

Product Change Notification / JAON-09QXBX743

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13-May-2022

## **Product Category:**

**Ethernet PHYs** 

# **PCN Type:**

Manufacturing Change

# **Notification Subject:**

CCB 5010.002 Final Notice: Qualification MTAI as an additional assembly site for selected LAN8720A-CP-ABC, LAN8720AI-CP-ABC, LAN8720A-CP-TR-ABC, and LAN8720AI-CP-TR-ABC catalog part numbers (CPN) available in 24L QFN (4x4x0.9mm) package.

#### **Affected CPNs:**

JAON-09QXBX743\_Affected\_CPN\_05132022.pdf JAON-09QXBX743\_Affected\_CPN\_05132022.csv

### **Notification Text:**

**PCN Status:**Final Notification

**PCN Type:**Manufacturing Change

**Microchip Parts Affected:**Please open one of the files found in the Affected CPNs section. Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

**Description of Change:**Qualification MTAI as an additional assembly site for selected LAN8720A-CP-ABC, LAN8720AI-CP-ABC, LAN8720A-CP-TR-ABC, and LAN8720AI-CP-TR-ABC catalog part numbers (CPN) available in 24L QFN (4x4x0.9mm) package.

#### **Pre and Post Change Summary:**

|                              |             | Pre Change                                  | Post Change |             |  |  |
|------------------------------|-------------|---|-------------|-------------|--|--|
| Assem                        | bly Site    | ASE Inc.<br>(ASE)                           |             |             |  |  |
| Wire Material                |             | PdCu  | PdCu        | CuPdAu      |  |  |
| Die Attacl                   | n Material  | EN-4900F                                    | EN-4900F    | 3280        |  |  |
| Molding Compound<br>Material |             | G631H                                       | G631H       | G700LTD     |  |  |
|                              | Material    | A194  | A194        | A194        |  |  |
| Lead-Frame                   | Doddlo Cizo | 106x106mils                                 | 106x106mils | 110x110mils |  |  |
|                              | Paddle Size | See attached pre and post change comparison |             |             |  |  |

#### Impacts to Data Sheet:None

## **Change Impact**None

**Reason for Change:**To improve productivity and on-time delivery performance by qualifying MTAI as an additional assembly site.

# **Change Implementation Status:**In Progress

Estimated First Ship Date:May 31, 2022 (date code: 2223)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

# **Time Table Summary:**

|                 | May 2022 |   |   |   |   |
|-----------------|----------|---|---|---|---|
| Workweek        | 1        | 2 | 2 | 2 | 2 |
| vvorkweek       | 9        | 0 | 1 | 2 | 3 |
| Qual Report     |          | Х |   |   |   |
| Availability    |          |   |   |   |   |
| Final PCN Issue |          | V |   |   |   |
| Date            |          | Х |   |   |   |
| Estimated       |          |   |   |   |   |
| Implementation  |          |   |   |   | Χ |
| Date            |          |   |   |   |   |

Method to Identify Change:Traceability code

**Qualification Report:**Please open the attachments included with this PCN labeled as PCN\_#\_Qual\_Report.

Revision History: May 13, 2022: Issued final notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

#### **Attachments:**

PCN\_JAON-09QXBX743\_Qual\_Report.pdf PCN\_JAON-09QXBX743\_Pre and Post Change\_Summary.pdf

Please contact your local Microchip sales office with questions or concerns regarding this notification.

#### **Terms and Conditions:**

If you wish to <u>receive Microchip PCNs via email</u> please register for our PCN email service at our <u>PCN</u> home page select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the <u>PCN FAQ</u> section.

If you wish to <u>change your PCN profile</u>, <u>including opt out</u>, please go to the <u>PCN home page</u> select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.

JAON-09QXBX743 - CCB 5010.002 Final Notice: Qualification MTAI as an additional assembly site for selected LAN8720A-CP-ABC, LAN8720AI-CP-ABC, LAN8720AI-CP-TR-ABC, and LAN8720AI-CP-TR-ABC catalog part numbers (CPN) available in 24L QFN (4x4x0.9mm) package.

