Quick-adjustment reamer

for universal use up to 1000N/mm²



Application

For cutting custom fit tolerances with respective adjustment range up to $1000 \; \text{N/mm}^2$.

Version

- Straight design, the blades are relief ground eccentrically and circular ground before
 cutting; the circular grinding step guarantees excellent guidance and ensures centric
 cutting, reamer adjustment range is marked both in millimetres and inches (with setting
 scale from 12 mm diameter [1 increment = 0.01 mm])
- ISO-square according to DIN 10

Advantage

- Individual cutting of fit tolerances by hand
- User-friendly adjustment

Application	ion Steel (N/mm²)			Stainless steel		Alu		Brass							Titan-	Nickel-		Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	•	•	0	0	0	•	0	•	0	•	0	0		0	0	0			

Art. No.	11610 110
Cutting material	HSS
Size	08
Min./max. adjustment range	21.0-24.0 mm
Min./max. adjustment range (inch)	53/64-61/64 in
Cutting edge length	70 mm
Shank square	10 mm
Number of blades	5 PCS

EAN-Code

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