4 Port Solenoid Valve Cassette Type Manifold

3000

Can be mounted together.

Connect

Rubber Seal



New Additional options are now available.

 SUP/EXH block assembly with regulator and pressure switch
 Valve with speed controller

New An additional type of manual override is now available.

Slide locking type

Vacuum release valve with restrictor Suction and release can be controlled with a single unit.



Non plug-in type Individual wiring manifold

40mm



Series SJ2000/3000

4 Port Solenoid Valve Cassette Type Manifold

Power consumption

0.15 W (SJ3000 with power saving circuit) 0.23 W (SJ2000 with power saving circuit)

Service life of 50 million cycles or more

(Based on SMC life test conditions)

Connector type (Card edge type)

Series SJ2000 and SJ3000 can be mounted together.

- Can easily increase or decrease stations and replace valves.
- 34 pins connector allows up to 16 stations with double solenoids, 32 stations with single solenoids.

Non plug-in individual wiring compliant, too

Card edge connector

- Manifold uses halogen-free lead wires.
- New Plug-in cable type manifold

Piping variations

With One-touch fittings

Threaded type

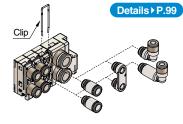




Threaded type is not available for 1(P), 3/5(E) port.

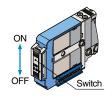
Fittings are replaceable.

Fittings (including type and size) can be easily changed by removing a clip.



With switch (Connector type)

Possible to shut the signal of each valves individually.
Manual operation is possible by switching OFF, even when the valve is in the energized state.



The valve coil is kept in a deenergized state even when there is an electric signal from the manifold side connector, and this enables manifold operation.

Valve connection mechanism

Connection between valves can be fixed by the valve lock switch. Connection can be confirmed with the connection hook inserted into the connection groove of the adjacent valve.

Type of manual override

Push-turn

locking slotted

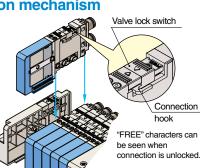
Manual button w hold the pushed

SMC

(ON) status

Non-locking

push type



Manual locking

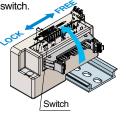
Cable

Prevents wrong operation by sliding the switch to avoid a manual button from being pressed.



Connector mounting direction

Connecter mounting direction can be changed by sliding the



A side manual

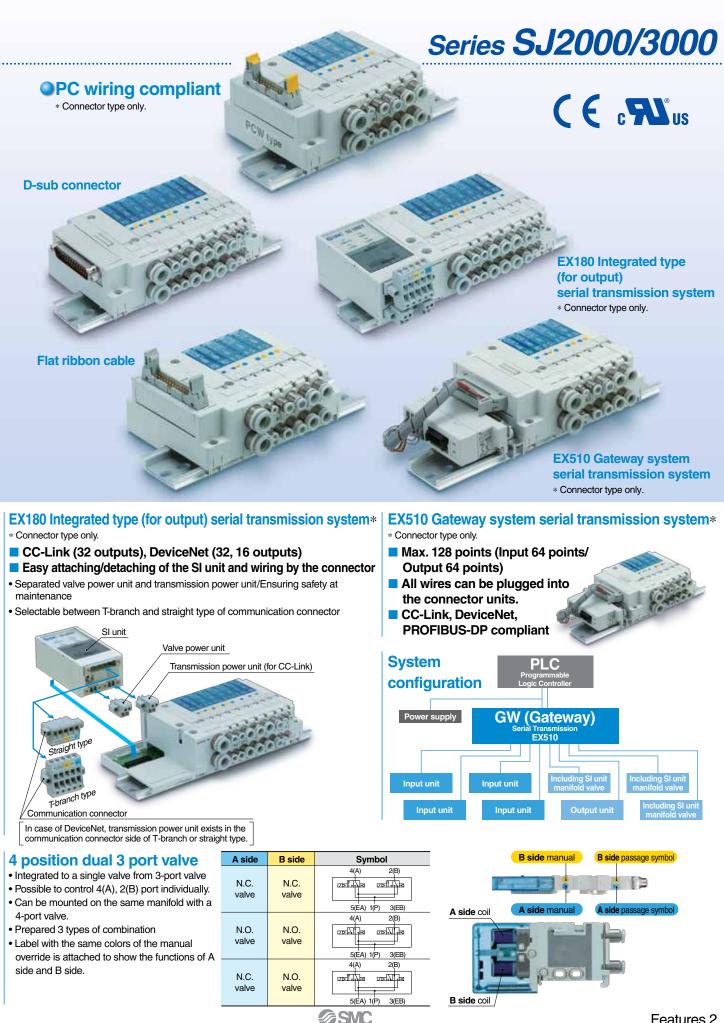
(Blue)

Slide locking

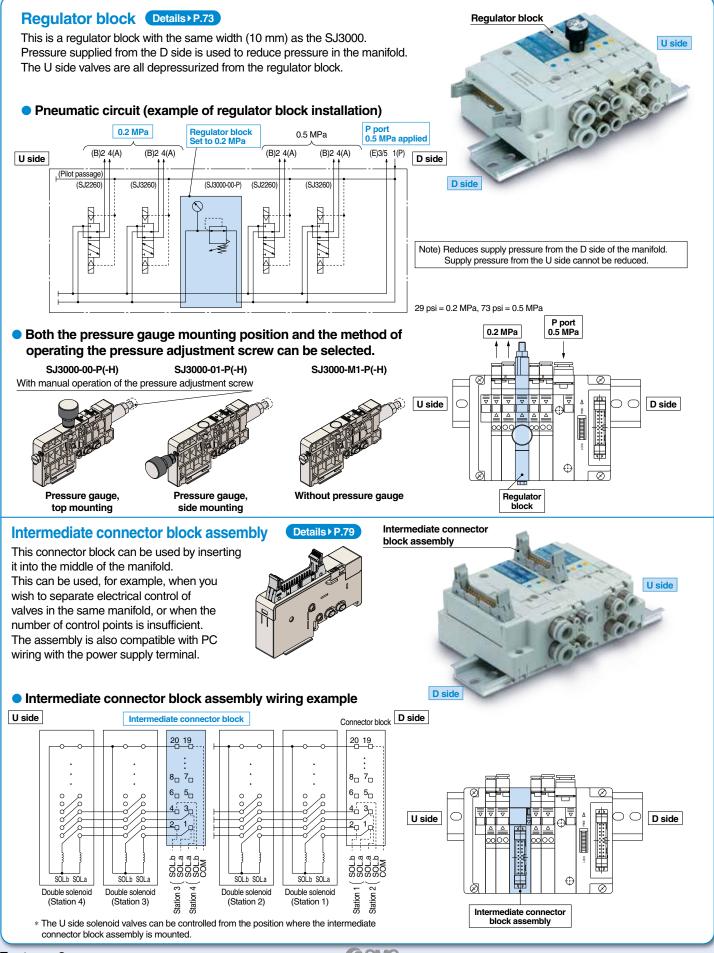
B side manual

(Yellow)

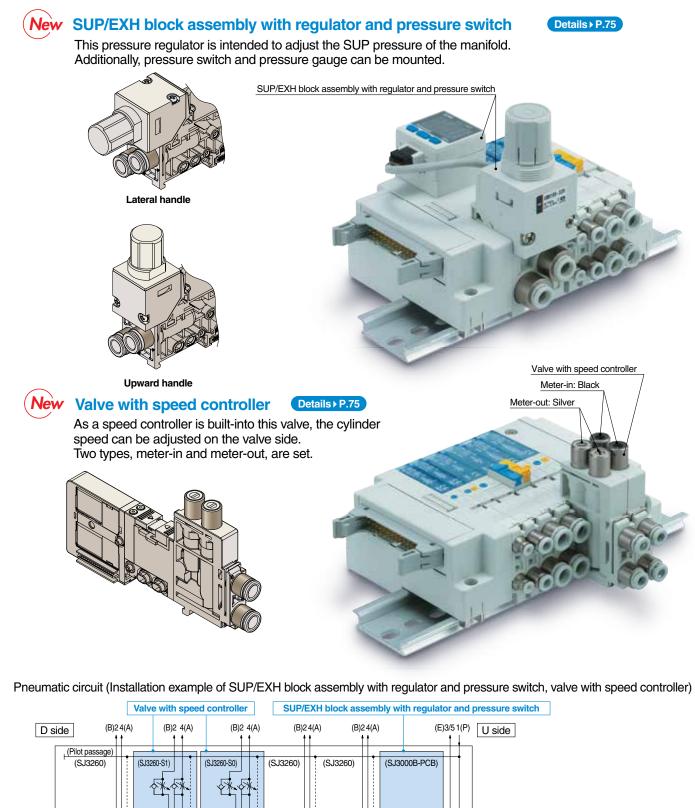


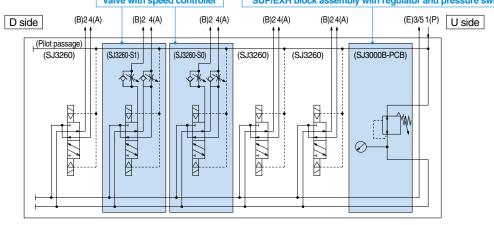


4 Port Solenoid Valve Cassette Type Manifold



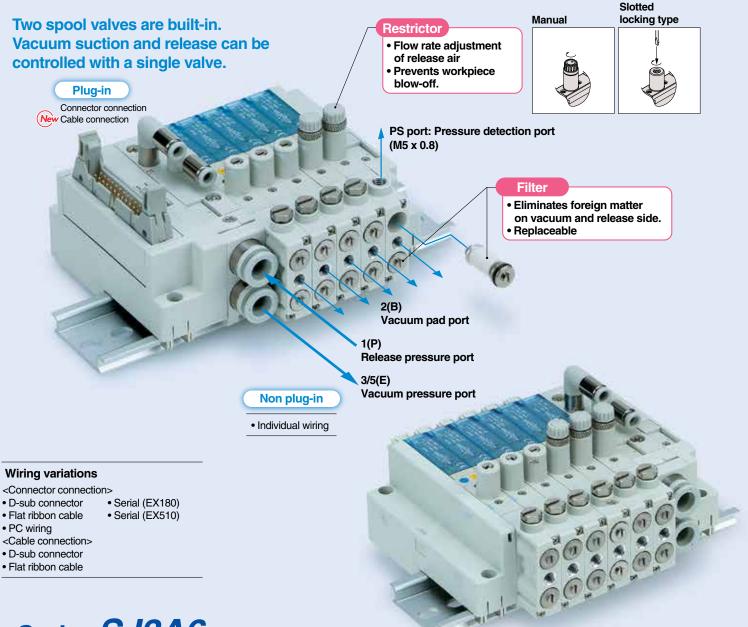






SMC

Vacuum Release Valve with Restrictor

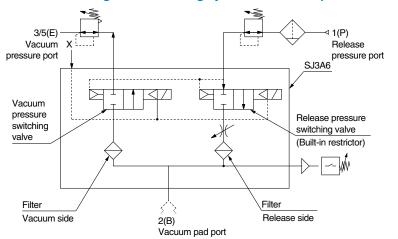


Series SJ3A6

- Power consumption 0.15 W (with power saving circuit)
- Width: 10 mm (same size as Series SJ3000)
- Equipped with restrictor to enable flow rate adjustment of release air.
- Replaceable filters are built-in on the vacuum and release sides.
- Equipped with a pressure detection port enabling connection of a pressure switch, etc.
- Can be combined with 4 port solenoid valve, Series SJ2000/3000 (Made to Order). (Consult SMC for details.)
- Enables 2-system pressure switching where the 1(P) port and 3/5(E) are set to different positive pressures.

(In this case, flow can be adjusted on the P-port side only.)

Adsorbing and Transferring System Circuit Example







Manifold Variations

4 Port Solenoid Valve Series SJ2000/3000

	Common Specifications	P.3
	Construction	P.6
Plug-in Connector Type Manifold	D-sub Connector/Flat Ribbon Cable/PC Wiring	
P.14 Cable Type Manifold	How to Order/Connector Type	P 15
	How to Order/Cable Type	
	Manifold Electrical Wiring/Connector Type, Cable Type	
	Dimensions/Connector Type, Cable Type	
	PC Wiring System with Power Supply Terminal	
	How to Order/Connector Type	P.33
	Manifold Electrical Wiring/Connector Type	P.35
	Dimensions/Connector Type	P.36
	EX180 Integrated Type (for Output) Serial Transmission	System
Carter	How to Order/Connector Type	····· P.41
A Carrier A Martin	Dimensions/Connector Type	P.43
1	EX510 Gateway System Serial Transmission System	
and a state	How to Order/Connector Type	P.49
	Dimensions/Connector Type	P.51
and the second s	Manifold Exploded View/Connector Type, Cable Type	P 56 57
	How to Increase Manifold Stations/Connector Type, Cable Type	-
	now to increase manifold of attons/connector Type, oable Typ	· 1.00, 00
Non plug-in Individual Wiring Manifold	Individual Wiring	
P.60	How to Order	······ P.61
	Dimensions	P.63
- The state		
	Manifold Exploded View/Individual Wiring	P.68
lanifold Options		
•		
Vacuum Release Va	lve with Restrictor Series SJ3A6	P.82

2000 3000

Common Specifications

Construction

Ndividual Non plug-in Connector Type/ Plug-in

Manifold Options

Made to Order

SJ3A6

.....P.1

Plug-in Connector Type Manifold Cable Type Manifold	D-sub Connector/Flat Ribbon Cable/PC Wiring/ Serial Wiring (EX180/EX510)		/ Plu
	How to Order/Connector Type		ype Je
	51		5F
Califier .	How to Order/Cable Type		ole
- Coloris	Dimensions/Connector Type, Cable Type	····· P.89	Cal
1 Dan	Manifold Exploded View/Connector Type, Cable Type	P.94, 95	ຸວິ
			. <u> </u>
Non plug-in Individual Wiring Manifold	Individual Wiring		-bn
Non plug-in Individual Wiring Manifold	Individual Wiring How to Order	P.91	-Bnld u
Non plug-in Individual Wiring Manifold	-		Non plug-
Non plug-in Individual Wiring Manifold	How to Order	P.93	ring Non plug-
Non plug-in Individual Wiring Manifold	How to Order Dimensions	P.93	udividual Non plug-

Common Specifications P.83

Construction



..... P.84

Manifold Variations

4 F	Port Sol	lenoid Valve		Connection method							
Se	ries S	J2000/300	0		Paralle	l wiring	l	Serial	wiring		
Vacuum Release Valve with Restrictor Series SJ3A6				D-sub connector	Flat ribbon cable connector	PC wiring	PC wiring (With power supply terminal)	EX180 (For output)	EX510 (Gateway system)	Individual wiring	
		Manifold type					(Ň				
ve	Plug-in	Connector Type	SS5J2/3-60□	P .15	P .15	• P.15	P.33	• P.41	P.49	Note 1) P.16 P.34 P.42 P.50	
port solenoid valve	r iug-iii	Cable Type	SS5J2/3-60L□	P .17	P .17	_	_	_	_	_	
4	Non plug-	in	SS5J2/3-60-□		_	_	_	_	_	P.62	
restrictor	Plug-in	Connector Type	SS3J3-60□	0 P.85	P.85	P.85	P.85	P.85	P.85	Note 1) P.86	
Vacuum release valve with restrictor	F 149-111	Cable Type	SS3J3-60L□	0 P.87	0 P.87		_	_	_	_	
Vacuum	Non plug-	in	SS3J3-60-□	_	_	_	_	_	_	0 P.91	

.....

Note 1) A linkage printed circuit board is built-into the individual wiring valve so as to combine with the plug-in type. Note 2) Specify the required specifications in the manifold specification sheet.

Note 3) The all single wiring or all double wiring can be specified.



 				A			•••••		S		Se	ries	SJ:	000 3A6	. 3000
	1	1	I I	<i>l</i> lanifold	l option		T	1	1		enoid v		ecificat	ions	Comr
D 0	9 0	eumatic n/ nbly	sembly	вu	ck	mbly with re switch	ontroller	nector oly	ifold	Voltaç	ge supp		witch	rubber Is	Construction Specifications
Mixed wiring Single/Double	Mixed type M60 SJ2000/3000	Different pressure pneumatic circuit diagram/ Block disk assembly	Blanking block assembly	Dual flow fitting	Regulator block	SUP/EXH block assembly with regulator and pressure switch	Valve with speed controller	Intermediate connector block assembly	Increase of manifold stations	Non-polar	+/- common Polar	With power saving circuit	With individual switch	Main valve fluororubber specifications	Connector Type/ Plug-in
Note 2)	• P.15	P .69	9 P.70	Note 5)	P .73	P .75	Note 5)	0 P.79	0 P.58	•	•	•	•	P .80	Non plug-in
Note 3)	_	0 P.69	0 P.70	Note 5)	_	_	Note 5)	_	Note 6) P.59	_		•	_	0 P.80	Manifold Individual Options Wiring
•	P.61	P.69	P.70	Note 5)	P.73	• P.75	Note 5)	_	P.58	_	•	_		P.80	Made to Ma Order O
Note 4)	_	P.69	P.70	_	_		_	0 P.79	P .58	•	•	•	•	P.80	ASLS Common Specifications/
Note 4)		P.69	P.70	_	_		_	_	Note 6) P.59		•	•		P.80	Connector Type/ Plug-in
Note 4)	_	P .69	0 P.70	_	_	_	_	_	0 P.58	_		_	_	P.80	Non plug-in

SMC

Note 4) The vacuum release valve uses only the double wiring. Note 5) Only SJ3000 size is provided.

Note 6) Adding 1 additional station is possible up to the maximum number of stations.

Wiring

4 Port Solenoid Valve Series SJ2000/3000 Common Specifications 1 (E Sus

Manifold Specifications

			D-sub connector		Flat ribbon cable		Serial v	viring	Individual wiring	
Model		Type 60F (Connector type/ Cable type	Type 60P (Connector type/ Cable type	Type 60PG (Connector type/ Cable type Type 60J (Connector type) Type 60G (Connector type)	Type 60PH (Connector type/ Cable type	Type 60S⊡ (EX180/ (Connector type)	Type 60S6B (EX510/ (Connector type)	Type 60		
Manifold	type			Plug-in, Conne	ector type/Cable type		Plug-in, Conr	nector type	Non plug-in	
1(P: SUP)	, 3/5(E: EXH	I)			C	Common SUP, EXH				
Valve stat	tions		21	Connector type: 1 to 24 stations Cable type: 2 to 20 stations 1 to 18 stations(Type PG) 1 to 16 stations(Type J, Type G) 1 to 8 stations 1 to 32 stations 1 to 16 stations					1 to 20 stations	
Applicabl	e connecto	r	D-sub connector Conforming to MIL-C-24308 JIS-X-5101	Socket: 26 pins MIL type with strain relief	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	_	_	_		
Internal w	viring		Con	nector type: non-pola	r, positive common, n	egative common/Cal	ole type: positive o	common, negative	common	
4(A), 2(B)	port	Location	Valve							
piping sp	ec.	Direction	Horizontal, Upward, Downward (Using elbow fittings for upward or downward)							
	1(P), 3/5(E) port			C6, C8, N7, N9 (Ir	nch size elbow fitting	is not available.)			
Port size	4(A), 2(B)	SJ2000			(C2, C4, N1, N3, M3				
	port	SJ3000			C2,	C4, C6, N1, N3, N7, I	M5			
Weight W (g) ^{Note 2)} (n: Number of SUP/EXH blocks (m: Weight of DIN rail										

Note 1) When many valves are operated simultaneously, use B type (SUP/EXH both sides), applying pressure to the 1(P) ports on both sides and exhaust from the 3/5(E) ports on both sides. Note 2) The weight W is the value for the D-sub connector manifold only with internal pilot, SUP/EXH block straight fittings specifications. To obtain the weight with solenoid valves attached, add the solenoid valve weights given on page 5 for the appropriate number of stations. Refer to page 71 for the weight of DIN rail. (Please contact SMC for the weight of external pilot specifications, elbow fittings.)

Flow Characteristics

SJ2000

Port si	ze			Flow char	Flow characteristics					
1(P)	4, 2		1→2/4 (P→A/B)		4/2→3/5 (A/B→E)					
3/5(E)	(A, B)	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv			
	C2	0.13	0.55	0.04	0.13	0.50	0.04			
C8	C4	0.33	0.16	0.08	0.36	0.13	0.08			
	MЗ	0.18	0.52	0.06	0.20	0.29	0.06			

SJ3000

Port si	ze			Flow char	aracteristics				
1(P)	4, 2		1→2/4 (P→A/B)		4/2→3/5 (A/B→E)				
3/5(E)	(A, B)	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv		
	C2	0.13	0.56	0.04	0.14	0.51	0.04		
C8	C4	0.42	0.17	0.11	0.45	0.16	0.11		
0	C6	0.55	0.10	0.12	0.56	0.11	0.12		
	M5	0.40	0.28	0.11	0.45	0.15	0.11		

Note) The value is for manifold base with 5 stations and individually operated 2 position type. Please contact SMC for 4 position dual 3 port valves.

SMC

Common Specifications Series SJ2000/3000

Solenoid Valve Specifications

Fluid			Air	
	2 position	single	22 to 102 (0.15 to 0.7)	
Internal pilot operating pressure	4 position	dual 3 port valve	22 10 102 (0.13 10 0.7)	
range psi (MPa)	2 position	double	14.5 to 102 (0.1 to 0.7)	
	3 position		29 to 102 (0.2 to 0.7)	
	Operating	pressure range	-14.5 to 102 (-100 kPa to 0.7)	
External pilot operating pressure range psi (MPa)	Pilot	2 position single		
	pressure range	2 position double	36 to 102 (0.25 to 0.7)	
		3 position		
Ambient and fluid te	emperature		14 to 122°F (-10 to 50°C) (No freezing)	
	2 position	single, double	10	
Maximum operating frequency (Hz)	4 position	dual 3 port valve	10	
,	3 position		3	
Manual override (Ma	onual onor	tion)	Non-locking push type	
Manual Overnue (Ma		luonj	Push-turn locking slotted type	
Pilot exhaust method	Internal pi	lot	Main and pilot valve common exhaust	
Filot exhaust method	External p	ilot	Pilot valve individual exhaust	
Lubrication			Not required	
Mounting orientation			Unrestricted	
Impact/Vibration resistance (m/s ²)			150/30	
Enclosure			Dustproof	

Note) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000Hz. Test was performed to axis and right angle directions of the main valve when pilot signal is ON and OFF. (Value in the initial state)

Solenoid Specifications

Coil rated volt	tage	24 VDC, 12 VDC				
Allowable vol	tage fluctuation	±10% of rated voltage*				
	Standard	SJ2000	0.55			
Power consumption (W)		SJ3000	0.4			
	With power saving circuit (Continuous duty type)	SJ2000	0.23			
. ,		SJ3000	0.15			
Surge voltage	suppressor	Dio	ode			
Indicator light		LED				

because they have voltage drop due to internal circuit. Z type 24 VDC: -7% to +10%

- 12 VDC: -4% to +10%
- T type 24 VDC: -5% to +10% 12 VDC: -6% to +10%

Response Time

Turne of extruction	Response time ms	(at 73 psi (0.5 MPa))		
Type of actuation	SJ2000	SJ3000		
2 position single	16 or less	16 or less		
2 position double	10 or less	10 or less		
3 position	34 or less	22 or less		
4 position dual 3 port valve	30 or less	30 or less		

Note) Based on dynamic performance test, JIS B 8375-1981. (Coil temperature: 68°F (20°C), at rated voltage)









PC wiring



EX180 Integrated type (for output) serial transmission system



EX510 Gateway system serial transmission system



Individual wiring

SMC

SJ3A6

SJ 2000 3000

Specifica

Construction

Plug-in

Connector Type/ Cable Type

Non plug-in

Individual Wiring

Manifold Options



4 Port Solenoid Valve Series SJ2000/3000 Common Specifications 2

Weight

Valve model	Ту	pe of actuation	Port size 4(A), 2(B)	Weight (g)	
	0 position	Single		43	
	2 position	Double	C2	46	
SJ2□60-C2		Closed center	/ø2 One- \		
5J2⊔00-C2	3 position	Exhaust center	touch	50	
		Pressure center	\fitting		
	4 position	Dual 3 port valve		46	
	2 position	Single		41	
		Double	C4	44	
SJ2□60-C4	3 position	Closed center	/ø4 One- \		
30200-04		Exhaust center	touch	48	
		Pressure center	\fitting		
	4 position	Dual 3 port valve		44	
	2 position	Single		39	
	2 position	Double		42	
SJ2 □60-M 3		Closed center	M3 x 0.5		
SJ2⊔60-IVI3 -	3 position	Exhaust center	IVIS X 0.5	46	
		Pressure center			
	4 position	Dual 3 port valve		42	

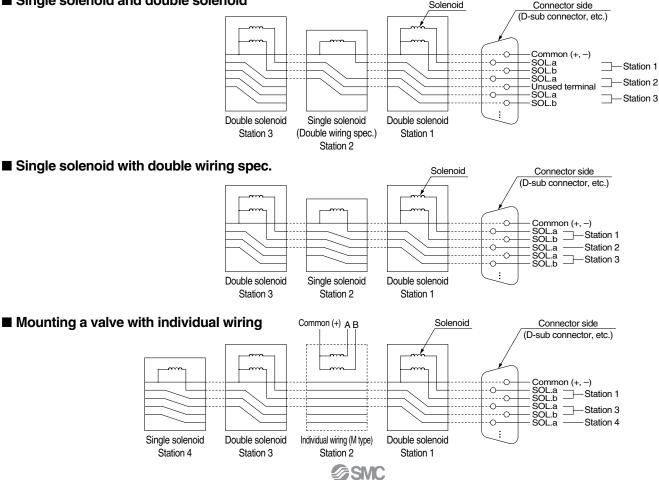
Model/SJ30	000			
Valve model	Ту	pe of actuation	Port size 4(A), 2(B)	Weight (g)
	2 position	Single		63
	2 position	Double	C2	71
SJ3 □60-C 2	3 position	Closed center	/ø2 One- \	
55500-02		Exhaust center	touch	75
		Pressure center	\fitting	
	4 position	Dual 3 port valve		71
SJ3 □60-C 4	2 position	Single		65
	2 00511011	Double	C4	73
	3 position 4 position	Closed center	/ø4 One- \	
		Exhaust center	touch	77
		Pressure center	\fitting	
		Dual 3 port valve		73
	2 position	Single		61
	2 position	Double	C6	69
SJ3 □60-C 6		Closed center	/ø6 One- \	
50300-00	3 position	Exhaust center	touch	73
		Pressure center	\fitting	
	4 position	Dual 3 port valve	1 0 /	69
	2 position	Single		57
		Double		65
SJ3 □60- M5		Closed center		
21300-1V12	3 position	Exhaust center	M5 x 0.8	69
		Pressure center	1	
	4 position	Dual 3 port valve	1	65

Note) Please contact SMC for the weight of elbow fittings.

