximum number of stations.



VQC1000/2000/4000

Kit (Serial Transmission Kit) Decentralized Serial wiring

Gateway type serial transmission system

• Since wiring is "prepackaged" into one multi-connector type cable, wiring work is not only made easier, but much more accurate.

S Kit can be used by connecting to gateway unit.

Gateway (GW) Unit Conforms to IP65



How to Order

EX500-GD	11
----------	----

Communication protocol

DN1	DeviceNet	AB1-X1	Remote I/O (RIO)
PR1A	PROFIBUS-DP	MJ1	CC-Link

Specifications							
Model	EX500-GAB1-X1	EX500-GDN1	EX500-GPR1A	EX500-GMJ1			
Applicable PLC/ Communication protocol	Rockwell Automation PLC	DeviceNet Release 2.0	PROFIBUS-DP (EN50170)	CC-Link Ver. 1.10			
Communication speed	57.6/115.2/ 230.4 kbit/sec	125/250/500 kbit/sec	9.6/19.2/45.45/93.75/ 187.5/500 kbit/sec 1.5/3/6/12 Mbit/sec	156/625 kbit/sec 2.5/5/10 Mbit/sec			
Rated voltage		24 VD0	C				
Power supply	Input and control Solenoid valve power	unit power supply: 2 supply: 24 VDC + 10%/-	24 VDC ± 10% -5% (with power drop wa	arning at approx. 20 V)			
voltage range	_	Communication power supply for DeviceNet 11 to 25 VDC	_	_			
Cummont		200 mA or less (sir	ngle GW unit)				
consumption	_	Communication power supply for DeviceNet 50 mA or less	_	_			
Number of inputs/outputs		Maximum 64 in	puts/64 outputs				
Number of input/ output branches	4 b	ranches (16 inputs/	'16 outputs per brar	nch)			
Branch cable		8 core heav	y duty cable				
Branch cable length	5	m or less (total ext	tension 10 m or less	s)			
Communication connector		M12 connector	(8 pins, socket)				
Power connector		M12 connector (5 pins, plug)					
Ambient operating temperature/humidity	+5 to +45°C at 35% to 85% RH (no condensation)						
Enclosure		IP	65				
Applicable standard		UL, CS	SA, CE				
Weight (g)		4	70				

Input Block Conforms to IP67

How to Order Input Manifold



-X1



Note) When ordering an input block manifold, enter the Input manifold part no. + Input block part no. together. The input block, end block and DIN rail are included in the input manifold.

How to Order Input Block



Input Unit Specification

Connection block	Current source type input block (PNP input block) or Current sink type input block (NPN input block)						
Communication connector	M12 connector (8 pins, plug)						
Number of connection blocks	Maximum 8 blocks						
Block supply voltage	24 VDC						
Block supply current	0.65 A maximum						
Current consumption	100 mA or less (at rated voltage)						
Short circuit protection	Operates at 1ATyp. (power supply cut) GW unit reset by turning power OFF and back ON.						
Enclosure	IP65						
Weight (g) Note)	100 (Input unit + end block)						

Remote I/O (RIO)

Note) Not including the DIN rail weight.

Input Block Specifications

Applicable sensor	Current source type (PNP output) or Current sink type (NPN output)
Sensor connector	M8 connector (3 pins) or, M12 connector (4 pins)
Number of inputs	2 inputs/8 inputs (M8 only)
Rated voltage	24 VDC
Indication	Green LED
Insulation	None
Sensor supply current	Maximum 30 mA/Sensor
Enclosure	IP65
Weight (g)	[For M8: 20] [For M12: 40] [8 point integrated type, for M8: 55]





Cables



S VQC1000/2000/4000 Kit (Serial Transmission Kit) Decentralized Serial wiring Conforms to IP67

VV5QC11

n 1 0

SA1 Kit (Serial Transmission Kit: EX500)



			Formu L1 = 1	las 0.5n + 45	(Maximum	n 16 single	wiring sta	ations)	r	n: Stations
6	7	8	9	10	11	12	13	14	15	16

	I	2	3	4	5	0	1	0	9	10	11	12	13	14	15	10
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	104	114.5	125	135.5	146	156.5	167	177.5	188	198.5	209	219.5	230	240.5	251	261.5
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

~

-

VV5QC21 SA1 Kit (Serial Transmission Kit: EX500)



L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358
L3	137.5	150	175	187.5	200	212.5	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5	375
L4	148	160.5	185.5	198	210.5	223	248	260.5	273	298	310.5	323	348	360.5	373	385.5

Formulas L1 = 16n + 57 (Maximum 16 single wiring stations) n: Stations

 \ast With signal cut block, L4 is obtained by adding approximately 30 mm to L2.



VV5QC41 SA1 Kit (Serial Transmission Kit: EX500)

Formulas L1 = 25n + 106 (Maximum 16 single wiring stations)

									L1 = 2	25n + 106	(Maximur	n 16 single	e wiring sta	ations)	r	n: Stations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	177	202	227	252	277	302	327	352	377	402	427	452	477	502	527	552

VQC1000/2000/4000

Kit (Serial Transmission Kit) for I/O Conforms to IP67



Compatible network

DeviceNet/PROFIBUS-DP/CC-Link

• The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

SI unit for DeviceNet/PROFIBUS-DP/CC-Link

As a DeviceNet/PROFIBUS-DP/CC-Link slave unit, this kit is capable of up to 32 points of solenoid valve ON and OFF control.

Furthermore, by connecting an input block, a maximum 32 sensor signal inputs are possible.

SI unit for AS-i

As a AS-i slave unit, this kit is capable of up to 4 or 8 points of solenoid valve ON and OFF control.

Furthermore, by connecting an inmput block, a maximun 4 or 8 sensor signal inputs are possible.

Connector Details

Input block This expansion block connects to the SI unit and allows for sensor input to the auto switches.

Each input block can receive input from up to two or four sensors, and the common can be matched to the sensor by an NPN/PNP selector switch. Input connectors are available in both M8 and M12 types.





VQC1000/2000/4000 Kit (Serial Transmission Kit) for I/O Conforms to IP67

Indicator Unit (LED) Description and Function

SI unit

DeviceNet (EX250-SDN1)

S DeviceNet	Name	Function
PWR(V) PWR MOD/NET	PWR(V)	ON when solenoid valve power supply is turned ON.
	PWR	ON when DeviceNet circuit power supply input is turned ON.
		OFF: Power supply off, off line, or when checking duplication of MAC_ID.
		GREEN BLINKING: Waiting for connection (on line).
	MOD/NET	GREEN ON: Connection established (on line).
SMC EX250		RED BLINKING: Connection time out (minor communication abnormality).
		RED ON: MAC_ID duplication error, or BUSOFF error (major communication abnormality).

■ Input block (EX250-IE1/2/3)



■ PROFIBUS-DP (EX250-SPR1)

SI	Name	Function
PWR(V) RUN		GREEN ON when solenoid valve power supply is turned ON.
ADDRESS	PVVR(V)	GREEN OFF when the power supply voltage is less than 19 V.
н	RUN	GREEN ON when operating (SI unit power supply is ON).
DIA BF	DIA	RED ON when self diagnosis device detects abnormality.
SMC EX250	BF	RED ON for BUS abnormality.



* Contact your SMC representative for specifications and handling precautions.

CC-Link (EX250-SMJ2)

•			
S	(CLink	Name	Function
PW(V)	PW STATION NO.	PW	ON: Input and control unit power supply ON. OFF: Input and control unit power supply OFF.
x1	10 × 1	PW(V)	ON: Solenoid valve power supply ON. OFF: Solenoid valve power supply voltage is less than 19 V.
	L ERR	L RUN	ON: Normal traffic OFF: Traffic disconnected (Timeover error)
		LERR	ON: Traffic error BLINKING: Station or baud rate switch is set while the power supply is ON. OFF: Normal traffic

When the data link is normal, PW, PW (V) and L RUN are ON.

AS-i (EX250-SAS

ADDRESS SETT (ADDR1) ADDR

SI

⊘SMC

	Name	LED Condition	Contents
PWR AUX -ERR -ERR HOLD V	PWR	Green Light	In time of power supply for AS-Interface line is turned on.
ADDRESS SETTING	AUX	Green Light	In time of auxiliary power supply for output equipment is turned on.
VIC EX250	IN-ERR	Red Light	In time of input power is detected over current. (Lights off at normal condition)
	COM-	Red Light	In time of communication error. (Lights off at normal condition)
	ERR	Red Blink	In time of peripheral equipment error. (Over current of input power, blowing the fuse etc.)

SI unit

CANopen (EX250-SCA1)

• •			
SI CANOpen	Name	LED Condition	Contents
		Green Light	Illuminates when power for solenoid valves is supplied
	PVVR(V)	Green Light	Illuminates when power for CANopen line is supplied
	PWR	Green Light	Illuminates when SI unit is in the Operational state
		Green Light (blinking)	SI unit is in the Pre-Operational state
ADDRESS		Green Light (single flash)	Single flash when SI unit is in Stopped state
SMC EX250	0.444	Red Light (single flash)	Single flash when CAN controller error occurs
	CAN	Red Light (double flash)	Double flash when Error Control Event occurs
		Green/Red Light	Flickering when SI unit is in Configuration mode
		(flickering)	(LSS services)
		Red Light	Red Light SI unit is in "Bus OFF" state
		1	





* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

235.5 248

260.5 260.5 273

285.5 298

310.2 323

335.5 335.5 348

360.5 373

385.5 398

398

410.5 423

435.5 448

448

VV5QC21 S Kit (Serial Transmission Kit: EX250)

210.5 223

L4

Formulas

L1

L2

13

L4

r

1

73

192 208 224

223 248

2 3

89 105

212.5 237.5 250



400 416

425

410.5 435.5 448

432

460.5 473

437.5 450

448 464

462.5 487.5 500

498

480

510.5 523

496

512 528

512.5 537.5 550

548

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

285.5 298

288

287.5 312.5 325

323

272

304

335.5 348

320

336 352

337.5 362.5 375

373

240 256

260.5 273

262.5 275

368 384

385.5 398

387.5 400

544 560

560.5 573

562.5 587.5

598

VQC1000/2000/4000 Kit (Serial Transmission Kit) for I/O Conforms to IP67

VV5QC41 S Kit (Serial Transmission Kit: EX250)



Formulas
L1 = 25n + 106 (Maximum 16 single wiring stations)
* 1.2: For one input block Add 21 mm for each additional input block

* L2. FOI ONE INPUT DIOCK. Add 2 FINITION Each additional input block.												n: Stations				
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	230	255	280	305	330	355	380	405	430	455	480	505	530	555	580	605





Function

GND Terminal

Signal –N

Signal –P

Terminal +5V

Shield ground

Compatible network DeviceNet/PROFIBUS-DP

• The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

DeviceNet/PROFIBUS-DP compatible SI unit

As a DeviceNet/PROFIBUS-DP slave unit, this kit is capable of solenoid valve ON and OFF control up to 32 points.

