

## SC HPC torus milling cutter

4 cutters, ULTRA-coated

**ATORN®**



### Application

HPC torus milling cutter with uneven pitch for universal rough machining and smoothing.

### Version

- Solid carbide ultra-fine grain
- Straight shank in accordance with DIN 6535 HB
- ULTRA-coated
- Centre cutting
- Unequal cutting pitch

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	230	190	150	120				350		240	280			160		70	70		

<b>Art. no.</b>	<b>16856 014</b>
<b>Cutting material</b>	VHM
<b>Surface</b>	ULTRA
<b>Type</b>	N
<b>Number of cutting edges</b>	4 PCS
<b>Twist angle</b>	30°
<b>Tool holding device</b>	HB parallel shank
<b>Overall length</b>	Normal
<b>Cutting edge diameter</b>	4 mm
<b>Cutting edge length</b>	11 mm
<b>Clearance length</b>	17 mm
<b>Length</b>	57 mm
<b>Clearance diameter</b>	3.7 mm
<b>Shaft diameter</b>	6 mm
<b>Edge radius</b>	0.5 mm
<b>fz steel 1000</b>	0.03 mm

### EAN-Code

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