

## HSS hand reamer

for universal use up to 1000N/mm<sup>2</sup>

**ORION**<sup>®</sup>

### Application:

For cutting H7 fit tolerances manually in through holes or with interrupted cutting conditions up to 1000 N/mm<sup>2</sup>.



### Execution:

- 6° left-hand spiral, uneven pitch and long notch shape

### Advantage:

- Good bore hole quality (dimensional tolerance, roundness, surface quality)

<b>Art. no.</b>	<b>11604 280</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	11604280
<b>Cutting material</b>	HSS
<b>Tolerance of fit</b>	H7
<b>Groove type</b>	Left-hand twist, 6°
<b>Cutting edge diameter</b>	28 mm
<b>Length</b>	247 mm
<b>Cutting edge length</b>	124 mm
<b>Number of cutting edges</b>	10 PCS
<b>Shank square</b>	22 mm
<b>Form</b>	B
<b>Gross Weight</b>	1.046 kg
<b>Product Group</b>	104

### EAN

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