

Screw tap, HSSE M ISO 2 (6H) 15° (left) 371 D

For universal conventional use up to 1000 N/mm²

ATORN[®]



Application

For producing metric threads on conventional machines in **through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Version

- Dimensions pursuant to: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and universal application for maximum flexibility in use
- Reliable chip removal through a 15° left-hand spiral in long-chipping materials

| Application | Steel (N/mm ²) | | | Stainless steel | | Alu | | Brass | | Bronze | | Plastics | Graphite G(C)FK | GG(G) GjMW | Titan-alloy | Nickel-alloy | Super-alloy | Hard mat. | |
|-------------|----------------------------|-------|-------|-----------------|---------|-------|------|-------|------|--------|------|----------|-----------------|------------|-------------|--------------|-------------|-----------|---------|
| | <700 | <1000 | <1300 | marten. | austen. | short | long | short | long | short | long | | | | | | | <55 HRC | <65 HRC |
| | 16 | 11 | | 9 | | 18 | 18 | 15 | 18 | 15 | 15 | 13 | | 16 | | | | | |

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|---|----------------------|
| Art. No. | 13100 100 |
| Type | P MAX 1000 Control |
| Thread type | Metric thread |
| Thread type x nominal diameter | M10 |
| Pitch | 1.5 mm |
| Hole type | Clearance hole ≤ 3xD |
| Cutting material | HSSE |
| Surface | Uncoated |
| Lead angle shape | D |
| Tolerance of screw taps | ISO 2 (6H) |
| Twist angle | 15° (left) |
| Shaft diameter | 10 mm |
| Application type/machine type | Conventional |
| Core hole diameter | 8.5 mm |
| Coolant supply | External |
| Length | 100 mm |
| Shank square | 8 mm |
| Cutting speed (steel 1000) suitability | 1 |
| Cutting speed (steel 1300) suitability | 3 |
| Overall stainless steel suitability | 3 |
| fitness not iron total | 1 |
| fitness Titan/Nickel/Super total | 3 |
| Cutting speed (cast) suitability | 2 |
| Cutting speed (hard 55) suitability | 3 |
| Cutting speed (hard 65) suitability | 3 |
| DIN | 371 |

EAN-Code

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