Connector Wiring Diagram

For both serial and parallel wiring, additional valves are sequentially assigned pins on the connector. This makes it completely unnecessary to disassemble the connector unit.

■ Single solenoid and double solenoid



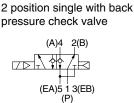
Series SJ2000/3000
Construction 1

SJ2000: Connector Type

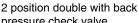
Symbol

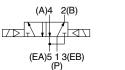
2 position single

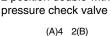




2 position double 2



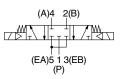


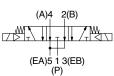




3 position closed center

3 position exhaust center





3 position pressure center

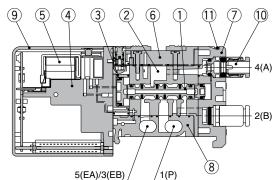
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	_
2	Body	Zinc die-cast	—
3	Adapter plate	Resin	White
4	Pilot adapter	Resin	White
5	Pilot valve assembly	—	—
6	Body cover	Resin	White
7	Port block	Resin	White
8	Bottom cover	Resin	White
9	Light cover	Resin	Light blue

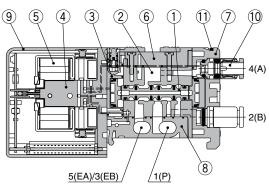
Replacement Parts

No.	Description	Part no.	
10	10One-touch fittingRefer to the One-touch on page 99.		
11	Clip	SJ2000-CL-1 (10 pcs.)	

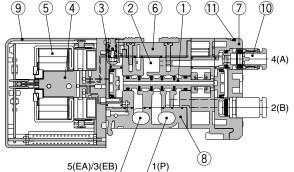




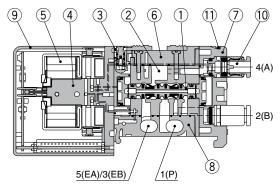
2 position double



3 position closed center/exhaust center/pressure center



SJ2260K with back pressure check valve





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Specificati

SMC

Series SJ2000/3000 **Construction 2**

SJ2000: Connector Type

Symbol

4 position dual 3 port valve SJ2A60 [N.C. valve x 2]

SJ2B60 [N.O. valve x 2]

2(B)

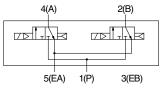
-Fa

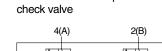
3(EB)

1(P)

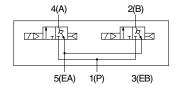
4(A)

5(EA)





SJ2A60K with back pressure



SJ2B60K with back pressure

2(B)

72

3(EB)

3(EB)

SMC

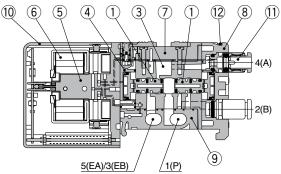
1(P)

check valve

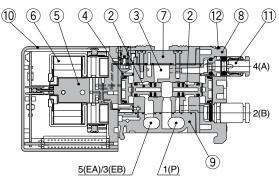
4(A)

5(ĖA)

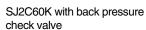
SJ2A60 [N.C. valve x 2]



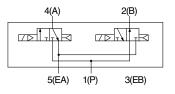
SJ2B60 [N.O. valve x 2]

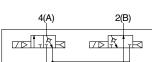


SJ2C60 [N.C., N.O. valve x 1 (each)]



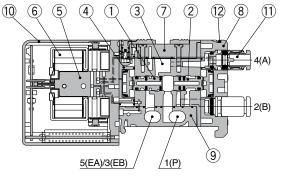
5(EA)





1(P)

SJ2C60 [N.C. valve, N.O. valve x 1 (each)]



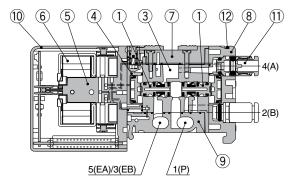
Component Parts

		NA 1 1 1	N1 -
No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	—
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	—	—
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover	Resin	White
10	Light cover	Resin	Light blue

Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no. on page 99.	
12	Clip	SJ2000-CL-1 (10 pcs.)	

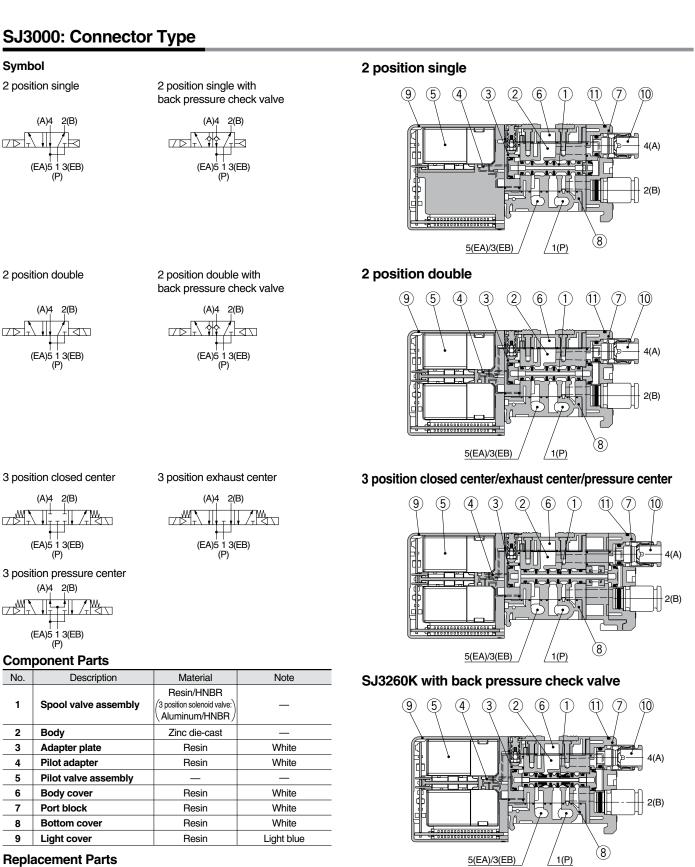
SJ2A60K with back pressure check valve



7

Construction Series SJ2000/3000





SMC

No.	Description	Part no.	
10	10 One-touch fitting Refer to the One-touch fitting on page 99.		
11	Clip	SJ3000-CL-1 (10 pcs.)	

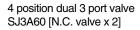
No.

Wiring Non plug-in

Series SJ2000/3000 Construction 3

SJ3000: Connector Type

Symbol



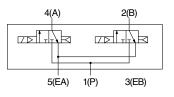
SJ3B60 [N.O. valve x 2]

2(B)

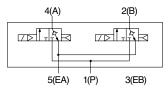
3(EB)

4(A)

5(EA)



SJ3A60K with back pressure check valve



SJ3B60K with back pressure

2(B)

₽

3(EB)

TP A

1(P)

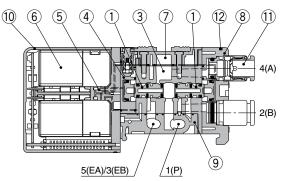
check valve

4(A)

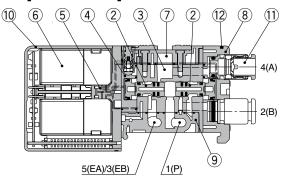
5(EA)

हा*र*ीवरा

SJ3A60 [N.C. valve x 2]

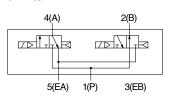


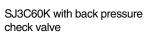
SJ3B60 [N.O. valve x 2]

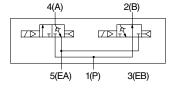


SJ3C60 [N.C., N.O. valve x 1 (each)]

1(P)







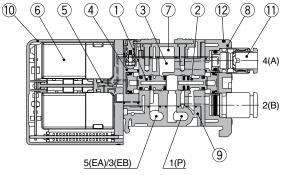
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	—
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	—	—
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover	Resin	White
10	Light cover	Resin	Light blue

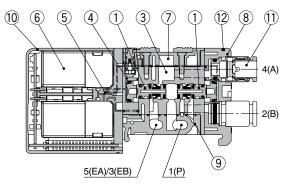
Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no. on page 99.	
12	Clip	SJ3000-CL-1 (10 pcs.)	

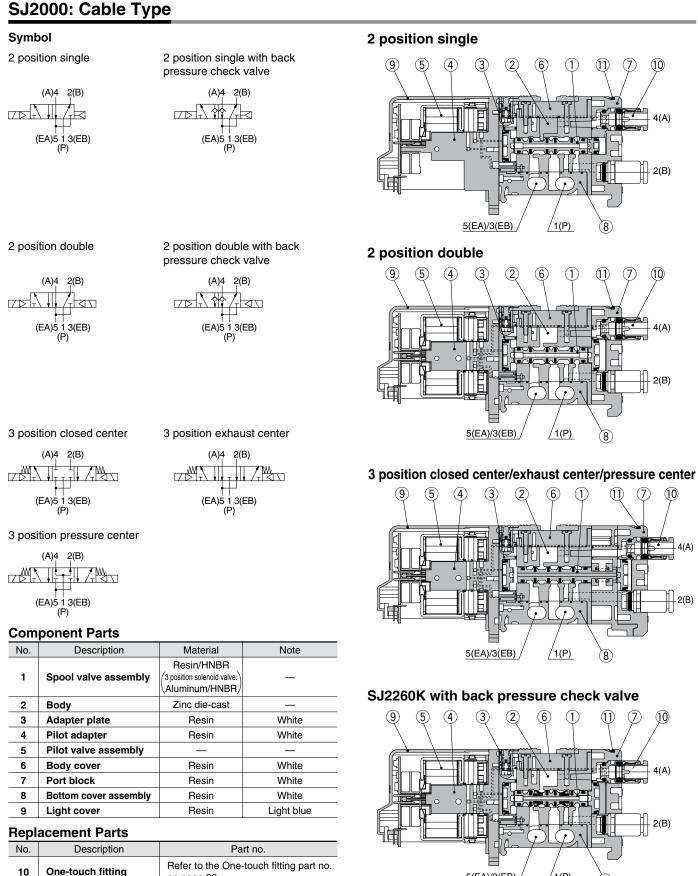
SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



SJ3A60K with back pressure check valve



Construction Series SJ2000/3000



SMC

on page 99.

SJ2000-CL-1 (10 pcs.)

11

Clip

5(EA)/3(EB)

/1(P)

(8)

Series SJ2000/3000 **Construction 4**

SJ2000: Cable Type

Symbol

4 position dual 3 port valve SJ2A60 [N.C. valve x 2]

SJ2B60 [N.O. valve x 2]

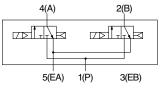
2(B)

3(EB)

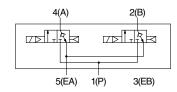
4(A)

5(ĖA)

1(P)



SJ2A60K with back pressure check valve



SJ2B60K with back pressure

2(B)

īÞ

3(EB)

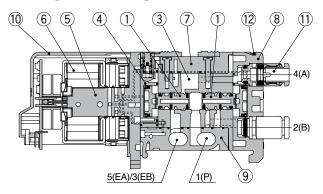
1(P)

check valve

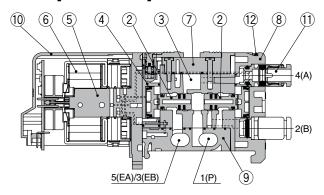
4(A)

5(ĖA)

SJ2A60 [N.C. valve x 2]

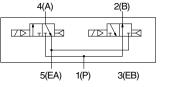


SJ2B60 [N.O. valve x 2]

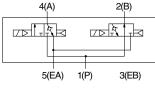


SJ2C60 [N.C., N.O. valve x 1 (each)]

SJ2C60K with back pressure check valve



4(A)



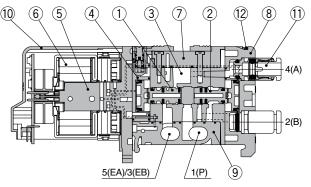
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	—
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	—	—
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover assembly	Resin	White
10	Light cover	Resin	Light blue

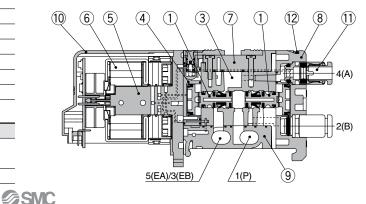
Replacement Parts

No.	Description	Part no.	
11 One-touch fitting		Refer to the One-touch fitting part no. on page 99.	
12	Clip	SJ2000-CL-1 (10 pcs.)	

SJ2C60 [N.C. valve, N.O. valve x 1 (each)]



SJ2A60K with back pressure check valve





Construction Series SJ2000/3000

Individual Non plug-in

Manifold Options

4(A)

Made to Order

SJ3A6

Individual Wiring

12

SJ3000: Cable Type

Symbol

2 position single



2 position single with back pressure check valve



2 position double with back pressure check valve

(A)4 2(B) Ŷ

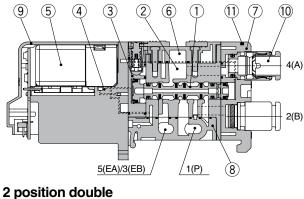
(EA)5 1 3(EB)

(P)

SMC 🖉



2 position single



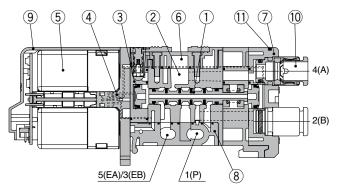
(9) (2)(5) (3) (10) (4)(6) (1)(11) 2(B)

5(EA)/3(EB)

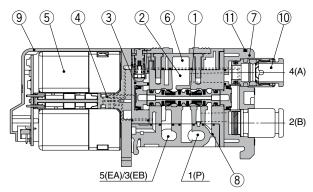
3 position closed center/exhaust center/pressure center

/1(P)

8



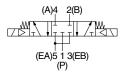
SJ3260K with back pressure check valve



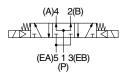
2 position double



3 position closed center



3 position pressure center



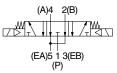
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	—
2	Body	Zinc die-cast	—
3	Adapter plate	Resin	White
4	Pilot adapter	Resin	White
5	Pilot valve assembly	—	—
6	Body cover	Resin	White
7	Port block	Resin	White
8	Bottom cover assembly	Resin	White
9	Light cover	Resin	Light blue

Replacement Parts

No.	Description	Part no.	
10	One-touch fitting	Refer to the One-touch fitting part no. on page 99.	
11	Clip	SJ3000-CL-1 (10 pcs.)	

3 position exhaust center

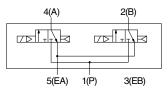


Series SJ2000/3000 Construction 5

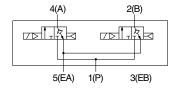
SJ3000: Cable Type

Symbol

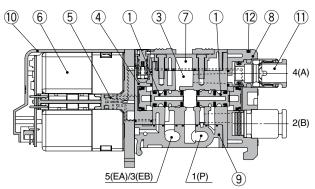
4 position dual 3 port valve SJ3A60 [N.C. valve x 2]



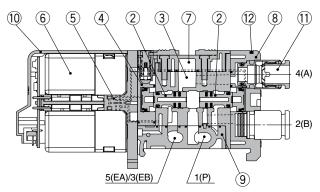
SJ3A60K with back pressure check valve



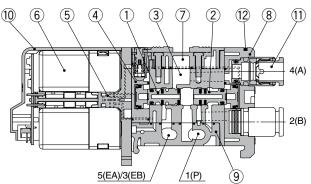
SJ3A60 [N.C. valve x 2]



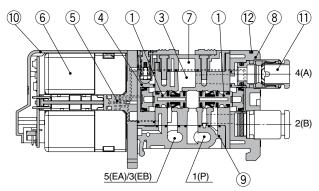
SJ3B60 [N.O. valve x 2]



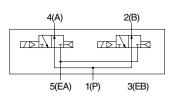
SJ3C60 [N.C. valve, N.O. valve x 1 (each)]

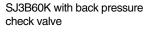


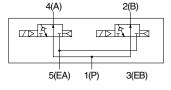
SJ3A60K with back pressure check valve



SJ3B60 [N.O. valve x 2]

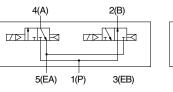


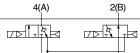




SJ3C60 [N.C., N.O. valve x 1 (each)]

SJ3C60K with back pressure check valve





1(P)

3(EB)

BSMC

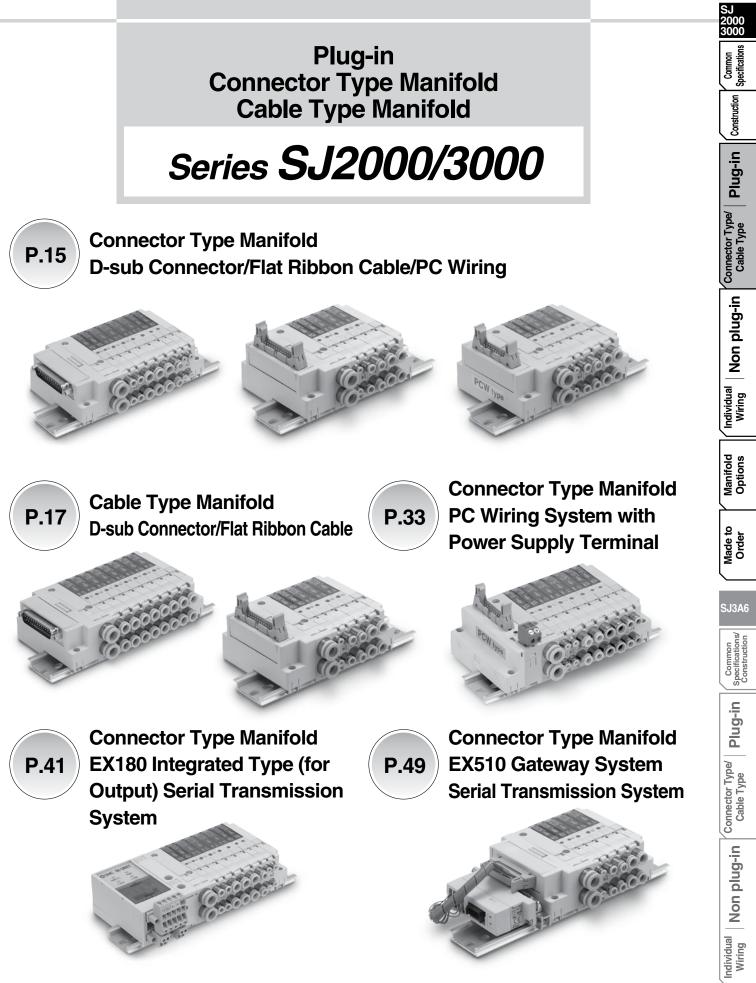
5(ĖA)

Component Parts

00111					
No.	Description	Material	Note		
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)		
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)		
3	Body	Zinc die-cast	_		
4	Adapter plate	Resin	White		
5	Pilot adapter	Resin	White		
6	Pilot valve assembly	—	_		
7	Body cover	Resin	White		
8	Port block	Resin	White		
9	Bottom cover assembly	Resin	White		
10	Light cover	Resin	Light blue		

Replacement Parts

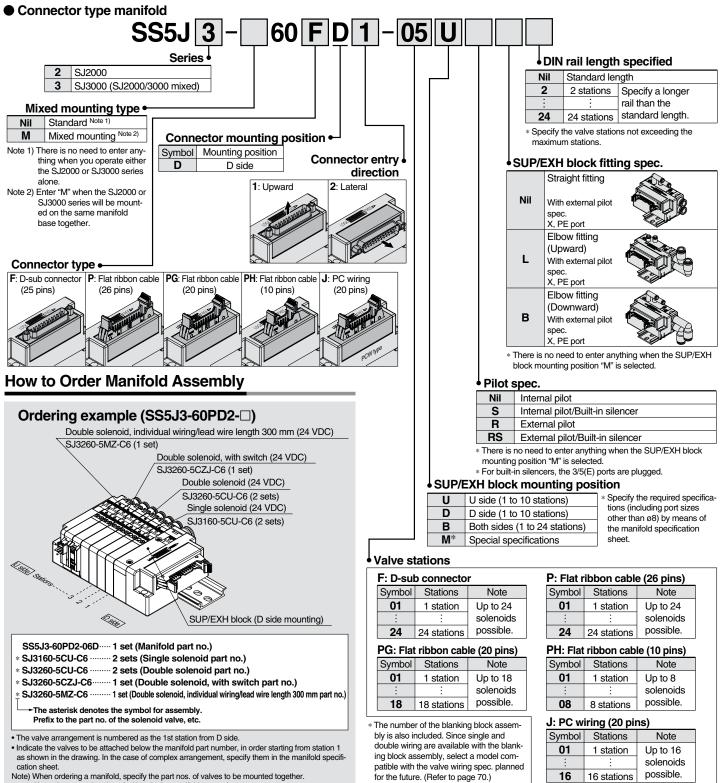
No.	Description	Part no.								
11	One-touch fitting	Refer to the One-touch fitting part no. on page 99.								
12	Clip	SJ3000-CL-1 (10 pcs.)								



Plug-in Connector Type D-sub Connector/Flat Ribbon Cable/PC Wiring Series SJ2000/3000

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



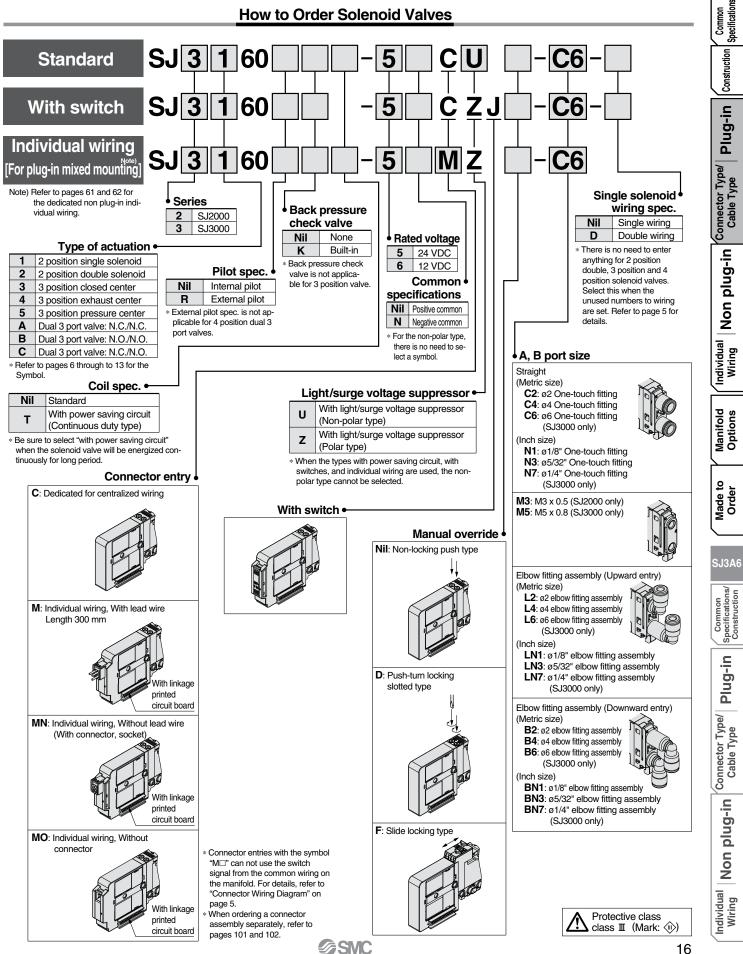
SM

Note) When ordering a manifold, specify the part nos. of valves to be mounted together (An order cannot be placed with only the manifold part no.)

