

synchronous tapping chuck, straight shank similar to DIN 1835 B+E

ATORN®

Application

For thread cutting on machine tools with synchronous spindles. With rigidly clamped screw taps, pitch errors cause high axial forces that can be compensated for by synchronous tapping chucks through minimal length compensation under pressure and tension.

Version

- Pitch errors are compensated for with minimal length compensation of 1.0 mm under tension and 0.2 mm under pressure
- Clamping screws to secure against rotation of the clamped screw tap
- thread-cutting quick-change chuck for synchronous spindles
- straight shank similar to DIN 1835 B+E

Advantage

- increased tool service life
- Secure clamping in quick-change inserts for ER collet chucks



Art. No.	21555 372
Adapter diameter	25 mm
Tool holding device	Cylinder shank
Used sizes	2
Suitable for thread	M6-M20
Pressure length compensation	0.2 mm
Tension length compensation	1 mm
Projecting length	56 mm
Outer diameter	60 mm
Insert diameter	32 mm

EAN-Code

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