



the sensor people





Part no.: 50127224 AMS 348i 120 H SSI Optical distance sensor







CDRH





Figure can vary

Contents

- Technical data
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Technical data

Basic data	
Series	AMS 300i
Application	Collision protection of cranes / gantry cranes Positioning of electroplating plants Positioning of high-bay storage devices Positioning of skillet systems and side-tracking skates
Functions	
Functions	Heating
Characteristic parameters	
MTTF	31 years
Optical data	
Light source	Laser , Red
Laser class	2 , IEC/EN 60825-1:2007
Measurement data	200 420 000
Measurement range	200 120,000 mm
Accuracy	2 mm
Reproducibility (3 sigma)	1.5 mm
Max. traverse rate	10 m/s
Electrical data	
Performance data	40 20 V DC
Supply voltage U _B	18 30 V , DC
Inda of a co	
Interface Type	PROFINET , SSI
Profinet	THOT INCT , OUT
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s
SSI	.00
Clock frequency	80 800 kHz
Connection	
Number of connections	5 Piece(s)
Connection 1	
Type of connection	Connector
Type of connection Designation on device	
	Connector
Designation on device	Connector BUS IN BUS IN
Designation on device Function	Connector BUS IN BUS IN Data interface
Designation on device Function Thread size	Connector BUS IN BUS IN Data interface M12



naction 2	
nection 2	Occupator
of connection	Connector
gnation on device	BUS OUT
xtion	BUS OUT Data interface
ad size	M12
)	Female
of pins	4 -pin
oding	D-coded
nection 3	
of connection	Connector
gnation on device	PWR
ction	PWR / SW IN/OUT Voltage supply
ad size	M12
	Male
of pins	5 -pin
oding	A-coded
nection 4	
of connection	Connector
gnation on device	SERVICE
ction	Service interface
ad size	M12
	Female
of pins	5 -pin
oding	A-coded
nection 5	
of connection	Connector
gnation on device	SSI
tion	Data interface SSI
ad size	M12
	Male
of pins	5 -pin
oding	B-coded
nical data	
	Cubic
ion (W x H x L)	84 mm x 166.5 mm x 159 mm
g material	Metal
ght	2,450 g
fastening	Through-hole mounting
ion and display	
display	LC Display LED
onal controls	Membrane keyboard

Environmental data		
Ambient temperature, operation	-30 50 °C	
Ambient temperature, storage	-30 70 °C	

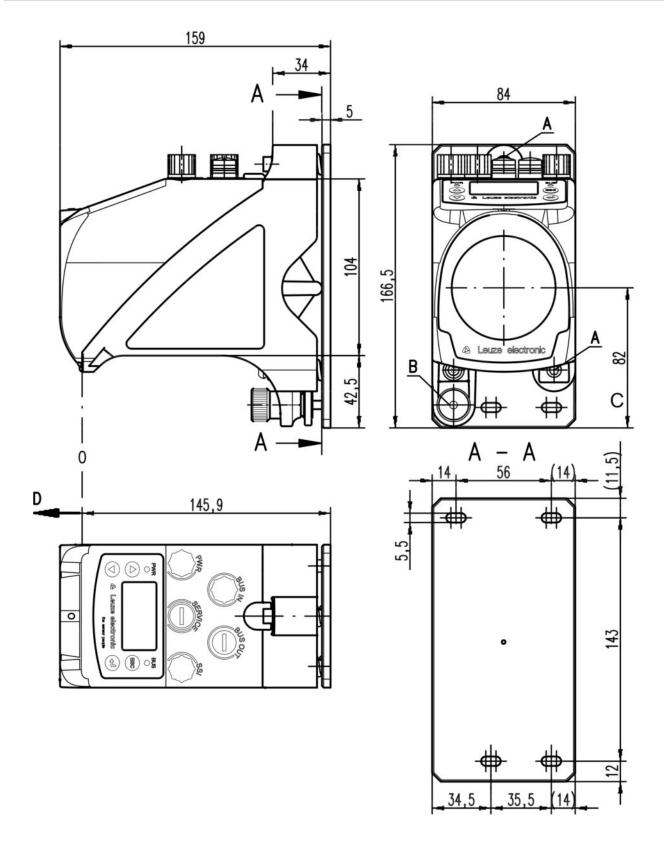


Relative humidity (non-condensing)	90 %	
Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c UL US	
Classification		
Customs tariff number	90318020	
eCl@ss 8.0	27270801	
eCl@ss 9.0	27270801	
ETIM 5.0	EC001825	
ETIM 6.0	EC001825	