Plug-in Connector Type D-sub Connector/Flat Ribbon Cable/PC Wiring

Series SJ2000/3000

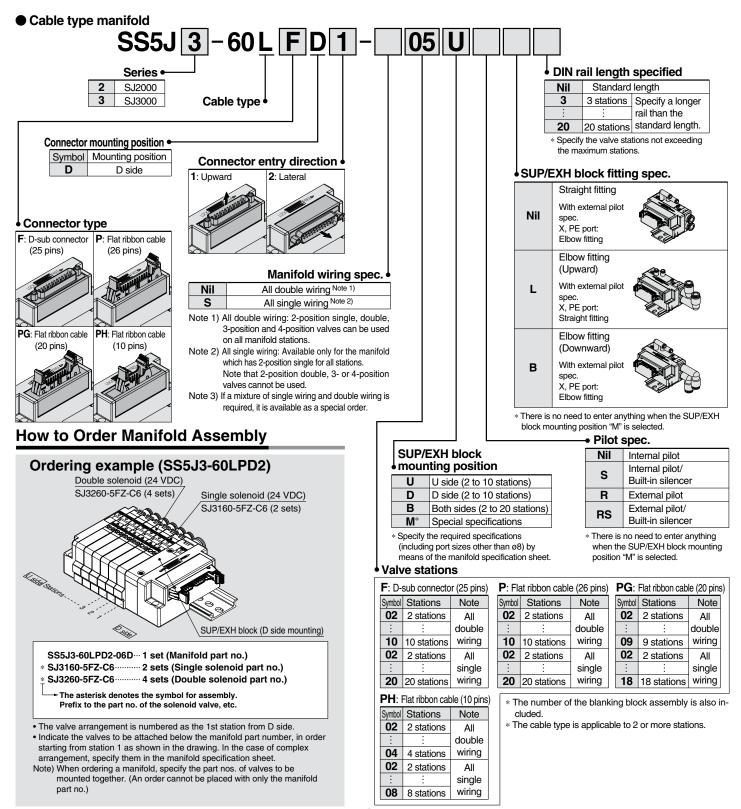




Plug-in Cable Type D-sub Connector/Flat Ribbon Cable Series SJ2000/3000

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



SMO

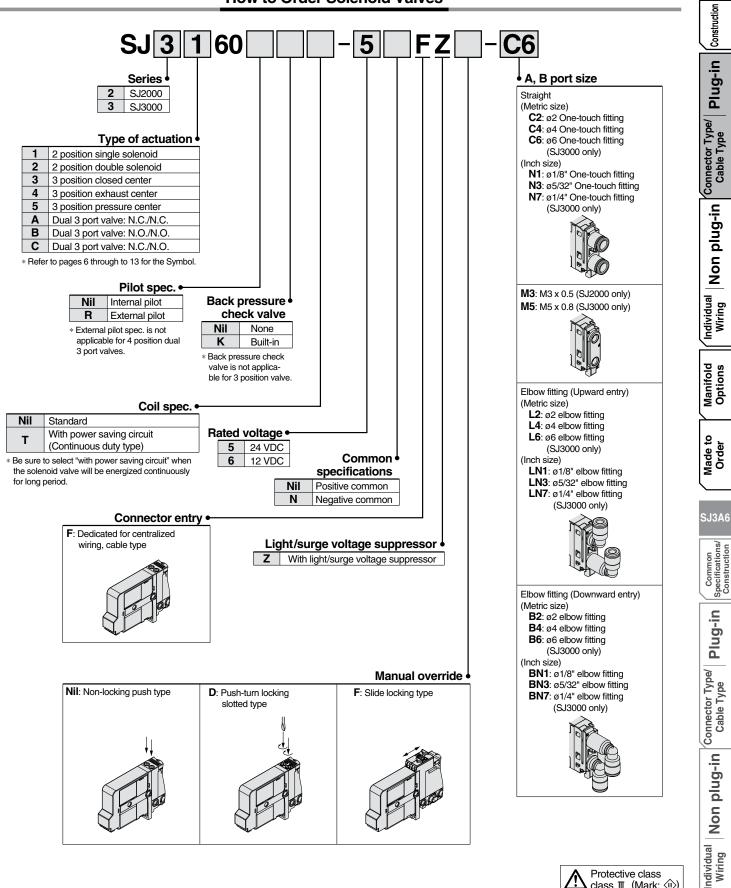
Plug-in Cable Type **D-sub Connector/Flat Ribbon Cable**

Series SJ2000/3000

2000 3000

Specifications Common

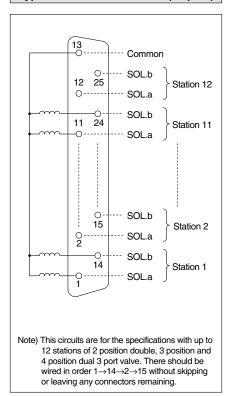
How to Order Solenoid Valves



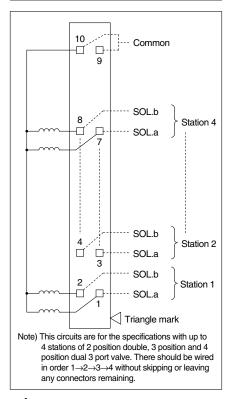
Protective class class II (Mark: 💮)

Manifold Electrical Wiring/Connector Type (Non-polar Type)

Type 60F: D-sub connector (25 pins)



Type 60PH: Flat ribbon cable (10 pins)





Common

SOL.b

SOL.a

SOL.b

SOL.a

SOL.b

SOL a

SOL.b

SOL.a

Triangle mark

Station 12

Station 11

Station 2

Station 1

26

24

22

σ́ρ

4

2

Ð

3

1

any connectors remaining.

Note) This circuits are for the specifications with up to

12 stations of 2 position double, 3 position and 4

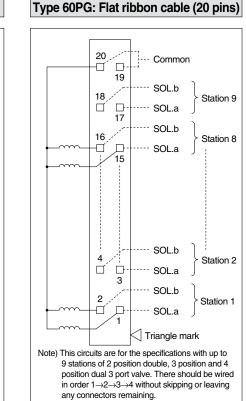
position dual 3 port valve. There should be wired

in order $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ without skipping or leaving

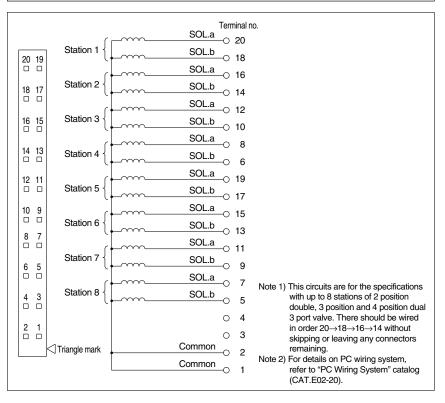
25

23

21



Type 60J: Flat ribbon cable (20 pins, PC wiring)



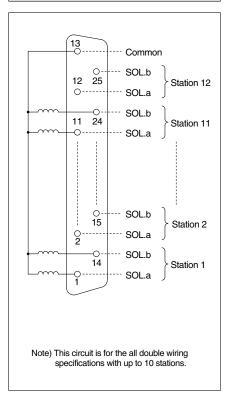
When the non-polar U type valves are used, either positive common or negative common wiring of the manifold is possible. However, when the Z type valves are used, select the positive common or negative common according to the wiring specifications.



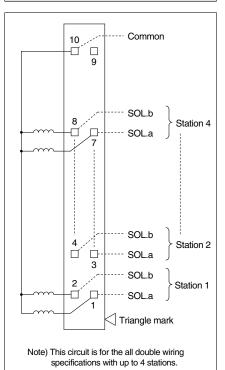
Caution

Manifold Electrical Wiring/Cable Type

Type 60LF: D-sub connector (25 pins)

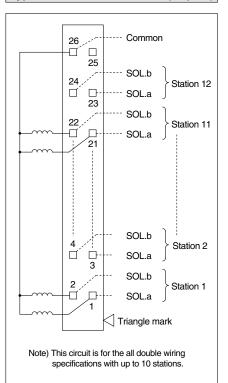


Type 60LPH: Flat ribbon cable (10 pins)

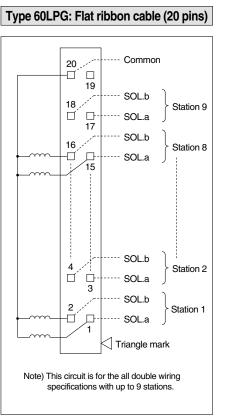




When the non-polar U type valves are used, either positive common or negative common wiring of the manifold is possible. However, when the Z type valves are used, select the positive common or negative common according to the wiring specifications.



Type 60LP: Flat ribbon cable (26 pins)



Made to Order SJ3A6

SJ 2000 3000

Specifications

Construction

Plug-in

Connector Type/ Cable Type

Non plug-in

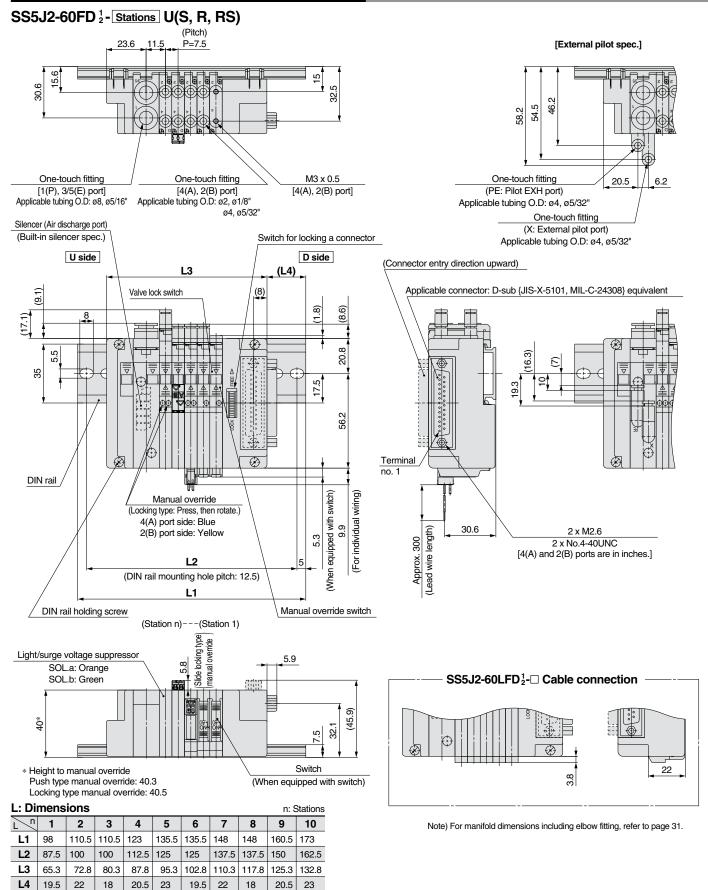
Individual Wiring

Manifold Options

Common



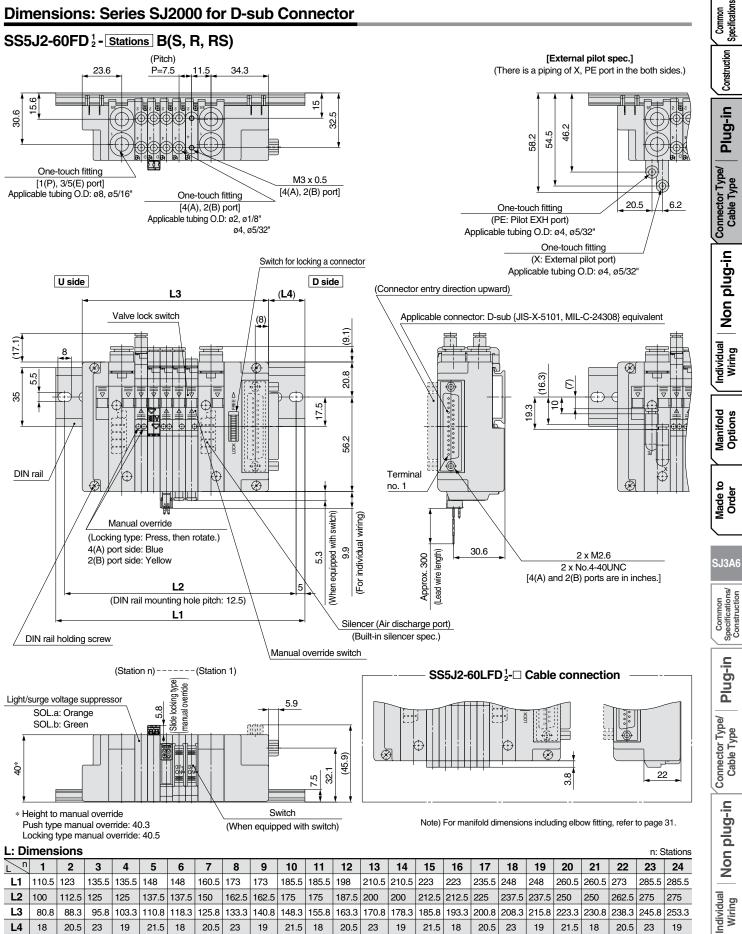
Dimensions: Series SJ2000 for D-sub Connector



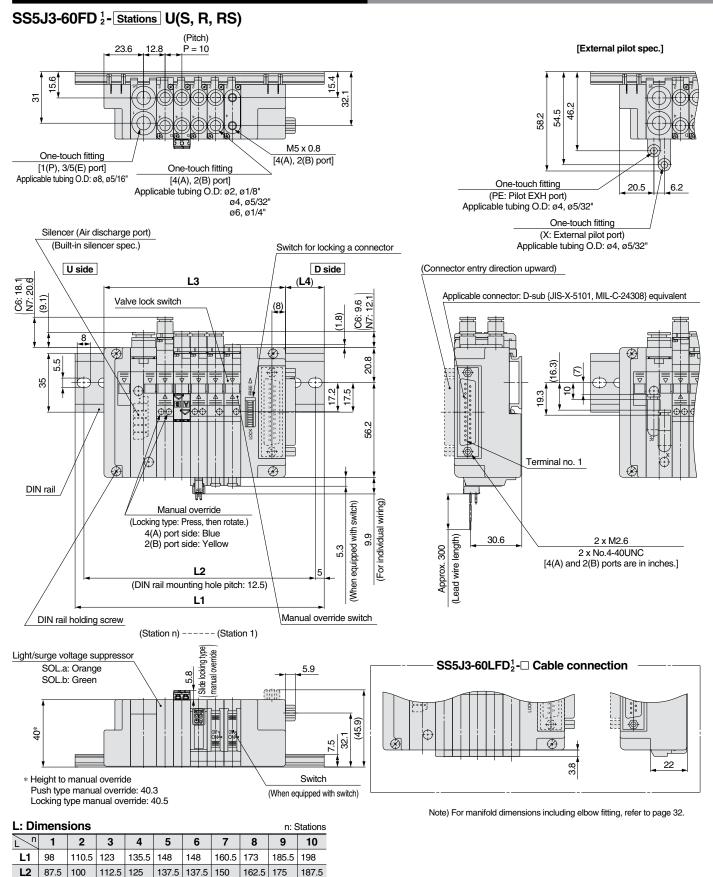
SMC

SJ 2000 3000

Dimensions: Series SJ2000 for D-sub Connector



Dimensions: Series SJ3000 for D-sub Connector



SMC

L3 67.8

L4 18

77.8

19

87.8

20.5

97.8 107.8

21.5

22.5

117.8

17.5

127.8

18.5 20

137.8

147.8

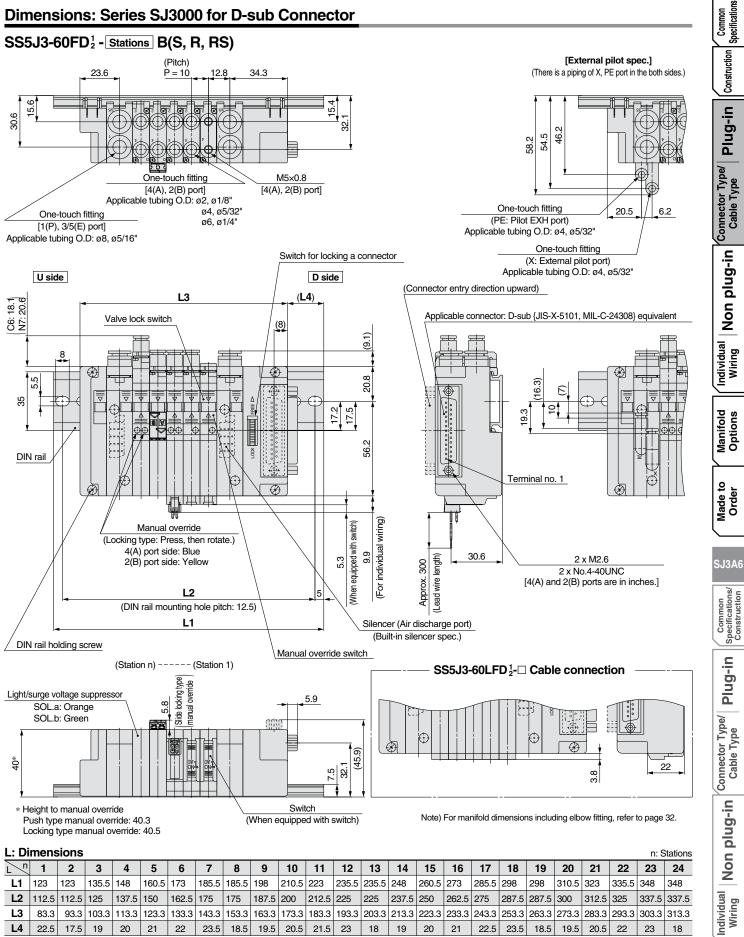
21

157.8

22

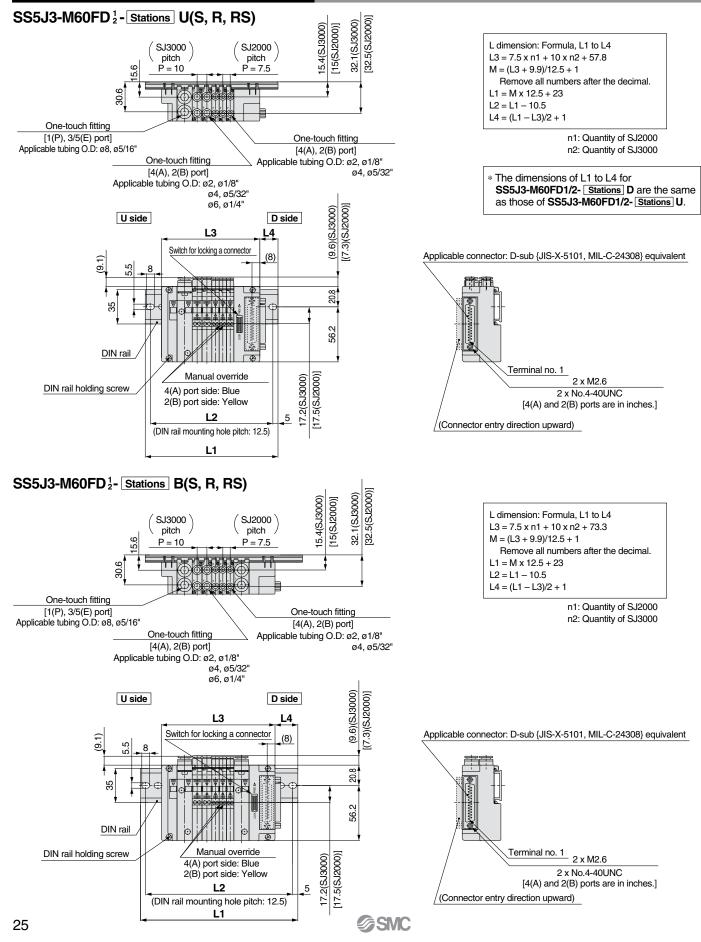
2000 3000

Dimensions: Series SJ3000 for D-sub Connector



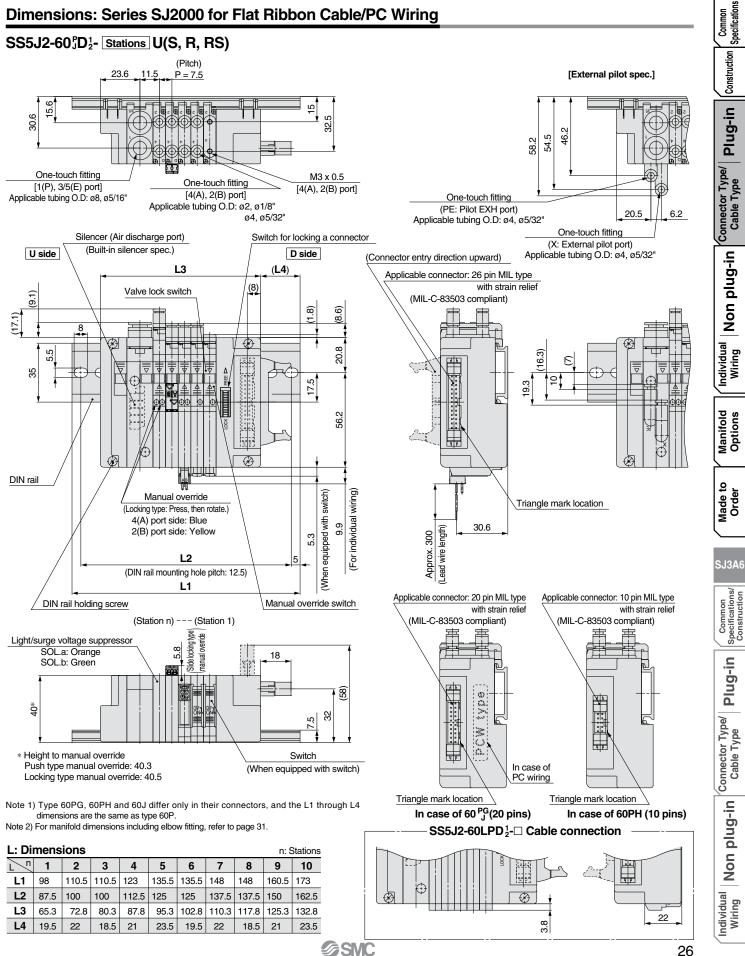
SM

Dimensions: SJ2000/3000 Mixed Manifold



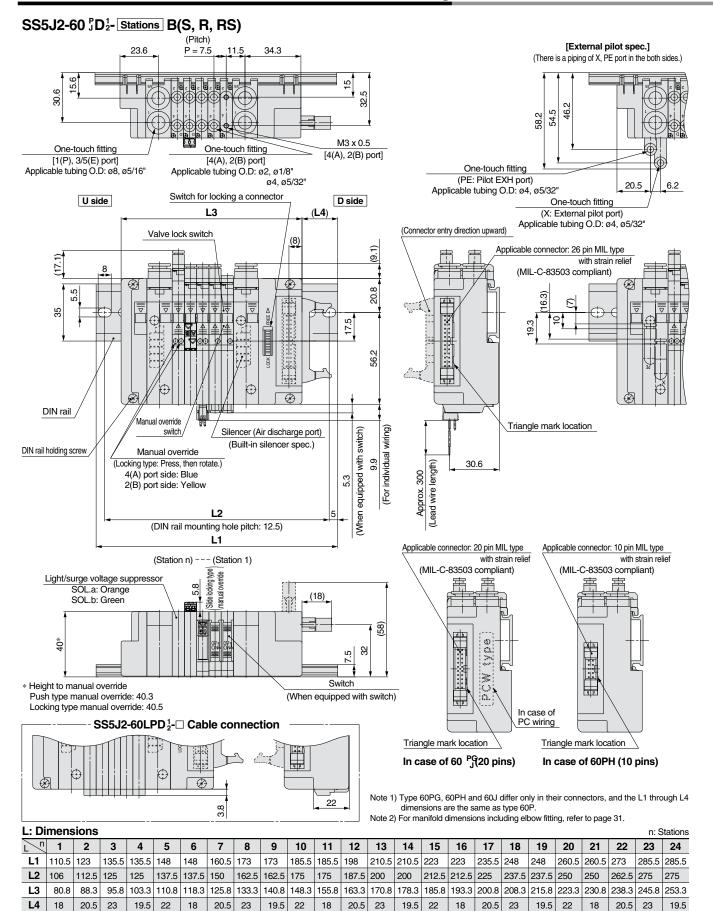
SJ 2000 3000

Dimensions: Series SJ2000 for Flat Ribbon Cable/PC Wiring



26

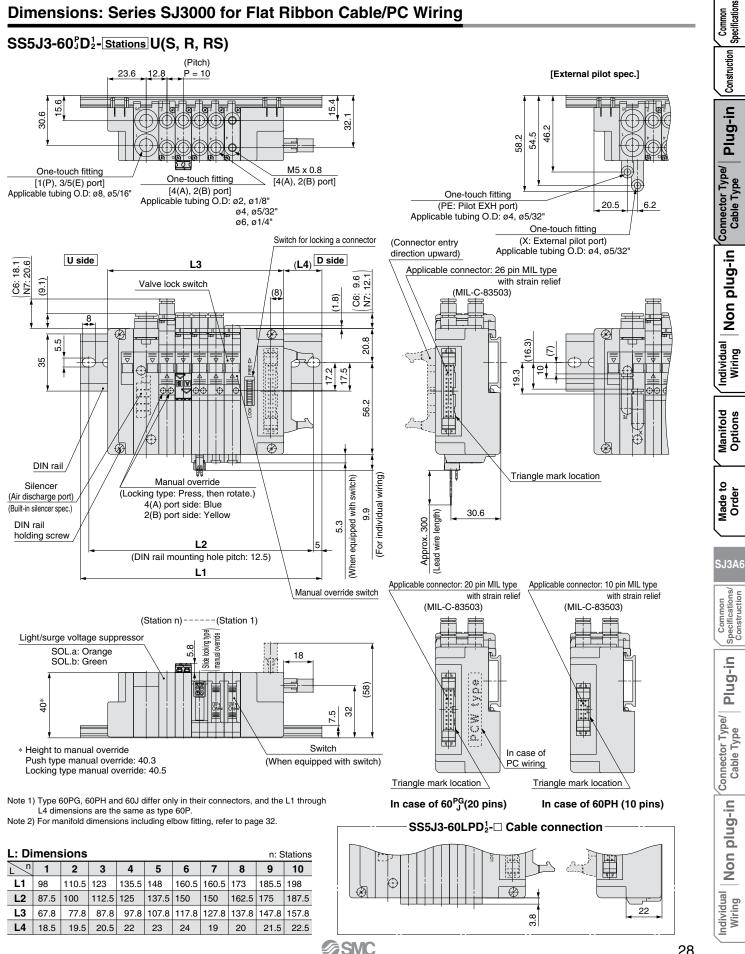
Dimensions: Series SJ2000 for Flat Ribbon Cable/PC Wiring



