

## Weldon surface chucks

In accordance with ISO 12164 (DIN 69893)

**ORION**<sup>®</sup>

### Application:

For clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

### Execution:

- All tapers and tolerances are precision-ground.
- Taper tolerance AT3.
- Strength HRC 57-60.
- Core strength 1,000-1,200 N/mm<sup>2</sup>.
- With Balluff chip hole.
- All functional surfaces machined.

### Advantage:

- Prevents the tool from slipping while maintaining high concentricity.

### Delivery:

1x surface chuck (Weldon) in accordance with ISO 12164 (DIN 69893).



<b>Art. no.</b>	<b>23157 224</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	23157224
<b>Tool holding device</b>	HSK 63
<b>Clamping diameter</b>	25 mm
<b>Projecting length</b>	110 mm
<b>Length</b>	84 mm
<b>Outer diameter</b>	65 mm
<b>Coolant supply</b>	Internal axial
<b>Balancing quality</b>	G 6.3 at 15 rpm
<b>Gross Weight</b>	2.340 kg
<b>Product Group</b>	2AV

### EAN

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