



the sensor people





Part no.: 50116185 **BCL 300i OM 100** Stationary bar code reader











Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Notes
- Accessories



## **Technical data**

Basic data			
Series	BCL 300i		
Functions			
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison		
Characteristic parameters			
MTTF	110 years		
Read data			
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Omnidirectional UPC		
Scanning rate, typical	1,000 scans/s		
Scanning rate, typical  Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)		
Scanning rate, typical  Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)		
Bar codes per reading gate, max. number			
Bar codes per reading gate, max. number  Optical data	64 Piece(s)		
Bar codes per reading gate, max. number  Optical data  Reading distance	64 Piece(s) 40 300 mm		
Bar codes per reading gate, max. number  Optical data  Reading distance  Light source	64 Piece(s)  40 300 mm  Laser , Red		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength	64 Piece(s)  40 300 mm  Laser , Red 655 nm		
Defical data  Reading distance Light source Laser light wavelength Laser class	64 Piece(s)  40 300 mm  Laser , Red  655 nm  2 , IEC/EN 60825-1:2007		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape	64 Piece(s)  40 300 mm  Laser , Red  655 nm  2 , IEC/EN 60825-1:2007  Continuous		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size	64 Piece(s)  40 300 mm  Laser , Red  655 nm  2 , IEC/EN 60825-1:2007  Continuous  0.2 0.5 mm		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method	64 Piece(s)  40 300 mm  Laser , Red  655 nm  2 , IEC/EN 60825-1:2007  Continuous  0.2 0.5 mm  Oscillating-mirror scanner		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection	64 Piece(s)  40 300 mm  Laser , Red 655 nm  2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit	64 Piece(s)  40 300 mm  Laser , Red  655 nm  2 , IEC/EN 60825-1:2007  Continuous  0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency	64 Piece(s)  40 300 mm  Laser , Red 655 nm  2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit	64 Piece(s)  40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 20 °		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data	64 Piece(s)  40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 20 °		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit  Performance data Supply voltage UB	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90° 10 Hz 20 °		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit  Performance data Supply voltage UB Power consumption, max.	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 20 °  Polarity reversal protection		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit  Performance data Supply voltage UB Power consumption, max. Inputs/outputs selectable	64 Piece(s)  40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 20 °  Polarity reversal protection  18 30 V , DC 9 W		
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit  Performance data Supply voltage UB Power consumption, max.	40 300 mm  Laser , Red 655 nm 2 , IEC/EN 60825-1:2007  Continuous 0.2 0.5 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 20 °  Polarity reversal protection		



Туре	RS 232 , RS 422
RS 232	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
Туре	USB
USB	
Function	Configuration via software Service
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Mechanical data	
Design	Cubic
Dimension (W x H x L)	125 mm x 58 mm x 110 mm
Housing material	Metal , Diecast aluminum
Lens cover material	Glass
Net weight	580 g
Housing color	Black Red
Type of fastening	Dovetail grooves Fastening on back Via optional mounting device

### Operation and display



Type of display	LED
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

Environmental data		
Ambient temperature, operation	0 40 °C	
Ambient temperature, storage	-20 70 °C	
Relative humidity (non-condensing)	0 90 %	

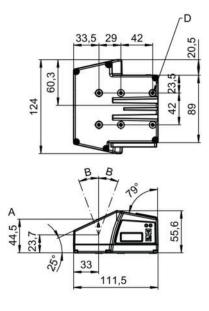
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

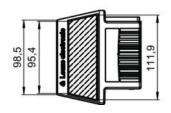
Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

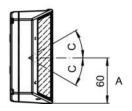
## **Dimensioned drawings**

All dimensions in millimeters









- A Optical axis
- B Swivel angle of the laser beam: ± 20  $^{\circ}$
- C Deflection angle of the laser beam:  $\pm$  30  $^{\circ}$
- D M4 thread (5 deep)

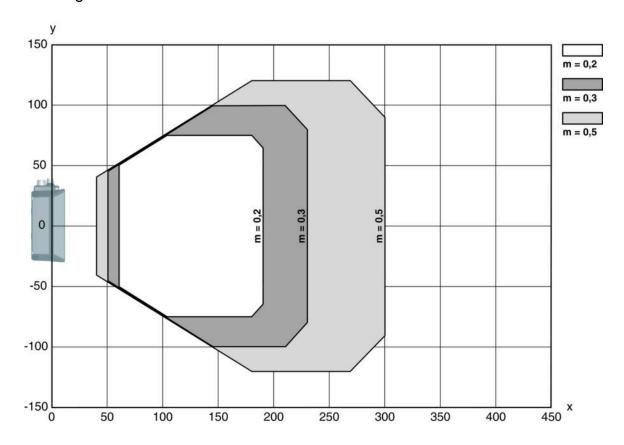
### **Electrical connection**

Connection 1	
Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male



## **Diagrams**

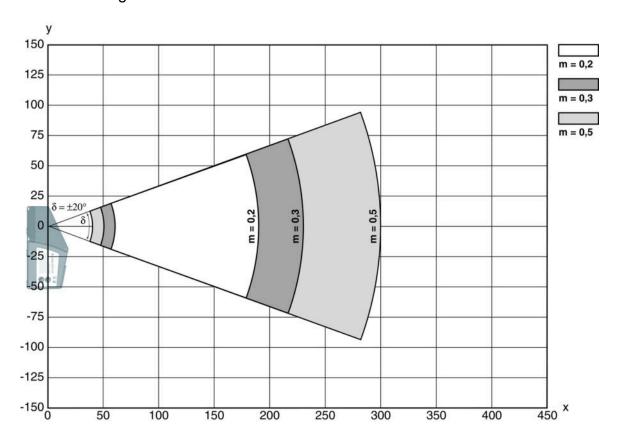
## Reading field curve



- Reading field distance [mm] Reading field width [mm]
- х у



### Lateral reading field curve



## **Operation and display**

### **LEDs**

LEC	)	Display	Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2	BUS Green, flashing		Initialization	
		Green, continuous light	Bus operation ok	
	Red, flashing		Communication error	
Red, continuous light Bu		Red, continuous light	Bus error	

### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle: BCL: bar code reader
-----	---



XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions: F007: optimized process data structure

#### Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

#### Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
  period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



#### NOTE

#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use
  the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

### **Accessories**

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

<sup>\*</sup> Necessary accessories, please order separately

# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



## Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

## Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

# Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

## Services

	Part no.	Designation	Article	Description
D- 100 - 100	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours.  Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Part no.	Designation	Article	Description
S981021		Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.