Furthermore, by connecting an input block, up to 32 sensor signal inputs are possible.

Input block

This expansion block connects to the SI unit and allows for sensor input to the auto switches.

can be matched to the sensor by an NPN/PNP selector switch.

Each input block can receive input from up to 8 sensors, and the common

Connector Details

Input block

SI unit (DeviceNet)



• Communication connector (PROFIBUS-DP): CONINVERS® RC-2RS1N12, 12 pins

No.

1

2

4 6

9

Cable side connector example: Siemens AG 6ES5 760-2CB11 Description

M5V

+5V

SHIELD

А в





• Input connector: M12, 5 pins (OMRON Corporation XS2F compatible) x 8 pcs. Cable side connector example: OMRON Corporation XS2G

	No.	Description	Function		
2	1	SW +	(+) Sensor power supply		
1 0	2	N.C.	Open*		
(ँ०१) ३	3	SW –	(-) Sensor power supply		
4 5	4	SIGNAL	Sensor input signal		
5	5	PE	Protective sensor ground		

* The second pin of the connector with input no. 0, 2, 4, 6 (the connector at the right side of the input block) is connected internally to the fourth pin (sensor input no.) of the connector with input no. 1, 3, 5, 7. This makes it possible to directly input two inputs that are combined together by the common connector.

Connector:	Input no	Input no. 1, 3, 5, 7					
SW +	┣───	1	}	1			
SIGNAL -n + 1		2	<u> </u>	2			
SW-	<u> </u>	3		3			
SIGNAL -n	┣───	4		4			
PE		5		5			

When IP65 or equivalent enclosures are required, install a waterproof cover on the input connector that is not being used. Order waterproof covers separately

Example: OMRON Corporation XS2Z-12

Indicator Unit (LED) Descriptions and Functions

SI unit (DeviceNet)



Description	Function						
PWR(V) ON when solenoid valve power supply is turned ON.							
PWR ON when DeviceNet circuit power supply input is turned ON.							
	OFF: Power supply off, off line, or when checking duplication of MAC_ID.						
	GREEN BLINKING: Waiting for connection (on line).						
MOD/NET	GREEN ON: Connection established (on line).						
	RED BLINKING: Connection time out (minor communication abnormality).						
	RED ON: MAC_ID duplication error, or BUSOFF error (major communication abnormality).						

ector	
nnector	
	Ĩ.

12 RTS Optical fiber (reserve) • Pin no. 3, 5, 7, 8, 10 and 11 marked with "• are open. * The connector configuration and the pin arrangement are compatible with Siemens AG ET200C

• Power connector: Franz Binder GmbH Series723, 5 pins (72309-0115-80-05) Cable side connector example: Franz Binder GmbH 72309-0114-70-15, etc. * DIN type 5 pins

	No.	Description	Function			
3	1	SV24V	For solenoid valve +24V			
4 0 2	2	SV0V For solenoid valve +0V				
	3	PE	Protective ground			
5 J	4	SW24V	For solenoid valve +24V			
	5	SW0V	For solenoid valve +0V			

· Communication connector (DeviceNet): M12, 5 pins (for DeviceNet only) Example of corresponding cable assemblies with connector: OMRON Corporation DCA1-5CN05F1, Karl Lumberg GmbH & Co. KG RKT5-56.

			-
	No.	Description	Function
2 - 2	1	Drain	Drain/Shield
5,002	2	V +	(+) Circuit power supply
(809	3	V –	(-) Circuit power supply
4 1	4	CAN_H	Signal H
	5	CAN_L	Signal L
	Compo	tible with Dovi	coNict apositiontion Micro

Style connector.

SI unit (PROFIBUS-DP)

ON for BUS abnormality.

ON when self diagnosis device detects abnormality.



Function	Description	Function		
ON when solenoid valve power supply is turned ON.		ON when sensor power is turned ON.		
OFF when the power supply voltage is less than 19V.	FVIR	OFF when short circuit protection is working.		
ON when operating (SI unit power supply is ON).	0 to 7	ON when each sensor input goes ON.		



Description

PWR(V)

RUN

DIA

BF



VV5QC41 S Kit (Serial Transmission Kit: EX240)

Formulas: L1 = 25n + 106, L2 = 25n + 241 (for 1 input block. For each additional input block, add 54mm.) n: Stations (maximum 16 stations)

Ln	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	266	291	316	341	366	391	416	441	466	491	516	541	566	591	616	641

-

VQC1000/2000/4000 Kit (Sorial Transmission Kit) for VO

Kit (Serial Transmission Kit) for I/O Conforms to IP67



Compatible network CC-Link

• The serial transmission system greatly reduces connection work, minimizes wiring, and saves space.

Terminal Block Connection



Terminal block details

• Terminal block LED descriptions



Description	Function					
PW	ON when transmission power supply is ON. OFF when transmission power supply is OFF.					
L RUN ON when normal data is received.						
SD	ON when data is sent.					
RD	ON when data is received.					
L ERR.	ON for transmission error and incorrect settings. BLINKING for change in station or transmission speed settings.					

Cable wiring



Note

 CC-Link system Master unit: AJ61BT11 Master unit: A1SJ61BT11 Master unit: AJ61QBT11 Master unit: A1SJ61QBT11

• 16 outputs



VV5QC11 S Kit (Serial Transmission Kit: EX126)

Formulas L1 = 10.5n + 45 (Maximum 16 single wiring stations) L2 = 10.5n + 154.5

						L2 = 10.5n + 154.5 n: Station										: Stations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5
L3	187.5	200	212.5	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	337.5
L4	198	210.5	223	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	348

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

S VQC1000/2000/4000 Kit (Serial Transmission Kit) for I/O Conforms to IP67

VV5QC21 S Kit (Serial Transmission Kit: EX126)



Formulas			
L1 = 16n + 57	(Maximum	16 single wiring	stations)
10 40- 400		ъ ъ	

						L2 = 16n + 163														
Г/ /з	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16				
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313				
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419				
L3	200	212.5	237.5	237.5	262.5	262.5	287.5	312.5	325	371	362.5	375	408.5	412.5	425	437.5				
L4	210.5	223	248	248	273	273	298	323	335.5	360.5	373	385.5	398	423	435.5	448				

 \ast With signal cut block, L4 is obtained by adding approximately 30 mm to L2.



VV5QC41 S Kit (Serial Transmission Kit: EX126)



D-side Stations)-----(1)----(2)----(3)----(5)----(6)-----(7)---(8)------(1) U-side

Formulas	
L1 = 25n + 106 (Maximum 16 single wiring stations)	
12 = 25n + 192	

					LZ = 2511 + 192														
г/ /_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16			
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506			
L2	217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592			

42



• Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical wiring specifications

D-sub connector \bigcirc

013

As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications (options)

below.

Õ Connector terminal no. Lead wire colours according to Terminal Polarity pin numbers The colour code is according to SOL. A 0 1 (-) DIN47100. SOL. B 14 Station 1 -(-) (+) Pin no. Cable colour Identification <u>SOL. A</u>o 2 (-) (+) white SOL. B 0 15 Station 2 brown (-) (+) 2 SOL. A 3 3 green (-) (+) SOL. B 0 16 Station 3 4 yellow (-) (+) 5 SOL. A 0 4 grey (-) (+) 6 pink Station 4 -SOL. B 0 17 (-) (+) blue SOL. A 0 5 (-) (+) 8 red Station 5 -SOL. B 0 18 q black (-) (+) SOL. A o 6 10 violet (--) (+) Station 6 S<u>OL. B</u>o 19 11 pink grey (-) (+) SOL. A o 7 12 red blue (+) (-) Station 7 SOL. B 0 20 13 white green (-) (+) 14 brown green SOL. A 8 15 white yellow (-) (+) Station 8 SOL. B 0 21 16 yellow brown (-) (+) SOL. A 9 17 white grey (-) (+) Station 9 -SOL. B 0 22 18 grey brown (-) (+) 19 white <u>SOL. A</u>o 10 pink (--) (+) Station 10 -20 pink brown <u>SOL. B</u>o 23 (-) (+) 21 white blue SOL. A 0 11 (+) (-) 22 brown blue Station 11 SOL. B 0 24 (-) (+) 23 white red SOL. A 0 12 24 brown red (-) (+) Station 12 -SOL. B 0 25 25 white black (--) (+) <u>COM</u> 0 13 (+) (--) Note) Positive Negative COM spec. COM spec. Note) When using the negative COM specification for VQC1000/2000, use valves for negative COM.

Special wiring specifications (options)

COM

(For 25P)



Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

@SMC

Cable assembly

D-sub connector cable assembly (25 pin)

GVVZS3000-21A-

D sub connector / cable

Cable length (L)	Part no.	Plug type
1m	GVVZS3000-21A-160	60° outlet
3m	GVVZS3000-21A-260	60° outlet
5m	GVVZS3000-21A-360	60° outlet
8m	GVVZS3000-21A-460	60° outlet
3m	GVVZS3000-21A-2	Standard
5m	GVVZS3000-21A-3	Standard
8m	GVVZS3000-21A-4	Standard

Shielded cable

Cable length (L)	Part no.	Cable type
1m	GVVZS3000-21A-1S	shielded
3m	GVVZS3000-21A-2S	shielded
5m	GVVZS3000-21A-3S	shielded
8m	GVVZS3000-21A-4S	shielded
20m	GVVZS3000-21A-5S	on demand



Electrical characteristics

Item	Charac- teristics
Conductor resistence Ω/km, 20°C	57 or less
Electric strength V, 5min, AC	1500
Insulation resistence MΩ/km	20

Standard version (See also AXT100-DS25which conforms to colour code MIL-C24308)

* For detailed specifications and handling, please contact SMC.

