## **Pressurised breather caps**

with double valve and threaded connector, steel





#### **MATERIAL**

- Cover: steel sheet, with chrome plating superficial treatment.
- Flange: zinc-plated steel sheet.
- Threaded connector: zinc-plated steel.

#### PACKING RING

NBR synthetic rubber.

## OVERPRESSURE VALVE (ONLY FOR SMW.)

Technopolymer with NBR synthetic rubber O-ring and stainless steel spring.

Set at around 0.350 bar (on request 0.700 bar).

## SUCTION VALVE (ONLY FOR SMW.)

Technopolymer sealing disk with NBR synthetic rubber O-ring and stainless steel spring.

Set at around 0.030 bar.

## RING-SHAPED AIR FILTER

Tech-foam 40 μ.

## FILTER SETTING SPRING (ONLY FOR SMN.)

Zinc-plated steel.

#### STANDARD EXECUTIONS

- SMN.: breather cap.
- SMW.: double-valve breather cap.

## MAXIMUM CONTINUOUS WORKING TEMPERATURE

100°C.

#### SPECIAL EXECUTIONS ON REQUEST

With dipstick for fluid level indication (only for SMW.).







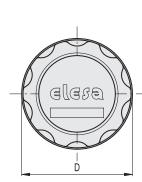


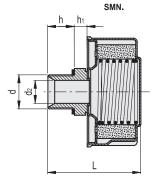


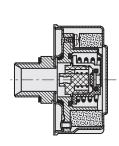












SMW.

#### SMN.

| Code   | Description    | d     | D  | L  | d2 | h  | h1 | Δ'Δ |
|--------|----------------|-------|----|----|----|----|----|-----|
| 156833 | SMN.46-1/4-F40 | G 1/4 | 47 | 51 | 7  | 10 | 5  | 57  |
| 156883 | SMN.80-3/4-F40 | G 3/4 | 81 | 70 | 17 | 16 | 12 | 239 |

## SMW.

| Code   | Description          | d     | D  | L  | d2 | h  | h1 | 77  |
|--------|----------------------|-------|----|----|----|----|----|-----|
| 156983 | SMW.80-3/4-F40-350mb | G 3/4 | 81 | 70 | 17 | 16 | 12 | 308 |



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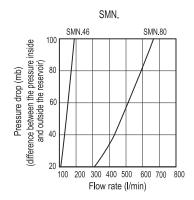
Double-valve breather cap SMW. creates a pressure plenum chamber right above the oil level within given limit conditions in order to avoid any reservoir deformation.

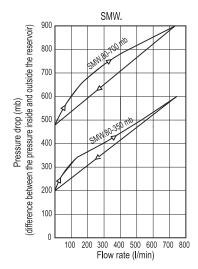
#### Advantages:

- it reduces reservoir air volume intake keeping clean fluid and filter;
- it improves suction pump action under working conditions reducing cavitation phenomenon;
- it prevents fluid leakage when the system is part of a mobile unit;
- it reduces foam in fluid.

## TECHNICAL DATA

Air flow rate for each model can be determined from the graph calculating the difference between the pressure inside and outside the reservoir.































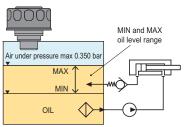




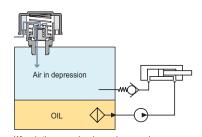




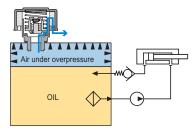
# SMW. pressurised breather cap functioning in a hydraulic circuit



Normal working conditions



When in the reservoir a depression around  $0.030\ \text{bar}$  is produced, a flux of air entering the reservoir through the suction valve takes place.



When in the reservoir an over pressure exceeding 0.350 (or 0.700) bar is produced, a flux of air is discharged through the safety valve.

Accessories for hydraulic systems