

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product NameEVO-STIK 528Pure substance/mixtureMixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended useAdhesives.Uses advised againstNone known

1.3. Details of the supplier of the safety data sheet

<u>Company Name</u> Bostik Limited Common Rd ST16 3EH Stafford UK Tel: +44 (1785) 27 26 25 Fax: +44 (1785) 25 72 36

E-mail address

SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Ireland +44 (1785) 272650 +353 (1) 8624900 (Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Chronic aquatic toxicity	Category 3 - (H412)
Flammable liquids	Category 2 - (H225)

2.2. Label Elements

Contains: Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics, Methyl ethyl ketone, Ethyl acetate, Hydrocarbons, C6, isoalkanes, <5% n-hexane



Signal word DANGER

Hazard statements H319 - Causes serious eye irritation

EVO-STIK 528 Supercedes Date: 05-Jul-2018

H336 - May cause drowsiness or dizziness

H315 - Causes skin irritation

H412 - Harmful to aquatic life with long lasting effects

H225 - Highly flammable liquid and vapour

EU Specific Hazard Statements

EUH208 - Contains rosin & methylols. May produce an allergic reaction

Precautionary statements

P101 - If medical advice is needed, have product container or label at hand

- P102 Keep out of reach of children
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P271 Use only outdoors or in a well-ventilated area
- P273 Avoid release to the environment

P280 - Wear protective gloves and eye/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P405 - Store locked up

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other Hazards

In use may form flammable/explosive vapour-air mixture

PBT and vPvB assessment

SECTION 3: Composition/information on ingredients

3.1 Substances

Mixture

3.2 3.2 Mixtures

Chemical Name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
Acetone	200-662-2	67-64-1	10 - <20	Eye Irrit. 2 (H319) (EUH066) STOT SE 3 (H336) Flam. Liq. 2 (H225)		01-2119471330- 49-XXXX
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	-	10 - <20	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam. Liq. 2 (H225)		01-2119475515- 33-xxxx
Methyl ethyl ketone	201-159-0	78-93-3	10 - <20	Eye Irrit. 2 (H319) (EUH066) STOT SE 3		01-2119457290- 43-XXXX

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

				· · · · · · · · · · · · · · · · · · ·		
				(H336)		
				Flam. Liq. 2		
				(H225)		
Ethyl acetate	205-500-4	141-78-6	10 - <20	Eye Irrit. 2		01-2119475103-
				(H319)		46-XXXX
				STOT SE 3		
				(H336)		
				Flam. Liq. 2		
				(H225) (EUH066)		
Hydroparbana C6	931-254-9		5 - <10	STOT SE 3		01-2119484651-
Hydrocarbons, C6, isoalkanes, <5%	931-254-9		5-<10	(H336)		34-XXXX
n-hexane				Asp. Tox. 1		34-7777
n-nexane				(H304)		
				Skin Irrit. 2		
				(H315)		
				Aquatic Chronic		
				2 (H411)		
				Flam Liq. 2		
				(H225)		
				(EUH066)		
				· · /		
Xylenes (o-, m-, p-	215-535-7	1330-20-7	5 - <10	STOT SE 3	::	01-2119488216-
isomers)				(H335)		32-XXXX
				STOT RE 2		
				(H373)		
				Asp. Tox. 1		
				(H304)		
				Skin Irrit. 2		
				(H315) Eye Irrit. 2		
				(H319)		
				Acute Tox. 4		
				(H312)		
				Acute Tox. 4		
				(H332)		
				Flam Liq. 3		
				(H226)		
				Aquatic Chronic		
				3 (H412)		
Ethylbenzene	202-849-4	100-41-4	1- <2.5	STOT RE 2		01-2119489370-
				(H373)		35-XXXX
				Asp. Tox. 1		
				(H304)		
				Acute Tox. 4		
				(H332)		
				Flam Liq. 2		
				(H225)		
				Aquatic Chronic		
Rosin	232-475-7	8050-09-7	0.1 - <1	3 (H412) Skin Sens. 1		01-2119480418-
RUSIN	232-4/3-/	0000-09-7	0.1 - <1	(H317)		32-XXXX
Methylols	-	UNKNOWN	0.1 - <1	Skin Sens. 1		No data available
Wieuryi0i5			0.1-51	(H317)		
	1			I	1	

