N. CO. CO.	Technical Data		
	General specifications		
	Туре	Inclination sensor, 2-axis	
R Carl	Measurement range Absolute accuracy	0 360 ° ≤ ± 0.5 °	
	Response delay	≤ ± 0.5 ° ≤ 25 ms	
	Resolution	≤ 0.1 °	
	Repeat accuracy	≤±0.1 °	
3	Temperature influence Functional safety related parameters	≤ 0.027 °/K	
	MTTF _d	390 a	
	Mission Time (T _M)	20 a	
	Diagnostic Coverage (DC) Indicators/operating means	0 %	
	Operation indicator	LED, green	
	Teach-In indicator	2 LEDs yellow (switching status), flashing	
	Button	2 push-buttons (Switch points programming, Evaluation range programming)	
	Switching state	2 yellow LEDs: Switching status (each output)	
	Electrical specifications		
	Operating voltage U _B	10 30 V DC	
odel number	No-load supply current I ₀ Time delay before availability t _v	≤ 25 mA ≤ 200 ms	
(360D-F99-2U2E2-V17	Switching output		
	Output type	2 switch outputs PNP, NO , reverse polarity protected ,	
atures	Operating current I	short-circuit protected ≤ 100 mA	
Measuring range 0 360°	Voltage drop	≤ 100 mA ≤ 3 V	
	Analog output		
Analog output 0 V 5 V	Output type	2 voltage outputs 0 5 V (one output for each axis)	
Evaluation limits can be taught-in	Load resistor	$\geq 1 \ k\Omega$	
2 programmable switch outputs	Ambient conditions		
	Ambient temperature	-40 85 °C (-40 185 °F)	
High shock resistance	Storage temperature Mechanical specifications	-40 85 °C (-40 185 °F)	
e1-Type approval	Connection type	8-pin, M12 x 1 connector	
Increased noise immunity 100 V/m	Housing material	PA	
-	Degree of protection Mass	IP68 / IP69K 240 g	
ectrical connection	Factory settings	240 g	
	Analog output (X)	-45 ° 45 °	
dard symbol/Connection:	Analog output (Y)	-45 ° 45 °	
1	Switching output (X) Switching output (Y)	-30 ° 30 ° -30 ° 30 °	
+U _B Out 2 (Y)	Compliance with standards and		
4 Out 1 (X)	directives		
Analogue output Y Analogue output X	Standard conformity Shock and impact resistance	100 g according to DIN EN 60068-2-27	
	Standards	EN 60947-5-2:2007	
-∪ _B 8n.c.		IEC 60947-5-2:2007	
	Approvals and certificates UL approval	cULus Listed, Class 2 Power Source	
	CSA approval	cCSAus Listed, General Purpose, Class 2 Power Source	
	e1 Type approval	2006/28/EG	
	EMC Properties		
		ccordance with motor vehicle directive 2006/28/EG (e1 Type approval)	
	Interference immunity in accordance with DIN ISO 11452-2: 100 V/m		
	Frequency band 20 MHz up to 2 GHz	207.0.	
	Mains-borne interference in accordance with ISO 76		
		3b 4	
	Severity level III III III III III Failure criterion C A C A	III III A C	
	EN 61000-4-2: CD: 8 kV / AD: 15	kV	
	Severity level IV IV EN 61000-4-3: 30 V/m (80, 2500 MHz)		
	EN 61000-4-3: 30 V/m (802500 MHz) Severity level IV		
	EN 61000-4-4: 2 kV		
	Severity level III		
	EN 61000-4-6: 10 V (0.0180 MHz)		
	Severity level III		
	EN 55011: Klasse A		
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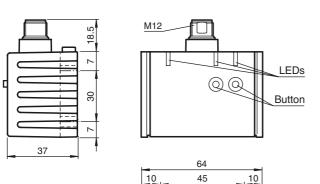
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Dimensions





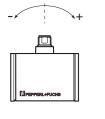
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Sensor Orientation

In the default setting the zero position of the sensor is reached, when the electrical connection faces straight upwards.

X Orientation







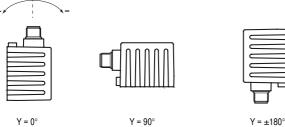








X = 0°





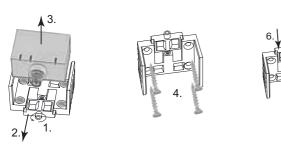


 $X = 270^{\circ} (-90^{\circ})$

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Mounting of the sensor

Sensors from the -F99 series consist of a sensor module and accompanying cast aluminum housing. Select a vertical surface with minimum dimensions of 70 mm x 50 mm to mount the sensor. Mount the sensor as follows:



