# Print Mark Reader

WP04PAT80
Part Number

- **Digital read-out of gray-scale values via the RS-232 interface**
- **Teach-in, dynamic teach-in, external teach-in, RS-232 interface**
- **Very high contrast resolution**
- **Very small light spot: 1,4 × 4 mm**

These sensors have been specially designed to recognize print marks. They have a very small spot and use a white light LED with long service life. Only one sensor is required for the recognition of all color combinations, as well as the difference in brightness between print marks and the background.
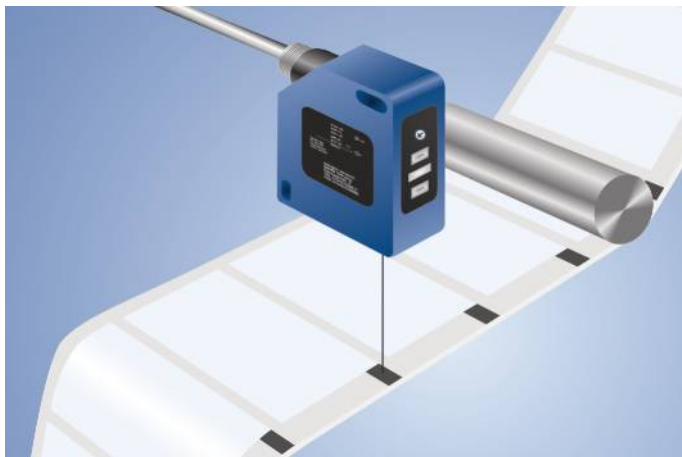
Technical Data

| Optical Data	
Working Range	30...40 mm
Working Distance	35 mm
Resolution	100 Gray Scale
Switching Hysteresis	< 1 %
Light Source	White Light
Wavelength	400...700 nm
Service Life (T = +25 °C)	100000 h
Max. Ambient Light	10000 Lux
Light Spot Diameter	1,4 × 4 mm
Electrical Data	
Supply Voltage	10...30 V
Current Consumption (Ub = 24 V)	< 50 mA
Switching Frequency	25 kHz
Response Time	20 μs
On-/Off-Delay	0...100 ms
Temperature Drift	< 1 %
Temperature Range	-25...60 °C
Number of Switching Outputs	2
Switching Output Voltage Drop	1,5 V
Switching Output/Switching Current	200 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Lockable	yes
Teach Mode	ZT, DT, TP
Interface	RS-232
Baud Rate	38400 Bd
Number of Digital Inputs	2
Protection Class	III
Mechanical Data	
Setting Method	Teach-In
Housing Material	Plastic
Degree of Protection	IP67
Connection	M12 × 1; 8-pin
Safety-relevant Data	
MTTFd (EN ISO 13849-1)	1079,38 a
PNP NO/NC antivalent	●
RS-232 Interface	●
Connection Diagram No.	**157**
Control Panel No.	**P6**
Suitable Connection Equipment No.	**80**
Suitable Mounting Technology No.	**380**

Complementary Products

| |
|---|
| Fieldbus Gateway ZAGxxxN01, EPGG001 |
| Interface Cable S232W3 |
| Protective Housing ZSV-0x-01 |
| Set Protective Housing ZSP-NN-02 |
| Software |

Photoelectronic Sensors

1 = optical axle
All dimensions in mm (1 mm = 0.03937 Inch)

Ctrl. Panel

P6
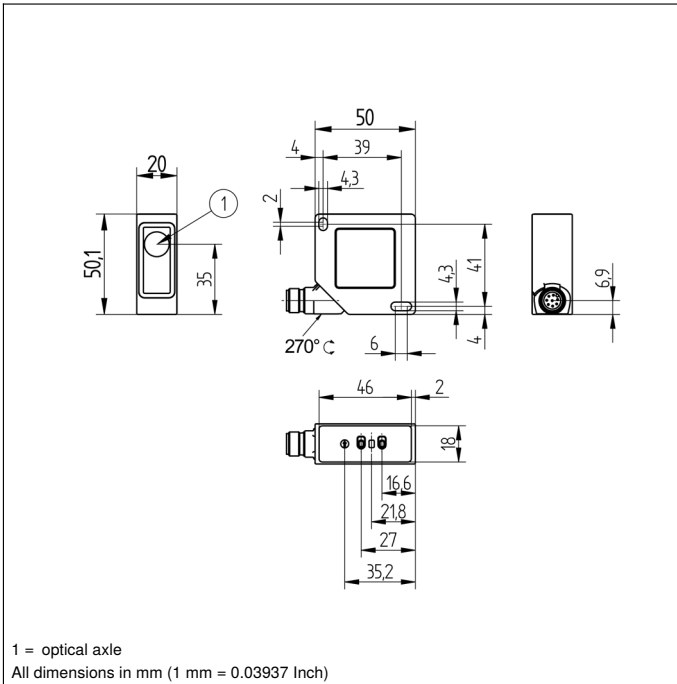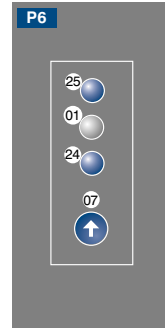
01 = Switching Status Indicator
07 = Selector Switch
24 = Plus Button
25 = Minus Button