SMO

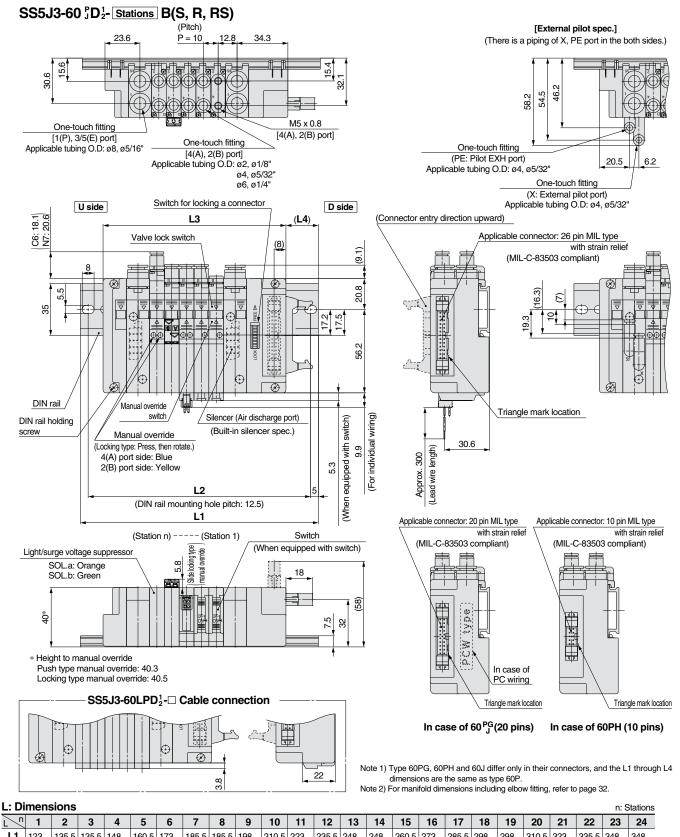
Plug-in Connector Type/Cable Type Flat Ribbon Cable/PC Wiring Series SJ2000/3000

Dimensions: Series SJ3000 for Flat Ribbon Cable/PC Wiring



2000 3000

Dimensions: Series SJ3000 for Flat Ribbon Cable/PC Wiring



n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	123	135.5	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	298	310.5	323	335.5	348	348
L2	112.5	125	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300	312.5	325	337.5	337.5
L3	83.3	93.3	103.3	113.3	123.3	133.3	143.3	153.3	163.3	173.3	183.3	193.3	203.3	213.3	223.3	233.3	243.3	253.3	263.3	273.3	283.3	293.3	303.3	313.3
L4	23	24	19	20.5	21.5	22.5	23.5	18.5	20	21	22	23	24.5	19.5	20.5	21.5	22.5	24	19	20	21	22	23.5	18.5

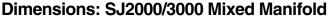


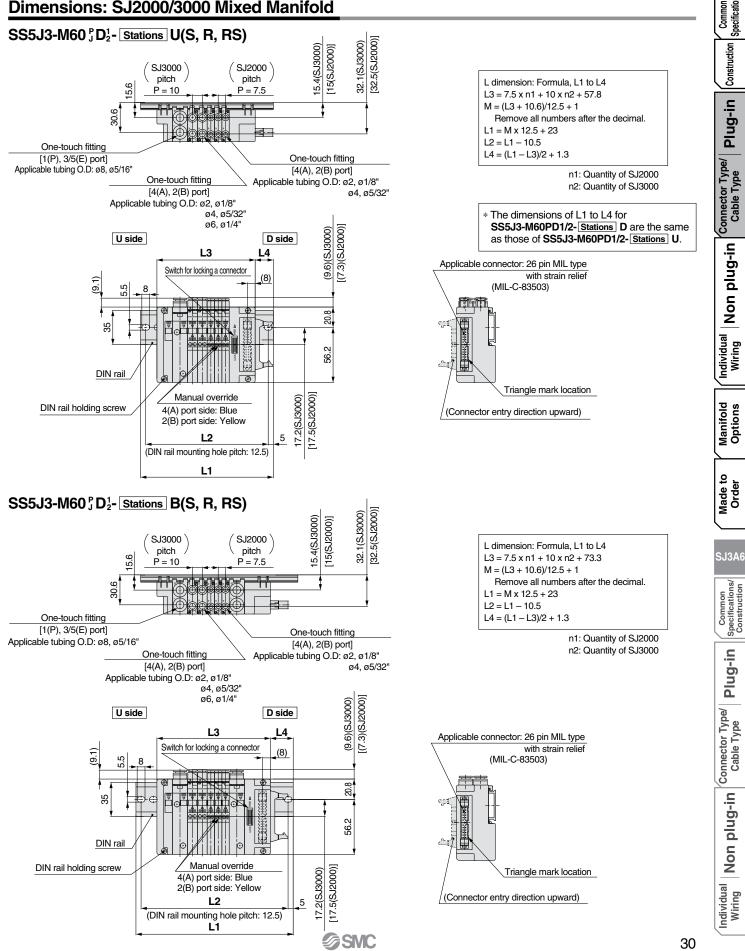
SJ 2000 3000

Specifications

Construction

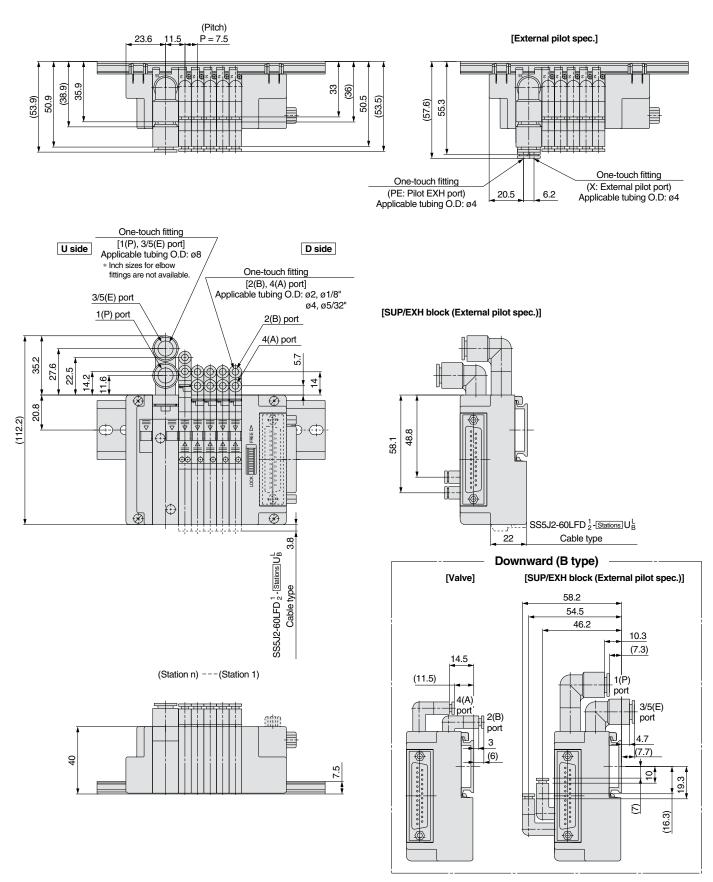
Plug-in





Dimensions: Series SJ2000 with Elbow Fittings

SS5J2-60FD ¹/₂- Stations U^L_B



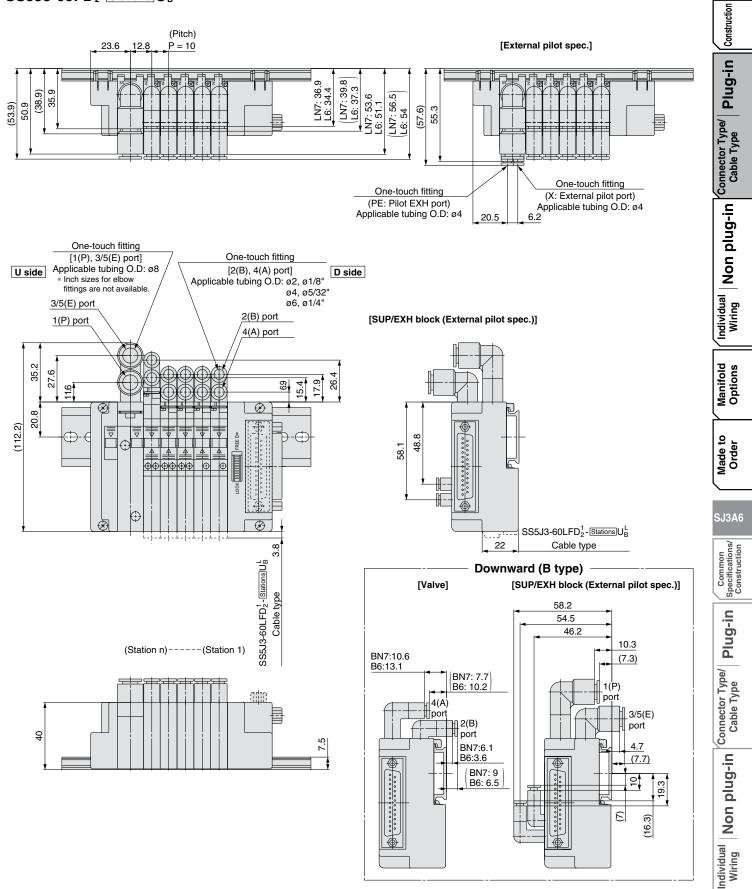
SJ 2000 3000

Specifications

Common

Dimensions: Series SJ3000 with Elbow Fittings

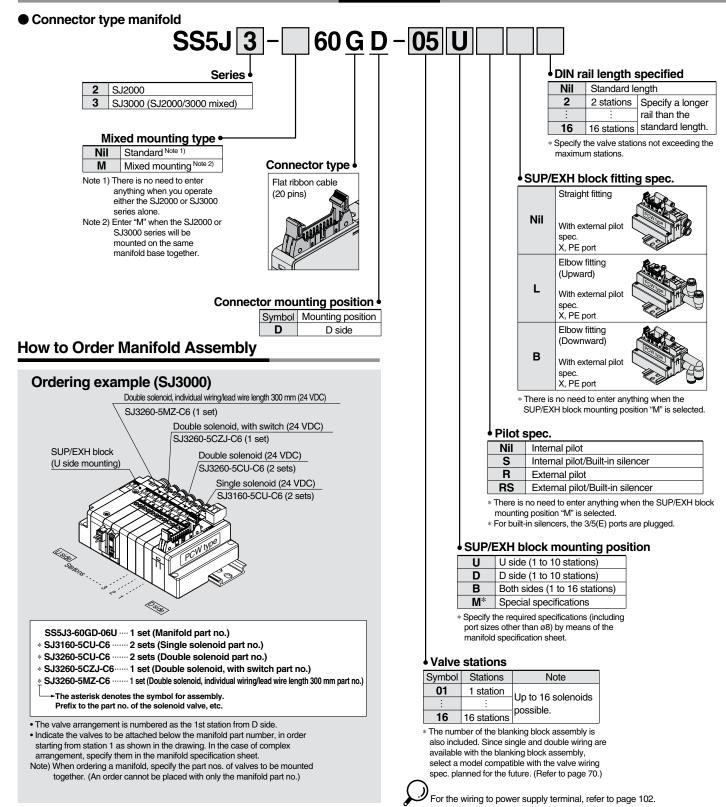
SS5J3-60FD¹/₂- Stations U^L_B



Plug-in Connector Type (C C S Us PC Wiring System with Power Supply Terminal Series SJ2000/3000

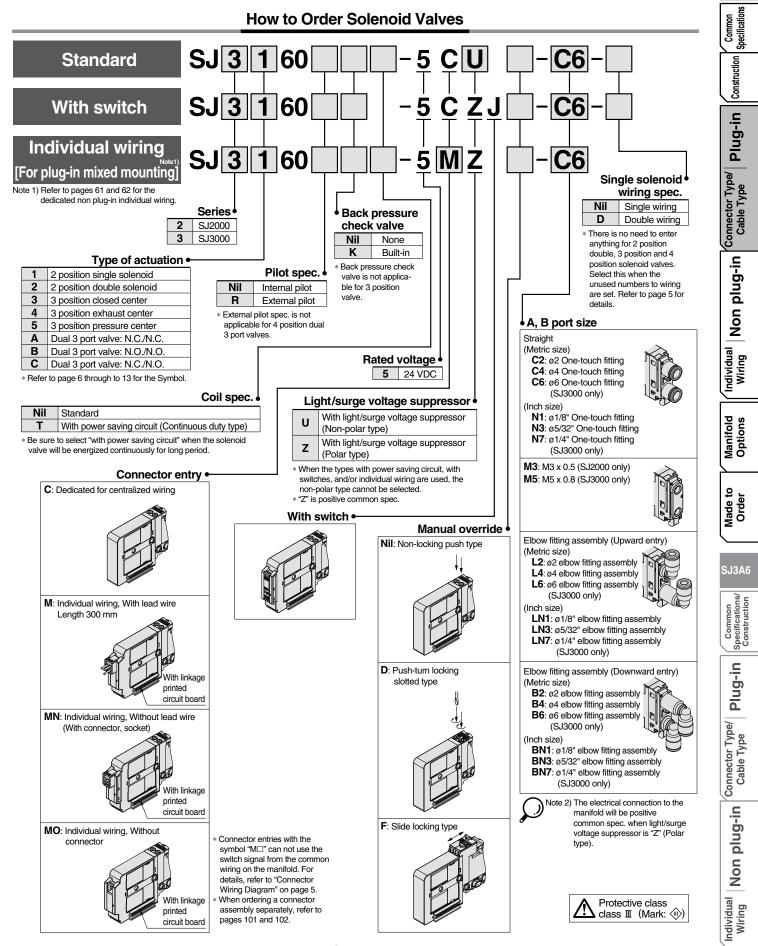
How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



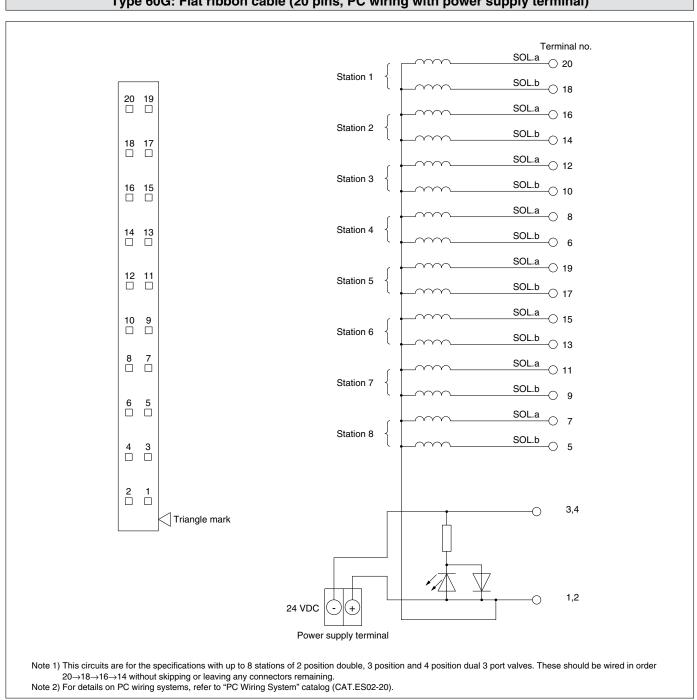
Plug-in Connector Type PC Wiring System with Power Supply Terminal

Series **SJ2000/3000**



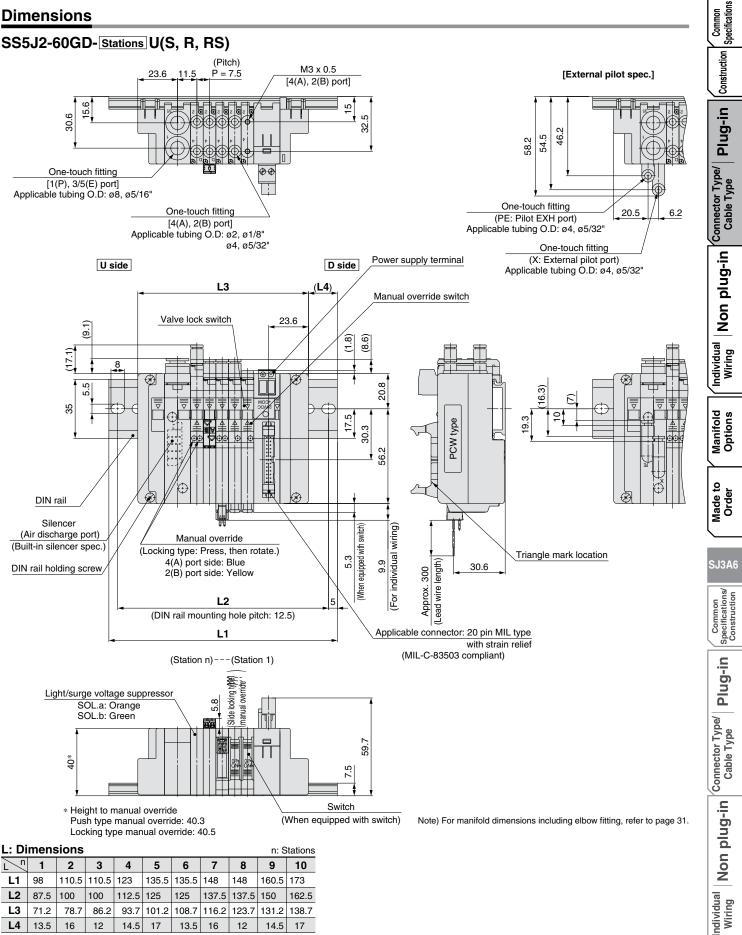
SMC

Manifold Electrical Wiring



SJ 2000 3000

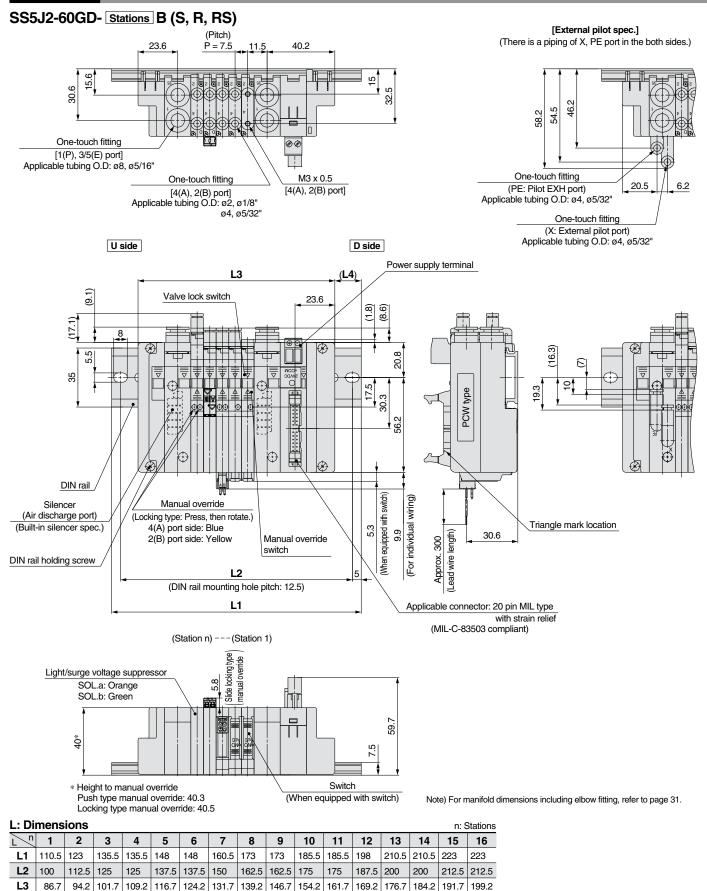
Dimensions



∂SMC

L4 13.5 16 12 14.5 17 13.5 16 12 14.5 17

Dimensions



SMC

14.5 17

15.5 12

13

15.5 12

L4

12

14.5 17

13

15.5 12

14.5

17

13

SJ 2000 3000

Dimensions

L4

12

13

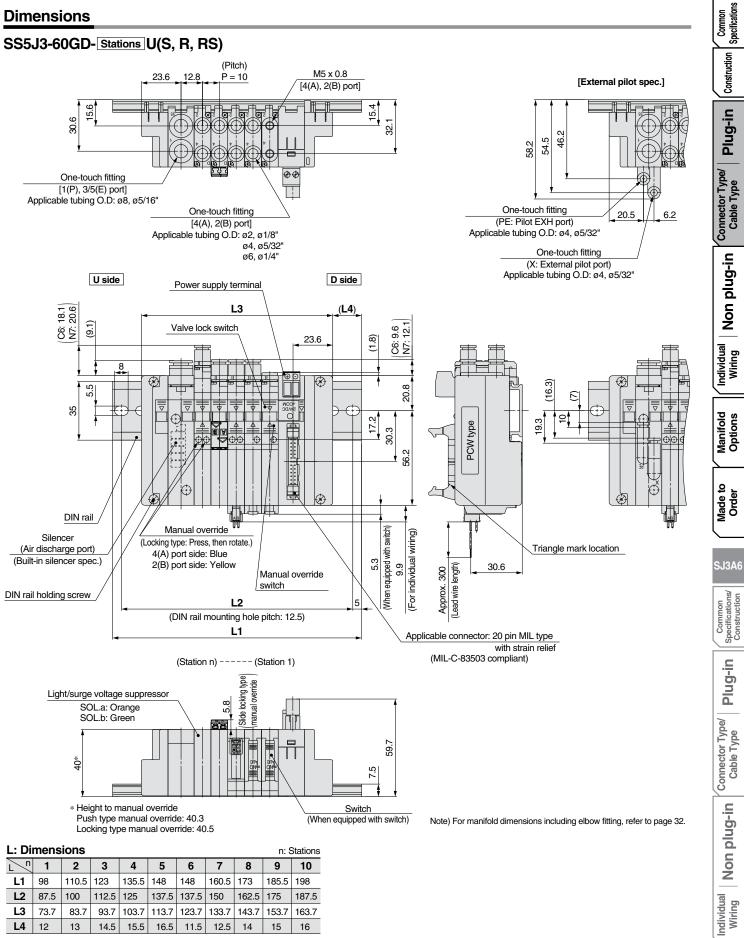
15.5

14.5

16.5

11.5

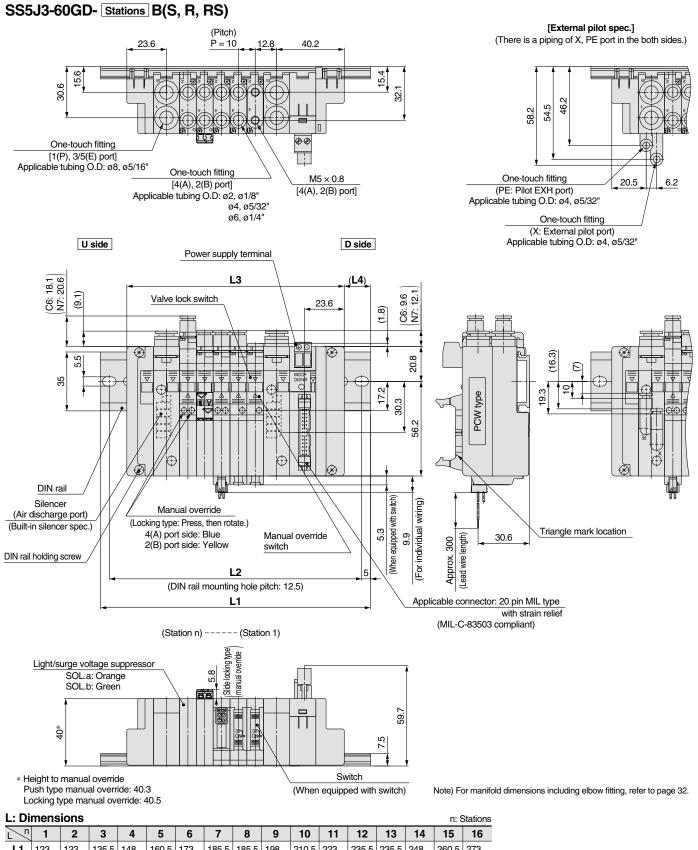
12.5 14



16

15

Dimensions



L _	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273
L2	112.5	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5
L3	89.2	99.2	109.2	119.2	129.2	139.2	149.2	159.2	169.2	179.2	189.2	199.2	209.2	219.2	229.2	239.2
L4	17	11.5	13	14	15	16.5	17.5	12.5	13.5	14.5	16	17	12	13	14	15.5
39												6	SMC			