Full text of H- and EUH-phrases: see section 16

EC# 927-510-4 Related CAS no 64742-49-0 EC# 931-254-9 Related CAS no 64742-49-0

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures			
4.1. Description of first aid meas	ures_		
General advice	Take a copy of the Safety Data Sheet when going for medical treatment.		
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.		
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.		
Skin contact	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a doctor.		
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.		
4.2. Most important symptoms and effects, both acute and delayed			
Symptoms	No information available.		
4.3. Indication of any immediate medical attention and special treatment needed			
Note to doctors	Treat symptomatically.		
SECTION 5: Eirofighting m			

SECTION 5: Firefighting measures			
5.1. Extinguishing media			
Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.		
Unsuitable extinguishing media	Full water jet. Do not scatter spilled material with high pressure water streams.		
5.2. Special hazards arising from t	he substance or mixture		
Specific hazards arising from the chemical	Thermal decomposition can lead to release of toxic and corrosive gases/vapours.		
5.3. Advice for firefighters			
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		
SECTION 6: Accidental release measures			

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation. Avoid contact with skin, eyes or clothing.
Other information	Ventilate the area. Prevent further leakage or spillage if safe to do so.
For emergency responders	Use personal protection recommended in Section 8.
6.2. Environmental precautions	
Environmental precautions	Do not flush into surface water or sanitary sewer system. Do not allow to enter into soil/subsoil. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
6.4. Reference to other sections	
Reference to other sections	See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Ensure adequate ventilation. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Take off all contaminated clothing and wash it before reuse.
7.2. Conditions for safe storage, inc	cluding any incompatibilities
Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Keep away from food, drink and animal feedingstuffs.
7.3. Specific end use(s)	
Specific Use(s) Adhesives.	
Risk Management Methods (RMM)	The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Exposure Limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	Ireland	United Kingdom
Acetone	TWA: 500 ppm	TWA: 500 ppm	TWA: 500 ppm
67-64-1	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³
		STEL: 1500 ppm	STEL: 1500 ppm
		STEL: 3630 mg/m ³	STEL: 3620 mg/m ³
Methyl ethyl ketone	TWA: 200 ppm	TWA: 200 ppm	TWA: 200 ppm
78-93-3	TWA: 600 mg/m ³	TWA: 600 mg/m ³	TWA: 600 mg/m ³
	STEL: 300 ppm	STEL: 300 ppm	STEL: 300 ppm
	STEL: 900 mg/m ³	STEL: 900 mg/m ³	STEL: 899 mg/m ³
		Sk*	Sk*
Ethyl acetate	-	TWA: 734 mg/m ³	TWA: 734 mg/m ³
141-78-6		TWA: 200 ppm	TWA: 200 ppm
		STEL: 1468 mg/m ³	STEL: 1468 mg/m ³
		STEL: 400 ppm	STEL: 400 ppm
Xylenes (o-, m-, p- isomers)	TWA: 50 ppm	TWA: 50 ppm	TWA: 50 ppm
1330-20-7	TWA: 221 mg/m ³	TWA: 221 mg/m ³	TWA: 220 mg/m ³
	STEL: 100 ppm	STEL: 100 ppm	STEL: 100 ppm
	STEL: 442 mg/m ³	STEL: 442 mg/m ³	STEL: 441 mg/m ³
	*	Sk*	Sk*

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

Ethylbenzene	TWA: 100 ppm	TWA: 100 ppm	TWA: 100 ppm
100-41-4	TWA: 442 mg/m ³	TWA: 442 mg/m ³	TWA: 441 mg/m ³
	STEL: 200 ppm	STEL: 200 ppm	STEL: 125 ppm
	STEL: 884 mg/m ³	STEL: 884 mg/m ³	STEL: 552 mg/m ³
	*	Sk*	Sk*
Rosin	-	TWA: 0.05 mg/m ³	TWA: 0.05 mg/m ³
8050-09-7		STEL: 0.15 mg/m ³	
Magnesium oxide (MgO)	-	TWA: 4 mg/m ³	TWA: 10 mg/m ³
1309-48-4		TWA: 5 mg/m ³	TWA: 4 mg/m ³
		TWA: 10 mg/m ³	STEL: 30 mg/m ³
		STEL: 10 mg/m ³	STEL: 12 mg/m ³
		STEL: 12 mg/m ³	
		STEL: 30 mg/m ³	

