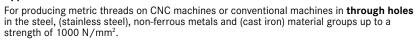
## Screw tap, HSSE M ISO 2 (6H) 0° 376 B for universal use up to 1000 N/mm2







## Version

■ with over-long shank

## Advantage

good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications

Application	Steel (N/mm²)			Stainless steel		Alu		Brass		Bronze		Plas-	Graphite	GG(G)				Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	16	11		9		18	18	15	18	15	15	13		16					

Art. No.	13117 100					
Туре	P MAX 1000					
Thread type	Metric thread					
Thread type x nominal diameter	M10					
Pitch	1.5 mm					
Hole type	Clearance hole ≤ 3xD					
Cutting material	HSSE					
Surface	Vaporised					
Lead angle shape	В					
Tolerance of screw taps	ISO 2 (6H)					
Twist angle	0°					
Shaft diameter	7 mm					
Application type/machine type	CNC, Conventional					
Core hole diameter	8.5 mm					
Coolant supply	External					
Length	100 mm					
Shank square	5.5 mm					
Cutting speed (steel 1000) suitability	1					
Cutting speed (steel 1300) suitability	3					
Overall stainless steel suitability	3					
fitness not iron total	1					
fitness Titan/Nickel/Super total	3					
Cutting speed (cast) suitability	2					
Cutting speed (hard 55) suitability	3					
Cutting speed (hard 65) suitability	3					
DIN	376					

## **EAN-Code**

4050293017632