Plug-in Connector Type PC Wiring System with Power Supply Terminal Series SJ2000/3000

SJ 2000 3000 Specifications Dimensions Common SS5J3-M60GD-Stations U(S, R, RS) 32.1 (SJ3000) [32.5 (SJ2000)] Construction 5.4 (SJ3000) 15 (SJ2000) ŚJ3000 ` ŚJ2000` L dimension: Formula, L1 to L4 pitch P = 10 pitch L3 = 7.5 x n1 + 10 x n2 + 63.7 15.6 P = 7.5M = (L3 + 4)/12.5 + 1Connector Type/ Plug-in Cable Type Remove all numbers after the decimal. $L1 = M \times 12.5 + 23$ 30 L2 = L1 - 10.5L4 = (L1 - L3)/2-2One-touch fitting One-touch fitting [1(P), 3/5(E) port] [4(A), 2(B) port] n1: Quantity of SJ2000 Applicable tubing O.D: ø8, ø5/16" One-touch fitting Applicable tubing O.D: ø2, ø1/8" n2: Quantity of SJ3000 ø4, ø5/32" [4(A), 2(B) port] Applicable tubing O.D: ø2, ø1/8" * The dimensions of L1 to L4 for ø4, ø5/32" SS5J3-M60GD- Stations D are the same ø6, ø1/4" as those of SS5J3-M60GD- Stations U. U side D side [(7.3) (SJ2000)] Individual Non plug-in Power supply terminal (000ELS) (9.6) 17.5 (SJ2000) 17.2 (SJ3000) Switch for locking a connector L3 6.1 23.6 5.5 8 20.8 35 56.2 DIN rail Manifold Options Triangle mark location Applicable connector: 20 pin MIL type Manual override (Non-lock) DIN rail holding screw with strain relief 4(A) port side: Blue (MIL-C-83503 compliant) 2(B) port side: Yellow L2 _5 (DIN rail mounting hole pitch: 12.5) Made to Order L1 SS5J3-M60GD-Stations B(S, R, RS) (SJ3000) 5 (SJ2000)] 5.4 (SJ3000 (SJ2000)] SJ3000 L dimension: Formula, L1 to L4 SJ2000 pitch pitch 5 L3 = 7.5 x n1 + 10 x n2 + 79.2 32.1 (5.6 SJ3A6 P = 10 . P = 7.5 5 M = (L3 + 4)/12.5 + 1Remove all numbers after the decimal. Common Specifications/ Construction L1 = M x 12.5 + 23 ю́ L2 = L1 - 10.5L4 = (L1 - L3)/2-2One-touch fitting One-touch fitting [1(P), 3/5(E) port] H n1: Quantity of SJ2000 Applicable tubing O.D: ø8, ø5/16" [4(A), 2(B) port] One-touch fitting n2: Quantity of SJ3000 Applicable tubing O.D: ø2, ø1/8" [4(A), 2(B) port] Connector Type/ Plug-in Cable Type ø4, ø5/32" Applicable tubing O.D: ø2, ø1/8" ø4, ø5/32" ø6, ø1/4" U side D side [(7.3) (SJ2000)] [17.5 (SJ2000)] Power supply terminal 17.2 (SJ3000) L3 (L4) (9.1) 23.6 5.5 20.8 35 Wiring Non plug-in 56.2 DIN rail Manual override (Non-lock) Triangle mark location Applicable connector: 20 pin MIL type 4(A) port side: Blue with strain relief DIN rail holding screw

(MIL-C-83503 compliant)

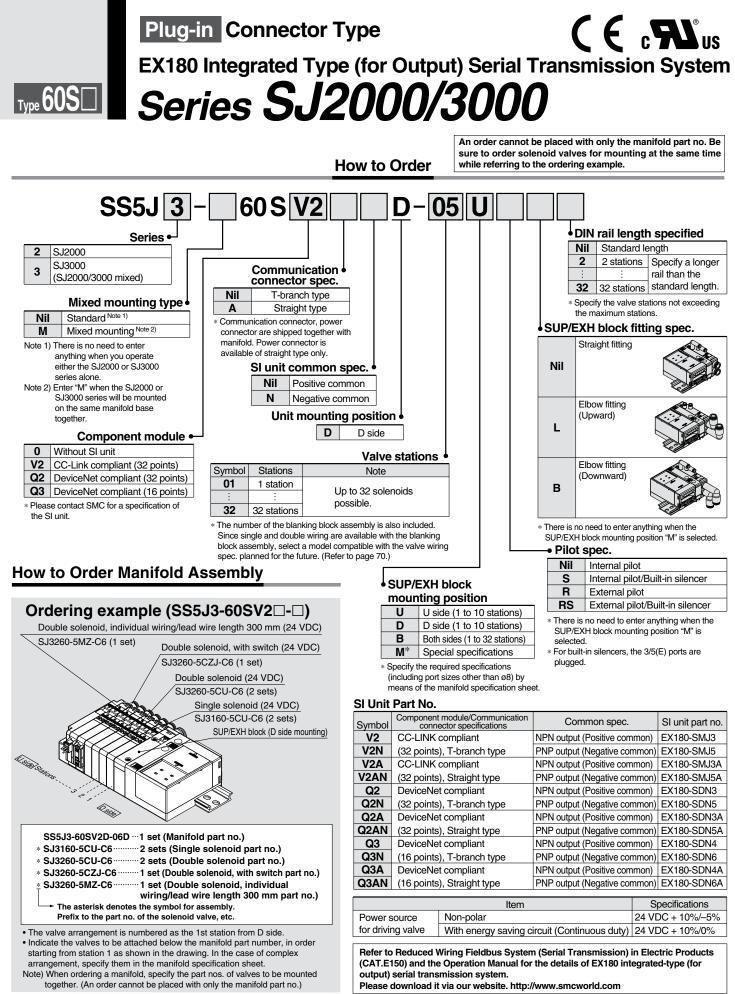
SMC

5

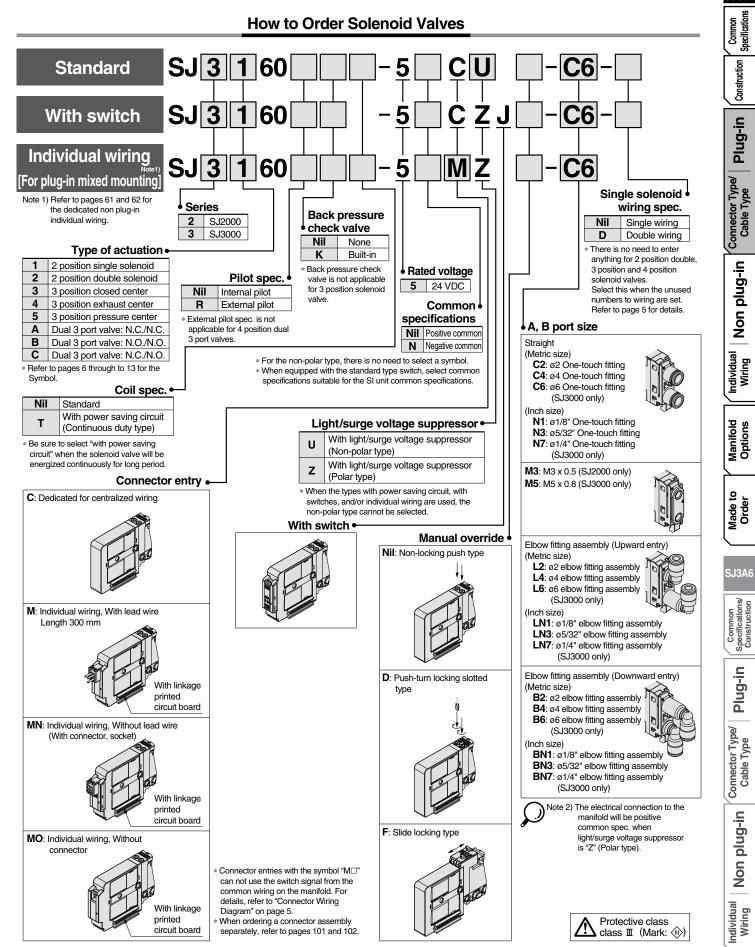
2(B) port side: Yellow

L2

(DIN rail mounting hole pitch: 12.5) L1

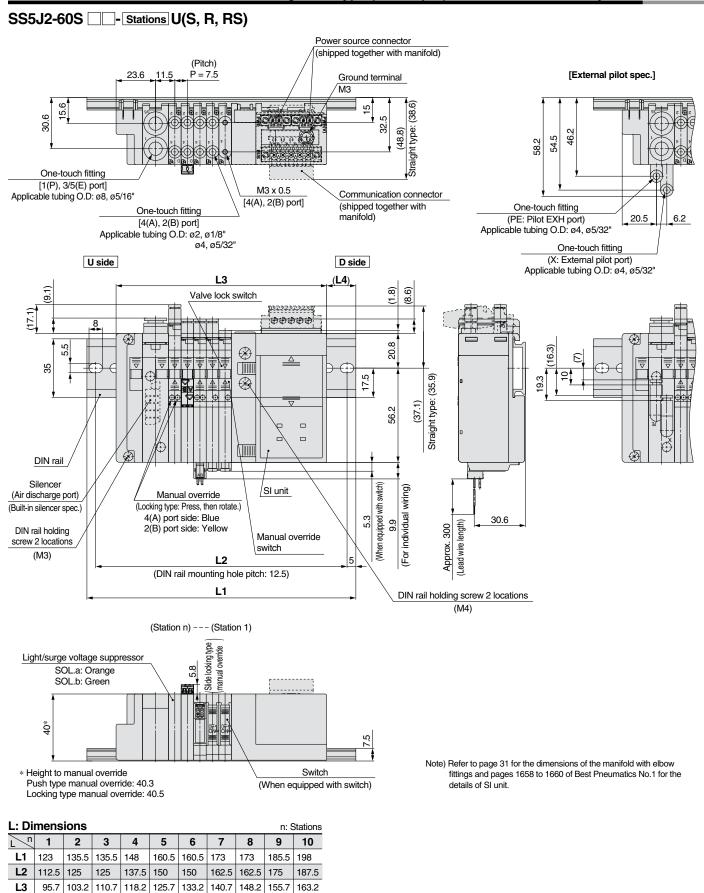


© SMC



SMC

Dimensions: Series SJ2000 for EX180 Integrated Type (for Output) Serial Transmission System



L4

13.5 16

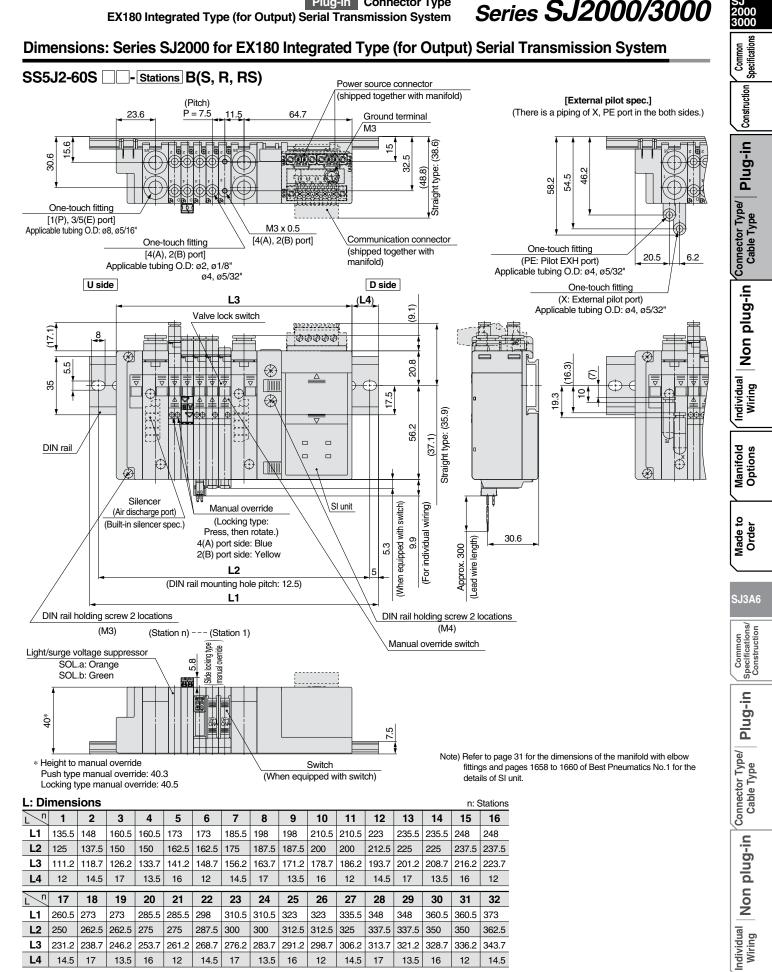
12.5 15

17.5

13.5 16

12.5 15

17.5





313.7

321.2

13.5 16

328.7

336.2

12

343.7

14.5

306.2

14.5 17

L3

L4

231.2

14.5 17

238.7

246.2

13.5 16

253.7

261.2

12

268.7

14.5 17

276.2

283.7

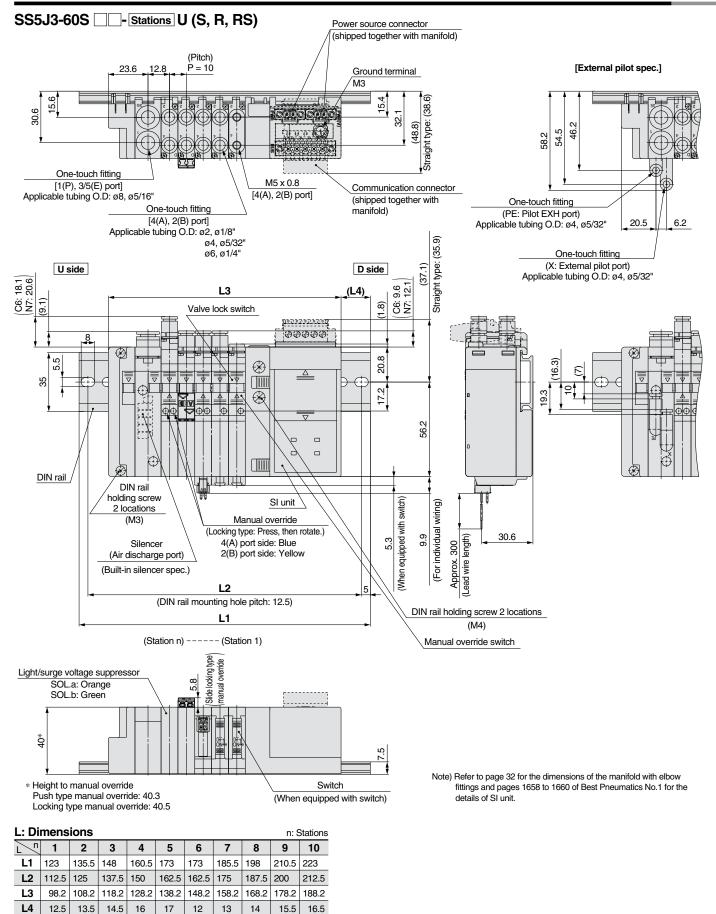
13.5 16

291.2

298.7

12

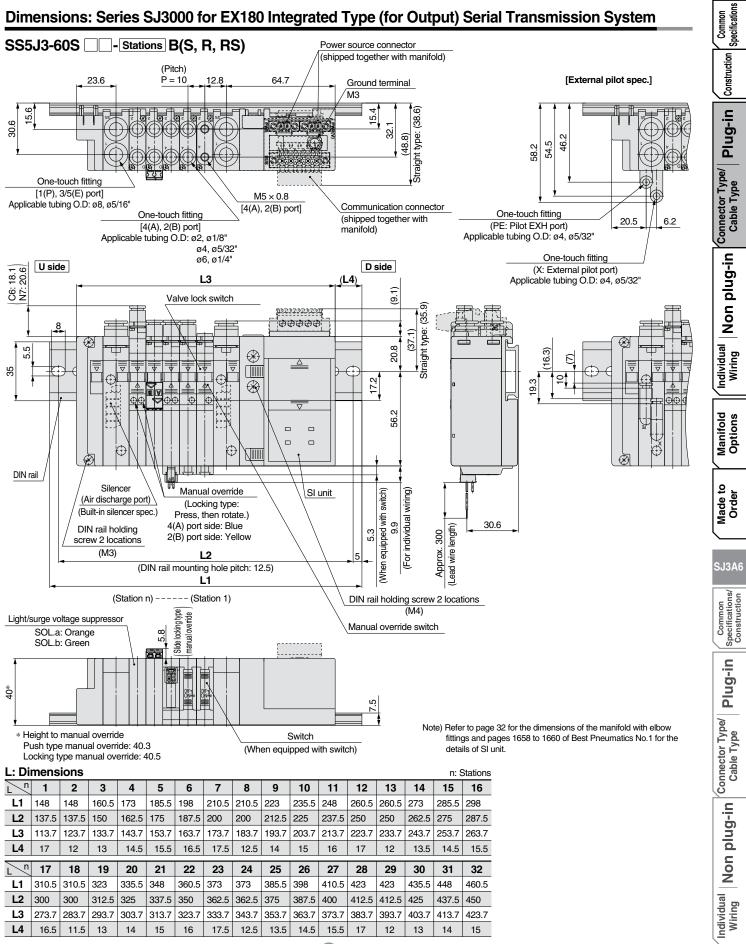
Dimensions: Series SJ3000 for EX180 Integrated Type (for Output) Serial Transmission System



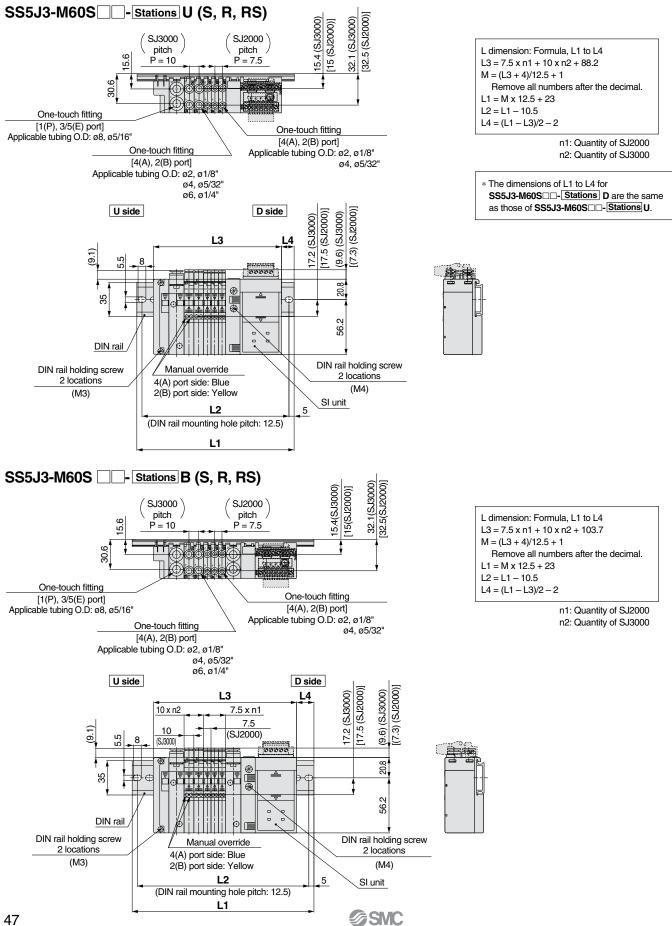
SMC

SJ 2000 3000

Plug-in Connector Type EX180 Integrated Type (for Output) Serial Transmission System



Dimensions: SJ2000/3000 Mixed Manifold



Plug-in Connector Type EX510 Gateway System Serial Transmission System Type 60S6B Series SJ2000/3000 An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example. How to Order Manifold SS5J 3 -60S6B D-05 D Manifold series DIN rail length specified 2 Nil Standard length SJ2000 SJ3000 2 2 stations Specify a longer 3 (SJ2000/3000 mixed) rail than the SI unit common spec. standard length. 16 stations Nil Positive common 16 Mixed mounting type Specify the valve stations not exceeding Ν Negative common the maximum stations. Standard Note 1) Nil М Mixed mounting Note 2) SUP/EXH block fitting spec. Note 1) There is no need to enter anything when you operate either the SJ2000 Unit mounting position Straight fitting or SJ3000 series alone D side D Note 2) Enter "M" when the SJ2000 or Nil SJ3000 series will be mounted on With external pilot the same manifold base together. spec X, PE port Elbow fitting Valve stations (Upward) Symbol No. of stations Note L With external pilot 01 1 station spec. Up to 16 solenoids possible. X, PE port 16 16 stations Elbow fitting The number of the blanking block assembly is also included. Since (Downward) single and double wiring are available with the blanking block в assembly, select a model compatible with the valve wiring spec. With external pilot planned for the future. spec. X, PE port There is no need to enter anything when the How to Order Valve Manifold Assembly SUP/EXH block mounting position "M" is selected. Ordering example (SS5J3-60S6BD-Pilot spec. Nil SUP/EXH block (U side mounting) Internal pilot S Internal pilot/Built-in silencer Double solenoid (24 VDC) R External pilot SJ3260-5CU-C6 (3 sets) RS External pilot/Built-in silencer Single solenoid (24 VDC) There is no need to enter anything when the SUP/EXH SJ3160-5CU-C6 (2 sets) block mounting position "M" is selected. * For built-in silencers, the 3/5(E) ports are plugged. Manifold base (5 stations) SS5J3-60S6BD-05U SUP/EXH block mounting position U U side (1 to 10 stations) D D side (1 to 10 stations) USIGe в Both sides (1 to 16 stations) **M*** Special specifications * Specify the required specifications (including port sizes other than ø8) by means of the manifold specification sheet. SS5J3-60S6BD-05U ····· 1 set (Type 60S6B, 5-station manifold base part no.) * SJ3160-5CU-C6 2 sets (Single solenoid part no.)

SI Unit Part No.

Symbol	SI unit specifications	SI unit part no.	Page
Nil	NPN output (Positive common)	EX510-S002C	P.1715 to 1717,
Ν	PNP output (Negative common)	EX510-S102C	Best Pneumatics No.1

Refer to Reduced Wiring Fieldbus System (Serial Transmission) in Electric Products (CAT.E150) and the Operation Manual for the details of EX510 gateway system serial transmission system. Please download it via our website. http://www.smcworld.com

them in the manifold specification sheet.

 Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify

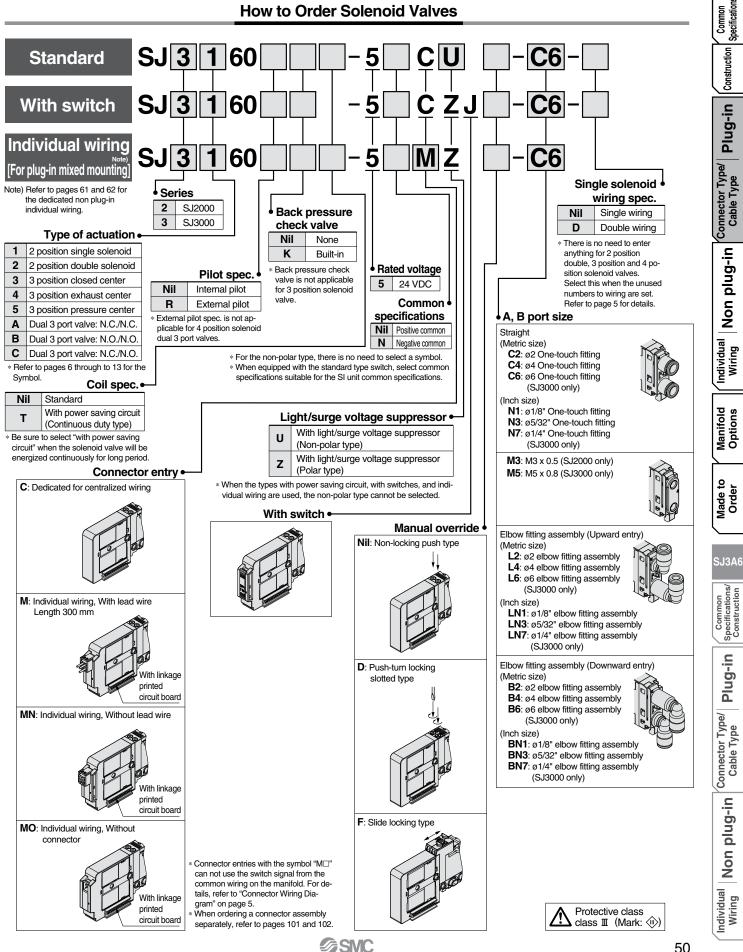
Note) When ordering a manifold, specify the part nos, of valves to be mounted together.

