

DIN 41612 / IEC 60603-2 Connectors

Electrical and Mechanical Characteristics



	Standard	B, B/2, B/3, C, C/2, C/3, Q, Q/2, Q/3, R, R/2, R/3, CD, RD, TE, E80, E160, ECC	M
Number of Pins		20, 30, 32, 48, 64, 80, 96, 128, 160	6, 24, 42, 60, 78
Technical data			
Climate Category	DIN EN 60068-1 test b	55/125/56	55/125/56
Temperature range		-55/125 °C	-55/125 °C
Current rating	IEC60512 test 5b	Ambient temperature 20 °C 2.0 A 70 °C 1.6 A 100 °C 1.0 A	Ambient temperature 20 °C 2.0 A 70 °C 1.6 A 100 °C 1.0 A
Clearance and creepage distance		contact - contact 1.2 mm contact - ground 1.8 mm contact - ground 1.6 mm (clearance)	contact - contact 1.2 mm contact - ground 3.0 mm contact - ground 2.5 mm (clearance)
CTI value	IEC 60112	225 (Standard and THR) 250 (Inverted Versions)	225
Voltage rating	IEC 60664	Has to be determined according to customer application (degree of environmental pollution) according to IEC 60664	Has to be determined according to customer application (degree of environmental pollution) according to IEC 60664
Dielectric strength	IEC 60512	contact - contact 1000 V _{rms} contact - ground 1550 V _{rms}	contact - contact 1000 V _{rms} contact - ground 1550 V _{rms}
Contact resistance	IEC 60512 test 2a	< 20 mΩ	< 20 mΩ
Insulation resistance	IEC 60512 test 3a	> 10 ⁴ MΩ	> 10 ⁴ MΩ
Vibration sine	IEC 60512 test 6d	10 – 2000 Hz 20 g	10 – 2000 Hz 20 g
Contact interruption (while vibration test)	IEC 60512 test 2e	< 1 μs	< 1 μs
Shock halvesine	IEC 60512 test 6c	50 g 11 ms	50 g 11 ms
Contact interruption (while shock test)	IEC 60512 test 2e	< 1 μs	< 1 μs
Mechanical operation (mating cycles)	IEC 60512 test 9a	Class 1: 500 mating cycles Class 2: 400 mating cycles	Class 1: 500 mating cycles Class 2: 400 mating cycles
Insertion and withdrawal force	IEC 60512 test 13b	20 cont.: 18 N max. 30 cont.: 28 N max. 32 cont.: 30 N max. 48 cont.: 45 N max. 64 cont.: 60 N max. 96 cont.: 90 N max. 128 cont.: 100 N max. 160 cont.: 110 N max.	6 cont.: 5 N max. 24 cont.: 22 N max. 42 cont.: 40 N max. 60 cont.: 57 N max. 78 cont.: 74 N max. With special contacts max. 100 N
Gauge retention force per contact	IEC 60512 test 16e	> 0.15 N	> 0.15 N

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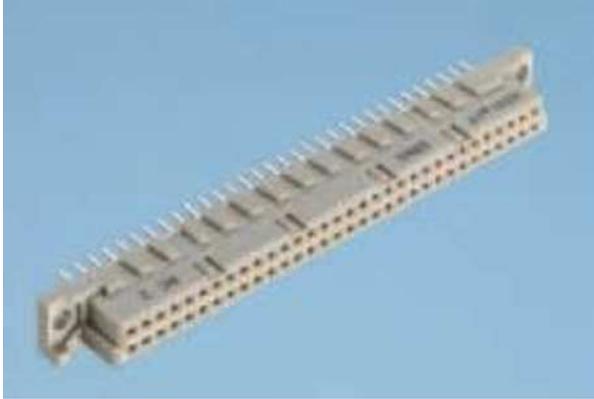
Electrical and Mechanical Characteristics



