

Shrink-fit chuck 4.5°

In accordance with ISO 12164 (DIN 69893)

diebold

Application:

For clamping tools with straight shank.

Execution:

- Clamping diameter for h6 shank tolerance.
- Permissible concentricity tolerance of hollow shank taper for location hole $d1 < 0.003$ mm.
- Required for internal cooling supply coolant transfer pipe no. 23715.

Delivery:

1x shrink-fit chuck 4.5° in accordance with ISO 12164 (DIN 69893).



Art. no.	23420 151
Brand	DIEBOLD
Manufacturer Part Number	72.575.500.250
Tool holding device	HSK 63
Clamping diameter	8 mm
Projecting length	120 mm
Outer diameter	27 mm
Tapered diameter	21 mm
Clamp in depth	36 mm
Suitable for thread	M6
Max. adjustment travel	10 mm
Concentricity tolerance	0.003 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 18 rpm
Gross Weight	1.100 kg
Product Group	297