

# Amphenol® 97 Series Connectors with solder contacts



## DESIGN CHARACTERISTICS

- Medium to heavy weight cylindrical
- Durable, field-proven design
- Single key/keyway polarization
- Threaded coupling, hard dielectric inserts
- Non-rotating contacts
- Operating temperatures from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$
- Cost effective
- Intermateable and intermountable with existing 97 Series and SAE AS50151 connectors
- Underwriters Laboratories approved recognition File E115497
- Canadian Standards Association Certification File LR69183
- CE Certification Registration No.: AT1312862E

## CUSTOMER OPTIONS

- Six shell styles
- 128 contact arrangements, from 1 to 52 circuits
- Alternate insert positioning
- High temperature and potting constructions
- Special plating finishes including gray zinc nickel
- Optional gold plating
- Thermocouple arrangements available

Connector components are fabricated from high grade aluminum alloy, with a conductive cadmium plate finish and an olive drab chromate after-treatment.

See how to order page 18.

Contacts are silver plated with pre-tinned solder cups. Optional gold over silver plating is also available. Inserts for solder style contacts are diallyl-phthalate.

Users should be aware that classes "A" and "B" of SAE AS50151 have been canceled.

# 97 series solder type insert availability

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
8S-1+	1	1/16	1.57	INST.					1
10SL-3	3	1/16	1.57	A					3
10SL-4	2	1/16	1.57	A					2
12SL-844+	4	1/16	1.57	A					4
12S-3	2	1/16	1.57	A					2
12-5+	1	1/8	3.18	D				1	
12S-6+	2	1/16	1.57						2 Thermo- couple
14S-1	3	1/16	1.57	A					3
14S-2	4			INST.					4
14S-4+	1	1/8	3.18	D					1
14S-5	5			INST.					5
14S-6	6			INST.					6
14S-7	3	1/16	1.57	A					3
14S-9	2	1/16	1.57	A					2
16S-1	7	1/16	1.57	A					7
16S-4+	2	1/8	3.18	D					2
16S-5	3	1/16	1.57	A					3
16S-6+	3	1/16	1.57	A					3
16-7	3	1/16	1.57	A			1		2
16S-8	5	1/16	1.57	A					5
16-9	4	1/16	1.57	A				2	2
16-10	3	1/16	1.57	A				3	
16-11+	2	1/16	1.57	A				2	
16-12	1	1/16	1.57	A		1			
16-13	2	1/16	1.57	A					2 Thermo- couple
18-1	10	1/16	1.57	A INST.					4 6
18-3	2	1/8	3.18	D				2	
18-4	4	1/8	3.18	D					4
18-5+	3	1/8	3.18	D				2	1
18-8	8	1/16	1.57	A				1	7
18-9+	7			INST.				2	5
18-10	4	1/16	1.57	A				4	
18-11	5	1/16	1.57	A				5	
18-12	6	1.16	1.57	A					6
18-13	4	1/16	1.57	A			1	3	
18-16	1	5/16	7.92	C				1	
18-19	10	1/16	1.57	A					10
18-20	5	1/16	1.57	A					5
18-22	3	1/8	3.18	D					3
18-29+	5	1/16	1.57	A					5
18-420	1								1 Hi-Volt- age**
20-3	3	1/8	3.18	D				3	