(An order cannot be placed with only the manifold part no.)

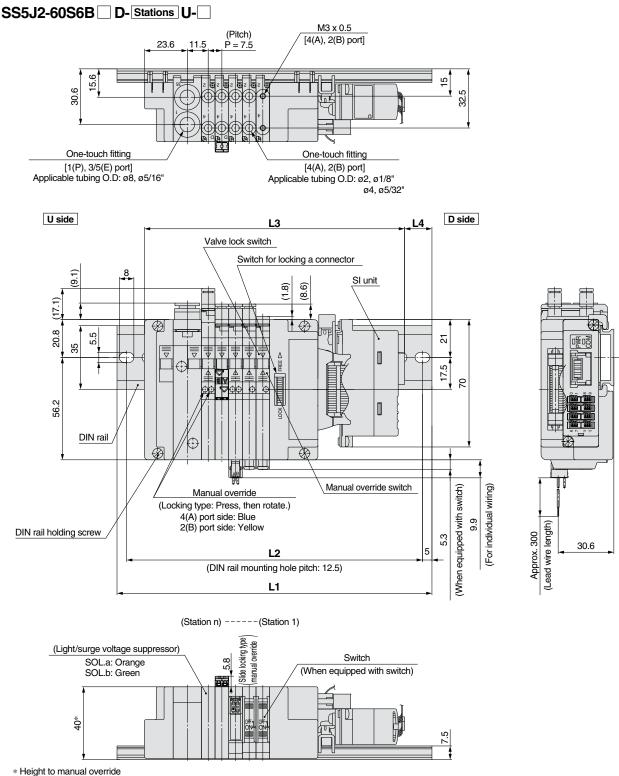
Plug-in Connector Type EX510 Gateway System Serial Transmission System

Series SJ2000/3000





Dimensions: Series SJ2000 for EX510 Gateway System Serial Transmission System



* Height to manual override

Push type manual override: 40.3

Locking type manual override: 40.5

Note) Refer to page 43 for the external pilot specifications, page 31 for the dimensions of the manifold with elbow fittings, and pages 1696 to 1724 of Best Pneumatics No.1 for the details of SI unit.

L: Dimensions

L: Dime	L: Dimensions n: Stations													
L	n 1 2 3 4 5 6 7 8 9													
L1	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5				
L2	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200				
L3	112.9	120.4	127.9	135.4	142.9	150.4	157.9	165.4	172.9	180.4				
L4	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15				



2000 3000

Specifications

Common

Construction

Plug-in

Connector Type/ Cable Type

Individual Non plug-in

Manifold Options

Made to Order

SJ3A6

Common Specifications/ Construction

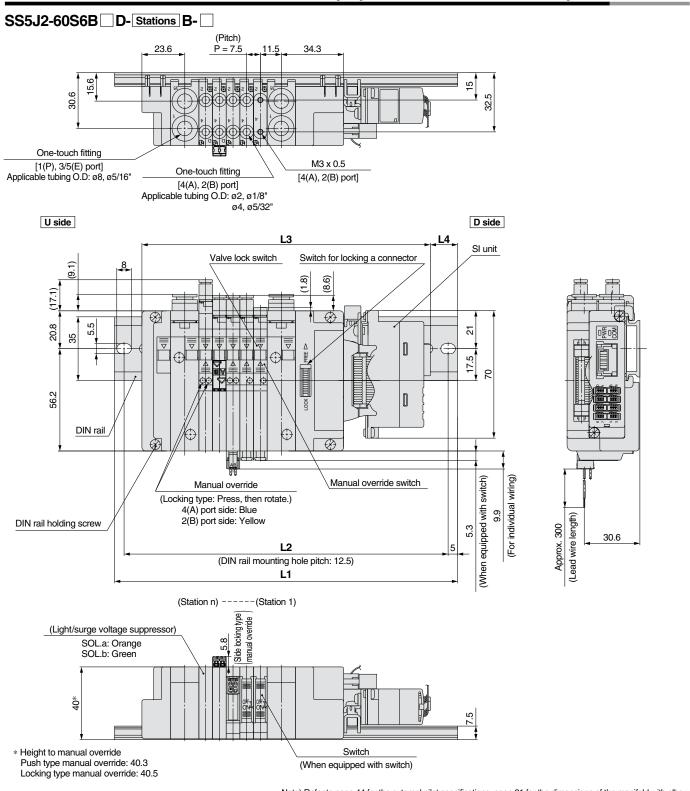
Plug-in

Connector Type/ Cable Type

Non plug-in

Individual Wiring

Dimensions: Series SJ2000 for EX510 Gateway System Serial Transmission System



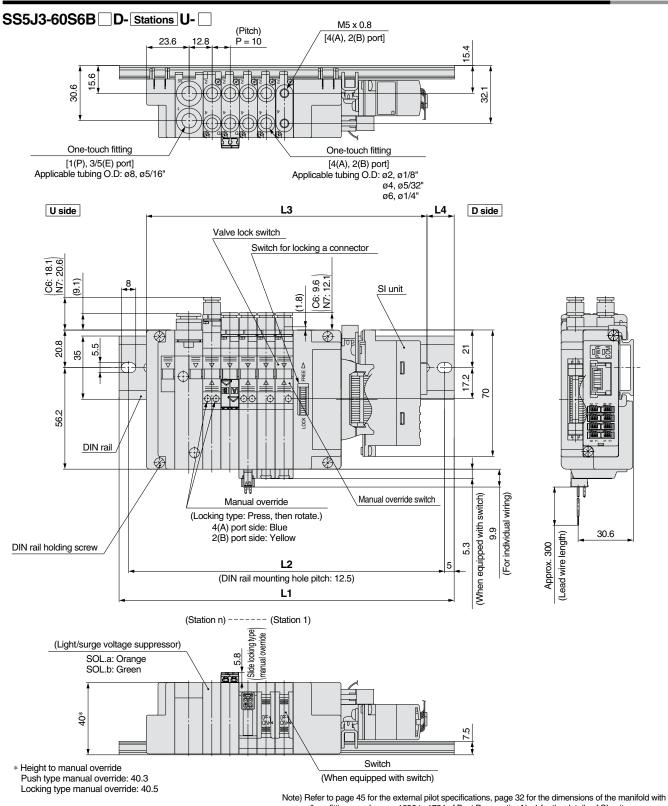
Note) Refer to page 44 for the external pilot specifications, page 31 for the dimensions of the manifold with elbow fittings, and pages 1696 to 1724 of Best Pneumatics No.1 for the details of SI unit.

L: Dimensions n: Stations 7 9 10 12 2 3 4 5 6 8 11 13 14 16 15 L1 160.5 160.5 173 185.5 185.5 198 198 210.5 223 223 235.5 248 248 260.5 260.5 273 L2 150 162.5 175 175 187.5 187.5 212.5 212.5 237.5 250 262.5 150 200 225 237.5 250 L3 128.4 135.9 143.4 150.9 158.4 165.9 173.4 188.4 195.9 203.4 210.9 218.4 225.9 233.4 240.9 180.9 L4 16 12.5 15 13.5 16 12.5 13.5 16 18.5 15 17.5 13.5 16 17.5 15 17.5

SMC

52

Dimensions: Series SJ3000 for EX510 Gateway System Serial Transmission System



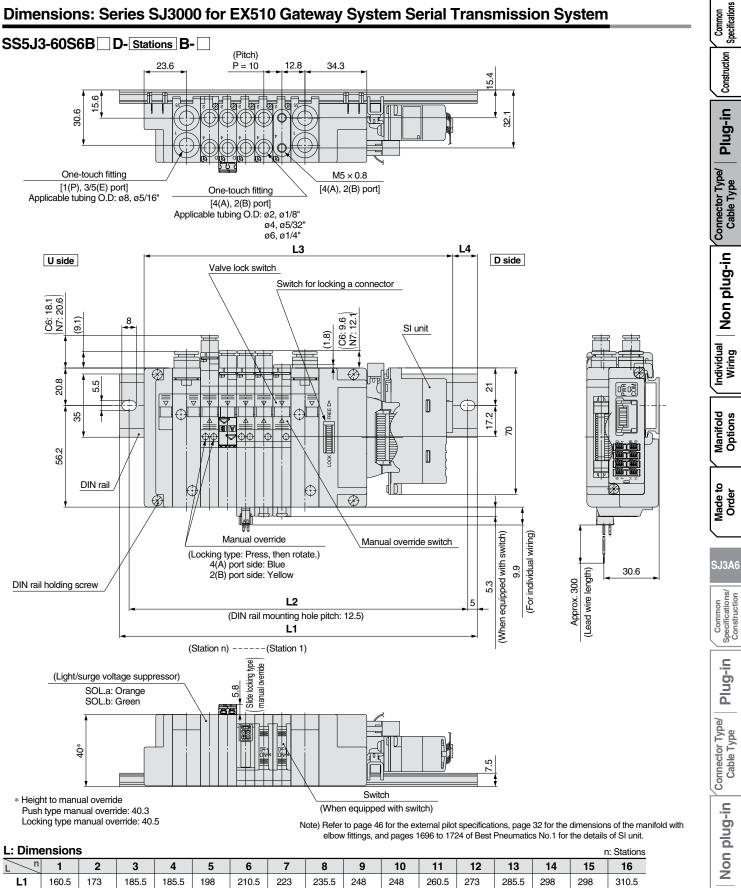
elbow fittings, and pages 1696 to 1724 of Best Pneumatics No.1 for the details of SI unit. n: Stations

SMC

L: Dimensions n: Stations												
L u	1	2	3	4	5	6	7	8	9	10		
L1	148	160.5	160.5	173	185.5	198	210.5	210.5	223	235.5		
L2	137.5	150	150	162.5	175	187.5	200	200	212.5	225		
L3	115.4	125.4	135.4	145.4	155.4	165.4	175.4	185.4	195.4	205.4		
L4	16.5	17.5	12.5	14	15	16.5	17.5	12.5	14	15		

SJ 2000 3000

Dimensions: Series SJ3000 for EX510 Gateway System Serial Transmission System



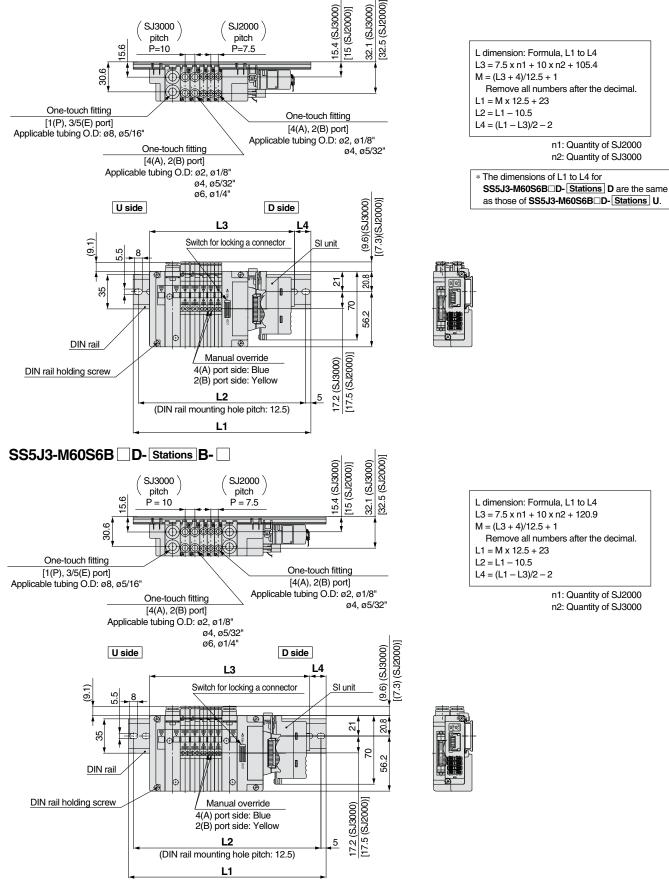
L: Dime	L. Dimensions n: Stations															
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	298	310.5
L2	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300
L3	130.9	140.9	150.9	160.9	170.9	180.9	190.9	200.9	210.9	220.9	230.9	240.9	250.9	260.9	260.9	280.9
L4	15	16	17.5	12.5	13.5	15	16	17.5	18.5	13.5	15	16	17.5	18.5	18.5	15

SMC

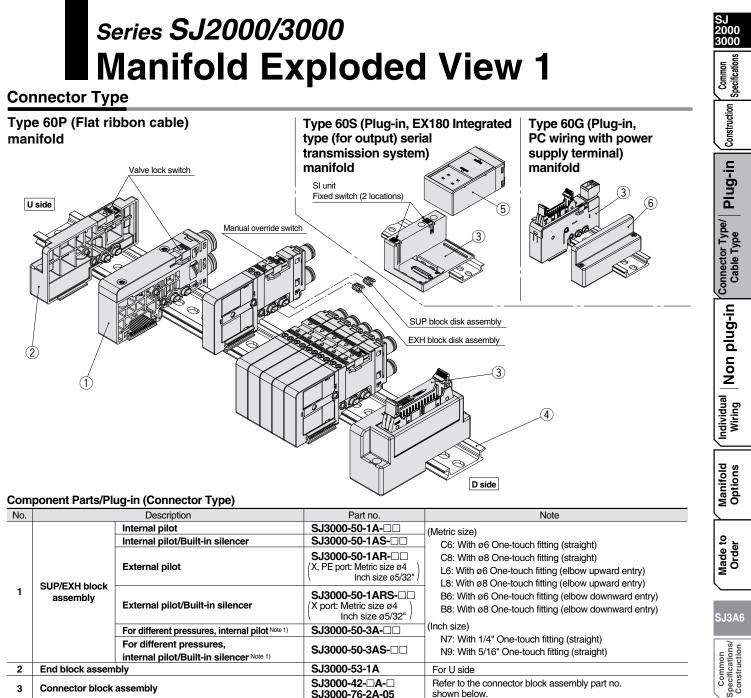
Individual Wiring

Dimensions: SJ2000/3000 Mixed Manifold for EX510 Gateway System Serial Transmission System

SS5J3-M60S6B D- Stations U-



GSMC



Note 2) Refer to page 69 about the SUP/EXH block disk assembly and method of handling of parts at different pressures. Note Mounting position Part no For D-sub connector (Locking bracket: Metric size thread) SJ3000-42-1A-For D-sub connector (Locking bracket: Unified thread) SJ3000-42-1AU-SJ3000-42-2A-□ SJ3000-42-3A-SJ3000-42-4A-□: 1 (Connector upward) D side □: 2 (Connector lateral) SJ3000-42-6A-SJ3000-42-20A SJ3000-42-3A-2 SJ3000-76-2A-05

SJ3000-42-□A-□

SJ3000-76-2A-05

VZ1000-11-1-

SJ3000-53-2A

EX180-

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

Note) SI unit is not included.

For PC wiring 20 pins

For PC wiring 20 pins For EX180 serial wiring Note)

3

4

5

6

DIN rail

SI unit

Connector Block Assembly with SI Unit

Connector block assembly

Connector Block Assembly Part No. Connector specifications

End block assembly

For flat ribbon cable 26 pins For flat ribbon cable 20 pins

For flat ribbon cable 10 pins

For EX510 serial wiring Note)

with power supply terminal

Connector block assembly with EX180 serial wiring D side

For details on $\Box\Box$ portion, refer to the SI unit part no. on page 41. SJ3000-42-20A-Example: SJ3000-42-20A-V2 (CC-LINK compliant, T-branch type)

Refer to the connector block assembly part no.

Refer to the SI unit part numbers on page 41

shown below

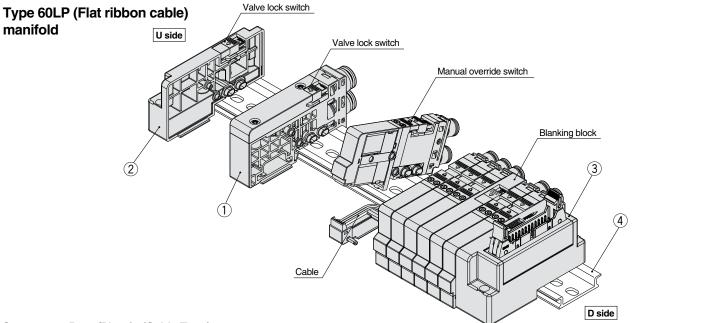
For D side

Refer to page 71



Series SJ2000/3000 Manifold Exploded View 2

Cable Type



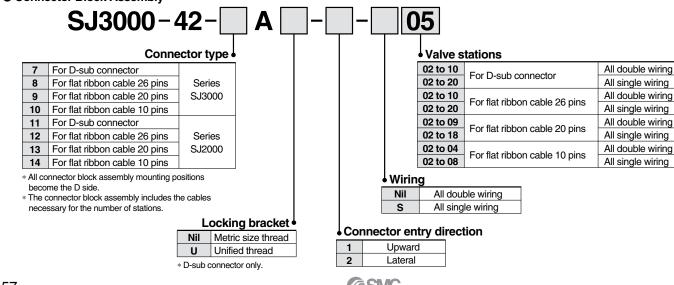
Component Parts/Plug-in (Cable Type)

No.		Description	Part no.	Note
		Internal pilot	SJ3000-50-5A-□□	
		Internal pilot/Built-in silencer	SJ3000-50-5AS-□□	(Metric size)
	0.110/52/1111	External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C6: With ø6 One-touch fitting (straight) C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry)
1	SUP/EXH block assembly	External pilot/Built-in silencer	SJ3000-50-5ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	L8: With ø8 One-touch fitting (elbow upward entry) B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size)
		For different pressures, internal pilot Note 1)	SJ3000-50-6A-□□	N7: With 1/4" One-touch fitting (straight)
		For different pressures, internal pilot/Built-in silencer Note 1)	SJ3000-50-6AS-□□	N9: With 5/16" One-touch fitting (straight)
2	End block assem	bly	SJ3000-53-1A	For U side
3	Connector block	assembly	SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.
4	DIN rail		VZ1000-11-1-□	Refer to page 71.

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

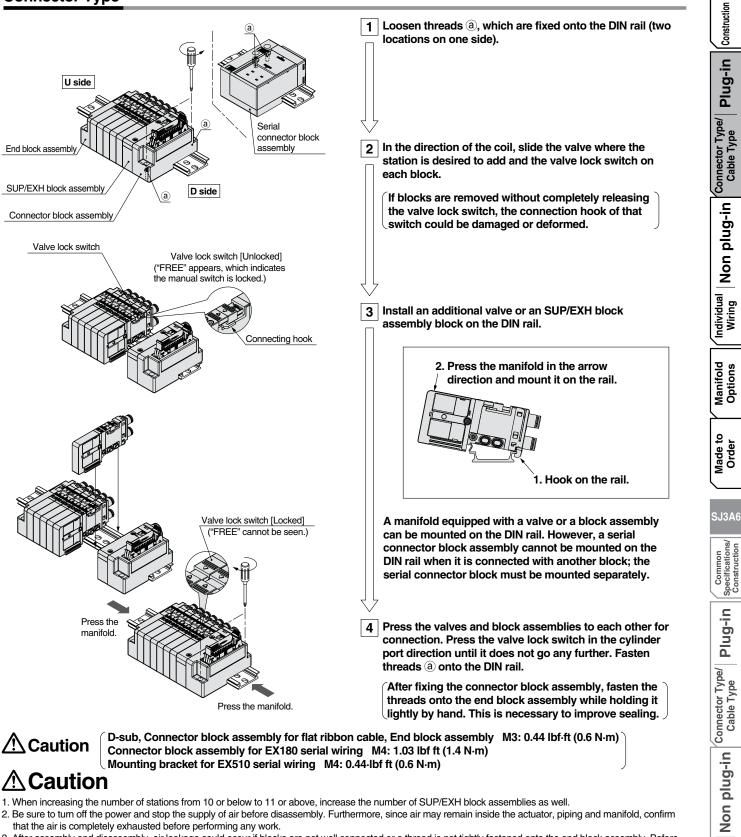
Note 2) Refer to page 69 about the SUP/EXH block disk assembly and method of handling of parts at different pressures.

Connector Block Assembly



Series SJ2000/3000 How to Increase Manifold Stations 1

Connector Type



- that the air is completely exhausted before performing any work.
- 3. After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.



Individual Wiring

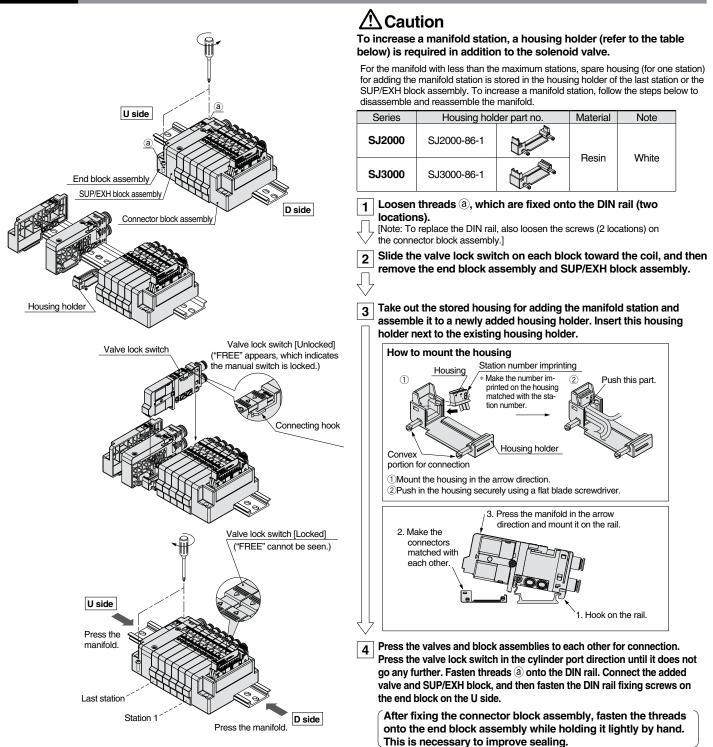
Specifications Construction

Specifications Common

Construction

Series SJ2000/3000 How to Increase Manifold Stations 2

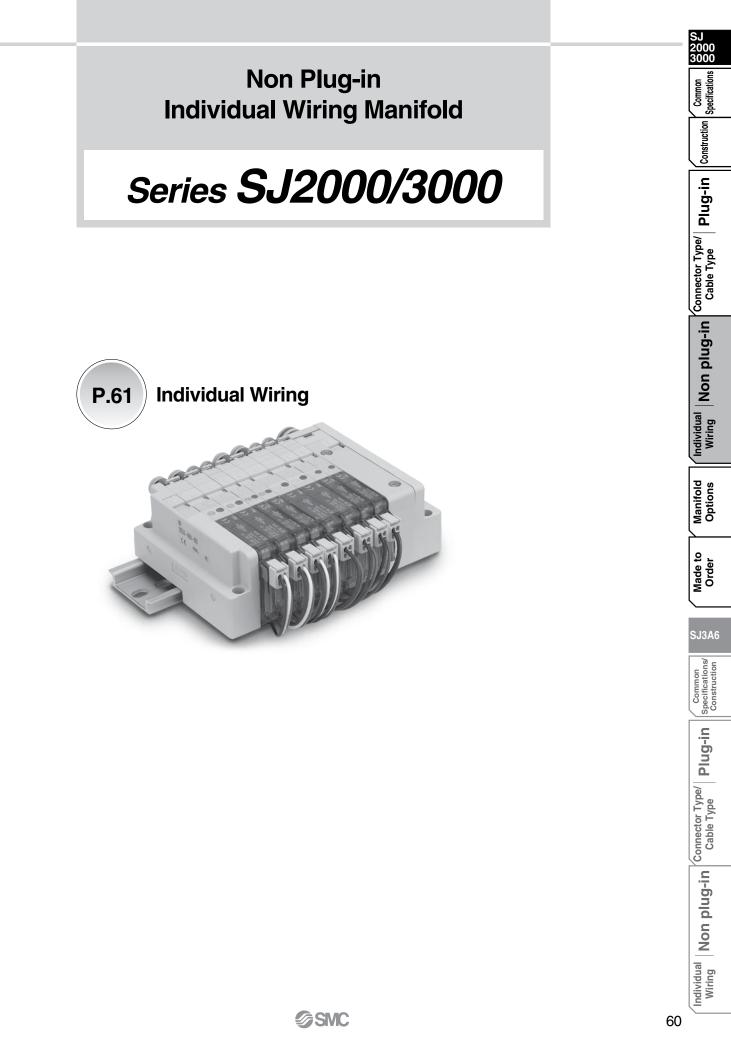
Cable Type



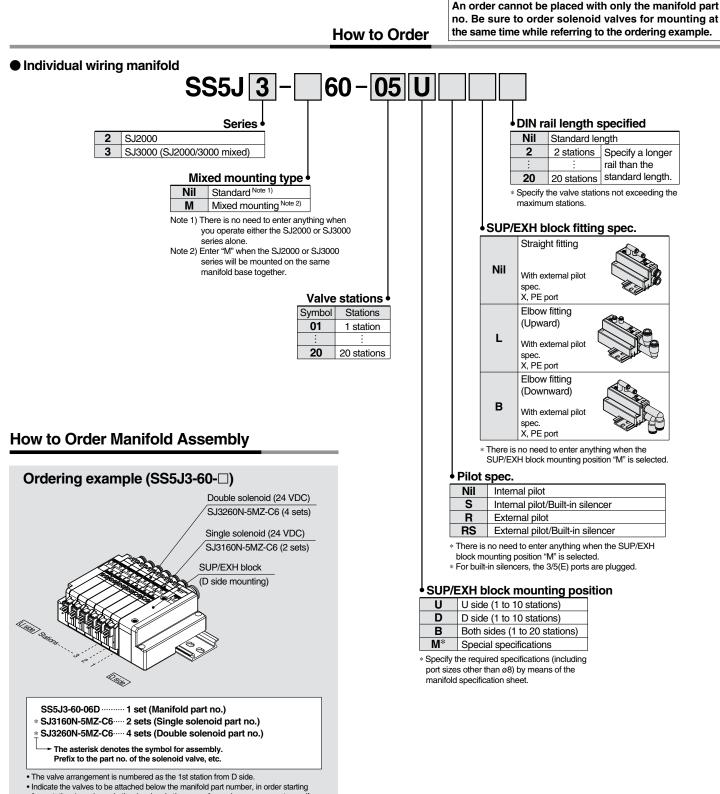
Caution D-sub, Connector block assembly for flat ribbon cable, End block assembly M3: 0.44 lbf·ft (0.6 N·m)

1. When increasing the number of stations from 10 or below to 11 or above, increase the number of SUP/EXH block assemblies as well. Add the valve to the U side of the last station, and then add the SUP/EXH block assembly to its U side. The SUP/EXH block cannot be added to a position adjacent to the connector block assembly or an intermediate position.

