



the sensor people





Part no.: 50140136 ET412B.1/4 Energetic diffuse sensor







Figure can vary

Contents

- Technical data
- Dimensioned drawings
- · Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Notes
- Accessories



Technical data

Basic data		
Series	412B	
Operating principle	Diffuse reflection principle	
Optical data		
Operating range	Guaranteed operating range	
Operating range, white 90%	0.004 0.54 m	
Operating range, gray 50%	0.007 0.46 m	
Operating range, gray 18%	0.008 0.3 m	
Operating range, black 6%	0.01 0.22 m	
Operating range limit	Typical operating range	
Operating range limit, white 90%	0.004 0.66 m	
Operating range limit, gray 50%	0.007 0.57 m	
Operating range limit, gray 18%	0.008 0.37 m	
Operating range limit, black 6%	0.01 0.285 m	
Light source	LED , Red	
LED light wavelength	660 nm	
	Exempt group (in acc. with EN 62471)	
LED group	Example group (in doo. With El v 02 17 1)	
Transmitted-signal shape Electrical data	Pulsed	
Transmitted-signal shape Electrical data		
Transmitted-signal shape Electrical data	Pulsed Polarity reversal protection	
Transmitted-signal shape Electrical data Protective circuit	Pulsed Polarity reversal protection	
Transmitted-signal shape Electrical data Protective circuit Performance data	Pulsed Polarity reversal protection Short circuit protected	
Electrical data Protective circuit Performance data Supply voltage UB	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs	Pulsed Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA	
Transmitted-signal shape Electrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type	Pulsed Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s)	
Transmitted-signal shape Electrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Voltage type Switching current, max.	Pulsed Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s)	
Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching output 1	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s) DC 200 mA	
Flectrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Voltage type Switching output 1 Switching output 1 Switching element	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s) DC 200 mA	
Transmitted-signal shape Electrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching output 1 Switching element Switching principle	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s) DC 200 mA	
Transmitted-signal shape Electrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Switching outputs Voltage type Switching current, max. Switching output 1 Switching element Switching principle	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s) DC 200 mA	
Electrical data Protective circuit Performance data Supply voltage UB Residual ripple Open-circuit current Outputs Number of digital switching outputs Voltage type Switching current, max. Switching output 1 Switching element	Polarity reversal protection Short circuit protected 10 36 V , DC , Incl. residual ripple 0 20 % , From UB 0 15 mA 1 Piece(s) DC 200 mA Transistor , PNP Light switching	



Connection 1		
Type of connection	Cable	
Function	Signal OUT Voltage supply	
Cable length	2,000 mm	
Sheathing material	PVC	
Cable color	Black	
Number of conductors	3 -wire	
Wire cross section	0.34 mm²	

Mechanical data	
Thread size	M12 x 1 mm
Dimension (Ø x L)	12 mm x 51 mm
Housing material	Metal , Chromed brass
Lens cover material	Glass
Net weight	100 g
Housing color	Silver

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	270° potentiometer
Function of the operational control	Sensitivity adjustment

Environmental data	
Ambient temperature, operation	-25 55 °C

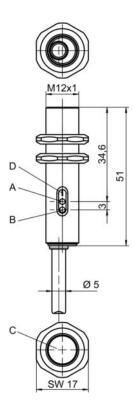
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27270903	
eCl@ss 9.0	27270903	
ETIM 5.0	EC001821	
ETIM 6.0	EC001821	

Dimensioned drawings

All dimensions in millimeters





A Green LED B Yellow LED C Optical axis D Potentiometer

Electrical connection

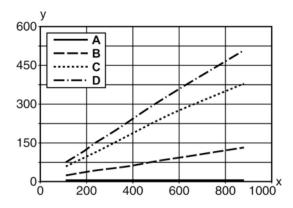
Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
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Wire cross section	0.34 mm²

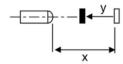
Conductor color	Conductor assignment
Brown	V+
Black	OUT 1
Blue	GND



Diagrams

Typ. black/white behavior





Range [mm] Reduction of range [mm] White 90% Gray 50% Gray 18% Black 6%

x y A B C D

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Function reserve
2	Yellow, continuous light	Switching output/switching state active

Part number code

Part designation: AAA412BGG.H/ii-K

AAA412B	Operating principle / construction: LS412B: throughbeam photoelectric sensor transmitter LE412B: throughbeam photoelectric sensor receiver ET412B: energetic diffuse reflection sensor PRK412B: retro-reflective photoelectric sensor with polarization filter
GG	Light source: n/a: LED L2: laser class 2
Н	Operating range adjustment: 1: 270° potentiometer
ii	Switching output / function / OUT1OUT2 (OUT1 = pin 4, OUT2 = pin 2): 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching D: deactivation input (deactivation with low signal) X: pin not used



	Electrical connection:
1	n/a: cable, standard length 2000 mm, 3-wire
1	M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

Accessories

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50113549	BT D12M.5	Ü	Diameter, inner: 12 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.

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