33



D-side Stations - (1) 2) 3) 4) 5) 6) 7) 8- - (n) U-side

Formulas L1 = 10.5n + 45 (Maximum 24 single wiring stations) L2 = 10.5n + 102

													L2 =	10.5n	+ 102									n: S	tations
Ľ	/ ~	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
I	L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
	L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
	L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
	L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VQC1000/2000/4000

Kit (D-sub connector) Conforms to IP40

VV5QC21



Formulas
L1 = 16n + 57 (Maximum 24 single wiring stations)
12 = 16n + 1105

													L2 =	16n + 1	110.5			•	0	,			n: S	tations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5
* With sig	nal cut	block	1 4 is (obtaine	d by a	ddina a	approxi	matelv	30 mr	n to I 2														

ıg ng app


L1 = 25n + 106 (Maximum 16 single wiring stations) L2 = 25n + 139.5

	L2 = 25n + 139.5												n: Stations			
) L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	164.5	189.5	214.5	239.5	264.5	289.5	314.5	339.5	364.5	389.5	414.5	439.5	464.5	489.5	514.5	539.5

VQC1000/2000/4000 Kit (Flat Ribbon Cable Kit) Conforms to IP40 · Using our flat ribbon cable for electrical connections greatly reduces

- labour, while it also minimizes wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical wiring specifications

Flat ribbon cable connector

26 25 24 23 22 21 20 19 18 17 16 15 14 13 12 11 10 9	Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifica- tions (options) below.
6005	Connector terminal number
4003	
2 0 0 1	
	Triangle mark indicator position

	<26P>		<20P>										
	Termi	nal Po	olarity	Terminal Polarity									
_	SOL A				∧ SOI	Δ no.							
Station 1	SOL B	(-)	(+)	Station 1	$\left\{ \int \sqrt{\frac{801}{501}} \right\}$. <u>~</u> 0 1 B	()	(+)					
	SOL A 2	(-)	(+)	etation		o 2	()	(+)					
Station 2		(-)	(+)	Station 2		- <u>-</u> 03	(-)	(+)					
	SOL A 4	(-)	(+)	etation 2		<u>→</u> 0 4	()	(+)					
Station 3	SOL B 5	(-)	(+)	Station 3		- <u>-</u> 0 5 B	(-)	(+)					
		(-)	(+)	olulion o		- <u>-</u> 06	(-)	(+)					
Station 4		(-)	(+)	Station /		- <u>-</u> 07	(-)	(+)					
		(-)	(+)	Olalion 4		<u>. b</u> o 8	()	(+)					
Station 5	SOL P 9	(-)	(+)	Station 5		<u>- A</u> o 9	()	(+)					
		(-)	(+)	Station 5		· ^D o 10	()	(+)					
Station 6		(-)	(+)	Station 6		<u>. А</u> о 11	(-)	(+)					
		(-)	(+)	Station 0		· Po 12	(-)	(+)					
Outline 7		(-)	(+)	Otation 7		<u>- A</u> o 13	()	(+)					
	014	(-)	(+)	Station /		· ^D o 14	(-)	(+)					
Station 9	SOL. A 0 15	(-)	(+)	Station 0		<u>- A</u> o 15	(-)	(+)					
	<u>SOL. B</u> o 16	(-)	(+)	Station o		· <u>P</u> o 16	(-)	(+)					
Station 0	SUL. A 0 17	(-)	(+)	Otation 0		<u>- A</u> o 17	(-)	(+)					
	SOL. B 0 18	(-)	(+)	Station 9	1 SOL	<u>. в</u> о 18	(-)	(+)					
Station 10	SOL. A 0 19	(-)	(+)		CON	<u>/</u> _0 19	(+)	()					
	SOL. B 0 20	(-)	(+)		CO	<u>∕</u> _0 20	(+)	(-)					
Station 11	<u>SOL. A</u> 0 21	(-)	(+)				Positive	Negative					
	SUL. B 0 22	(-)	(+)				COM.	COM.					
Station 12	SOL. A _{0 23}	(-)	(+)				0000	0000					
	SOL. B _{0 24}	(-)	(+)										
	COM 0 25	(+)	()										
	COM 026	(+)	(-)										
		Positive	Negativ	/e									
		COM.	COM										
		эроо.	spot.										
	When using	tha na	astive		enecification	for VO	C1000	2000					
	ise valves fo	or near	ative (COM.	specification		01000/	2000,					
e se a construction de la constr													

Cable assembly



Flat ribbon cable connector assemblies (optional)

Cable	Part no.										
length (L)	26P	20P									
1.5m	AXT100-FC26-1	AXT100-FC20-1									
3m	AXT100-FC26-2	AXT100-FC20-2									
5m	AXT100-FC26-3	AXT100-FC20-3									

* When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

* Cannot be used for transfer wiring.

Some connector manufacturers:

- HIROSE ELECTRIC CO., LTD.
- Sumitomo/3-M Limited
- Fujitsu, Ltd.

∂SMC

• Japan Aviation Electronics Industry, Ltd.

• J.S.T. Mfg. Co., Ltd.

• Oki Electric Cable Co., Ltd.

Special wiring specifications (options)

COM. COM.	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	wi- ons. of rmi- ole- or a two noid so- ex-

VV5QC11



D-side Stations - 12345678 - 10 U-side

Formulas	
L1 = 10.5n + 45	(Maximum 24 single wiring stations)
L2 = 10.5n + 102	

													L2 = 2	10.5n +	- 102			single	g	otation	-)		n: S	tations
\ n	4	0	0	4	-	0	-7	0	0	40	44	40	40		45	40	47	40	40	00	04	00	00	0.4
	1	2	3	4	5	6	1	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5
. \\/ith aim	With signal out block 1.4 is abtained by adding approximately 20 mm to 1.2																							

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VQC1000/2000/4000Kit (Flat Ribbon Cable Kit)Conforms to IP40

VV5QC21



D-side Stations) -(1) -(2) -(3) -(4) -(5) -(6) -(7) -(8) -(n) U-side

Formulas
L1 = 16n + 57 (Maximum 24 single wiring stations)
L2 = 16n + 110.5

n:	Stations
	olulions

L_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5
* With sig	With signal cut block, L4 is obtained by adding approximately 30 mm to L2.																							



	$L^2 = 25n + 139.5$ n: St												tations			
<u> </u>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	164.5	189.5	214.5	239.5	264.5	289.5	314.5	339.5	364.5	389.5	414.5	439.5	464.5	489.5	514.5	539.5





• This kit has a small terminal block inside a junction box. The provision of a G3/4 electrical entry allows connection of conduit fittings.

Terminal Block Connection



Electrical wiring specifications (conforms to IP67)



Special wiring specifications (options)

Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

1. How to order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



41









D-side Stations · (12) 345678 · (n U-side

ronnulus	
L1 = 10.5n + 45	(Maximum 20 single wiring stations)
L2 = 10.5n + 154	.5

	L2 = 10.5n + 154.5													n: Stations						
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354	364.5
L3	187.5	200	212.5	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	337.5	350	362.5	375	387.5
L4	198	210.5	223	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	348	360.5	373	385.5	398

Formulae

 \ast With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

VQC1000/2000/4000 Kit (Terminal Block Box Kit) Conforms to IP67

VV5QC21



	L1 = 16n + 57 (Maximum 20 single wiring stations)																			
	L2 = 16n + 163														n:	Stations				
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419	435	451	467	483
L3	200	212.5	237.5	237.5	262.5	262.5	287.5	312.5	325	371	362.5	375	408.5	412.5	425	437.5	462.5	496	487.5	500
L4	210.5	223	248	248	273	273	298	323	335.5	360.5	373	385.5	398	423	435.5	448	473	485.5	498	510.5

Formulas L1 = 16n + 57 (Maximum 20 single wiring stations

 \ast With signal cut block, L4 is obtained by adding approximately 30 mm to L2.



ĺ

Ī

Formulas L1 = 25n + 106 (Maximum 16 single wiring stations) L2 = 25n + 192

		L2 = 25n + 192													n:	Stations
) J	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506
L2	217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592



- Direct electrical entry type.
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.



0.6m

1.5m

3.0m

Electrical wiring specifications

Lead wire specification



As the standard electrical wiring specification used is for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring are available as options.

Refer to special wiring specifications (options) below.

Colour: Urban white

	Termir no.	nal Po	olarity L	ead wire colour	Dot marking	
	SOL A 1	(-)	(+)	Black	None	
Station 1	SOL. B 14	()	(+)	Yellow	Black	
	SOL A 2	(-)	(+)	Brown	None	
	SOL. B 0 15	(-)	(+)	Pink	Black	
	SOL. A 0 3	(-)	(+)	Red	None	
	SOL. B 0 16	()	(+)	Blue	White	
Station 4	SOL. A 0 4	()	(+)	Orange	None	
	<u>SOL. B</u> 0 17	()	(+)	Purple	None	
	<u>SOL. A</u> 0 5	()	(+)	Yellow	None	
	<u>SOL. B</u> o 18	()	(+)	Grey	None	
Station 6	SOL. A o 6	()	(+)	Pink	None	
	<u>SOL. B</u> o 19	(-)	(+)	Orange	Black	
Station 7	SOL. A 7	()	(+)	Blue	None	
	<u>SOL. B</u> o 20	(-)	(+)	Red	White	
Station 8	SOL. A o 8	(-)	(+)	Purple	White	
	<u>SOL. B</u> o 21	(-)	(+)	Brown	White	
Station 0	SOL. A 9	()	(+)	Grey	Black	
	<u>SOL. B</u> o 22	(-)	(+)	Pink	Red	
Station 10	<u>SOL. A</u> o 10	()	(+)	White	Black	
	<u>SOL. B</u> o 23	(-)	(+)	Grey	Red	
Station 11	<u>SOL. A</u> o 11	(-)	(+)	White	Red	
	<u>SOL. B</u> O 24	()	(+)	Black	White	
Station 12	<u>SOL. A</u> o 12	(-)	(+)	Yellow	Red	
	<u>SOL. B</u> o 25	(-)	(+)	White	None	
	<u>СОМ.</u> о 13	(+) Positive COM.	(–) _{Note)} Negative COM.	Orange	Red	
		spec.	spec.			
Note) When use va	using the ne alves for neg	ative C	DM. specific DM.	ation for \	/QC1000/20	00,

Special wiring specifications (options)

Mixed single and double wiring are available as options. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Lead wire length

Lead wire length 0 1 2

VV5QC11-08 C6 LD 0

Electrical characteristics

Item	Characteristic
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more



transfer wiring. The minimum bending radius for cables is 20mm.



VV5QC11



Formulas	
L1 = 10.5n + 45	(Maximum 24 single wiring stations)
L2 = 10.5n + 102	

													L2 =	10.5n -	+ 102			enigie	g	otation	.,		n: S	tations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

 \ast With signal cut block, L4 is obtained by adding approximately 30 mm to L2.





Formulas	
L1 = 16n + 57	(Maximum 24 single wiring stations)

													L2 =	16n +	110.5								n: 5	tations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5
. Mith aid	unal aut	blook	1410	obtoing	d by a	ddina	nnrovi	imotoly	20 mm	n to 1 2														

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.



VQC1000/2000/4000 Kit (Multiple Connector Kit) Conforms to IP67

- Use of multiple connectors helps streamline wiring procedure to save labour.
- IP67 enclosure is available with use of waterproof multiple connectors.

Electrical wiring specifications

Multiple connector 15 1 (2 14) 4 16 17 13 (3 25 18 23 12 (4 (11) 22 26 19 (5 21 20 10 6 9 (8)

Double wiring(connected to SOL.A and SOL.B) is used for the internal wiring of each staion regardless of valve and option types. Mixed single and double wiring are available as options. Refer to special wiring specifications(options) below.

Special wiring specifications (options)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Cable assembly

■ Circular connector cable assembly (26 pin)

GAXT100 – MC26 – 🗌

1-	L	
(60)		-

L	Part no.	L dimension
	GAXT100-MC26-015	1.5m
+	GAXT100-MC26-030	3m
	GAXT100-MC26-050	5m

Port cable length

Lead wire colours according to pin numbers

The colour code is according to DIN47100.