- 2. Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- 3. After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.



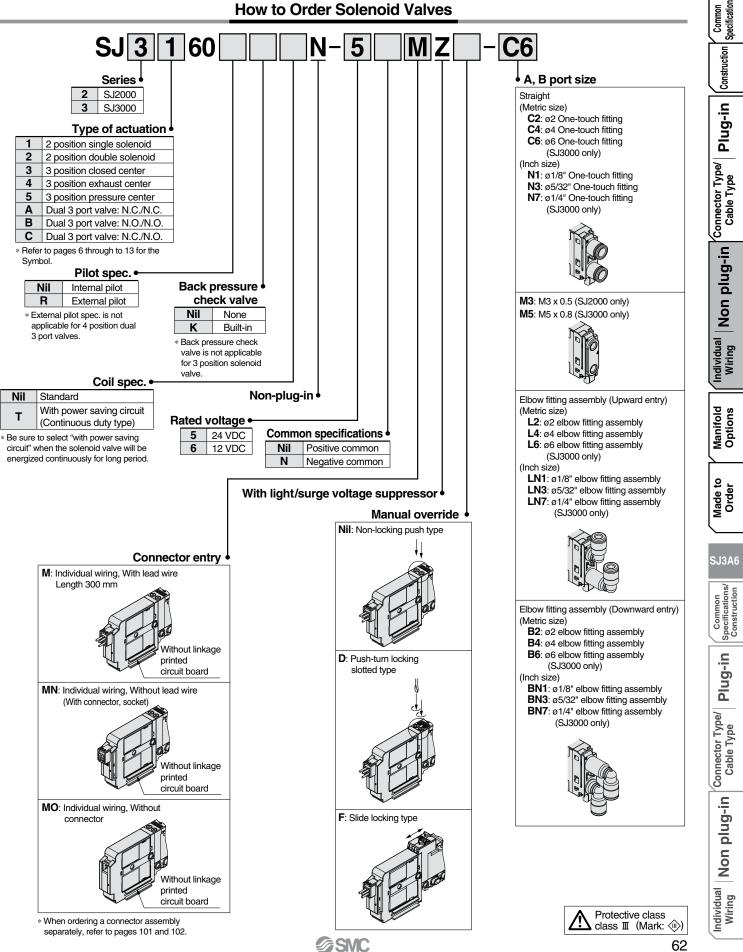
Non plug-in Individual Wiring (E CRU us Series SJ2000/3000



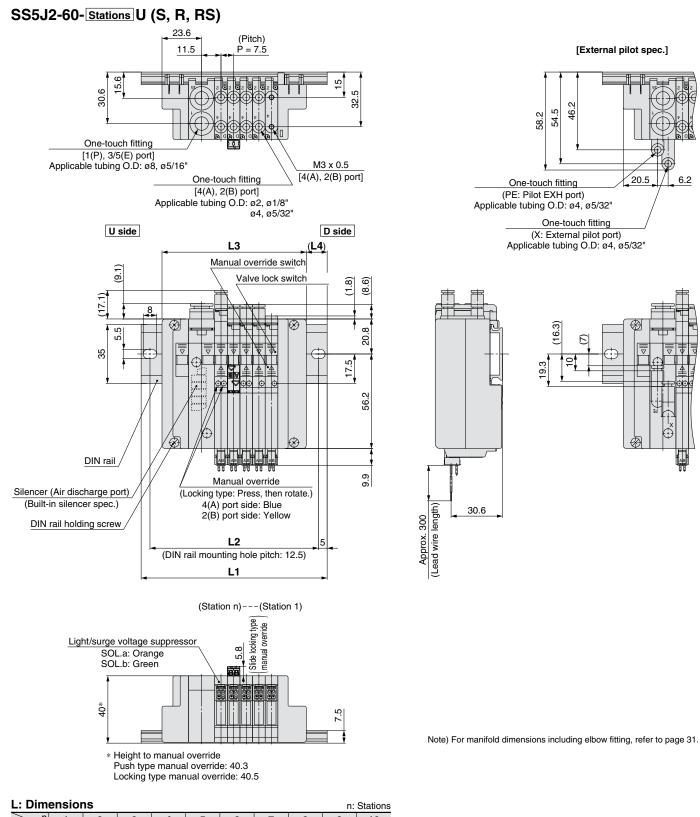
Indicate the values to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet. Non plug-in Individual Wiring

Series SJ2000/3000





Dimensions



6.2

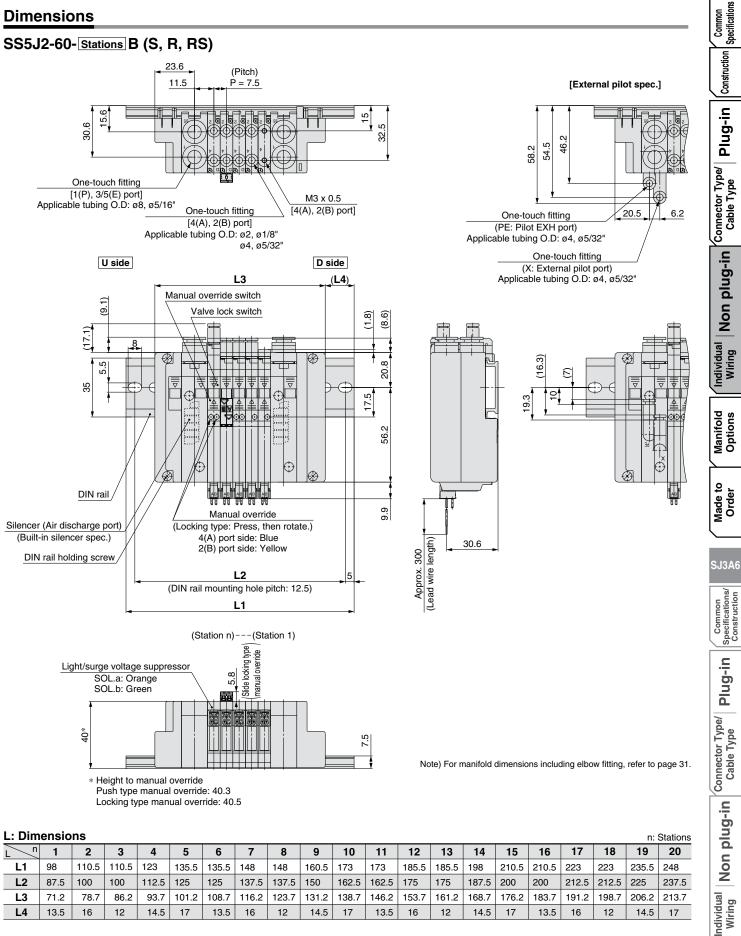
	L: Dimensions n: Stations													
۲ ۲	1	2	3	7	8	9	10							
L1	85.5	98	98	110.5	110.5	123	135.5	135.5	148	148				
L2	75	87.5	87.5	100	100	112.5	125	125	137.5	137.5				
L3	55.7	63.2	70.7	78.2	85.7	93.2	100.7	108.2	115.7	123.2				
L4	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5				

Non plug-in Individual Wiring Series SJ2000/3000

2000 3000

64

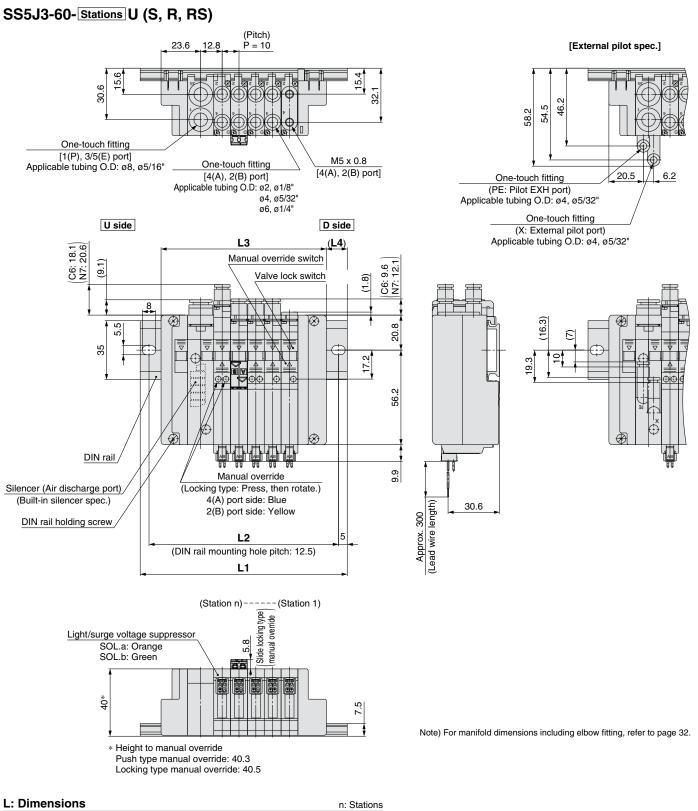




L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248
L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5
L3	71.2	78.7	86.2	93.7	101.2	108.7	116.2	123.7	131.2	138.7	146.2	153.7	161.2	168.7	176.2	183.7	191.2	198.7	206.2	213.7
L4	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17

@ SMC

Dimensions



	L. Dimensions n: Stations													
L	1	2	3	4	5	6	7	8	9	10				
L1	85.5	98	110.5	123	123	135.5	148	160.5	173	185.5				
L2	75	87.5	100	112.5	112.5	125	137.5	150	162.5	175				
L3	58.2	68.2	78.2	88.2	98.2	108.2	118.2	128.2	138.2	148.2				
L4	13.5	14.5	16	17	12	13	14	15.5	16.5	17.5				

Non plug-in Individual Wiring Series SJ2000/3000



L4

12

13

14.5

15.5

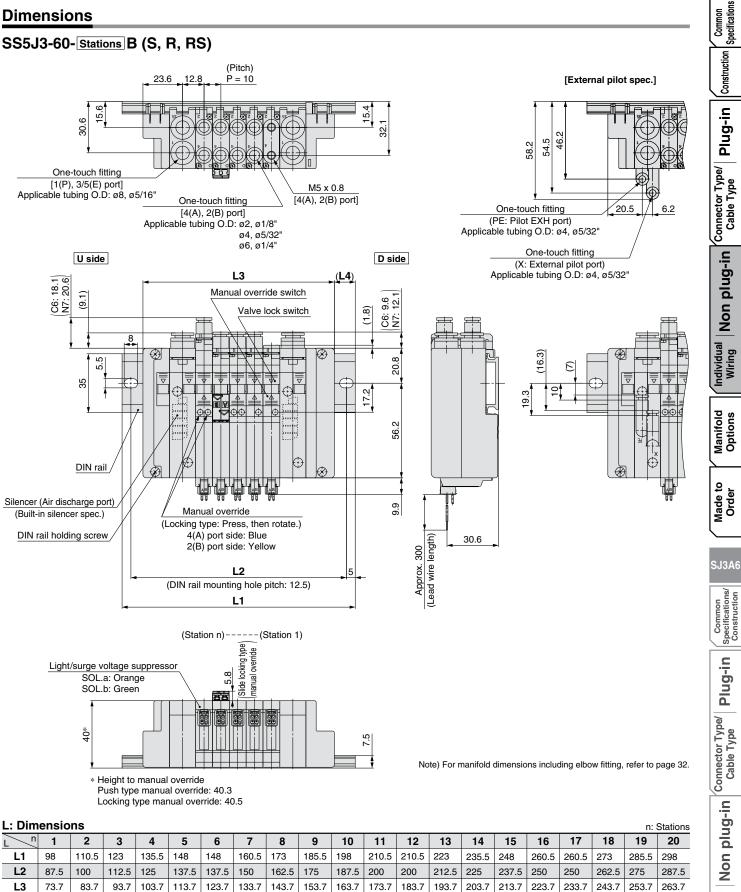
16.5

11.5

12.5

14

15



16

17.5

12

13.5

14.5

15.5

17

11.5

13

14

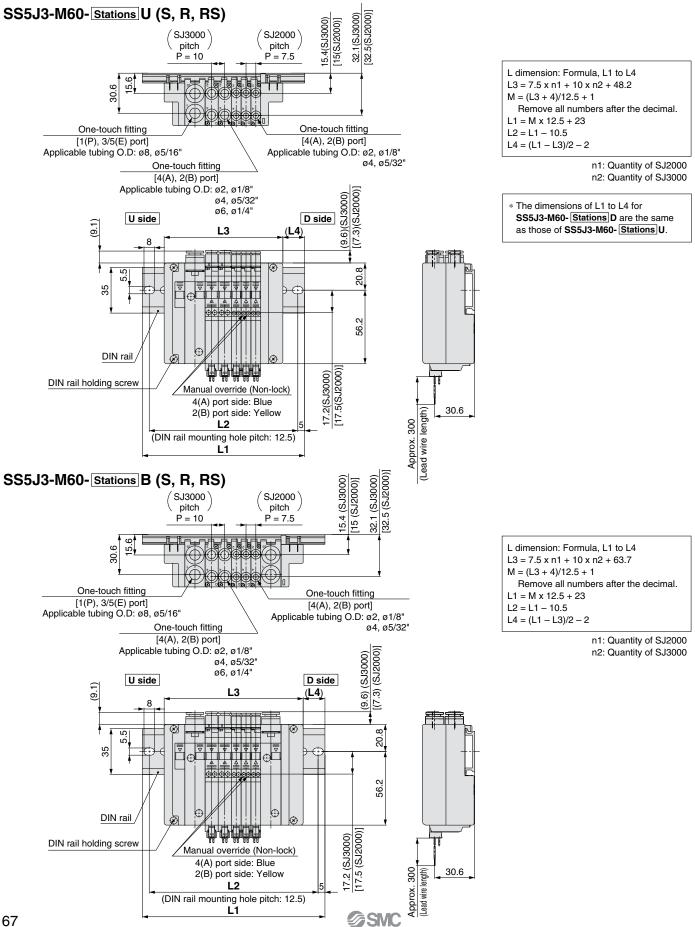
15

Individual Wiring

SJ 2000 3000

Series SJ2000/3000

Dimensions: SJ2000/3000 Mixed Manifold

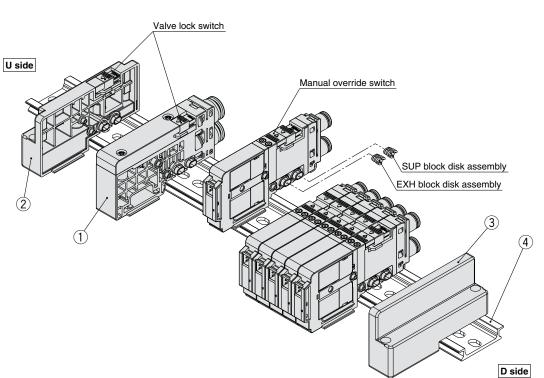


Series SJ2000/3000 Manifold Exploded View

Individual Wiring

Type 60 individual wiring (Non plug-in) manifold

Note) Refer to page 58 for "How to Increase Manifold Stations."



Component Parts/Individual Wiring (Non Plug-in)

No.		Description	Part no.	Note
		Internal pilot	SJ3000-50-5A-□□	
	SUP/EXH block assembly	Internal pilot/Built-in silencer	SJ3000-50-5AS-□□	(Metric size) C6: With ø6 One-touch fitting (straight)
		External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (straight) C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)
1		External pilot/Built-in silencer	SJ3000-50-5ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry)
		For different pressures, internal pilot Note 1)	SJ3000-50-6A-□□	(Inch size)
		For different pressures, internal pilot/Built-in silencer Note 1)	SJ3000-50-6AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2	End block asser	nbly	SJ3000-53-1A	For U side
3	End block asser	nbly	SJ3000-53-2A	For D side
4	DIN rail		VZ1000-11-1-□	Refer to page 71.

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

Note 2) Refer to page 69 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.

Common Specifications

ndividual | Non plug-in Connector Type | Plug-in Construction Wirting

Manifold Options

Made to Order

SJ3A6

Common to Connector Type/Cable Type/Individual Wiring

SUP block disk assembly

By placing a SUP block disk assembly in a manifold valve's pressure supply passage, two different high andlow pressures can be supplied to one manifold. When supplying different pressures using the manifold of the internal pilot, fill out a manifold specification sheet to place an order for an SUP/EXH block assembly for the internal pilot specifications and another SUP/EXH block assembly for the different pressure internal pilot specifications (Refer to Circuit Diagram 1).



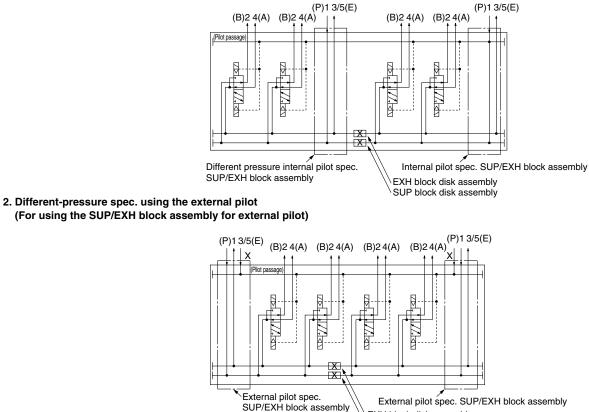
 Series
 Part no.

 SJ2000
 SJ3000-44-1A

[Different pressure pneumatic circuit diagram]

• The SJ series supplies air to the pilot port of each valve using a 1(P) port of the SUP/EXH block assembly. When using in situations such as where there are different pressures, combine SUP/EXH block assemblies for internal pilot, external pilot and different-pressure by referring to the circuit below.

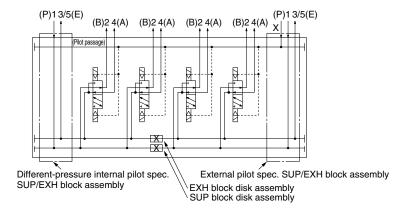
1. Different-pressure spec. using the internal pilot



EXH block disk assembly SUP block disk assembly

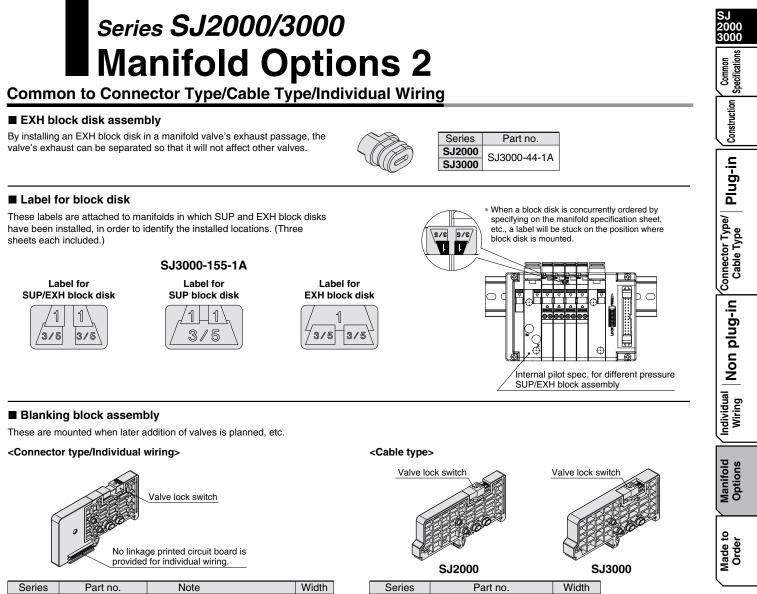
3. Different-pressure spec. using the external pilot

(For using the SUP/EXH block assembly for different-pressure internal pilot spec.)



Note 1) When operating under the different-pressure spec., supply the higher pressure to the pilot passage. Note 2) If there is a need to partition the pilot passage, consult SMC.





SJ2000

SJ3000

SMC

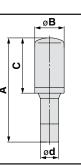
SJ3A6 Note)

Series	Part no.	Note	Width		
SJ2000	SJ3000-49-1A	Connector type (Single wiring)			
SJ3000	SJ3000-49-2A	Connector type (Double wiring)			
SJ3A6 Note)	SJ3000-49-2A-N	Connector type (Double wiring)	7.5 mm		
SJ2000 SJ3000	SJ3000-49-3A	Individual wiring	7.5 mm		
SJ3A6 Note)	SJ3000-49-3A-N				

Note) Valve lock switch is not available for the SJ3A6.

Silencer with One-touch fitting

This silencer can be mounted on the manifolds' port 3/5 (E: Exhaust) with a single touch.



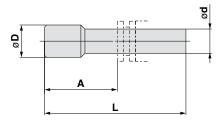
Series Model Effective area Α В С ød For^{SJ2000}(ø8) AN15-C08 45 mm 13 mm 20 mm 20 mm² ø8

7.5 mm

10 mm

Plug

These are inserted in unused cylinder ports and P, E ports.



Dimensions (mm)						
Applicable fitting size ø d	Model	A	L	D		
2	KJP-02	8.2	17	3		
4	KQ2P-04	16	32	6		
6	KQ2P-06	18	35	8		
8	KQ2P-08	20.5	39	10		
1/8"	KQ2P-01	16	31.5	5		
5/32"	KQ2P-03	16	32	6		
1/4"	KQ2P-07	18	35	8.5		
5/16"	KQ2P-09	20.5	39	10		

SJ2000-49-4A

SJ3000-49-4A

SJ3000-49-4A-N Note) Valve lock switch is not available for the SJ3A6. SJ3A6

Common Specifications/ Construction

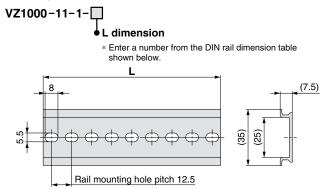
Plug-in

Connector Type/ Cable Type

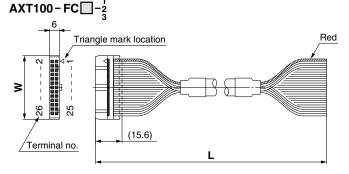
wiring Non plug-in

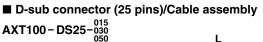
Common to Connector Type/Cable Type/Individual Wiring

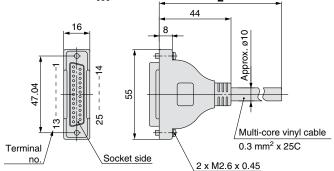
DIN rail



■ Flat ribbon cable assembly







D-sub Connector Cable Assembly Electric Characteristics

Assembly part no.	Note	С
AXT100-DS25-015	Cable 25	
AXT100-DS25-030	cores x	1
AXT100-DS25-050	24AWG	
	AXT100-DS25-015 AXT100-DS25-030	AXT100-DS25-015 Cable 25 AXT100-DS25-030 Cores x

* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Connector manufacturers:

• Hirose Electric Co., Ltd.

- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.

• J.S.T. Mfg. Co., Ltd.

Item	Characteristics
Conductor resistance Ω/km, 20°C	65 or less
Withstand pressure VAC, 1 min	1000
Insulation resistance MΩkm, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.

