

Precision press knurl HSSE PM with chamfer form BR 45°

for use on knurl presses 19003-19009



Application:

For creating knurl press forms in accordance with DIN 82 RBL 45° knurl in steel, stainless steel and non-ferrous metals material groups.

Execution:

- hardness: approx. HRC 62-64, teeth milled fine, face sides and hole ground, HSSE PM, 45° chamfer

Advantage:

- High wear resistance
- High hot hardness and compressive strength



Art. no.	19014 514
Brand	ZEUS
Manufacturer Part Number	41008106
Partition	0.8 mm
Diameter	15 mm
Width	4 mm
Bore diameter	4 mm
Form	BR 45°
Knurling shape created on workpiece (DIN 82)	RBR 45°
Material to be processed	Steel, Stainless steel, Non-ferrous metal
Min./max. Vc in steel	25-50 m/min
Min./max. Vc in stainless steel	15-50 m/min
Min./max. Vc in non-ferrous metals	25-90 m/min
DIN	403
Gross Weight	0.007 kg
Product Group	1FP