Pin no.	Cable colour	Identification
1	white	-
2	brown	-
3	green	-
4	yellow	-
5	grey	-
6	pink	-
7	blue	-
8	red	-
9	black	-
10	violet	-
11	grey	pink
12	red	blue
13	white	green
14	brown	green
15	white	yellow
16	yellow	brown
17	white	grey
18	grey	brown
19	white	pink
20	pink	brown
21	white	blue
22	brown	blue
23	white	red
24	brown	red
25	white	black
26 *	bridg	ed to pin 25

Connector pin number (Arrangement as seen from the cable's port side)

Electrical characteristics

Item	Charac- teristics
Conductor resistence Ω/km, 20°C	57 or less
Electric strength V, 5min, AC	1500
Insulation resistence MΩ/km	20

* only for circular connectors

(See also **AXT100-MC26**⁰¹⁵ which conforms to colour code MIL-C24308)

* For detailed specifications and handling, please contact SMC.

		<u> </u>	5	-	5	U	1	0	5	10		12	10	17	10	10	17	10	15	20	21	22	20	27
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5
* With sig	With signal cut block 1/4 is obtained by adding approximately 30 mm to 1/2																							

* With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

n: Stations

VQC1000/2000/4000 Kit (Multiple Connector Kit) Conforms to IP67

160.5 173 198 210.5 223 248 260.5 273 285.5 310.5 323 335.5 360.5 373 385.5 398 L4 * With signal cut block, L4 is obtained by adding approximately 30 mm to L2.

24

441

525

510.5 535.5

423

435.5 448 460.5 485.5 498

Manifold Exploded View

53

Manifold Assembly Part No.

Housing assembly and SI unit/Input block

No	Description	Dart na	Note	Applicable model				
INO.	Description	Part no.	INOTE	VQC1000	VQC2000	VQC4000		
		EX250-SPR1	PROFIBUS-DP (-COM.)	•	•	•		
		EX250-SAS	AS-i (–COM.)	•	•	•		
1	SI unit	EX250-SMJ	CC-Link (+COM.)	•	•	•		
		EX250-SDN1	DeviceNet (-COM.)	•	•	•		
		EX250-SCA1	CANopen (-COM.)	•	•	•		
		EX250-IE1	M12, 2 inputs	•	•	•		
2	Input block	EX250-IE2	M12, 4 inputs	•	•	•		
		EX250-IE3	M8, 4 inputs	•	•	•		
2	End plate assembly	EX250-EA1	Standard	•	•	•		
5	Life plate assembly	EX250-EA2	DIN rail mounting	•	•	—		
		EX500-Q001	DeviceNet (+COM.)		•			
1	SLunit	EX500-Q001-X1	Remote I/O (+COM.)	•	• •			
-	Si unit	EX500-Q101	DeviceNet / PROFIBUS-DP (-COM.)		•			
		EX500-Q101-X1	Remote I/O (–COM.)	•	•	•		
5	SLunit	EX240-SDN2	DeviceNet (+COM.)		—	•		
Ŭ		EX240-SPR1	PROFIBUS-DP (-COM.)	_	—	•		
6	Input block	EX240-IE1	M12, 8 inputs	—	—	•		
7	End cover assembly	EX240-EA2	For manifold with input block			•		
'		EX240-EA4	For manifold without input block		_	•		
8	SI unit	EX126D-SMJ1	CC-Link (+COM.)	•	•	•		
9	Terminal plate	VVQC1000-74A-2	For EX126 SI unit mounting	•	•	•		
10	D-sub connector housing assembly	VVQC1000-F25-1	F Kit, 25-pin	•	•	•		
11	Flat ribbon cable housing assembly	VVQC1000-P26-1	P Kit, 26-pin	•		•		
	That hisself cashe heading accounty	VVQC1000-P20-1	P Kit, 20-pin	•	•	•		
12	Terminal block box housing assembly	VVQC1000-T0-1	T Kit	•	•	•		
		VVQC1000-L25-0-1	L Kit with 0.6m lead wire					
13	Lead wire housing assembly	VVQC1000-L25-1-1	L Kit with 1.5m lead wire	•	•	•		
		VVQC1000-L25-2-1	L Kit with 3.0m lead wire					
14	Multiple connector housing assembly	VVQC1000-M26-1	M Kit 26-pin	•	•	•		
15	Signal cut block	EX9-SC1-8	Double wiring of 1st to 8th stations	•	•	•		
	e.g.a. out blook	EX9-SC2-4	Double wiring of 9th to 12th stations	•	•	•		

D-side end plate assembly

G NPT/NPTF

Manifold block assembly

17 Manifold block assembly part no.

• Port size

· · · · · ·	SILC			
Symbol	Port size	VQC1000	VQC2000	VQC4000
C3	for ø3.2 One-touch fitting	•		
C4	for ø4 One-touch fitting	•	•	
C6	for ø6	•	•	
C8	for ø8		•	•
C10	for ø10			•
C12	for ø12			•
N1	for ø1/8"	•		
N3	for ø5/32"	•	•	
N7	for ø1/4"	•	•	•
N9	for ø5/16"		•	•
N11	for ø3/8"			•
M5	for M5 thread	•		
02	Rc 1/4"			•
03	Rc 3/8"			•
В	Rc 1/4" bottom ported			•
CO	Without one-touch fitting			

Series VQC1000: Base-Mounted Type/Plug-in Unit

How to order manifolds

(1) Stations

0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							
01	1 station						
:	:						

The maximum number of stations differs depending on the electrical entry. Refer to ③.

(2) Cylinder port size

C3	With ø3.2 One-touch fitting						
C4	With ø4 One-touch fitting						
C6	With ø6 One-touch fitting						
M5	M5 thread						
СМ	Mixed sizes and with port plug						
L3	Top ported elbow Wtih ø3.2 One-touch fitting						
L4	Top ported elbow With ø4 One-touch fitting						
L6	Top ported elbow With ø6 One-touch fitting						
L5	M5 thread						
В3	Bottom ported elbow With ø3.2 One-touch fitting						
B4	Bottom ported elbow With ø4 One-touch fitting						
B 6	Bottom ported elbow With ø6 One-touch fitting						
B5	M5 thread						
LM Elbow port, mixed sizes							
Note 1) Indicate the size in the specification sheet in the case of CM and LM.							
Note	Note 2) Symbols for inch sizes are as follows:						
<for fittings="" one-touch=""></for>							

N3: ø5/32 N7: ø1/4" NM: Mixed

The top ported elbow is LN and the bottom ported elbow is BND.

3	Electrica	al entry/Cable length									
	D-side entry	Kit, Cable length	Stations Note 2)								
	FD0	D-sub connector kit (25P) without cable									
ij	FD1	D-sub connector kit (25P) with 1.5m cable	1 to 12 (24)								
Ľ.	FD2	1 1 10 12 (24)									
	FD3	D-sub connector kit (25P) with 5.0m cable	1								
	PD0	Flat ribbon cable kit (26P) without cable									
÷	PD1	Flat ribbon cable kit (26P) with 1.5m cable	1 to 12 (24)								
ž	PD2	1 (0 12 (24)									
	PD3	PD3 Flat ribbon cable kit (26P) with 5.0m cable									
	PDC	Flat ribbon cable kit (20P) without cable Note 1)	1 to 9 (18)								
r Kit	TD0	Terminal block box kit	1 to 10 (20)								
<u> </u>	I D0	Lead wire kit (25 core) 0.6 m lead wire									
Kit	LD1	Lead wire kit (25 core) 1.5 m lead wire	1 to 12 (24)								
-	LD2	Lead wire kit (25 core) 3.0 m lead wire									
	MD0	Multiple connector kit (26P) without cable									
き MD1		Multiple connector kit (27P) with 1.5 m cable	1 40 10 (04)								
Ξ	MD2	1 1 10 12 (24)									
	MD3	Multiple connector kit (27P) with 5.0 m cable	1								
		Decentralized wiring serial kit (EX500)									
	SD0A	Serial kit without SI unit	1 to 9 (16)								
	SDA1	Serial kit for Remote I/O									
	SDA2	Serial kit for DeviceNet/PROFIBUS-DP/CC-Link									
		Input/Output serial kit (EX250)									
	SD0	Serial kit without SI unit									
÷	SDQ	Serial kit DeviceNet compatible									
X	SDN	1 to 12 (24)									
0)	SDV	Serial kit CC-Link compatible									
	SDY	Serial kit CANopen compatible									
	SDTA	AS-i, 8 in/8 out, 31 slave modes, 2 power supply	1 to 4 (8)								
	SDTB	AS-i, 4 in/4 out, 31 slave modes, 2 power supply	1 to 2 (4)								
	SDTC	AS-i, 8 in/8 out, 31 slave modes, 1 power supply	1 to 4 (8)								
	SDTD	AS-i, 4 in/4 out, 31 slave modes, 1 power supply	1 to 2 (4)								
		Output serial transmission kit (EX126)	1 to 8 (16)								
	SDVB	Serial kit CC-Link compatible									

Note 1) P Kit: Order the cable assembly separately for the type 20P.

Note 1) Numbers inside () indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "-K".

(4) SI unit COM.

CI	* COM		EX250					EX	500		EX126
Siun		DeviceNet	PROFIBUS-DP	CC-Link	AS-i	CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link
Nil	+COM	_	_	0	—	_	0	0	0	0	0
Ν	-COM	0	0	_	0	0	0	0	0	0	_
No	Note) Leave the box blank for the SI unit COM without SI unit (SD0).										

D Coil voltage

Note) S kit is only available for 24VDC

suppressor

E Without Note)

Note) Not applicable to S Kit.

Nil With

SMC

E Light/Surge voltage

5 24VDC Note 6 12VDC

How to order applicable valves

VQC 1	1	0 0 Y	-5 E B
Series VQC1000	T	TT	

	•	-	_		
T			— T		
T			<u> </u>		T
(A)		(B) (C) (Г) (F)	(F)
S		e	9 9		\odot

A Type of actuation

1	2-position single
2	2-position double
3	3-position closed centre
4	3-position exhaust centre
5	3-position pressure centre
A Note)	Dual 3-port valve (N.C. + N.C.)
B Note)	Dual 3-port valve (N.O. + N.O.)
C Note)	Dual 3-port valve (N.C. + N.O.)

יין טע 3-poin valve (in Note) Available for the rubber seal type only.

B Seal type Metal seal 0

Function						
Nil Standard type (1W)						
K Note 1) High voltage type (1.0MPa)						
Ν	Negative COM.					
R Note 2) External pilot						
Y	Low wattage type (0.5W)					

* When specifying more than one option, enter symbols in alphabetical order. Note 1) Available for the metal seal type only.

Note 2) Not applicable to dual 3-port valve.

