



the sensor people





Part no.: 50140137 ET412B.1/P Energetic diffuse sensor







Figure can vary

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### **Technical data**

412B	
Diffuse reflection principle	
Guaranteed operating range	
0.004 0.54 m	
0.007 0.46 m	
0.008 0.3 m	
0.01 0.22 m	
Typical operating range	
0.004 0.66 m	
0.007 0.57 m	
0.008 0.37 m	
0.01 0.285 m	
LED , Red	
660 nm	
Exempt group (in acc. with EN 62471)	
Pulsed	
Polarity reversal protection Short circuit protected	
10 36 V , DC , Incl. residual ripple	
0 20 % , From U <sub>B</sub>	
0 15 mA	
O 10 111/1	
5 16 HJA	
1 Piece(s)	
1 Piece(s)	
1 Piece(s)	
1 Piece(s)	
1 Piece(s)  DC 200 mA	
1 Piece(s)  DC 200 mA  Transistor , PNP	
1 Piece(s)  DC 200 mA  Transistor , PNP Dark switching	
1 Piece(s)  DC 200 mA  Transistor , PNP	
1 Piece(s)  DC 200 mA  Transistor , PNP Dark switching	
1 Piece(s)  DC 200 mA  Transistor , PNP Dark switching	
1 Piece(s)  DC 200 mA  Transistor , PNP Dark switching  1,000 Hz 0.5 ms	
	Guaranteed operating range  0.004 0.54 m  0.007 0.46 m  0.008 0.3 m  0.01 0.22 m  Typical operating range  0.004 0.66 m  0.007 0.57 m  0.008 0.37 m  0.01 0.285 m  LED , Red  660 nm  Exempt group (in acc. with EN 62471)  Pulsed  Polarity reversal protection Short circuit protected



Connection 1		
Type of connection	Cable	
Function	Signal OUT Voltage supply	
Cable length	2,000 mm	
Sheathing material	PVC	
Cable color	Black	
Number of conductors	3 -wire	
Wire cross section	0.34 mm²	

Mechanical data	
Thread size	M12 x 1 mm
Dimension (Ø x L)	12 mm x 51 mm
Housing material	Metal , Chromed brass
Lens cover material	Glass
Net weight	100 g
Housing color	Silver

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	270° potentiometer
Function of the operational control	Sensitivity adjustment

Environmental data	
Ambient temperature, operation	-25 55 °C

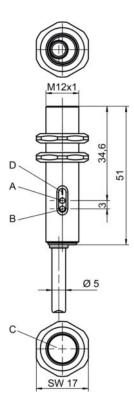
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27270903	
eCl@ss 9.0	27270903	
ETIM 5.0	EC001821	
ETIM 6.0	EC001821	

## **Dimensioned drawings**

All dimensions in millimeters





A Green LED B Yellow LED C Optical axis D Potentiometer

### **Electrical connection**

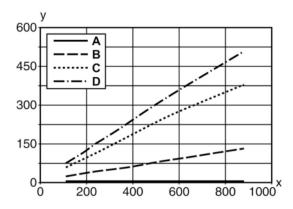
Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	3 -wire
Wire cross section	0.34 mm <sup>2</sup>

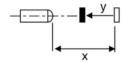
Conductor color	Conductor assignment
Brown	V+
Black	OUT 1
Blue	GND



### **Diagrams**

### Typ. black/white behavior





Range [mm] Reduction of range [mm] White 90% Gray 50% Gray 18% Black 6%

x y A B C D

## **Operation and display**

### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Function reserve
2	Yellow, continuous light	Switching output/switching state active

### Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	Operating principle / construction: LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	Light source: n/a: LED L2: laser class 2
Н	Operating range adjustment: 1: 270° potentiometer
ii	Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2): 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used



	Electrical connection: n/a: cable, standard length 2000 mm, 3-wire
-1	M12: M12 connector, 4-pin (plug)

#### Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

### **Accessories**

## Mounting technology - Mounting brackets

Part r	no. Designation	n Article	Description
501135	49 BT D12M.5	Mounting bracket	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.

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