

## SVUC HSS boring bar, positive right

for longitudinal and copy turning using VC indexable inserts

**ATORN**<sup>®</sup>

### Application

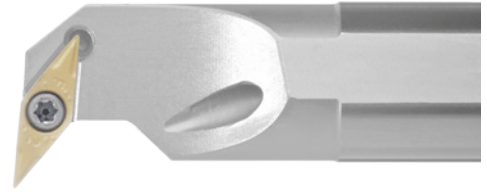
For longitudinal and copy turning with VC indexable insert 35°

### Version

- Precision-made boring bar, **HSS**, with internal cooling, type V, attack angle 93°, tip angle 35°, clearance angle 7°

### Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces



<b>Art. No.</b>	<b>17849 125</b>
<b>ISO name</b>	AH25R SVUC R/L 16
<b>Min. bore diameter</b>	31.5 mm
<b>Shaft diameter</b>	25 mm
<b>Cutting edge height</b>	11.5 mm
<b>Clearance length</b>	25.5 mm
<b>Length</b>	200 mm
<b>Clamping surface height</b>	23 mm
<b>Programming size</b>	17 mm
<b>Suitable for indexable inserts</b>	VC.. 1604..
<b>Tool design</b>	Left

### EAN-Code

4050293562613