



the sensor people





Part no.: 68001909 MLC510R90-900 Safety light curtain receiver

















Figure can vary

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Technical data

Basic data			
Series	MLC 500		
Device type	Receiver		
Contains	2x BT-NC sliding block		
Application	Access guarding Danger zone guarding		
Functions			
Function package	Basic		
Functions	Automatic start/restart Transmission channel changeover		
Characteristic parameters			
Туре	4 , IEC/EN 61496		
SIL	3 , IEC 61508		
SILCL	3 , IEC/EN 62061		
Performance Level (PL)	e , EN ISO 13849-1		
PFHD	7.73E-09 per hour		
Mission time T _M	20 years , EN ISO 13849-1		
Category	4 , EN ISO 13849		
Protective field data			
Resolution	90 mm		
Protective field height	900 mm		
Optical data			
Synchronization	Optical between transmitter and receiver		
Electrical data			
Protective circuit	Overvoltage protection Short circuit protected		
Performance data			
Supply voltage U _B	24 V , DC , -20 20 %		
Current consumption, max. 150 mA			
Fuse	2 A semi time-lag		



Number of safety-related switching outputs (OSSDs)	2 Piece(s)				
Safety-related switching outputs					
Туре	Safety-related switching output OSSD				
Switching voltage high, min.	18 V 2.5 V				
Switching voltage low, max.					
Switching voltage, typ.	22.5 V				
Voltage type	DC 380 mA				
Current load, max.					
Load inductivity	2,000 μΗ				
Load capacity	0.3 μF				
Residual current, max.	0.2 mA				
Residual current, typ.	0.002 mA				
Voltage drop	1.5 V				
Safety-related switching output 1					
Assignment	Connection 1, pin 2				
Switching element	Transistor , PNP				
Safety-related switching output 2					
Assignment	Connection 1, pin 4				
Switching element	Transistor , PNP				
esponse time	4 ms				
estart delay time	100 ms				
onnection umber of connections	1 Piece(s)				
Connection 1					
Type of connection	Connector				
Function	Machine interface				
	M12				
Thread size	19112				
Thread size Material	Metal				
Material	Metal				
Material No. of pins	Metal				
Material No. of pins Cable properties	Metal 5 -pin				
Material No. of pins Cable properties Permissible conductor cross section, typ.	Metal 5 -pin 0.25 mm²				
Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max.	Metal 5 -pin 0.25 mm² 100 m				
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Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. dechanical data mension (W x H x L)	Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 966 mm x 35.4 mm				
Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. echanical data mension (W x H x L) busing material	Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 966 mm x 35.4 mm Metal , Aluminum				
Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. echanical data imension (W x H x L) pusing material ens cover material	Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 966 mm x 35.4 mm Metal , Aluminum Plastic / PMMA				
Material No. of pins Cable properties Permissible conductor cross section, typ. Length of connection cable, max. Permissible cable resistance to load, max. dechanical data imension (W x H x L) busing material ens cover material aterial of end caps	Metal 5 -pin 0.25 mm² 100 m 200 Ω 29 mm x 966 mm x 35.4 mm Metal , Aluminum Plastic / PMMA Diecast zinc				



Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

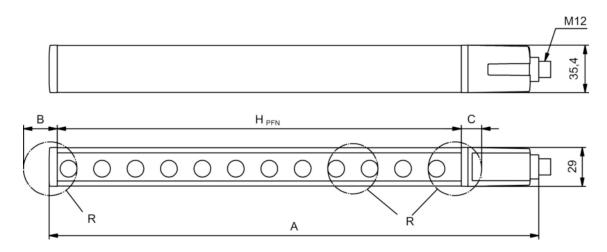
Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US c TÜV NRTL US S Mark TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height Hpfe = Hpfn + B + C



HPFE Effective protective field height = 990 mm HPFN Nominal protective field height = 900 mm

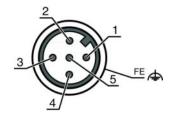
- A Total height = 966 mm
- B 50 mm
- C 40 mm
- R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.



Electrical connection

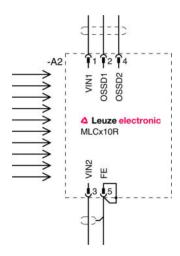
Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	OSSD1	White
3	VIN2	Blue
4	OSSD2	Black
5	FE/SHIELD	Gray



Circuit diagrams

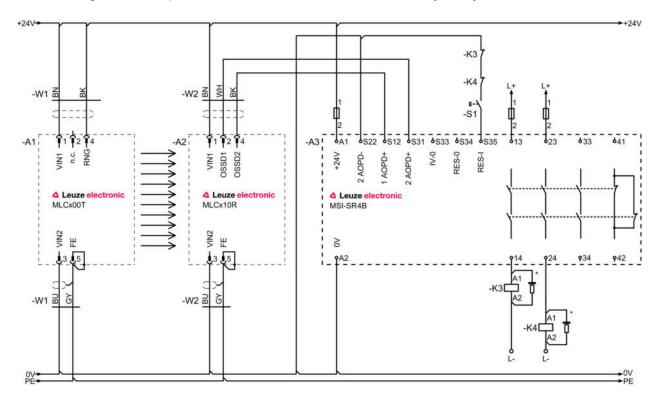
Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1 VIN1 = 0 V, VIN2 = +24 V: transmission channel C2



Circuit diagram example with downstream MSI-SR4B safety relay



Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off.
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	Transmission channel C1
	Red, continuous light	OSSD off, transmission channel C2

Suitable transmitters

Part no.	Designation	Article	Description
68000909	MLC500T90-900		Resolution: 90 mm Protective field height: 900 mm Operating range: 0 20 m Connection: Connector, M12, Metal, 5 -pin



Part no.	Designation	Article	Description
68008909	MLC502T90-900	transmitter	Resolution: 90 mm Protective field height: 900 mm Operating range: 0 20 m Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.