Chemical Name	European Union	Ireland	United Kingdom
Methyl ethyl ketone	-	-	70 µmol/L urine
78-93-3			
Xylenes (o-, m-, p- isomers)	-	-	650 mmol/mol creatinine urine
1330-20-7			

Derived No Effect Level (DNEL)

No information available

Derived No Effect Level (DNEL)	
Acetone (67-64-1)	
Type	Long term Systemic health effects Worker
Exposure route	Dermal
Derived No Effect Level (DNEL)	186 mg/kg bw/d
Type	Short term Local health effects Worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	2420 mg/m³
Type	Long term Systemic health effects Worker
Exposure route	Inhalation
Derived No Effect Level (DNEL)	1210 mg/m³
Hydrocarbons, C7, n-alkanes, isoa)	alkanes, cyclics (
Type	Worker Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	2085 mg/m ³
Type	Worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	300 mg/kg bw/d
Methyl ethyl ketone (78-93-3)	
Type	Worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	1161 mg/kg bw/d
Type	Worker Long term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	600 mg/m³
Ethyl acetate (141-78-6)	
Type	Worker Long term Systemic health effects
Exposure route	Dermal
Derived No Effect Level (DNEL)	63 mg/kg bw/d
Type	Worker Short term Systemic health effects
Exposure route	Inhalation
Derived No Effect Level (DNEL)	1468 mg/m³

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Туре	Worker Long term Local health effects		
Exposure route	Inhalation		
Derived No Effect Level (DNEL)	734 mg/m ³		
Туре	Worker Short term Local health effects		
Exposure route	Inhalation		
Derived No Effect Level (DNEL)	1468 mg/m ³		
Tuno	Worker Long term Systemic health effects		
Type			
Exposure route	Inhalation		
Derived No Effect Level (DNEL)	734 mg/m ³		
Xylenes (o-, m-, p- isomers) (1330	-20-7)		
Xylenes (o-, m-, p- isomers) (1330 Type			
Туре	-20-7) Long term Systemic health effects Worker Dermal		
	Long term Systemic health effects Worker		
Type Exposure route	Long term Systemic health effects Worker Dermal		
Type Exposure route	Long term Systemic health effects Worker Dermal		
Type Exposure route Derived No Effect Level (DNEL)	Long term Systemic health effects Worker Dermal 180 mg/kg bw/d		
Type Exposure route Derived No Effect Level (DNEL) Type	Long term Systemic health effects Worker Dermal 180 mg/kg bw/d Long term Systemic health effects Worker		
Type Exposure route Derived No Effect Level (DNEL) Type Exposure route Derived No Effect Level (DNEL)	Long term Systemic health effects Worker Dermal 180 mg/kg bw/d Long term Systemic health effects Worker Inhalation 77 mg/m ³		
Type Exposure route Derived No Effect Level (DNEL) Type Exposure route Derived No Effect Level (DNEL) Type	Long term Systemic health effects Worker Dermal 180 mg/kg bw/d Long term Systemic health effects Worker Inhalation 77 mg/m ³ Short term Local health effects Systemic health effects Worker		
Type Exposure route Derived No Effect Level (DNEL) Type Exposure route Derived No Effect Level (DNEL)	Long term Systemic health effects Worker Dermal 180 mg/kg bw/d Long term Systemic health effects Worker Inhalation 77 mg/m ³		

Derived No Effect Level (DNEL)		
Acetone (67-64-1)		
Туре	Consumer Long term Systemic health effects	
Exposure route	Inhalation	
Derived No Effect Level (DNEL) 200 mg/m ³		
Туре	Consumer Long term Systemic health effects	
Exposure route	Dermal	

Туре	Consumer Long term Systemic health effects
Exposure route	Oral
Derived No Effect Level (DNEL)	62 mg/kg bw/d

62 mg/kg bw/d

Туре	Consumer Long term Systemic health effects	
Exposure route	Inhalation	
Derived No Effect Level (DNEL)	447 mg/m ³	
Туре	Consumer Long term Systemic health effects	
Exposure route	Dermal	
Derived No Effect Level (DNEL)	149 mg/kg bw/d	
Туре	Consumer Long term Systemic health effects	
Exposure route	Oral	
Derived No Effect Level (DNEL)	149 mg/kg bw/d	

Methyl ethyl ketone (78-93-3)			
Туре	Consumer Long term Systemic health effects		
Exposure route	Dermal		
Derived No Effect Level (DNEL)	412 mg/kg bw/d		
Туре	Consumer Long term Systemic health effects		
Exposure route	Inhalation		

