

Plunge inserts

For left-hand male thread machining and right-hand female thread machining

ATORN®

Application

For producing outer and inner grooves on CNC or conventional machines in steel, stainless steel, cast iron and non-ferrous metals material groups at mid-range cutting speed.

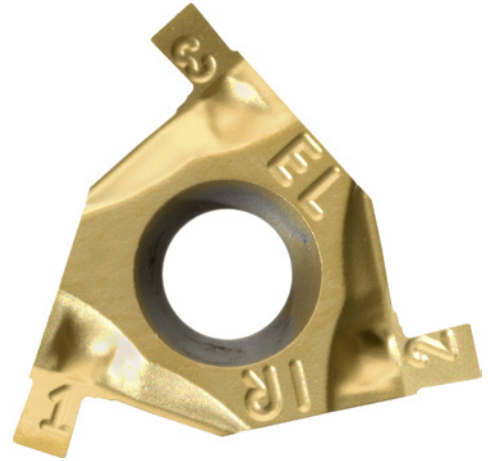
Version

- Plunge insert ground on three sides

Advantage

- Thread-turning inserts and plunge inserts require only one holder
- Three-cutter geometry ensures high profitability
- Innovative cutting geometry and TiN coating ensure a long service life

Art. No.	17750 024
ISO name	16IR/EL 1.2
Recessing width	1.2 mm
Tolerance of plunge depth	± 0.02 mm
Plunge depth	1.6 mm
Machining direction	Left, Right
Machining type	Outside, Inside
Carbide type	HC5615



EAN-Code

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