Affected Catalog Part Numbers (CPN)

LAN8720A-CP-ABC LAN8720AI-CP-ABC LAN8720A-CP-TR-ABC LAN8720AI-CP-TR-ABC

Date: Thursday, May 12, 2022

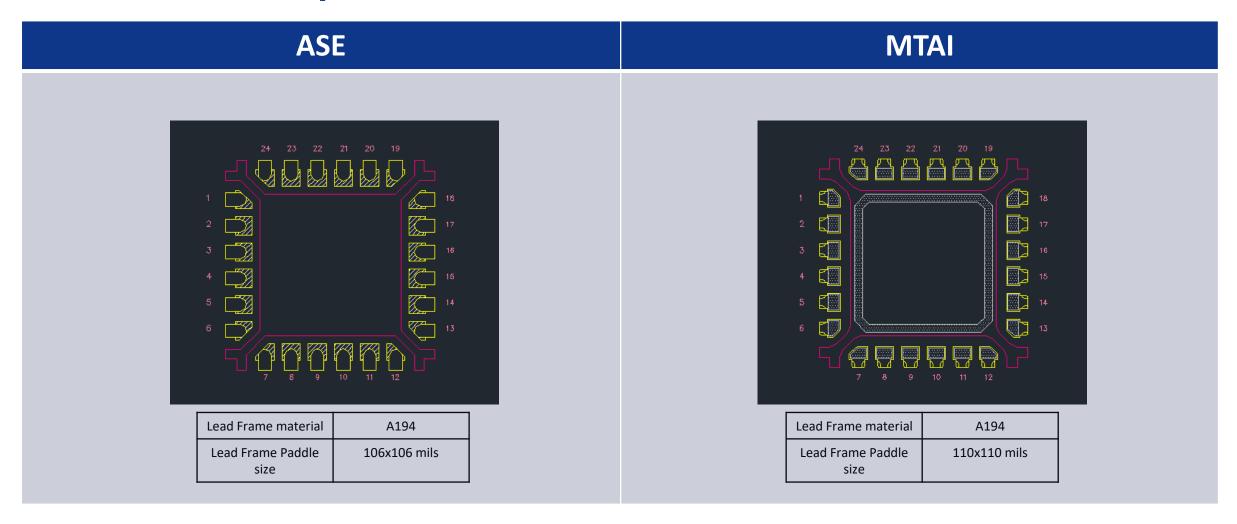
# CCB 5010.002 Pre and Post Change Summary PCN#: JAON-09QXBX743



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# **Lead frame comparison**



**Note:** Not to scale





# QUALIFICATION REPORT SUMMARY RELIABILITY LABORATORY

PCN #: JAON-09QXBX743

Date: March 28, 2022

Qualification of MTAI as an additional assembly site for selected USB251xx and USX206xx device families available in 36L SQFN (6x6x1.0mm) package. The qualification MTAI as an additional assembly site for selected LAN8720A-CP-ABC, LAN8720AI-CP-ABC, LAN8720A-CP-TR-ABC, and LAN8720AI-CP-TR-ABC catalog part numbers (CPN) available in 24L QFN (4x4x0.9mm) package will qualify by similarity (QBS).



# MICROCHIP PACKAGE QUALIFICATION REPORT

Purpose Qualification of MTAI as an additional assembly site for selected USB251xx and

USX206xx device families available in 36L SQFN (6x6x1.0mm) package. The qualification MTAI as an additional assembly site for selected LAN8720A-CP-ABC, LAN8720AI-CP-ABC, LAN8720AI-CP-TR-ABC, and LAN8720AI-CP-TR-ABC catalog part numbers (CPN) available in 24L QFN (4x4x0.9mm) package will qualify by

similarity (QBS).

**CN** E000083413 **QUAL ID** R2200096 rev A

MP CODE XG3717UDXD0C

Part No. USB2514B-I/M2

Bonding No. BD-000257 Rev. 01 CCB No. 5010 and 5010.002

**Package** 

Type 36L SQFN

Package size 6 x 6 x 1.0 mm

**Lead Frame** 

Paddle size 169 x 169 mils

Material A194

Surface Ag Ring plating

Process Etched

Lead Lock Yes

**Part Number** 10103603

Material

**Epoxy** 3280

Wire CuPdAu wire

Mold CompoundG700LTDPlating CompositionMatte Sn



# **Manufacturing Information**

| Assembly Lot No.  | Wafer Lot No.     | Date Code |
|-------------------|-------------------|-----------|
| MTAI223802928.000 | GF07922239121.100 | 215001V   |
| MTAI223802959.000 | GF07922239121.100 | 215028H   |
| MTAI223802960.000 | GF07922239121.100 | 215028J   |

| Result | Pass | Fail |  |
|--------|------|------|--|
|        | X    |      |  |