Derived No Effect Level (DNEL)

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Derived No Effect Level (DNEL)	106 mg/m ³	
Туре	Consumer Local health effects Systemic health effects	
Exposure route	Oral	
Derived No Effect Level (DNEL)	31 mg/kg bw/d	
Ethyl acetate (141-78-6)		
Туре	Consumer Long term Systemic health effects	
Exposure route	Oral	
Derived No Effect Level (DNEL)	4.5 mg/kg bw/d	
Туре	Consumer Long term Systemic health effects	
Exposure route	Dermal	
Derived No Effect Level (DNEL)	37 mg/kg bw/d	
Туре	Consumer Short term Systemic health effects	
Exposure route	Inhalation	
Derived No Effect Level (DNEL)	734 mg/m ³	
Туре	Consumer Long term Local health effects	
Exposure route	Inhalation	
Derived No Effect Level (DNEL)	367 mg/m ³	
Туре	Consumer Short term Local health effects	
Exposure route	Inhalation	
	734 mg/m ³	
Derived No Effect Level (DNEL)	734 mg/m ³	
Derived No Effect Level (DNEL)		
Derived No Effect Level (DNEL) Type	Consumer Long term Systemic health effects	
X		

Predicted No Effect Concentration No information available. (PNEC)

-

(-----

Predicted No Effect Concentration (PNEC)				
Acetone (67-64-1)				
Environmental compartment	Predicted No Effect Concentration (PNEC)			
Freshwater	10.6 mg/l			
Freshwater - intermittent	21 mg/l			
Marine water	1.06 mg/l			
Microorganisms in sewage treatment	100 mg/l			
Freshwater sediment	30.4 mg/kg dry weight			
Marine water	3.04 mg/kg dry weight			
Soil	29.5 mg/kg dry weight			
Methyl ethyl ketone (78-93-3)				
Environmental compartment	Predicted No Effect Concentration (PNEC)			
Freshwater	55.8 mg/l			
Marine water	55.8 mg/l			
Freshwater sediment	287.74 mg/l			
Marine sediment	287.7 mg/l			
Soil	22.5 mg/l			

Ethyl acetate (141-78-6)

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.26 mg/l
Marine water	0.026 mg/l
Freshwater sediment	1.25 mg/kg
Marine sediment	0.125 mg/kg
Soil	0.24 mg/kg
Microorganisms in sewage treatment	650 mg/l

EVO-STIK 528 Supercedes Date: 05-Jul-2018

8.2. Exposure controls **Engineering controls** Ensure adequate ventilation, especially in confined areas. **Personal Protective Equipment** Eye/face protection Tight sealing safety goggles. Face protection shield. Hand protection Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature. Skin and body protection Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing. **Respiratory protection** In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. In case of inadequate ventilation wear respiratory protection. **Recommended filter type:** Organic gases and vapours filter conforming to EN 14387. Do not allow into any sewer, on the ground or into any body of water. Environmental exposure controls

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State Appearance Colour Odour Odour Threshold	Liquid Liquid viscous Amber Solvent No information available	
Property pH Melting point / freezing point Boiling point / boiling range Flash Point Evaporation Rate Flammability (solid, gas) Flammability Limit in Air	Values No data available No data available 48 °C -20 °C No data available No data available	Remarks • Method
Upper flammability or explosive limits Lower flammability or explosive limits Vapour Pressure		kPa
Vapour Density Relative Density Water Solubility Solubility(ies) Partition coefficient	No data available No data available Insoluble in water No data available No data available	
Autoignition Temperature Decomposition Temperature Kinematic Viscosity Dynamic Viscosity Explosive properties Oxidising properties	No data available No data available > 500 mm²/s approx. 3750 mPa s No data available No data available	@ 40°C None known @ 25 °C
9.2. Other information Solid content (%) Softening Point Molecular Weight VOC (volatile organic compound) Density Bulk Density	approx. 23 Not relevant No information available No information available 0.84 No information available	

SECTION 10: Stability and reactivity

EVO-STIK 528 Supercedes Date: 05-Jul-2018

10.1. Reactivity			
Reactivity	No information available.		
10.2. Chemical stability			
Stability	Stable under normal conditions.		
Explosion Data			
Sensitivity to mechanical	None.		
impact Sensitivity to static discharge	None.		
10.3. Possibility of hazardous reactions			
Possibility of hazardous reactions	None under normal processing.		
10.4. Conditions to avoid			
Conditions to avoid	None known based on information supplied.		
10.5. Incompatible materials			
Incompatible materials	None known based on information supplied.		
10.6. Hazardous decomposition pr	oducts_		
Hazardous decomposition products	None under normal use conditions. Stable under recommended storage conditions.		