Dimensioned drawings

All dimensions in millimeters





A M 5 screw for alignment B Knurled nut with WAF 4 hexagon socket and M 5 nut for securing

C Optical axis

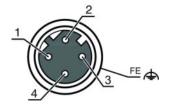
D Zero point of the distance to be measured



Electrical connection

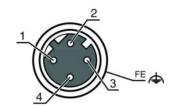
Connection 1	BUS IN
Type of connection	Connector
Function	BUS IN Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Connection 2	BUS OUT
Type of connection	Connector
Function	BUS OUT Data interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

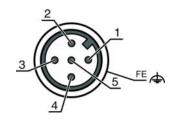
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Connection 3	PWR
Type of connection	Connector
Function	PWR / SW IN/OUT Voltage supply
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

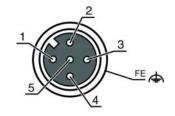


Pin	Pin assignment
1	VIN
2	I/O 1
3	GND
4	I/O 2
5	FE



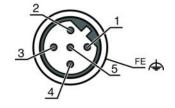
Connection 4	SERVICE
Type of connection	Connector
Function	Service interface
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	n.c.
2	RS 232-TX
3	GND
4	RS 232-RX
5	n.c.



Connection 5	SSI
Type of connection	Connector
Function	Data interface SSI
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin	Pin assignment
1	DATA+
2	DATA-
3	CLK+
4	CLK-
5	FE



Operation and display

LEDs

L	ED	Display	Meaning
1	1 PWR Off		No supply voltage



LED		Display	Meaning		
		Green, flashing	Voltage connected / no measurement value output / initialization running		
		Green, continuous light	Device OK, measurement value output		
		Red, flashing	Device OK, warning set		
		Red, continuous light	No measurement value output		
		Orange, flashing	PROFINET wave function activated		
		Orange, continuous light	Configuration via display		
2	BUS	Off	No supply voltage		
		Green, flashing	Device ok, initialization phase		
		Green, continuous light	Device OK		
		Red, flashing	Communication error		
		Red, continuous light	Bus error		
		Orange, flashing	PROFINET wave function activated		
3	BUS IN	Green, continuous light	Link OK		
		Orange, flashing	Data exchange active		
4	BUS OUT	Green, continuous light	Link OK		
		Orange, flashing	Data exchange active		

Part number code

Part designation: AMS 3XXi YYY Z AAA

AMS	Operating principle: AMS: absolute measurement system
3XXi	Series/interface (integrated fieldbus technology): 300i: RS 422/RS 232 301i: RS 485 304i: PROFIBUS DP / SSI 308i: TCP/IP 335i: CANopen 338i: EtherCAT 348i: PROFINET RT 355i: DeviceNet 358i: EtherNet/IP 384i: Interbus
YYY	Operating range: 40: max. operating range in m 120: max. operating range in m 200: max. operating range in m 300: max. operating range in m
Z	Special equipment: H: with heating
AAA	Interface: SSI: with SSI interface

Note A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.



WARNING! LASER RADIATION - LASER CLASS 2

Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.
- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the
 machine manufacturer.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50104171	KB SSI/ IBS-5000-BA	Connection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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Part no.	Designation	Article	Description
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Reflective tapes for distance sensors

	Part no.	Designation	Article	Description
0	50115021	Reflexfolie 500x500mm-H	Reflector	Supply voltage: 230 V, AC Design: Rectangular Reflective surface: 500 mm x 500 mm Base material: Aluminum Fastening: Mounting plate, Through-hole mounting Special design: Heating
	50104362	Reflexfolie 500x500mm-S	Reflective tape	Design: Rectangular Reflective surface: 500 mm x 500 mm Chemical designation of the material: PMMA Fastening: Adhesive

Deflecting mirror

Part no.	Designation	Article	Description
50104479	US AMS 01	Deflecting mirror	Type of fastening: Through-hole mounting

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.