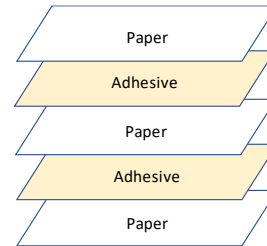


## Technical Data Sheet

<b>Material no.</b>	STR306195
<b>Product</b>	Straw 3 layers Ø 6 mm x 195 mm
<b>Structure (outside to inside)</b>	paper/glue/paper/glue/paper
<b>Version</b>	V5 – 03.02.2022

### COMPOSITION OF MATERIAL

Material (outside to inside)	Thickness $\mu\text{m}$	Substance $\text{g}/\text{m}^2$	Tolerance $\text{g}/\text{m}^2$	g/piece *
Inks (if printed)		1,2	$\pm 1,0$	0,003
Paper	360	300,0	$\pm 30$	1,08
Adhesive		12,0	$\pm 2,0$	0,08
<b>TOTAL rounded</b>	360	312,0 (313,2)		1,16 (1,163)



### LEGISLATIVE COMPLIANCE

Material	FDA	EU	BfR	LFBG
<b>Paper</b>	21 CFR §§ 176.170 + 176.180	1935/2004 2023/2006 1895/2005	XXXIV	§§ 30 and §§ 31
<b>Adhesive</b>	21 CFR § 175.105	1935/2004 2023/2006 10/2011	XIV XXXVI	

### LOGISTIC CONDITIONS AND INFORMATION

Storage	Time	Temperature	Humidity
	12 months	15 – 22 °C	40 – 60 %

\*Calculated values as information for ECO licence fees

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The indicated values are valid for all manufacturing sites being part of the alliance Black System.

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