

## Miniature cutting insert, type AQ HC5640

For copy and longitudinal turning

**ATORN**<sup>®</sup>

### Application

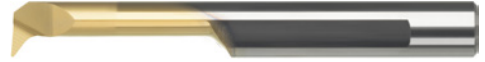
For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

### Version

- Solid carbide cutting insert with 98° working angle with internal cooling

### Advantage

- Tough cemented carbide grade ensures a broad scope of application
- Stable geometry, ideal for inside turning
- Ideal for use with low-performance machines and unstable cutting conditions



<b>Art. No.</b>	<b>17121 104</b>
<b>Shaft diameter</b>	4 mm
<b>ISO name</b>	AP
<b>Length</b>	51 mm
<b>Clearance length</b>	15 mm
<b>Radius</b>	0.2 mm
<b>Programming size 2</b>	0.8 mm
<b>Programming size</b>	1.8 mm
<b>Min. bore diameter</b>	4.1 mm
<b>Machining direction</b>	Right
<b>Carbide type</b>	HC5640
<b>Material to be processed</b>	Steel, Stainless steel, Non-ferrous metal, Cast metal

### EAN-Code

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