SECTION 11: Toxicological information

11.1. Information on toxicological effects			
Information on likely routes of exp	osure_		
Product information			
Inhalation	Based on available data, the classification criteria are not met.		
Eye contact	Based on available data, the classification criteria are not met.		
Skin contact	Based on available data, the classification criteria are not met.		
Ingestion	Based on available data, the classification criteria are not met.		
Symptoms related to the physical, chemical and toxicological characteristics			
Symptoms	No information available.		
Numerical measures of toxicity No information available			
Acute Toxicity			
The following values are calculated based on chapter 3.1 of the GHS documentATEmix (dermal)16,850.00 mg/kgATEmix (inhalation-dust/mist)52.00 mg/l			
Component Information			

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
---------------	-----------	-------------	-----------------

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

Acetone 67-64-1	= 5800 mg/kg (Rat)	>15800 mg/Kg (rat)	= 79 mg/l(Rat) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics 	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rat)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone 78-93-3	= 2483 mg/kg (Rat)	= 5000 mg/kg (Rabbit)	= 11700 ppm (Rat)4 h
Ethyl acetate 141-78-6	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit)> 20 mL/kg (Rabbit)	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane 	>16750 mg/Kg (rat)	>3350 mg/Kg (rabbit OECD 402)	259354 mg/m³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers) 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit)> 4350 mg/kg (Rabbit)	= >47635 mg/L (Rat)4 h = >5000 ppm (Rat)4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 1432 mg/L (Rat) 4 h
Rosin 8050-09-7	>2800 mg/Kg (rat)	> 2500 mg/kg (Rabbit)	= 1.5 mg/L (Rat)4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Not considered to be harmful to aquatic life.

Chemical Name	Algae/aquatic	Fish	Toxicity to	Crustacea	M-Factor
	plants		Micro-organisms		
Acetone	-	LC50 96 h 4.74 -	EC50 = 14500	EC50 48 h 10294 -	-
67-64-1		6.33 mL/L	mg/L 15 min	17704 mg/L	
		(Oncorhynchus	-	(Daphnia magna	
		mykiss)		Static)	
Hydrocarbons, C7,	-	-	-	EL50 (48h) =3mg/L	-
n-alkanes, isoalkanes,				Daphnia	

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

cyclics					
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriell a subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)	-
Ethyl acetate 141-78-6	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50: 220 - 250mg/L (96h, Pimephales promelas) LC50: 352 - 500mg/L (96h, Oncorhynchus mykiss)	EC50 = 1180 mg/L 5 min EC50 = 1500 mg/L 15 min EC50 = 5870 mg/L 15 min EC50 = 7400 mg/L 2 h	EC50: =560mg/L (48h, Daphnia magna)	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane 	13.6 mg/l (Pseudokirchneriell a subcapitata)	18.3 mg/l (Oncorhynchus mykiss)	-	31.9 mg/l (Daphnia magna)	-
Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	EC50 = 0.0084 mg/L 24 h	EC50 48 h = 3.4 mg/L (water flea)	_
Ethylbenzene 100-41-4	EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchneriell a subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)			-
Rosin 8050-09-7	EC50: =400mg/L (72h, Desmodesmus subspicatus)	LC50 (96h) >10mg/L Fish (Danio rerio)	EC50 = 31.5 mg/L 30 min	EC50 48 h >100 mg/L (Daphnia magna)	_

12.2. Persistence and degradability

Persistence and degradability No information available.

Component Information Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics ()			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	83%	Readily biodegradable

Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready	28 days	biodegradation	98 % Readily biodegradable
Biodegradability: Closed Bottle Test		-	
(TG 301 D)			

12.3. Bioaccumulative potential

Bioaccumulative potential

There is no data for this product.