(5) Input block (Fill out for I/O unit only)

Nil	Without SI unit/input block (SD0)							
0	Without input block							
1	With 1 input block							
1								
8	With 8 input blocks							

6 Input block type

(Fill out for I/O unit only)							
Nil	Nil Without input block						
1	M12, 2 inputs						
2	M12, 4 inputs						
3	M8, 4 inputs (3 pins)						
~							

(7) Input block COM. (Fill out for I/O unit only)

(
Nil	PNP (+) or without SI unit/input block						
Ν	NPN ()						

(9) Options

<u> </u>	paleille					
Nil	None					
В	All stations with back pressure check valve Note 1)					
D	With DIN rail (rail length: standard)					
D	With DIN rail (rail length: special) Note 2)					
K Special wiring specifications Note 3 (except for double wiring)						
Ν	With name plate					
R	External pilot Note 4)					
S	Direct exhaust with built-in silencer Note 5)					
* Wher symbo Note 1) Note 2; Note 2; Note 3) Note 4; Note 5)	h specifying more than one option, enterols in alphabetical order. Example: -BRS When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet. For special DIN rail length, indicate "D" (Enter the number of stations inside). Example: -D08 In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations. The specified number of stations on the manifold. Indicate "D0" for the option without DIN rail. Be sure to indicate the wiring specifications in the specification sheet. For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well. The built-in silencer type does not satisfy the IP67 standard.					

D-side Stations---1---2-n U-side Stations are numbered in ascending order from the D-side.

 \cap

Ø

(F) Manual override

\odot										
Nil Non-locking push type (tool require										
В	Slotted locking type (tool required)									
С	Locking type (manual)									
D	Slide locking type (manual)									

Series VQC1000/Plug-in Unit

Mani	Manifold Model Date: / /																										
<f, l<="" td=""><td>, M, P, T kit></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>Сι</td><td>ustom</td><td>er na</td><td>me</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></f,>	, M, P, T kit>													Сι	ustom	er na	me										
VV	5QC11-						┣				-			Co	ontact	pers	on										
-e 1-i					Fil	l out f	for S	Kit on	ly					Sp	ecific	ation	shee	t no.									
< 3 KI			—) r		٦Ē				ĥ		Г		٦	Ρι	irchas	se oro	der no).									
vv:	buc <u>i</u> i l			-										Ec	quipm	ent n	ame										
	• Bas	se-Mounte	d plu	● ⊭ a-in	Cit ty	ре						•0	ptior		Jantity	/				se	et(s)	Requ	uired	date			
	• Series	VQC1000)																					·	_		
Spec	cifications		←[D-sid	le						:	* Ind	licate	req	uirec	l stat	ions	with	a " C)".					U-	side	 →
Descri	ption/Model	Sta	ations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																										
	Double																										
	Closed centre																										
alves	Exhaust centre																										
>	Dual 3-port valve		 } 																								
	(A) Dual 3-port valve		^{1²2)} N.C. T																							 	
	Dual 3-port valve (C)																										
	Blanking plate VVQ1000-10A-1																										
	Individual SUP space	cer 6																									
	SUP shutoff position	n: Specify 2 pc	sitions.	1-1-	<u> </u>				<u> </u>	'	/	/- <u>-</u>		-1-			<u> </u>		<u> </u>	<u> </u>		- <u></u>	1-1-	- T-	<u> </u>	<u> </u>	
suc	VVQ1000-R-1-C	6 Specify 2 pc	sitions	 	l	L	L	L	L]]	- 1 -	-	l	L - _F -	L	L - ₁]]		_ _T _	L - r -	L - _F -
ptic	SUP block plate	i. Opecity 2 pc	51110115.							-						+		+								+	
Ō	EXH shutoff position	Note 1)								-																-	+
	When using EXI	H block base)																								
	-																										
	With a3 2 (a1/8"		C2	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB
÷	One-touch fitting	Side port	(N1)																								
S Note 3) CM/LM/NN	With ø4 (ø5/32") One-touch fitting	Side port	C4 (N3)																								
rt size: (ed sizes (With ø6 (ø1/4") One-touch fitting	Side port	C6 (N7)																								
ider po ase of mix	M5 thread	Side port	M5																								
Out in c																											
Ē	Dual flow fitting VVQ1000-52A-0	28	1																						T	\Box	
Speci	al wiring Note 4)	Single w	iring																								
Descr	iption/Model	Double w	viring	4	2	2	4	F	e	7	0	0	10	14	10	10	1.4	15	10	17	10	10	20	24	22	22	24
	Note 1) Indicate t	St	ations	The	2 D-sid	J A of t	4 he =`	<u>с </u> 1			о - хн	9		hloc		13	14	15	10	17	١ŏ	19	20	21	22	23	24
Ņ	Note 2) When us	ing port plug	s, circle	e port	ts to s	specif	ine Ez İy.	NI I DI	JUK II	i une l		passa	aye 15	DUU	neu.												
Note	Note 3) When mo Note 4) In case o skipping	ounting an el f single wirin any terminal	bow fit ig or m s.	ting a ixed \	sserr viring	nbly (` I, con	VVQ1 necti	1000-l ons to	F-L-c o the o	3 4), in 6 conne	dicate ector	e "L C C termi	4" in th	ne ta tart f	ble al rom t	bove. he A-	side	solen	oid of	fstati	on 1	and c	ontin	ue in	order	. with	out
	المعرفة																										

Applicable valves and options

Part no.	Qty.

Part no.	Qty.

SMC

Order no.	
Clerk (code no.)	
Dept. code	

Series VQC2000: Base-Mounted Type/Plug-in Unit

How to order manifolds

01

C6

C8

СМ

L4

L6

L8

B4

B6

B8

1) P Kit: Order the cable assembly separately for the type 20P. Note

Note 2) Numbers inside () indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "-K".

(4) SI unit COM.

01	* 00M		EX250					EX126				
SI unit COI		DeviceNet	PROFIBUS-DP	CC-Link AS-i		CANopen	DeviceNet	PROFIBUS-DP	CC-Link	Remote I/O	CC-Link	
Nil	+COM	—	_	0	—		0	0	0	0	0	
Ν	-COM	0	0	—	0	0	0	0	0	0	—	
No	Note) Leave the box blank for the SI unit COM without SI unit (SD0).											

2 How to order applicable valves

VQC <u>2</u> 1 0	0 Y	- <u>5</u> E	В
	TT ®©	TT	T

(A) Type of actuation

Serie

-					
1	2-position single				
2	2-position double				
3	3-position closed centre				
4	3-position exhaust centre				
5	3-position pressure centre				
A Note)	Dual 3-port valve (N.C. + N.C.)				
B Note)	Dual 3-port valve (N.O. + N.O.)				
C Note)	Dual 3-port valve (N.C. + N.O.)				

Note	Available	for the	rubber	seal	tyne	only
	, i wanabio	101 110	labbol	Jugar	LYPC.	Oriny.

B Seal type

Metal seal 0

© Function									
Nil	Standard type (1W)								
K Note 1)	High voltage type (1.0MPa)								
Ν	Negative COM.								
R Note 2)	External pilot								
Y	Low wattage type (0.5W)								

* When specifying more than one option, enter symbols in alphabetical order. Note 1) Available for the metal seal type only. Note 2) Not applicable to Dual 3-port valve

Note) S kit is only available for 24VDC (E)

suppressor

Nil	With						
Е	Without Note)						
Note) Not explicable to C Kit							

Note) Not applicable to S Kit

Light/Surge voltage

	With				
	Without Note)				
Not applicable to S Kit					

D-side Stations-1-2-3-4-5-6-7-8-n U-side Stations are numbered in ascending order from the D-side

(F) Manual override

Ø

Nil	Non-locking push type (tool required)									
В	Slotted locking type (tool required)									
С	Locking type (manual)									

- D Slide locking type (manual)

(5) Input block

(Fill out for I/O unit only)									
Nil	Without SI unit/input block (SD0)								
0	Without input block								
1	With 1 input block								
8	With 8 input blocks								

(6) Input block type

(Fill out for I/O unit only)								
Nil	Without input block							
1	M12, 2 inputs							
2	M12, 4 inputs							
3	M8, 4 inputs (3 pins)							

(7) Input block COM. (Fill out for I/O unit only)

· · ·	in eacher we anne enny,
Nil	PNP (+) or without SI unit/input block
Ν	NPN (–)

(9) Options

Nil	None								
в	All stations with back pressure check valve Note 1)								
D	With DIN rail (rail length: standard)								
D	With DIN rail (rail length: special) Note 2)								
к	Special wiring specifications Note 3) (except for double wiring)								
Ν	With name plate								
R	External pilot Note 4)								
S	Direct exhaust with built-in silencer Note 5)								
т	Branched P and R ports on U side Note 6)								
Note 1) When using the back pressure check valve for the necessary stations only, enter the back pressure check valve part no. and indicate the number of manifold stations in the specification sheet. Note 2) For special DIN rail length, indicate "DCL." (Enter the number of stations inside C.) Example: -D08 In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations. The specified number of stations on the manifold.									
Note 3) Be sure to indicate the wiring specifications in the specification sheet.									
Note 4)	For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.								
Note 5)	The built-in silencer type does not satisfy the IP67 standard.								
lote 6)	The SLIP and EXH ports on LL side are branched								

the SUP and EXH ports on U side are branched (toward the cylinder port and coil) with ø12 one-touch fittings for connection.

Ø 0

0

SMC

Series VQC2000/Plug-in Unit

Mani	fold Model																					D	ate:	/	/		
<f, l<="" td=""><td>, M, P, T kit></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>Сι</td><td>ustom</td><td>er na</td><td>me</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></f,>	, M, P, T kit>													Сι	ustom	er na	me										
VV5	5QC 2 1 -						<u> </u>				_			Co	ontact	pers	on										
<u>.</u>					Fill	out f	or Sk	(it on	v		_		-	Sp	ecific	ation	shee	et no.									
VV5	QC21−											_		Ec	luipm	ent n	ame										
Kit type												SE	et(s)	Requ	ired d	late											
Series VQC2000																											
Specifications										side	 →																
Doscrir	ation/Model	Sta	ations	1	2	3	4	5	6	7	8	9	10		12	13	14	15	16	17	18	19	20	21	22	23	24
Descrip	Single				_																						
	Double																										
	Closed centre																										
lves	Exhaust centre																										
Va	Pressure centre		.																								
	Dual 3-port valve (A)		1.C.																								
	(B)																										
	(C) Blanking plate		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,																								
	VVQ2000-10A-1 Individual SUP space VVQ2000-P-1-C8	er						 		 	 							 	 		 						<u> </u>
su	SUP shutoff position: Individual EXH space	Specify 2 pos er	sitions.																								
ţi	EXH shutoff position:	Specify 2 pos	sitions.		l _ _T	L - _T -	L - _Γ -	L - _C -	L	I _I		י-ר-]]	- 1 -	1	L - r -	L - _Γ -	L - _C -	L	l _l		י-ר-	J	l _ _T	i _ _T _ l	i	L - r -
do	SUP block plate VVQ2000-16A																										
	EXH block plate																										
	1102000-134																										
	Port plug Note 1)		1	ΑB	ΑB	ΑB	ΑB	ΑB	ΑB	ΑB	AB	AB	AB	A B	ΑB	ΑB	ΑB	AB	ΑB	ΑB	ΑB	ΑB	ΑB	ΑB	AB	ΑB	ΑB
Ŕ)	With ø4 (ø5/32") One-touch fitting	Side port	C4 (N3)																								
izes CM/LM/N	With ø6 (ø1/4") One-touch fitting	Side port	C6 (N7)																								
port s (ed sizes (With ø8 (ø5/16") One-touch fitting	Side port	C8 (N9)																								
e of mi																											
Cyll out in cas																											
		_																									
Spec	ial wiring Note 2)	Single wi	ring																								
speci	fications	Double wi	iring																								
Descri	ption/Model	Station	าร	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Notes	Note 1) When us Note 2) In case o without s	ing port plue of single wiri skipping any	gs, circ ng or r r termir	cle po nixed nals.	rts to wirin	spec ig, co	ify. nnec	tions	to the	e con	necto	r tern	ninals	star	t from	the A	∖-side	e sole	enoid	of sta	ation	1 and	conti	inue i	n ord	er	

Applicable valves and options

ouble fulled and opt		
Part no.	Qty.	

