

Weldon surface chucks

in accordance with ISO 7388-2

ATORN[®]

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm²
- Case-hardened HRc 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤ 0.005 mm
- All functional surfaces machined

Delivery

Supplied with clamping screw



Art. no.	23158 052
Tool holding device	BT 40
Form	JD
Clamping diameter	6 mm
Projecting length	100 mm
Outer diameter	25 mm
Length	73 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm

EAN-Code

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