157

	2	+
	6	A
	7	$\overline{A}$
RS 232	5	RxD/W
	4	TxD/T
	3	–
	1	nc
	8	S
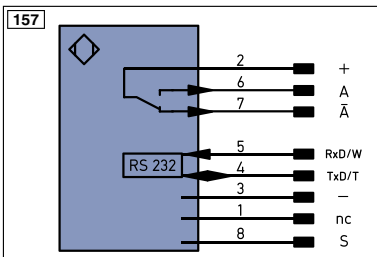
Legend

+	Supply Voltage +	PT	Platinum measuring resistor	EN$_{ARS422}$	Encoder A/$\overline{A}$ (TTL)
–	Supply Voltage 0 V	nc	not connected	EN$_{BRS422}$	Encoder B/$\overline{B}$ (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	EN$_A$	Encoder A
A	Switching Output (NO)	$\overline{U}$	Test Input inverted	EN$_B$	Encoder B
$\overline{A}$	Switching Output (NC)	W	Trigger Input	A$_{MIN}$	Digital output MIN
V	Contamination/Error Output (NO)	W–	Ground for the Trigger Input	A$_{MAX}$	Digital output MAX
$\overline{V}$	Contamination/Error Output (NC)	O	Analog Output	A$_{OK}$	Digital output OK
E	Input (analog or digital)	O–	Ground for the Analog Output	SY In	Synchronization In
T	Teach Input	BZ	Block Discharge	SY OUT	Synchronization OUT
Z	Time Delay (activation)	A$_{MW}$	Valve Output	0$_{LT}$	Brightness output
S	Shielding	a	Valve Control Output +	M	Maintenance
RxD	Interface Receive Path	b	Valve Control Output 0 V	rsv	reserved
TxD	Interface Send Path	SY	Synchronization		Wire Colors according to DIN IEC 757
RDY	Ready	SY–	Ground for the Synchronization	BK	Black
GND	Ground	E+	Receiver-Line	BN	Brown
CL	Clock	S+	Emitter-Line	RD	Red
E/A	Output/Input programmable	⊥	Grounding	OG	Orange
⊗	IO-Link	SnR	Switching Distance Reduction	YE	Yellow
PoE	Power over Ethernet	Rx+/–	Ethernet Receive Path	GN	Green
IN	Safety Input	Tx+/–	Ethernet Send Path	BU	Blue
OSSD	Safety Output	Bus	Interfaces-Bus A(+)/B(–)	VT	Violet
Signal	Signal Output	La	Emitted Light disengageable	GY	Grey
BI_D+/–	Ethernet Gigabit bidirect. data line (A-D)	Mag	Magnet activation	WH	White
EN$_{0RS422}$	Encoder 0-pulse 0-$\overline{0}$ (TTL)	RES	Input confirmation	PK	Pink
		EDM	Contactor Monitoring	GNYE	Green/Yellow

Ideal Working Distance
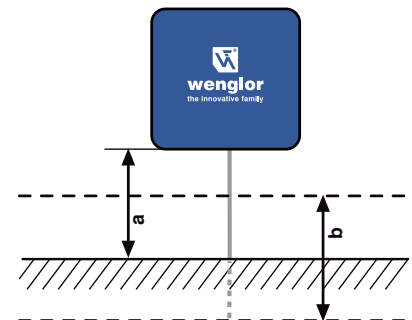
a = Working Distance
b = Working Range