Part no. Qty.

For SMC use only -

Order no.	
Clerk (code no.)	
Dept. code	

Series VQC4000: Base-Mounted Type/Plug-in Unit

How to order manifolds VV5QC 4 1 - 08 02 TD0 F/L/M/ Р/Т Кіт 1 2 3 9 VV5QC 4 1 SKit 16 02 SDQW Series VQC4000 σ **(4**) (5) 6 Base-Mounted plug-in ③ Electrical entry 1) Stations D-side entry Kit, Cable length Stations Note 2 1 station 01 FD0 D-sub connector kit (25P) without cable ; FD1 D-sub connector kit (25P) with 1.5m cable Ę 1 to 12 (24) The maximum number of stations differs depending on the electrical FD2 D-sub connector kit (25P) with 3.0m cable D-sub connector kit (25P) with 5.0m cable FD3 entry. Refer to 3 PD0 Flat ribbon cable kit (26P) without cable 2 Cylinder port size PD1 Flat ribbon cable kit (26P) with 1.5m cable 1 to 12 (24) ξţ C8 With ø8 One-touch fitting Flat ribbon cable kit (26P) with 3.0m cable PD2 Ο. C10 With ø10 One-touch fitting PD3 Flat ribbon cable kit (26P) with 5.0m cable C12 With ø12 One-touch fitting Flat ribbon cable kit (20P) without cable Note 1) 1 to 9 (18) PDC 02 Rc 1/4 TD0 Terminal block box kit Ĕ 1 to 10 (20) 03 Rc 3/8 B Bottom ported Rc 1/4 LD0 Lead wire kit (25 core) 0.6m lead wire Ę CM Mixed LD1 Lead wire kit (25 core) 1.5m lead wire 1 to 12 (24) - 1 LD2 Lead wire kit (25 core) 3.0m lead wire Note 1) Indicate the size in the specification order sheet MD0 Multiple connector kit (26P) without cable in the case of CM MD1 Ę Multiple connector kit (27P) with 1.5m cable 1 to 12 (24) Note 2) Symbols for inch sizes are MD2 Multiple connector kit (27P) with 3.0m cable ⋝ as follows Multiple connector kit (27P) with 5.0m cable MD3 <For One-touch fittings> Decentralized wiring serial kit (EX500) N7: ø1/4" N9: ø5/16" SD0A Serial kit without SI unit N11: ø3/8 1 to 8 (16) SDA1 Serial kit for Remote I/O NM: Mixed Serial kit for DeviceNet/PROFIBUS-DP/CC-Link SDA2 Input/Output serial kit (EX250) <For threads> P, R, A, B port SD0 Serial kit without SI unit VV5QC41-0803 TD0 SDQ Serial kit DeviceNet compatible Serial kit PROFIBUS-DP compatible 1 to 12 (24) SDN Cylinder port SDV Serial kit CC-Link compatible SDY Serial kit CANopen compatible Thread type Input/Output serial transmission kit (EX240) Nil Rc Ę SD0W Serial kit without SI unit ŝ F G SDQW Serial kit DeviceNet compatible 1 to 12 (16) NPT/NPTF Т Serial kit PROFIBUS-DP compatible SDNW Note) P and R ports use Serial kit CC-Link compatible SDVW the same type of SDTA AS-i, 8 in/8 out, 31 slave modes, 2 power supply 1 to 4 (8) threads 1 to 2 (4) AS-i, 4 in/4 out, 31 slave modes, 2 power supply SDTB SDTC AS-i, 8 in/8 out, 31 slave modes, 1 power supply 1 to 4 (8) SDTD AS-i, 4 in/4 out, 31 slave modes, 1 power supply 1 to 2 (4) Output serial transmission kit (EX126) SDVB Serial kit CC-Link compatible 1 to 8 (16) 1) P Kit: Order the cable assembly separately for the type 20P. Note 2) Numbers inside () indicate the maximum number of solenoids for mixed single and double wiring. The maximum number of stations is determined by the total number of solenoids. In the case of mixed wiring, use the option symbol "-K". (4) SI unit COM. EX240 EX250 EX126 EX500 SI unit COM DeviceNet PROFIBUSDP CC-LINK AS-i CANopen DeviceNet PROFIBUSDP CC-LINK Remote I/O CC-LINK DeviceNet PROFIBUS-DP Nil +COM 0 0 0 N -COM 0 0 0 0 Note) Leave the box blank for the SI unit COM, without SI unit (SD0) How to order applicable valves VQC 4 1 0 0 Y-5 EB Series VQC4000 (C) Function (A) Type of actuation B Seal type Nil Standard type (1W) R External pilot 1 2-position single 0 Metal seal 2-position double Y Low wattage type (0.5W) Rubber seal 2 1 3-position closed centre * When specifying more than one 3

(E)Light/Surge voltage

suppressor

(F) Manual override

With Nil

Ε

Nil

в

option, enter symbols in alphabetical

order

Without light, with surge voltage supressor

Non-locking push type (tool required)

Slotted locking type (tool required)

(5) Input block (Fill out for I/O unit only)

-	
Nil	Without SI unit/input block [SD0(W)]
0	Without input block
1	With 1 input block
8	With 8 input blocks
Note)	Max 4 for EX240 and max 8 for EX250

6 Input block type

(F	(Fill out for I/O unit only)							
Nil	Nil Without input block							
1	M12, 8 inputs (EX240)							
2	2 M12, 2 inputs (EX250)							
3	M12, 4 inputs (EX250)							
4	M8, 4 inputs (EX250)							

(7) Input block COM.

(ГІ	in out for i/O unit only)
Nil	PNP (+) or without SI unit/input block
Ν	NPN (–)

9 Options

Nil	None
к	Special wiring specifications Note 1) (except for double wiring)
N	With name plate Note 2) (available for T Kit only)

* When specifying more than one option, enter symbols in alphabetical order. Example: -KN Note 1) Be sure to indicate the wiring specifica-tions in the specification order sheet.

Note 2) The mounting position of the name plate is on the top face of the cover for the termi-nal block box.

59

5

6

4

5

6

3-position exhaust centre

3-position pressure centre

3-position perfect

Note) S kit is only available for 24VDC.

(D) Coil voltage 24VDC Note)

12VDC

/ /

Date:

Series VQC4000/Plug-in Unit

Manifold Model

						Fill	out fo	or Sk	(it on	lv				Cu	istom	er na	ime										
										, 		-		Co	ontact	pers	on										
VV.	5QC <u>4 1</u> -	4							-					Sp	Specification sheet no.												
	ΤŢ													Pu	irchas	se oro	der no	D.									
		aso Mei	intod	nlu	● ni_n	Kit t	уре							Ec	luipm	ent n	ame							,			
				piu	y-111									Qı	uantity	y				se	t(s)	Requ	ired d	late			
	• Serie	5 VQC4	000																								
Spec	cifications		←D	-side	9		1			1	*	India	ate	requi	ired s	static	ons v	vith a	"0"	•			1		U-	side	→
Descrip	otion/Model	St	tations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single) 1 (R2) (R2)																								
	Double																										
ves	Closed centre																										
Va	Exhaust centre																										
	Pressure centre																										
	Perfect																										
	Blanking plate VVQ4000-10A-1 Individual SUP sp VVQ4000-P-1-02	acer /03																									
	Individual EXH sp VVQ4000-P-1-02	bacer /03																									
s	Throttle valve spacer VVQ4000-20A-1																										
ion	VVQ4000-25A-1																										
Opt	Interface regulate ARBQ4000-00-A	r (A regula -1 r (B regula	tor)																								
	ARBQ4000-00-B	-1																									
	Interface regulate ARBQ4000-00-P	r (P regula -1	tor)																								
																							L_				
	SUP/EXH block p	late	P R1							_		_								_					-	-	+
	VVQ4000-16A		R2																								
S ∟M/NM).	Rc 1/4		02																								
size: (CM/	Rc 3/8		03																								
• port : xed sizes	With ø8 (ø1/4") One-touch fitting	<u></u>	C8 (N7)																								
of mi	VVIth Ø10 (Ø5/16" One-touch fitting)	(N9)																								
Cylii ^{ut in case}	With ø12 (ø3/8") One-touch fitting		C10 (N11)																								
Ello	Bottom ported R	c 1/4																									
Spec speci	ial wiring ^{Note 1)}	Single w Double v	viring wiring																								
Descrip	otion/Model	C+	ations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
lote	Note 1) In case of	St single wiri	auons	xed v	viring	, con	nectio	ons to	the o	conne	ector	termi	nals	start f	rom t	he A-	-side	solen	oid o	f stati	ion 1	and o	contin	ue in	order	with	∠-+ out
z	skipping a	any termina	ais.								MC		• • • •														
										ט זו		use	ont	у —													

Applicable valves and options

Part no.	Qty.

Part no. Qty.

Order no.	
Clerk (code no.)	
Dept. code	

1. Express of Flow Characteristics

Table 1 shows the applicable International designation of flow characteristics in the specification section of a solenoid valve or any other types of equipment.

Table 1 Designation of flow characteristics

Equipment	Designation based on international standards	Other designation	Applicable standards
Proumatics	C, b		ISO 6358: 1989 JIS B 8390: 2000
equipment		S	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990

2. Pneumatic Equipment

2-1 Calculating flow rate according to International Standards

(1)Flow rate calculation formula

The flow rate calculation formula is defined as follows:

If
$$\frac{P_{2}+0.1}{P_{1}+0.1} \le b$$
, a choke flow results

Q=600XC(P1+0.1)
$$\sqrt{\frac{293}{273+t}}$$

If $\frac{P_2+0.1}{P_1+0.1} > b$, a subsonic flow results.

$$Q = 600XC (P_{1}+0.1) \sqrt{1 - \left[\frac{\frac{P_{2}+0.1}{P_{1}+0.1}b}{1-b}\right]^{2}} \sqrt{\frac{293}{273+t}}$$

Q : Air flow rate [dm3/min(ANR)].