1. Loosen the central screw under the sensor connection.

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Wire	col	lors

1	WH	(white)
2	BN	(brown)
3	GN	(green)
4	YE	(yellow)
5	GY	(gray)
6	PK	(pink)
7	BU	(blue)
8	RD	(red)

Accessories

V17-G-2M-PUR

Female cordset, M12, 8-pin, shielded, PUR cable

V17-G-5M-PUR

Female cordset, M12, 8-pin, shielded, PUR cable

V17-G-10M-PUR

Female cordset, M12, 8-pin, shielded, PUR cable

V17-G-10M-PVC-ABG

Female cordset, M12, 8-pin, shielded, PVC cable

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- Slide back the clamping element until you are able to remove the sensor module from the housing. Remove the sensor module from the housing 2
- 3
- 4 Position the housing at the required mounting location and secure using four countersunk screws. Make sure that the heads of the screws do not protrude. Place the sensor module in the housing. Slide the clamping element flush into the housing. Check that the sensor element is seated correctly. 5
- 6
- Finally tighten the central screw.
- The sensor is now mounted correctly.

LED display

Displays dependent on the operating state	LED green: Power	LED yellow out 1	LED yellow out 2
Teach-in of switching points (X-axis):	off	flashes	off
Teach-in of switching points (Y-axis):	off	off	flashes
Activate teach-in mode for analog limits:	off	flashes	flashes
Teach-in of analog limit (X-axis)	off	flashes	off
Teach-in of analog limit (Y-axis)	off	off	flashes
Normal operation	on	switching-	switching-
		state	state
Reset to factory settings:			
2 s 10 s	off	flashes	flashes
> 10 s end of reset process	flashes	off	off
Followed by normal operation			
Undervoltage	flashes	off	off

Axis definition

The definition of the X-axis and Y-axis is shown on the sensor housing by means of imprinted and labeled double arrows.

Teach-in of switching points (X-axis)

- Press key T1 > 2 s (see LED display)
- 2
- Nove sensor to switching position 1 Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. Switching point 1 has been taught З.
- Move sensor to switching position 2 Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. Switching point 2 has been taught Sensor returns to normal operation (see LED display) 4. 5
- 6.
 - The NC (active output state) is always defined in the range from the 1st configured position
 - to 2nd configured position. As an example :
 - Case #1: configure position #1 at +45degree, configure position #2 at +90 degree; NC is from +45 ' +90 in the CW direction
 - Case #2: configure position #1 at +90degree ; configure position #2 at +45 degree; NC is from +90 ' +45 in the CW direction

Teach-in of switching points (Y-axis)

- Press key T2 > 2 s (see LED display) 1
- 2
- Move sensor to switching position 1 Press key T2 briefly. LED "out 2" lights for 1.5 s as confirmation. Switching point 1 has been taught Move sensor to switching position 2 Press key T2 briefly. LED "out 2" lights for 1.5 s as confirmation. Switching point 2 has been taught 3
- 4 5
- 6. Sensor returns to normal operation (see LED display)
 - The NC (active output state) is always defined in the range from the 1st configured position

to 2nd configured position. See also the example, above,

Teach-in of analog limits (X-axis)

- 1. Activate the teach-in mode for the analog limits by simultaneously pressing keys T1 and T2 > 2 s (see LED display)
- 2
- Press key T1 > for 2 s (see LED display) Move the sensor into the position of minimum evaluation limit 3.
- 4 Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. The minimum evaluation limit has been taught. In this position the analog output will provide its minimum output value.
- 5 Move the sensor into the position of maximum evaluation limit
- 6 Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. The maximum evaluation limit has been taught. In this position the analog output will provide its maximum output value
- 7. Sensor returns to normal operation (see LED display)
- If the sensor inclination exceeds one of the analog limits, the last value of the analog output is retained.

Teach-in of analog limits (Y-axis)

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- Activate the teach-in mode for the analog limits by simultaneously pressing keys T1 and T2 > 2 s (see LED display) 1
- 2.
- З.
- Press key T2 > 2 s (see LED display) Move the sensor into the position of minimum evaluation limit Press key T2 briefly. LED "out 2" lights for 1.5 s as confirmation. The minimum evaluation limit has been taught. In this position the analog output will provide its 4. minimum output value.
- Move the sensor into the position of maximum evaluation limit
- Press key T2 briefly. LED "out 2" lights for 1.5 s as confirmation. The maximum evaluation limit has been taught. In this position the analog output will provide its 6 maximum output value. 7.
 - Sensor returns to normal operation (see LED display)
 - If the sensor inclination exceeds one of the analog limits, the last value of the analog output is retained.

Resetting the sensor to factory settings

1. Press keys T1 and T2 > 10 s (see LED display)

The sensor has been reset when the green LED "Power" lights again after approx. 10 s. 2.

Undervoltage detection

If the supply voltage falls below a value of approx. 7 V, all outputs and yellow LEDs are deactivated. The green "Power" LED flashes rapidly. If the supply voltage exceeds a value of approx. 8 V, the sensor continues with normal operation.

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