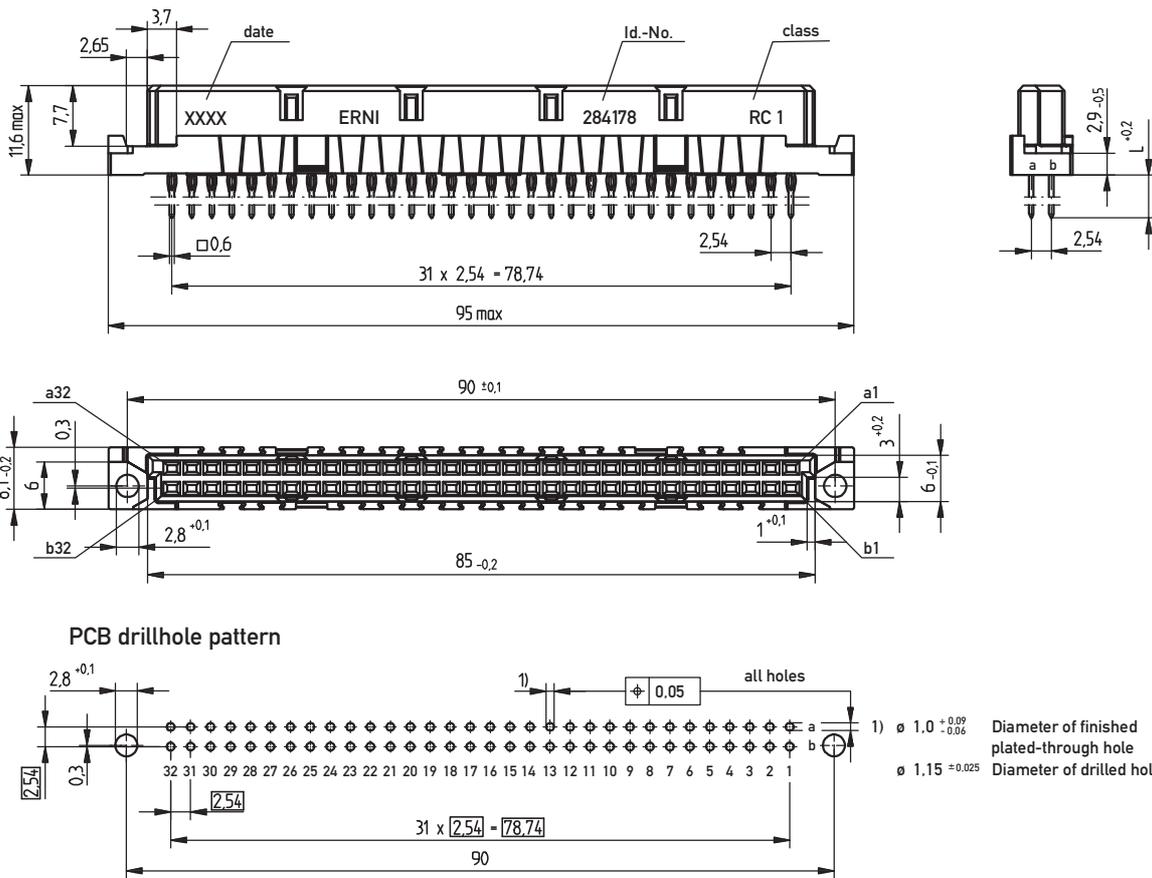
Standard	B, B/2, B/3, C, C/2, C/3, Q, Q/2, Q/3, R, R/2, R/3, CD, RD, TE, E80, E160, ECC	M
Number of Pins	20, 30, 32, 48, 64, 80, 96, 128, 160	6, 24, 42, 60, 78
Process-conditions		
Solder temperature max.	IEC 68-2-20	
Hand soldering temperature max.	3.5 s at 350 °C	3.5 s at 350 °C
Dip soldering temperature max.	10 s at 260 °C	10 s at 260 °C
Reflow soldering temperature max.	10 s at 260 °C (THR versions)	
Warning	Soldering of pressfit connectors not recommended.	Soldering of pressfit connectors not recommended.
Materials		
Housing: Plastic material (symbol)	PBT GF PA 46 GF (THR)	PBT GF
CTI value	IEC 60112 225 (Standard and THR) 250 (Inverted Versions)	225
UL flame rating	UL 94 V-0	UL 94 V-0
UL file	E47960 (Standard and THR) E41938 (Inverted Versions)	E47960
Contact and mating area		
Base material	Cu alloy	Cu alloy
Plating	Gold plated	Gold plated
Termination area		
Base material	Cu alloy	Cu alloy
Solder, pressfit and THR	Sn	Sn
Environment compatibility		
Recycling	no flame-retardent additives, no toxic additives, allows easy recycling	
Product-approval and customer specific tests		
UL	E84703	E84703
CSA	LR62504	LR62504