The dm³ (cubic decimeter) in the SI system may be expressed by L(liter). 1dm³=1L.

Standard condition: Air under condition temperature 20°C, absolute pressure 0.1MPa (=100kPa=1bar), relative humidity 65%.

C: Sonic conductance [dm³/(s•bar)]

b: Critical pressure ratio [-]

- P1: Upstream pressure [MPa]
- P2: Downstream pressure [MPa]

t: Temperature [°C]

Note) The formula for subsonic flow is that of an elliptic approximate curve.

Figure 1 is the flow characteristic diagram. For more information, please see Energy Saving Programs by SMC.

@ SMC

(2) Test method

Pipe the test equipment to the test circuit shown in Figure 2. Keep the upstream pressure at a certain constant level above 0.3MPa. First measure the maximum flow rate in saturation. Then, measure the flow rate, upstream pressure and downstream pressure each at 80%, 60%, 40% and 20% points of the flow rate. Calculate the sonic conductance C from the maximum flow rate. Also, substitute other data for variables in the formula for sobsonic flow and obtain the critical pressure rate b by averaging the critical pressure rates at those points.

Figure 2 Test circuit of ISO 6358 and JIS B 8390

2.2 Effective sectional area S

- (1) Calculation with subsonic conductance C:
 - $S = 5.0 \times C$
- 2) Test method

Pipe the test equipment to the test circuit shown in Figure 3. Fill the air tank with compressed air and keep the pressure at a constant level above 0.6MPa. Then discharge the air until the pressure in the tank drops to 0.25MPa. Measure the time required to discharge the air and the residual pressure in the air tank after leaving it until the pressure becomes stable in order to calculate the effective sectional area S by the following formula. Select the capacity of the air tank according to the effective sectional area of the test equipment.

S =12.1
$$\frac{V}{t} \log_{10} \left(\frac{Ps+0.1}{P+0.1} \right) \sqrt{\frac{293}{T}}$$

S: Effective sectional area [mm²]

- V: Air tank capacity [dm³]
- t : Discharge time [s]
- Ps: Pressure in the air tank before discharge [MPa]
- P : Residual pressure in the air tank after discharge [MPa]

T: Temperature in the air tank before discharge [K]

Figure 3. Test circuit of JIS B 8390

2.3 Flow coefficient Cv factor

The flow coefficient Cv factor is defined with the following formula in the U.S. standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power - Flow rating test procedure and reporting method - For fixed orifice components

$$Cv = \frac{Q}{114.5 \sqrt{\frac{\triangle P(P_2 + P_a)}{T_1}}}$$

 $\triangle P$: Pressure drop between static pressure output ports [bar]

- P1 : Pressure at ustream output port [bar gauge]
- P_2 : Pressure at downstream output port [bar gauge]: $P_{2=}P_{1-}\bigtriangleup P$
- $Q\;$: Flow rate [dm³/s standard atmosphere]
- Pa : Atmospheric pressure [bar absolute]
- T1 : Upstream absolute temperature [K]
- Test conditions are P1+Pa=6.5±0.2 bar absolute, T1=297±5K, 0.07bar≤ \triangle P<0.14 bar.

This concept is similar to the effective area in ISO 6358, which is described to be applicable only if the pressure drop is so small compared with the upstream pressure that air compression is negligible.

Series VQC Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of **"Caution"**, **"Warning"** or **"Danger"**. To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

Note 2) JIS B 8370: General rules for pneumatic equipment

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility for the specific system must be based on specifications or after analysis and/or tests to meet your specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
 - Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
 - 2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
 - 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back pressure.)

4. Contact SMC if the product is to be used in any of the following conditions:

- 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
- 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.
- 3. An application that has the possibility of having negative effects on people, property, or animals, and therefore requires special safety analysis.

5-Port Solenoid Valve Precautions 1

Be sure to read before handling.

Design

A Warning

1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent any potential danger caused by actuator operation.

2. Intermediate stopping

When a 3-position closed centre valve is used to stop a cylinder's piston at an intermediate position, accurate stopping of the piston in a predetermined position is not possible due to the compressibility of air.

Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended length of time. Contact SMC if it is necessary to hold a stopped position for an extended time.

3. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, as actuator malfunction due to back pressure may occur. Special caution is necessary when using a 3-position exhaust centre valve, or when driving a single acting cylinder. In cases where there is a danger of this kind of malfunction, take countermeasures by using a back-pressure check valve, an individual EXH spacer assembly, or an EXH blocking plate.

4. Dealing with pilot exhaust

Operate the pilot exhaust port (PE) with silencers mounted on both the D and U sides, or with release to atmosphere. If merged with the main exhaust, the main valve may malfunction due to back pressure.

5. Holding of pressure (including vacuum)

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

6. Not for use as an emergency shutoff valve

None of the valves featured in this catalogue is designed for safety applications such as an emergency shutoff valve. If application to this type of system is required, other reliable safety assurance measures should also be adopted.

7. Maintenance space

The installation should allow sufficient space for maintenance activities.

8. Release of residual pressure

Provide a residual pressure release function for maintenance purposes. Special consideration should be given to the release of residual pressure between the valve and cylinder in the case of a 3-position closed centre type valve.

9. Vacuum applications

When a valve is used for vacuum switching, take appropriate measures against the suction of external dust or other contaminants through vacuum pads and exhaust ports. An external pilot type valve should be used in such cases. Contact SMC regarding the use of an internal pilot type or air operated valve.

10. Take suitable protective measures in locations or applications where valves are constantly exposed to water.

11. Double solenoid applications

When a double solenoid type is used for the first time, the actuator may operate in an unexpected direction depending on the valve's switch position. Take appropriate measures to prevent potential danger caused by actuator operation.

12. Ventilation

When using valves in a sealed control panel, install a vent to prevent rise of pressure inside the control panel caused by exhaust air and trapping of heat generated by the valve.

Selection

AWarning

1. Confirm all specifications.

The products featured in this catalogue are designed only for use in compressed air systems (including vacuum). Do not operate at pressures or temperatures beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifica-tions.)

Contact SMC when using a fluid other than compressed air (including vacuum).

2. Extended periods of continuous energization

- If a valve is continuously energized for an extended period, heat generation of the coil may result in a reduced performance and shorter service life of the valve or have an adverse effect on the peripheral equipment in proximity. For this reason, a low wattage type should be used when the energization is to continue for an extended period or the time in a day when the valve is energized is to be longer than the time when it is not. Under some operating conditions, valves other than the above can be used. For more information, please consult SMC. It is also possible to avoid the problem by shortening the energization time by using the valve as a N.O. (Normally open) type.
- When a valve is installed inside the control panel, take measures against heat radiation so that the temperature will stay within the prescribed temperature range for the valve. There will be a large increase in temperature especially when three or more adjacent manifold stations are continuously energized for an extended period or when A and B sides of a dual 3 port valve are both continuously energized for an extended period. Take special precautions in such cases.

A Caution

1. Momentary energization

If a double solenoid valve will be operated with momentary energization, it should be energized for at least 0.1 second.

However, depending on the secondary load conditions, it should be energized until the cylinder reaches the stroke end position. If the valve is to be used in an air blowing application, it should be energized continuously during the application.

2. Leakage voltage

When using a C-R element (surge voltage suppressor) for protection of the switching element, please keep in mind that leakage voltage will increase due to leakage current flowing through the C-R element.

Limit the amount of residual leakage voltage to the following values:

With DC coil

2% or less of rated voltage

5-Port Solenoid Valve Precautions 2

Be sure to read before handling.

Selection

≜Caution

3. Surge voltage suppressor

If a general diode such as Zener diode or ZNR is used in the surge voltage suppressor on the controller side, be aware that there will be a residual voltage according to the protective element and rated voltage. The residual voltage of the diode is approximately 1V.

4. Low temperature operation

Avoid ambient temperatures outside the range of -10° C to 50°C. At low temperatures, take any necessary steps to avoid solidification or freezing of drainage and moisture.

5. For air blowing applications

When using solenoid valves for air blowing, use external pilot type valves.

Also, air supply to the external pilot port should be compressed air that is within the pressure range prescribed in the specifications.

6. Mounting orientation

In the case of a single solenoid, the mounting orientation is unrestricted. In the case of double solenoid or 3-position valves, mount so that the spool valve is horizontal.

Also, when mounting for an application that will inevitably involve vibration or impact, mount so that the spool valve is at a right angle to the direction of vibration.

Do not use in applications where vibration or impact exceed the product's specifications.

Mounting

AWarning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, repairs, or equipment modification, connect the compressed air and power supplies, and perform appropriate function and leakage inspections to confirm that the unit is mounted properly.

2. Instruction manual

Mount and operate the product only after reading the manual carefully and understanding its contents. Always keep the manual handy for easy reference.

3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.

Piping

∆Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or washed out with water to remove chips, cutting oil and other debris.

2. Wrapping of sealant tape

When connecting pipes and fittings, etc., be sure that neither chips from the pipe threads nor sealing material get inside the valve.

When using sealant tape, leave 1.5 to 2 thread ridges exposed at the end of the pipe/fitting.

3. When using closed center type valves

When using closed center type valves, check carefully to make sure there are no air leaks from the piping between the valves and cylinders.

4. Ensure tightening to the prescribed tightening torques.

When screwing fittings into valves, tighten according to the torques given below.

1) For M3, M5 threads

- 1-1) When using SMC fittings, tighten in the following manner: After tightening by hand, tighten an additional 1/4 rotation for M3 and 1/6 rotation for M5 with a tool. When using a miniature fitting, however, tighten an additional 1/4 rotation with a tool after tightening by hand. When there are 2 gaskets, as in the case of a universal elbow or universal tee, tighten an additional 1/2 rotation.
 - Note) Over-tightening will cause breakage of the fitting threads or deformation of the gasket, resulting in air leakage. Under-tightening will cause loosening or air leakage.
- 1-2) When using fittings other than SMC products, follow the instructions by the respective manufacturers.

Tightening torques for piping

BSMC

Connection thread	Proper tightening torque (N·m)
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30
Rc 3/4	28 to 30

5. Connection of piping to products

When connecting piping to a particular product, refer to the product's instruction manual to avoid mistakes regarding the supply port and other connections as applicable.

5-Port Solenoid Valve Precautions 3

Be sure to read before handling.

Wiring

ACaution

1. Polarity

Always confirm whether or not there is polarity when connecting a power supply to a DC specification solenoid valve equipped with a (light) voltage surge suppressor.

If there is a polarity, observe the following precautions:

• If there is no built-in diode for polarity protection:

Switching polarity by mistake poses the danger of burnout to the valve's built-in diode and the switching element on the control mechanism side, as well as to the power supply mechanism.

