







(2020) WSZ FHL NO.5275

Product Name	Filter half mask
Client	Guangzhou Nanqixing Non Woven Co.,Ltd.
Manufacturer	Guangzhou Nanqixing Non Woven Co.,Ltd.
Test Type	Entrusted inspection





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	711. 1.10 1	Specification	NQX-2001	
Product name	Filter half mask	Brand		
Client/Add/Tel	Guangzhou Nanqixing Non Woven village, Shiji Town, Panyu District, Gu	angzhou City, Guangdong	Province, China/18922412760	
Manufacturer/ Add/Tel	Guangzhou Nanqixing Non Woven village, Shiji Town, Panyu District, Gu			
Sample grade	FFP2	GW5275-2020		
Sample quantity	110 pcs	Receiving date of sample	08/05/2020	
Test type	Entrusted inspection	Article number/Batch number/Style number		
Test date	16/05/2020~28/05/2020	Testing sites	Testing room	
Sample state	Meeting the requirements of testing	Sample description		
Test standard(s)	EN 149:2001+A1:2009 Respiratory particles- Requirements, testing, mark		g half masks to protect against	
Test items	Visual inspection, practical performar carbon dioxide content of the inhalatifilter material, breathing resistance, to	on air, material, head harnes		
Test conclusion	The sample upon testing, the test it standard. The detail of test results see		s of the EN 149:2001+A1:200 date: 29/05/2020	
Note	For the entrusted sample test, the technique undertaken for the test results of the			

Approver:

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Reviewer:

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Chief Tester: +2 3

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S.No.	Test i	tem	Unit	Technical requirements	Test result		decision	
	Visual	Packaging	<u> </u>	Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use.	Packaging withstands mechanical damage and contamination. Materials withstand handling and wear.		Qualified	
1	inspection	Material		Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used.			Quantite	
		Head harness comfort	-	Head harness should be comfort.	comfortab Sample 2	has the feeling of le wearing has the feeling of le wearing		
2	Practical performance	Security of fastenings	_	Fastenings are safe and reliable		All fastenings are firm. All fastenings are firm	Qualified	
		Field of vision	_	Field of vision is acceptable	Sample 1: Having a wider visual field Sample 2: Having a wider visual field			
3	Finish o	of parts	-	Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.	Parts of the device have no sharp edges and burrs		Qualified	
4	Compatibil	ity with skin		Materials that may come into contact with the wearer's skin shall not be	A.R.	5 pcs all don't cause irritation 5 pcs all don't cause	Qualified	
4				known to be likely to cause irritation or any other adverse effect to health.		irritation		
	Flame	Flammability		When tested, the particle filtering hal mask shall not burn or not to	A.R.	The Sample is burning Burning time:0.1s The Sample is burning Burning time:0.1s		
5	Flammaomty			continue to burn for more than 5s after removal from the flame.	T.C.	The Sample is burning Burning time:0.1s The Sample is burning Burning time:0.1s		

S.No.	Test it	em	Unit	Technical requirements		Test re	sult		Single item decision	
					Sampl	e 1	0.683	0%		
1/	Carbon dioxi	de content			Sampl	e 2	0.682	27%	0 1'6 1	
6	of the inhal	ation air	> -	\leq 1.0% (by volume)	Sampl	e 3	0.683	7%	Qualified	
					Avera	ge	0.68	3%		
		After undergoing S.W., none of		Sample 1: have mech		/ / -	or straps			
				the particle filtering half masks shall have suffered mechanical	Sample 2:		_	or straps		
				failure of the facepiece or				or straps		
7	Mater	rial	7	straps.	1	Sample 3: neither facepiece nor have mechanical failure			Qualified	
				After undergoing S.W. and	Sa	mple 1: n	o collapse	e		
				T.C., none of the particle filtering half masks shall not	Sar	mple 2 : 1	no collaps	e		
				collapse.	Sa	mple 3: r	o collapse	e		
				The head harness shall be designed so that the particle filtering half mask can be donned and removed easily		All of 5 pieces particle filtering half mask meet the requirements		0		
8	Head ha	arness		The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position	T.C.	filtering	5 pieces half mas		Qualifie	
9	Field of	vision	_	The field of vision is acceptable if determined so in practical performance tests.	The two samples both have a wider visual field		Qualifie			
					A.R.	0.2%	0.3%	0.2%		
		Sodium chloride	-	≤6%	S.W.	0.3%	0.2%	0.1%	Qualifie	
	Penetration				M.S+T.C.	0.4%	0.3%	0.3%		
10	of filter -				A.R.	0.2%	0.3%	0.2%		
		Paraffin oil	_	≤6%	S.W.	0.5%	0.4%	0.4%	Qualifi	
		OII			M.S+T.C.	3.3%	3.4%	3.7%		

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2.4

2.4

2.5

2.4

2.4

Single iter decision				result	Test				Technical requirements	Unit	Test item	S.No.
	TIL (%)	E5 (%)	E4 (%)	E3 (%)	E2 (%)	E1 (%)	cises	Exer			Rem	
	6.8	6.5	6.9	7.2	7.1	6.5	1#					
	6.9	6.6	7.1	7.0	7.0	6.6	2#		At least 46 out of			
	7.2	6.9	7.5	7.4	7.3	6.7	3#	A.R.	the 50 individual exercise results shall be not greater than 11%;			
	7.2	7.0	7.5	7.7	7.3	6.6	4#				Total	
Qualified	6.7	6.4	6.9	7.2	6.8	6.3	5#		And in addition, at least 8 out of the 10		inward leakage	12
	6.8	6.5	6.8	7.2	7.2	6.1	6#		individual wearer arithmetic means for the total inward leakage shall be not greater than 8%.			
	7.9	7.7	8.3	8.1	8.3	7.3	7#					
	7.2	6.9	7.5	7.5	7.6	6.4	8#	T.C.				
	7.3	7.5	8.0	6.8	7.3	6.9	9#					
	7.7	7.5	8.0	7.9	7.9	7.1	10					

	The end	
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SUPPLEMENTARY TEST REPORT

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Facial dimensions of ten test subjects:

Subject	Face Length	Face Width	Face Depth	Mouth Width
	(mm)	(mm)	(mm)	(mm)
1)	120	130	109	59
2	122	140	115	65
3	119	160	139	55
4	112	122	119	63
5	110	130	118	60
6	115	119	110	59
7	112	123	113	55
8	103	130	100	50
9	118	139	130	63
10	115	129	120	50

The end