36L SQFN (6x6x1.0 mm) assembled by MTAI pass reliability test per QCI-39000. This package was qualified the Moisture/Reflow Sensitivity Classification Level 3 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

|                                    | PACKAGE QUALIFIC   | ATION                           | REPO           | DRT    |        |                 |
|------------------------------------|--|---------------------------------|----------------|--------|--------|-----------------|
| Test Number<br>(Reference)         | Test Condition   | Standard/<br>Method             | Qty.<br>(Acc.) | Def/SS | Result | Remarks         |
| Precondition Prior Perform         | Electrical Test: +25°C and 85°C<br>System: LTX_D10                     | JESD22-<br>A113                 | 693(0)         | 693    |        | Good<br>Devices |
| Reliability Tests (At MSL Level 3) | Bake 150°C, 24 hrs<br>System: CHINEE                                   | JIP/<br>IPC/JEDEC<br>J-STD-020E |                | 693    |        |                 |
|                                    | 30°C/60%RH Moisture Soak 192 hrs.<br>System: TABAI ESPEC Model PR-3SPH |                                 |                | 693    |        |                 |
|                                    | 3x Convection-Reflow 265°C max System: Vitronics Soltec MR1243         |                                 |                | 693    |        |                 |
|                                    | Electrical Test: +25°C and 85°C System: LTX_D10                        |                                 |                | 0/693  | Pass   |                 |

|                            | PACKAGE QUALIFICA  | ATION               | REP              | ORT          |              |   |
|----------------------------|--|---------------------|------------------|--------------|--------------|---|
| Test Number<br>(Reference) | Test Condition   | Standard/<br>Method | Qty.<br>(Acc.)   | Def/SS.      | Result       | Remarks   |
| Temp Cycle                 | Stress Condition: -65°C to +150°C, 500 Cycles System: TABAI ESPEC TSA-70H Electrical Test: +85°C System: LTX_D10 | JESD22-<br>A104     | 231(0)           | 231<br>0/231 | Pass         | Parts had been<br>pre-conditioned<br>at 260°C<br>77 units / lot |
|                            | Bond Strength:<br>Wire Pull (>3.00 grams)<br>Bond Shear (>10.00 grams)   |                     | 15 (0)<br>15 (0) | 0/15<br>0/15 | Pass<br>Pass |   |
| UNBIASED-HAST              | Stress Condition:<br>+130°C/85%RH, 96 hrs.<br>System: HAST 6000X<br>Electrical Test: +25°C<br>System: LTX_D10    | JESD22-<br>A118     | 231(0)           | 231<br>0/231 | Pass         | Parts had been<br>pre-conditioned<br>at 260°C<br>77 units / lot |
| HAST                       | Stress Condition:<br>+130°C/85%RH, 96 hrs. Bias Volt: 3.6 Volts<br>System: HAST 6000X                            | JESD22-<br>A110     |                  | 231          |              | Parts had been<br>pre-conditioned<br>at 260°C                   |
|                            | Electrical Test: +25°C and 85°C<br>System: LTX_D10   |                     | 231(0)           | 0/231        | Pass         | 77 units / lot  |

|                                     | PACKAGE QUALIFIC   | ATION                 | NREF            | PORT             | 1      |                |
|-------------------------------------|--|-----------------------|-----------------|------------------|--------|----------------|
| Test Number<br>(Reference)          | Test Condition   | Standard/<br>Method   | Qty.<br>(Acc.)  | Def/SS.          | Result | Remarks        |
| High<br>Temperature<br>Storage Life | Stress Condition: Bake 175°C, 504 hrs System: SHEL LAB  Electrical Test: +25°C and 85°C System: LTX_D10  | JESD22-<br>A103       | 135(0)          | 135<br>0/135     | Pass   | 45 units / lot |
| Solderability Temp 245°C            | Steam Aging: Temp 93°C,8Hrs System: SAS-3000 Solder Dipping:Solder Temp.245°C Solder material:Pb Free Sn 95.5Ag3.9 Cu0.6 System: ERSA RA 2200D Visual Inspection: External Visual Inspection | J-STD-002             | 22 (0)          | 22<br>22<br>0/22 | Pass   |                |
| Wire sweep                          | Wire sweep Inspection<br>15 Wires / lot  | -                     | 45(0)<br>Wires  | 0/45             | Pass   |                |
| Physical<br>Dimensions              | Physical Dimension,<br>10 units from 1 lot   | JESD22-<br>B100/B108  | 30(0)<br>Units  | 0/30             | Pass   |                |
| Bond Strength                       | Wire Pull (>3.00 grams)  | Mil. Std.<br>883-2011 | 30 (0)<br>Wires | 0/30             | Pass   |                |
| Data Assembly                       | Bond Shear (>10.00 grams)  | CDF-AEC-<br>Q100-001  | 30 (0)<br>bonds | 0/30             | Pass   |                |