• If there is a diode for polarity protection:

Switching polarity by mistake will cause the valve's switching function to stop.

* Series VQ4000 has no polarity. (It is a polarity-free type valve.)

2. Applied voltage

Be careful to apply the proper voltage when connecting electric power to the solenoid valve. Application of improper voltage may cause malfunction or coil damage.

3. Confirm the connections.

After completing the wiring, confirm that all the connections are correct.

Lubrication

ACaution

1. Lubrication [Rubber seal]

- 1) The valve has been lubricated for life at the factory, and does
- not require any further lubrication.2) Should you wish to apply additional lubrication, however,
- please be sure to use ISO VG32 Class 1 turbine oil (without additives).

Please be aware, however, that once additional lubrication is applied, it must be continued to avoid malfunctions, as the new lubricant will completely cancel out the original lubrication.

[Metal seal]

- 1) The valve has been lubricated for life at the factory and does not require any further lubrication.
- 2) Should you wish to apply additional lubrication, however, please be sure to use ISO VG32 Class 1 turbine oil (without additives).

Air Supply

▲Warning

1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

A Caution

1. Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of $5\mu m$ or less should be selected.

2. Install an air dryer or after-cooler.

Compressed air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after-cooler.

3. If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalogue for further details on compressed air quality.

Operating Environment

AWarning

- 1. Do not use valves where there is direct contact with, or in atmospheres of, corrosive gases, chemicals, salt water, water or steam.
- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact. Confirm the specifications for each series.
- 4. A protective cover should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil, or welding spatter.
- 7. When solenoid valves are mounted in a control panel or are energized for extended periods of time, employ measures to radiate excess heat so that temperatures remain within the valve specification range.
- 8. Products with IP65 enclosures (based on IEC529) are protected against dust and water, however, these products cannot be bathed in water.
- 9. Products with enclosure conforming to IP65 rating will satisfy the specifications only if they are installed correctly. Therefore, be sure to read the instructions for respective products.

5-Port Solenoid Valve Precautions 4

Be sure to read before handling.

Maintenance

AWarning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

2. Equipment removal and supply/exhaust of compressed air

When equipment is to be removed, first confirm that measures are in place to prevent dropping of driven objects and run-away of equipment, etc. Then cut the supply air pressure and electric power, and exhaust all compressed air from the system using its residual pressure release function.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators and then confirm that equipment operates normally.

3. Infrequent operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

1. Filter drainage

Drain out condensate from air filters regularly. (Refer to specifications.)

2. Lubrication

In the case of rubber seals, once lubrication has been started, it must be continued.

Use VG32 Class 1 turbine oil (without additives). Other lubricating oils will cause malfunctions.

Contact SMC regarding VG32 Class 2 turbine oil (with additives).

Be sure to read before handling. Refer to pages 63 through 67 for Safety instructions and common precautions.

Manual Override

Since connected equipment will operate when the manual override is activated, confirm that conditions are safe prior to activation.

The non-locking push type (tool required) is standard, and the slotted locking type (tool required) is optional.

VQC1000/2000

Non-locking push type (tool required)

Slotted locking type (tool required) <Optional>

Push down the manual override button with a small flat head screwdriver until it stops, and turn it clockwise 90° to lock it. Turn it counter-clockwise to release it.

VQUIUUU

Locking type (manual) <Optional>

Push down the manual override button with a small flat head screwdriver or with your finger until it stops, and turn it clockwise 90° to lock it. Turn it counterclockwise to release it.

Slide locking type (manual) <Optional>

VQC2000

Slide the manual override button with a small flat head screwdriver or with your finger until it stops at the pilot valve side (ON side) to lock it. Slide it to the fitting side (OFF side) to release it. It can also be used as a push type using a screwdriver, etc., of Ø1.7 or less in case of VQC1000, Ø2 or less in case of VQC2000.

■ VQC4000 Non-locking push type (tool required) Bore Ø5

Push down the manual override button with a small screwdriver until it stops.

The manual override will return when released.

Push down the manual override button with a small flat head screwdriver until it stops, and turn it clockwise 90° to lock it. Turn it counter-clockwise to release it.

Caution Solenoid Valve Removal and Mounting VQC1000/2000

Removal steps

- 1. Loosen the clamp screws until they turn freely. (The screws do not come out.)
- 2. Remove the solenoid valve from clamp B by lifting the coil side of the valve while pushing on the screw top.
- If pushing down on the screw is difficult, you can alternately press down on the valve gently in the area near the manual override.

Mounting steps

- 1. Push the clamp screws. Clamp A opens. Now insert the end plate hook of the valve into clamp B from an angle.
- 2. Push the valve down into place. (When you release the screws, the valve will be locked into clamp A.)
- 3. Tighten the clamp screws with a tightening torque of 0.25 to 0.35N m for VQC1000 and 0.5 to 0.7N m for VQC2000.

≜Caution

Do not let foreign matter stick on the seal side of the gasket and solenoid, as this will cause air leakage.

Caution

VQC4000

After confirming that the gasket is installed correctly, securely tighten the mounting screws according to the tightening torque shown below.

Be sure to read before handling. Refer to pages 63 through 67 for Safety instructions and common precautions.

A Caution

Replacing One-touch fittings

Cylinder port fittings are available in cassette type and can be replaced easily.

Fittings are secured with a retaining clip that is inserted from the top side of the valve. After removing the valve, remove the clip with a flat head screw driver to replace the fittings.

To mount a fitting, insert the fitting assembly until it stops and reinsert the retaining clip to its designated position.

Annlinghia (sha O D	Fitting assembly part no.					
Applicable tube O.D.	VQC1000	VQC2000				
ø 3.2	VVQ1000-50A-C3	_				
ø 4	VVQ1000-50A-C4	VVQ1000-51A-C4				
ø 6	VVQ1000-50A-C6	VVQ1000-51A-C6				
ø 8	—	VVQ1000-51A-C8				
M5	VVQ1000-50A-M5	—				
ø 1/8 "	VVQ1000-50A-N1	—				
ø 5/32 "	VVQ1000-50A-N3	VVQ1000-51A-N3				
ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7				
ø5/16"	_	VVQ1000-51A-N9				

VQC4000

	Fitting assembly part no.
Applicable tube 0.D.	VQC4000
ø 8	VVQ4000-50B-C8
ø10	VVQ4000-50B-C10
ø 12	VVQ4000-50B-C12
ø1/4"	VVQ4000-50B-N7
ø5/16"	VVQ4000-50B-N9
ø 3/8 "	VVQ4000-50B-N11

Light/Surge voltage suppressor VQC1000/2000

Indicator lights are all positioned on one side for both single solenoid and double solenoid type valves.

For double solenoid type, 2 colours that are same as the manual override are used to indicate the energization of A-side or B-side.

(For VQC1000)

A Caution Internal Wiring Specifications

VQC4000

How to Find the Flow Rate

Refer to pages 61 and 62.

Be sure to read before handling. Refer to pages 63 through 67 for Safety instructions and common precautions.

Serial Wiring EX500/EX250/EX240/EX126 Precautions

MWarning

- 1. These products are intended for use in general factory automation equipment. Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.
- 2. Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.
- 3. Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.
- 4. Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- 5. Do not modify these products. Modifications done to these products carry the risk of injury and damage.

- 1. Read the instruction manual carefully, strictly observe the precautions and operate within the range of the specifications.
- 2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.
- 3. In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire.
- 4. Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied.

Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or disconnecting connectors.

5. Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.

▲Caution

- 6. Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.
- 7. Give consideration to the operating environment depending on the type of enclosure being used.

To achieve IP65 and IP67 protection, provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of input units, input blocks, SI units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.

8. Use the proper tightening torques.

There is a possibility of damaging threads if tightening exceeds the tightening torque range.

9. Adjustment and operation.

Use a sharp-ended watchmakers screw driver to set the dip switches and rotary switches.

10. Provide adequate protection when operating in locations such as the following:

- Where noise is generated by static electricity
- Where there is a strong electric field
- Where there is a danger of exposure to radiation
- When in close proximity to power supply lines
- 11. When these products are installed in equipment, provide adequate protection against noise by using noise filters.
- 12. Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 13. Do not remove the name plate.
- 14. Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.

Be sure to read before handling. Refer to pages 63 through 67 for Safety instructions and common precautions.

When one AS-i power supply system is used

A Caution

		TCW	SDTC	TDW	SDTD		
Pow	er supply voltage	Supplied from AS-i circuit, 26.5 to 31.6 VDC Note 1)					
Curre	ent consumption Note 2)	Max. 1	00 mA	Max.65 mA			
out	Number of inputs	8	3	4			
outp	Number of outputs	8	3	4			
out/o	Valve supply voltage	C ± 10%					
ln p spe	Possible supply current Note 3)	ble supply current Note 3) Max. 240 mA Max. 120					

Note 1) For communication power supply, use a power supply dedicated to AS-i. For details, please refer to instruction manuals provided by the respective manufacturers.

- Note 2) Current consumption of SI unit internal power supply Note 3) The AS-i circuit provides current to the internal parts of
 - the SI unit and all connected equipment. Since there is a limit on the possible supply current to all connected equipment, select the equipment connected to the input block, such as sensors and valves, to stay within the possible supply current.

Example) When SDTD type is used

Valve: VQC1100NY – 5 (low wattage type of 0.5 W) \times 4 pcs.

 $0.5 [W] \div 24 [V] \times 4 [pcs.] = 84 [mA] (4 outputs simultaneously ON)$

The maximum possible supply current of SDTD is 120 mA. Therefore, the possible supply current to the sensor connected to the input block is

120 [mA] – 84 [mA] = 36 [mA].

Use of low wattage type valves by minimizing the maximum number of simultaneous outputs, and low current consumption sensors (2 wire sensor, etc.) connected to the input block is recommended.

Power Supply Safety Instructions

- 1. Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
- 2. Use the following UL approved products for DC power supply combinations.
 - (1) Controlled voltage current circuit conforming to UL508 Circuit uses the secondary coil of an isolated transformer as the power supply, satisfying the following conditions.
 - Max. voltage (with no load): 30Vrms (42.4V peak) or less
 - Max. current: 1 8A or less (including shorts), and
 When controlled by a circuit protector (fuse) with the following ratings:

No-load voltage (V peak)	Max. current rating
0 to 20 [V]	5.0
Over 20 [V] and up to 30 [V]	100
	Peak voltage value

(2) A circuit (class 2 circuit) with maximum 30Vrms (42.4V peak) or less, and a power supply consisting of a class 2 power supply unit conforming to UL1310, or a class 2 transformer conforming to UL1585.

Cable Safety Instructions

A Caution

- 1. Avoid miswiring, as this can cause malfunction, damage and fire in the unit.
- 2. Do not conduct wiring work while the cables are energized.

The SI unit may be damaged or malfunction.

- 3. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high voltage lines. Otherwise, this can cause a malfunction.
- 4. Check wiring insulation, as defective insulation can cause damage to the unit when excessive voltage or current is applied.
- 5. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.