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
20-4	4	1/8	3.18	D				4	
20-6	3	1/8	3.18	D					3
20-7	8	1/8	3.18	D					4
		1/16	1.57	A					4
20-8	6			INST.				2	4
20-11	13			INST.					13
20-14	5	1/16	1.57	A				2	3
20-15	7	1/16	1.57	A					7
20-16	9	1/16	1.57	A				2	7
20-17	6	1/16	1.57	A					5
20-18	9	1/16	1.57	A					3
20-19	3	1/16	1.57	A				3	
20-21	9	1/16	1.57	A					1
20-23	2	1/16	1.57	A				2	
20-24	4	1/16	1.57	A				2	2
20-27	14	1/16	1.57	A					14
20-29	17	1/16	1.57	A					17
20-33	11	1/16	1.57	A					11
22-1	2	1/8	3.18	D				2	
22-2	3	1/8	3.18	D				3	
22-4	4	1/16	1.57	A				2	2
22-5	6	1/8	3.18	D					2
22-8	2	3/16	4.75	E					2
22-9	3	3/16	4.75	E					3
22-10	4	3/16	4.75	E					4
22-11	2	1/4	6.35	B					2
22-12	5	1/8	3.18	D				2	3
22-13	5	1/8	3.18	D					1
		1/16	1.57	A					4
22-14	19	1/16	1.57	A					19
22-15	6	3/16	4.75	E					1
		1/16	1.57	A					5
22-16	9	1/16	1.57	A					3
22-18	8	1/8	3.18	D					5
		1/16	1.57	A					3
22-19	14	1/16	1.57	A					14
22-20	9	1/16	1.57	A					9
22-22	4	1/16	1.57	A				4	
22-23	8	1/8	3.18	D					1
		1/16	1.57	A					7

\*\* Hi-Voltage = 17KVAC/24KVDC

+ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 18.

# 97 series solder type insert availability, cont.

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
22-27	9	1/8	3.18	D			1		
		1/16	1.57	A					8
22-28	7	1/16	1.57	A				7	
22-34	5	1/8	3.18	D				3	2
24-2	7	1/8	3.18	D				7	
24-5	16	1/16	1.57	A					16
24-6	8	1/8	3.18	D				3	
		1/16	1.57	A				5	
24-7	16	1/16	1.57	A					14
24-9	2	1/16	1.57	A		2			
24-10	7	1/16	1.57	A			7		
24-11	9	1/16	1.57	A			3	6	
24-12	5	1/16	1.57	A		2		3	
24-16	7	1/8	3.18	D			1		3
		1/16	1.57	A				3	
24-19	12	1/16	1.57						12
24-20+	11	1/8	3.18	D				2	9
24-21	10	1/8	3.18	D			1		9
24-22■	4	1/8	3.18	D			4		
24-27	7	3/16	4.75	E					7
24-28	24	1/16	1.57	INST.					24
28-1	9	1/8	3.18	D			1	2	
		1/16	1.57	A			2	4	
28-2	14	1/8	3.18	D				2	12
28-3	3	3/16	4.75	E			3		
28-6	3	1/8	3.18	D		3			
28-8	12	1/16	1.57	A					9
		1/8	3.18	D					1
		3/16	4.75	E				2	
28-9	12	1/8	3.18	D				6	6
28-10	7	1/8	3.18	D				1	
		1/16	1.57	A		2	2	2	
28-11	22	1/16	1.57	A				4	18
28-12	26	1/16	1.57	A					26
28-15	35	1/16	1.57	A					35
28-16	20	1/16	1.57	A					20
28-17	15	1/4	6.35	B					1
		1/8	3.18	D					3
		1/16	1.57	A					11
28-18	12	5/16	7.92	C					1
		1/8	3.18	D					5
		1/16	1.57	A					2
				INST.					4
28-19	10	1/4	6.35	B					2
		1/8	3.18	D					2
		1/16	1.57	A				4	2

Insert Number	Total Contacts	Mechanical Spacing		Service Rating	Contact Size				
		Inches	mm		0	4	8	12	16
28-21	37	1/16	1.57	A					37
32-5	2	1/8	3.18	D	2				
32-6	23	1/16	1.57	A		2	3	2	16
32-7	35	1/16	1.57	A				7	24
				INST.					4
32-8	30	1/16	1.57	A				6	24
32-13	23	1/8	3.18	D				5	18
32-17	4	1/8	3.18	D		4			
32-414	52	1/16	1.57	A					52
36-1	22	1/8	3.18	D				4	18
36-5	4	1/16	1.57	A	4				
36-6	6	1/16	1.57	A	2	4			
36-7	47	1/16	1.57	A				7	40
36-8	47	1/16	1.57	A				1	46
36-9	31	1/16	1.57	A		1	2	14	14
36-10	48	1/16	1.57	A					48
36-15	35	1/16	1.57	A					34
		1/8	3.18	D					1
36-403*	52	1/16	1.57	A					52

\*\* Hi-Voltage = 17KVAC/24KVDC

◆ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 18.