Chemical Name	Partition coefficient	Bioconcentration factor (BCF)
Acetone	-0.24	0.69

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

67-64-1		
Methyl ethyl ketone 78-93-3	0.3	-
Ethyl acetate 141-78-6	0.6	30
Hydrocarbons, C6, isoalkanes, <5% n-hexane 	3.6	501
Xylenes (o-, m-, p- isomers) 1330-20-7	3.15	15
Ethylbenzene 100-41-4	3.2	15

12.4. Mobility in soil

Mobility in soil

No information available.

.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

Chemical Name	PBT and vPvB assessment
Acetone 67-64-1	The substance is not PBT / vPvB
Methyl ethyl ketone 78-93-3	The substance is not PBT / vPvB
Ethyl acetate 141-78-6	The substance is not PBT / vPvB PBT assessment does not apply
Xylenes (o-, m-, p- isomers) 1330-20-7	The substance is not PBT / vPvB
Ethylbenzene 100-41-4	The substance is not PBT / vPvB
Rosin 8050-09-7	The substance is not PBT / vPvB Further information relevant for the PBT assessment is necessary

12.6. Other adverse effects

Other Adverse Effects

.

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.
Contaminated packaging	Do not reuse empty containers. Handle contaminated packages in the same way as the product itself.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

EVO-STIK 528 Supercedes Date: 05-Jul-2018

Revision Date 19-Mar-2019 Revision Number 1.05

SECTION 14: Transport information

Note:	The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.
Land transport (ADR/RID) 14.1 UN Number 14.2 Proper Shipping Name 14.3 Transport hazard class(es) Labels 14.4 Packing Group Description 14.5 Environmental hazards 14.6 Special Provisions Classification Code Tunnel restriction code Limited Quantity (LQ) ADR Hazard Id (Kemmler Number)	UN1133 Adhesives 3 3 III UN1133, Adhesives, 3, III, (D/E) Not applicable None F1 (D/E) 5 L 30
IMDG 14.1 UN Number 14.2 Proper Shipping Name 14.3 Transport hazard class(es) 14.4 Packing Group Description 14.5 Marine Pollutant 14.6 Special Provisions Limited Quantity (LQ) EmS-No. 14.7 Transport in bulk according Air transport (ICAO-TI / IATA-DGR	UN1133 Adhesives 3 III UN1133, Adhesives, 3, III, (-20°C c.c.) Np 223, 955 5 L F-E, S-D to Annex II of MARPOL 73/78 and the IBC Code No information available

All transport floxe IT/ IATA Don	L
14.1 UN Number	UN1133
14.2 Proper Shipping Name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing Group	III
Description	UN1133, Adhesives, 3, III
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	A3
Limited Quantity (LQ)	10 L
ERG Code	3L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

EVO-STIK 528 Supercedes Date: 05-Jul-2018

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Dangerous substance category per Seveso Directive (2012/18/EU)

P5a - FLAMMABLE LIQUIDS or P5b - FLAMMABLE LIQUIDS or P5c - FLAMMABLE LIQUIDS

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

Persistent Organic Pollutants

Not applicable

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

- H373 May cause damage to organs through prolonged or repeated exposure
- H304 May be fatal if swallowed and enters airways
- H332 Harmful if inhaled
- H225 Highly flammable liquid and vapour
- H412 Harmful to aquatic life with long lasting effects
- H335 May cause respiratory irritation
- H315 Causes skin irritation
- H319 Causes serious eye irritation
- H312 Harmful in contact with skin
- H226 Flammable liquid and vapour
- H336 May cause drowsiness or dizziness
- H317 May cause an allergic skin reaction
- H411 Toxic to aquatic life with long lasting effects
- EUH066 Repeated exposure may cause skin dryness or cracking

Legend

SVHC: Substances of Very High Concern for Authorisation:

LegendSECTION 8: Exposure controls/personal protectionTWATWA (time-weighted average)STELCeilingMaximum limit value*PBTPersistent, Bioaccumulative, and Toxic (PBT) ChemicalsSTOT RESTOT RESpecific target organ toxicity - Repeated exposureSTOT SESTOT SESpecific target organ toxicity - Single exposureEWC:European Waste Catalogue

STEL (Short Term Exposure Limit) Skin designation

Key literature references and sources for data

Classification and labeling data calculated from data received from raw material suppliers

Prepared By	Product Safety & Regulatory Affairs
Revision Date	19-Mar-2019
Indication of changes	
Revision note	SDS sections updated: 9.
Training Advice	Provide adequate information, instruction, and training for operator
Further information	No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet