

## Machine tap extension with internal cooling and h6 shank

For the use of machine taps with internal cooling

**ORION®**

### Application:

For extending machine taps in conjunction with deep and difficult to reach threads on CNC and conventional machines, in tapping chucks or quick-change chucks in single part production.



### Execution:

- Steel tool holder with collet chuck and clamping nut h6 shank, steel shank of the extension pursuant to DIN for high requirements for process reliability and service life

### Advantage:

- Very flexible and fast solution as there is no need to procure special machine taps
- User-friendly handling and short retooling times
- Excellent value for money

<b>Art. no.</b>	<b>13533 425</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	13533425
<b>Suitable for DIN 374/376 screw tap</b>	M30
<b>Suitable for screw tap square socket size</b>	18.5 mm
<b>Size of square</b>	18 mm
<b>Collect depth</b>	55 mm
<b>Collet chuck diameter</b>	22 mm
<b>Collect outer diameter</b>	30 mm
<b>Shank diameter</b>	22 mm
<b>Length</b>	200 mm
<b>Shaft length</b>	100 mm
<b>Gross Weight</b>	0.700 kg
<b>Product Group</b>	1DD

### EAN

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