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Type B Female



Dimensional Drawing Pressfit

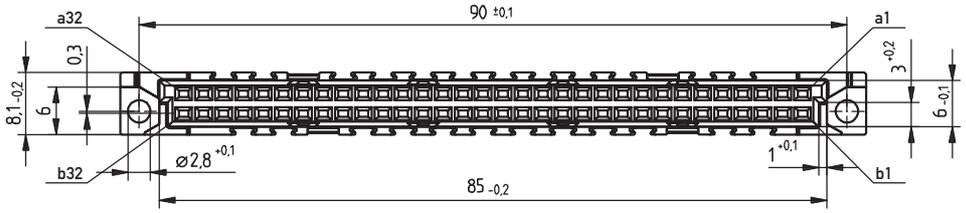
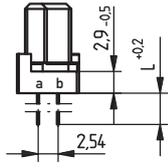
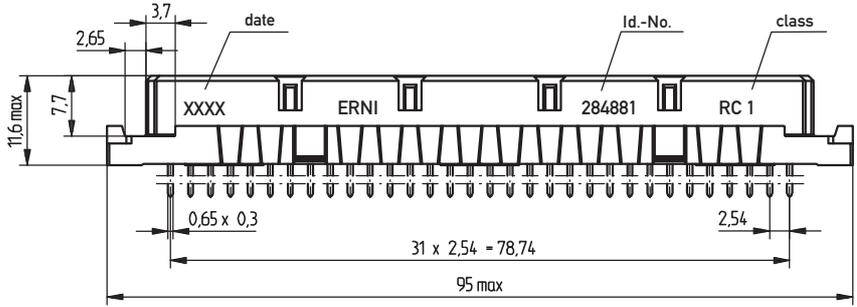


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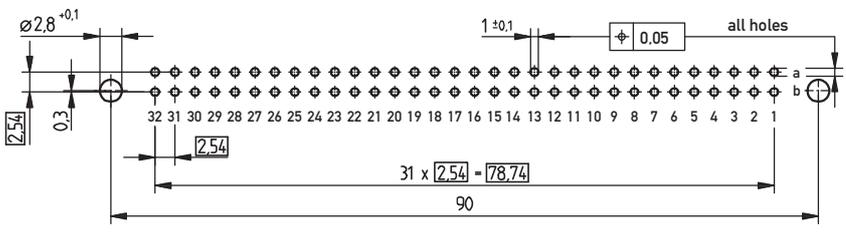
Type B Female



Dimensional Drawing Solder



PCB drillhole pattern

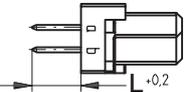
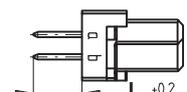


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Type B Female



Ordering Information

No. of Pins	Termination	Term. Length	Pin Dimensions	Class	Pressfit Zone	Part Number
 32	Pressfit	5.5 mm	0.6 x 0.6 mm	2	2.5 mm	254848
 32	Pressfit	5.5 mm	0.6 x 0.6 mm	2	2.5 mm	254847
 64	Pressfit	5.5 mm	0.6 x 0.6 mm	2	2.5 mm	254846
64	Pressfit	5.5 mm	0.6 x 0.6 mm	1	2.5 mm	284178
64	Pressfit w/o Flange	5.5 mm	0.6 x 0.6 mm	2	2.5 mm	254878
64	Pressfit w. Transfer Zone	13 mm	0.6 x 0.6 mm	2	3 mm	254976
64	Pressfit	17 mm	0.6 x 0.6 mm	2	2.5 mm	284177
64	Pressfit w. Transfer Zone	17 mm	0.6 x 0.6 mm	2	2.5 mm	284179

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Type B Female



Ordering Information

No. of Pins	Termination	Term. Length	Pin Dimensions	Class	Pressfit Zone	Part Number
32	Solder	2.5 mm	0.65 x 0.3 mm	2	-	284873
32	Solder	4 mm	0.65 x 0.3 mm	1	-	284874
32	Solder	4 mm	0.65 x 0.3 mm	2	-	284651
32	Solder	13 mm	0.6 x 0.6 mm	1	-	284870
32	Solder	13 mm	0.6 x 0.6 mm	2	-	284871

32	Solder	2.5 mm	0.65 x 0.3 mm	2	-	284875
32	Solder	4 mm	0.65 x 0.3 mm	2	-	284164
32	Solder	13 mm	0.6 x 0.6 mm	1	-	294694

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Type B Female



Ordering Information

No. of Pins	Termination	Term. Length	Pin Dimensions	Class	Pressfit Zone	Part Number
	Solder	2.5 mm	0.65 x 0.3 mm	1	-	284883
	Solder	2.5 mm	0.65 x 0.3 mm	2	-	284650
	Solder with Clip	2.5 mm	0.65 x 0.3 mm	2	-	284882
	Solder	4 mm	0.65 x 0.3 mm	1	-	284881
	Solder	4 mm	0.65 x 0.3 mm	2	-	284166
	Solder with Clip	4 mm	0.65 x 0.3 mm	2	-	284880
	Solder	13 mm	0.6 x 0.6 mm	1	-	284876
	Solder	13 mm	0.6 x 0.6 mm	2	-	284165
	Solder w. Transfer Zone	17 mm	0.6 x 0.6 mm	2	-	284878
	Solder w. Transfer Zone	13 mm	0.6 x 0.6 mm	2	-	284877