No.	S1	0	1	2	3	4	5	6	7	8	9
L dimension	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.
Weight (g)	15.4	17.6	19.9	22.1	24.4	26.6	28.9	31.1	33.4	35.6	37.
No.	10	11	12	13	14	15	16	17	18	19	
L dimension	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	
Weight (g)	40.1	42.4	44.6	46.9	49.1	51.4	53.6	55.9	58.1	60.4	
No.	20	21	22	23	24	25	26	27	28	29	
L dimension	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5	
Weight (g)	62.6	64.9	67.1	69.4	71.6	73.9	76.1	78.4	80.6	82.9	
									(Uni	t: mm)	

Flat Ribbon Cable Assembly

Cable length (L)	10 pins	20 pins	26 pins					
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1					
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2					
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3					
Connector width (W)	17.2	30	37.5					

* For other commercial connectors, use a type with strain relief that conforms to MIL-C-83503.

Connector manufacturers:

Hirose Electric Co., Ltd.

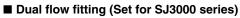
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.

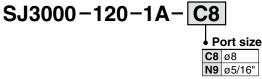
D-sub Connector Cable Assembly Cable Color List of Each Terminal No.

Terminal no.	Lead wire color	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None



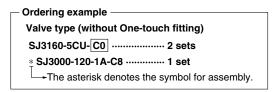
Common to Connector Type/Cable Type/Individual Wiring

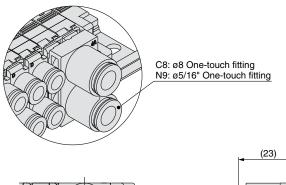


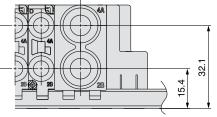


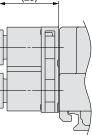
This is a fitting for cylinder ports which enables simultaneous actuation and increase in flow rate of valves for 2 stations. This is a One-touch fitting with port sizes of ø8 and ø5/16.

* When arranging mounted to the valve, arrange the valve part no. using the part no. without the One-touch fitting, and then add the part no. for the dual flow fitting. If the arrangement is complicated, please specify them by means of the manifold specification sheet.







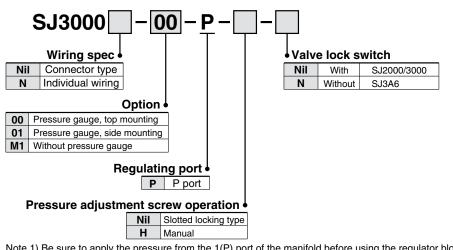




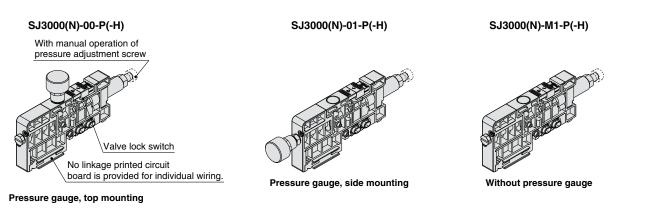
For Connector type/Individual Wiring

Regulator block/How to Order

This is used to reduce the pressure supplied from the D side inside the manifold. All valves on the U side are depressurized from the regulator block.

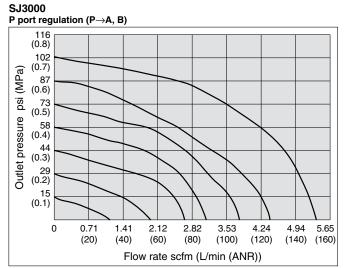


Note 1) Be sure to apply the pressure from the 1(P) port of the manifold before using the regulator block. Note 2) When ordering with a regulator block installed in the manifold, please order using the manifold specification sheet.

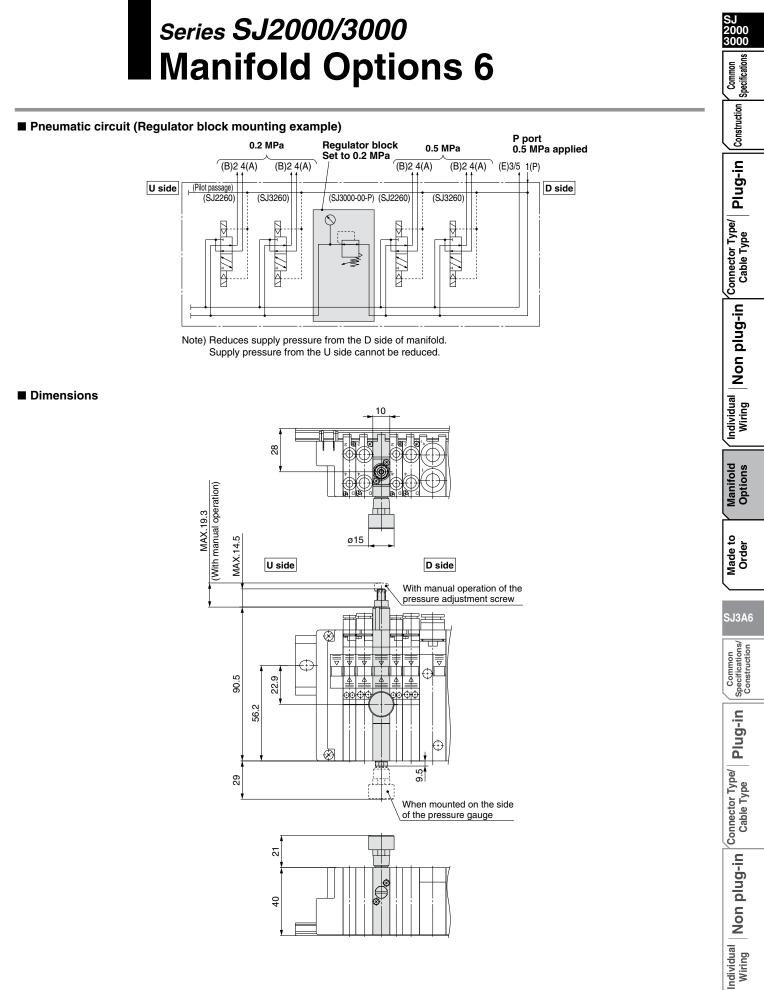


■ Flow Characteristics (Conditions: Inlet pressure 102 psi (0.7 MPa) 2 position solenoid valve mounting)

SJ2000 P port regulation (P→A, B) 116 (0.8) 102 (0.7)psi (MPa) 87 (0.6) 73 (0.5) Outlet pressure 58 (0.4)44 (0.3)29 (0.2) 15 (0.1)2.12 3.53 4.24 4.94 5.65 0 0.711.41 2.82 (20)(40) (60) (80) (100) (120) (140) (160) Flow rate scfm (L/min (ANR))



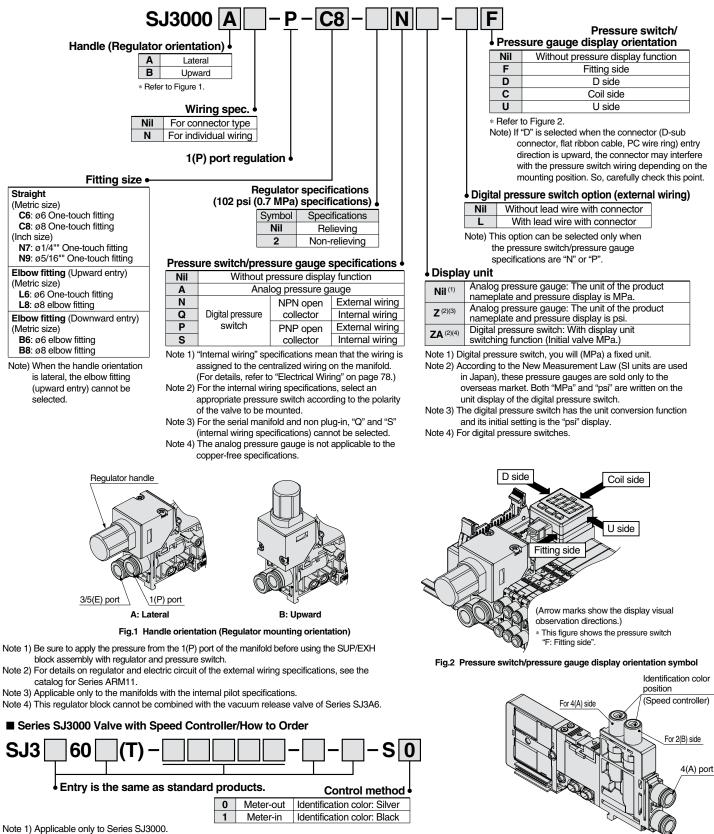




For Connector Type/Individual Wiring

SUP/EXH block assembly with regulator and pressure switch (for internal pilot manifold)/How to Order

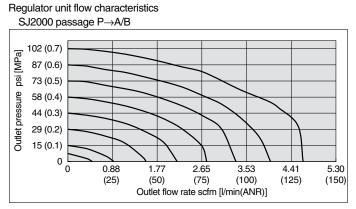
* When mounting on the manifold, specify it in the manifold specification sheet.

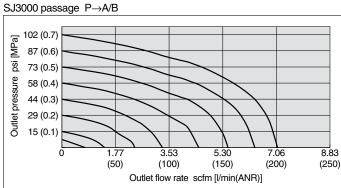


Note 2) Specify S0 or S1 at the end of the valve part no.

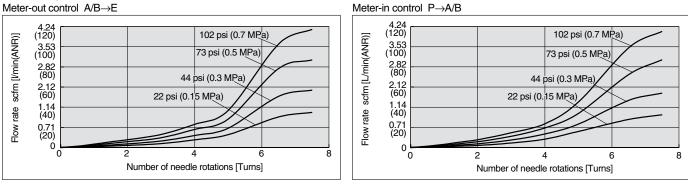
2(B) port

Flow characteristics



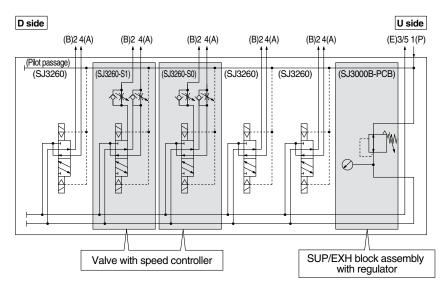


Valve with speed controller flow characteristics Meter-out control A/B→E



Pneumatic circuit

(Installation example of SUP/EXH block assembly with regulator and pressure switch, valve with speed controller)



Made to Order

Manifold Options

2000 3000

Specifications Common

Construction

Plug-in

Connector Type/ Cable Type

Non plug-in

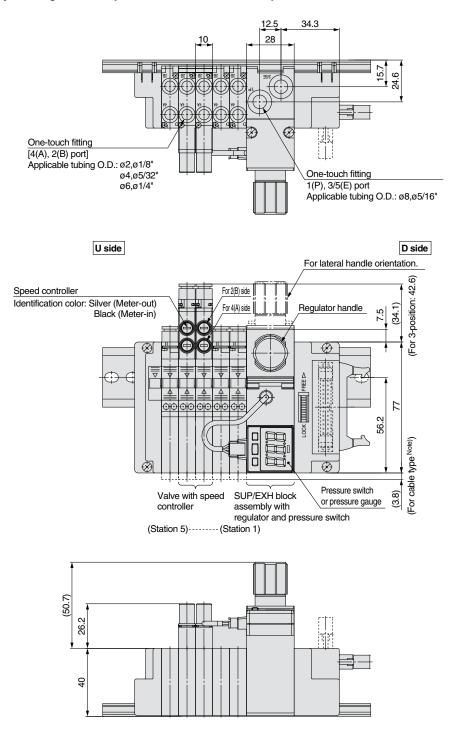
Individual

Wiring

SJ3A6

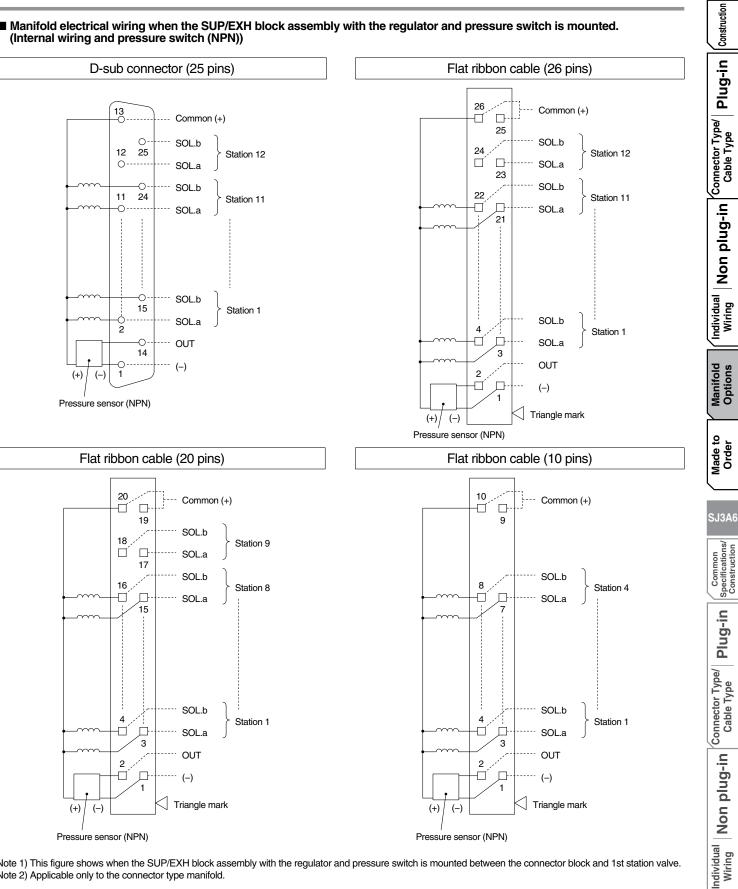
For Connector Type/Individual Wiring

■ SUP/EXH block assembly with regulator and pressure switch, valve with speed controller/Dimensions



Note) The SUP/EXH block assembly with regulator and pressure switch cannot be mounted on the plug-in cable type manifold.

Series SJ2000/3000 **Manifold Options 10** Manifold electrical wiring when the SUP/EXH block assembly with the regulator and pressure switch is mounted. (Internal wiring and pressure switch (NPN))



Note 1) This figure shows when the SUP/EXH block assembly with the regulator and pressure switch is mounted between the connector block and 1st station valve. Note 2) Applicable only to the connector type manifold.

2000 3000

Specifications Common

For connector type

Intermediate connector block assembly

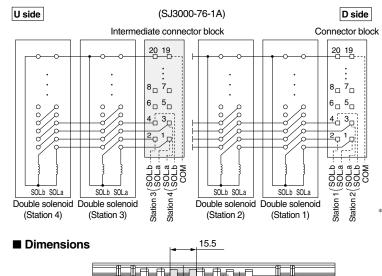
This connector block can be used by inserting it into the middle of the manifold.

This can be used, for example, when you wish to separate electrical control of valves in the same manifold, or when the number of control points is insufficient.

Series	Part no.	Note
0.0000	SJ3000-76-1A	Flat ribbon cable (20 pins)
SJ2000 SJ3000	SJ3000-76-4A	Flat ribbon cable (26 pins)
000000	SJ3000-76-2A-05	With power supply terminal (for PC wiring)

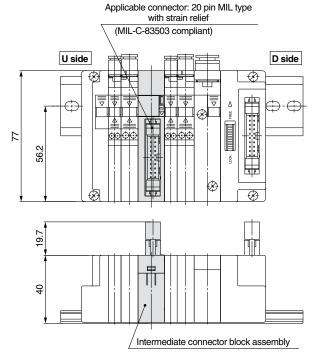
Note) When ordering with an intermediate connector block assembly installed in the manifold, please order using the manifold specification sheet.

Intermediate connector block assembly wiring example



For flat ribbon cable (20 pins)

 Enables control of U side solenoid valves from the position where the intermediate connector block assembly is installed.



d I

* This drawing shows the SJ3000-76-1A.

Series SJ2000/3000 Made to Order

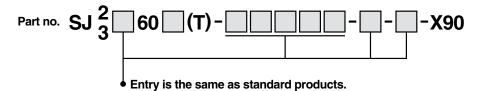
For detailed dimensions, specifications, and delivery, please contact SMC.

1 Main Valve Fluororubber Specifications

Fluororubber is used for rubber parts of the main valve to allow use in applications such as the following.

1. When using a lubricant other than the recommended turbine oil, and there is a possibility of malfunction due to swelling of the spool valve seals. 2. When ozone enters or is generated in the air supply.

SMC 🖉



Note) Because in series -X90 fluororubber is used for only main valve, the rubber parts of the application/usage in conditions requiring heat resistance should be avoided.



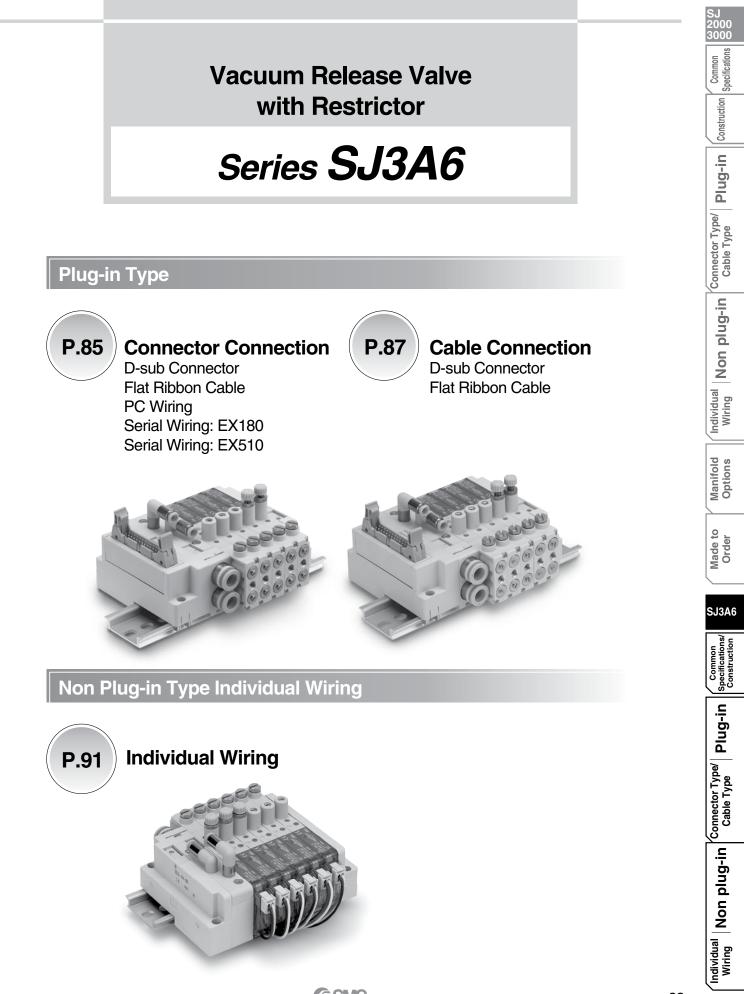
Symbol

-X90

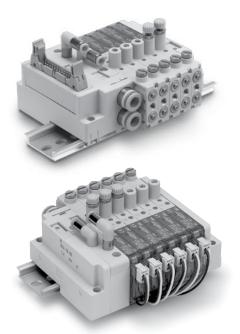
2000 3000

Specifications Common

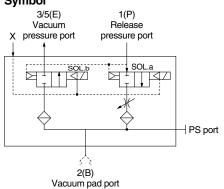
Common Specifications/ Construction



Vacuum Release Valve with Restrictor Series SJ3A6 Common Specifications (C C SU US



Symbol



Response Time

Valve model	Response time ms (at 73 psi (0.5 MPa))
SJ3A6-□□-□	19 or less

Weight

Valve model	Weight (g)
SJ3A6-□□-P	79

Manifold Valve Specifications

Valve construction	n	3 position 3 port valve with restrictor		
Fluid		Air		
Operating	Release pressure port 1(P)	36 to 102 (0.25 to 0.7)		
pressure	Vacuum pressure port 3/5(E)	-14.5 to 102 (-100 kPa to 0.7) Note 1)		
range psi (MPa)	Pilot X port	14 to 102 (0.25 to 0.7) Note 2)		
Ambient and fluid	temperature	14 to 122°F (–10 to 50°C) (No freezing)		
Max. operating fr	equency (Hz)	3		
Manual override	(Manual operation)	Non-locking push type		
Manual Override		Push-turn locking slotted type		
Destrictor operat	ion	Manual		
Restrictor operat	ion	Slotted locking type		
Pilot method		External pilot/Pilot valve individual exhaust		
Lubrication		Not required		
Mounting orienta	tion	Unrestricted		
Impact/Vibration	resistance (m/s²) Note 3)	150/30		
Enclosure		Dustproof		

Note 1) Can be used with positive pressure to suit the application.

Note 2) Please use with pilot X port pressure equal to or higher than the release port 1(P) pressure. Note 3) Impact resistance: No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Coil rated voltage		24 VDC, 12 VDC
Allowable voltage fluctuation		±10% of rated voltage*
Power	Standard	0.4
consumption (W)	With power saving circuit (Continuous duty type)	0.15
Surge voltage suppressor		Diode
Indicator type		LED

* For the allowable voltage fluctuation for Z/T type (with power saving circuit), please observe the following range because they have voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10%

12 VDC: -4% to +10%

T type 24 VDC: -5% to +10%

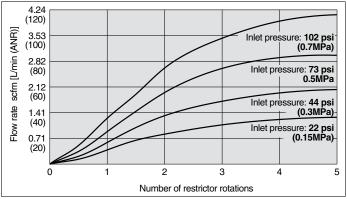
12 VDC: -6% to +10%

Flow Characteristics

Flow Characteristics (When restrictor is fully open)

Value model	Fluid passage	1(P)→2(B)			2(B)→3/5(E)		
Valve model	2(B) Port size	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv
SJ3A6-□□-□	M5	0.24	0.19	0.05	0.40	0.18	0.10

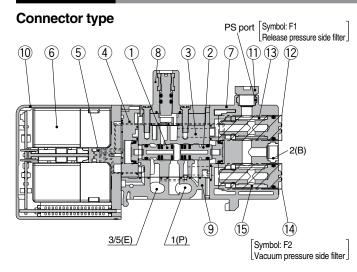
Restrictor Flow Characteristics [Fluid passage: 1(P)→2(B)]





Series SJ3A6 Construction/Circuit Example

Construction



Component Parts

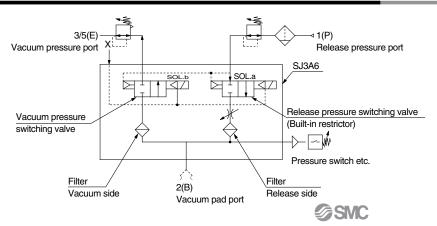
No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	A side (for release pressure switching)
2	Spool valve assembly	Resin/HNBR	B side (for vacuum pressure switching)
3	Body	Zinc die-cast	_
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly		_
7	End cover	Resin	White
8	Restrictor block assembly Note)	Resin	White
9	Bottom cover	Resin	White
10	Light cover	Resin	Light blue

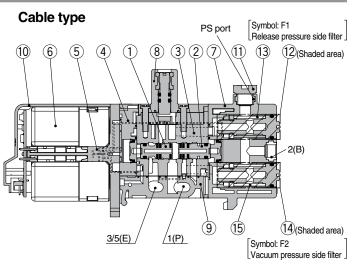
Note) Set the operating torque of the restrictor of the restrictor block assembly to 0.3 N·m or less.

Component Parts

No.	Description	Part no.	Note
11	Plug	M-5P	PS port with plug
12	Filter assembly	SJ3000-110-1A	1 µm White <release pressure="" side=""></release>
13	Filter	SJ3000-107-1A	1 µm White <release pressure="" side="">, 5 pcs. included</release>
14	Filter assembly	SJ3000-110-2A	30 µm Light purple <vacuum pressure="" side=""></vacuum>
15	Filter	SJ3000-107-2A	30 µm Light purple <vacuumpressure side="">, 5 pcs. included</vacuumpressure>

Adsorbing and Transferring System Circuit Example

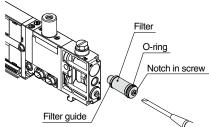




<Filter replacement instructions>

If there are situations such as filter clogging, a drop in suction force, or slow response time, stop operation and replace the filter.

- 1. Using a precision driver, remove the filter assembly (12 or 13) from the main unit.
- 2. Turn the filter guide by hand and remove.
- 3. Replace the filter (13 or 15) and gently hand tighten the filter guide. At this time, check that there is no foreign matter on the O-ring of the filter assembly.
- 4. Return the filter assembly to the main unit. (Tightening torque: 0.88 lbf-ft (0.12 N·m))



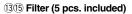
After tightening the plug (M-5P) with a tightening torque of 0.74 lbf.ft (1 N-m), or manually tightening, use the tightening tool and tighten it by 1/4 turn.

Notch in screw

1214 Filter assembly (with filter)

O-ring

Filter guide





Individual | Non plug-in Connector Type/ Plug-in Viring

000

Common Specifications

Construction

Plug-in

Connector Type/ Cable Type

Non plug-in

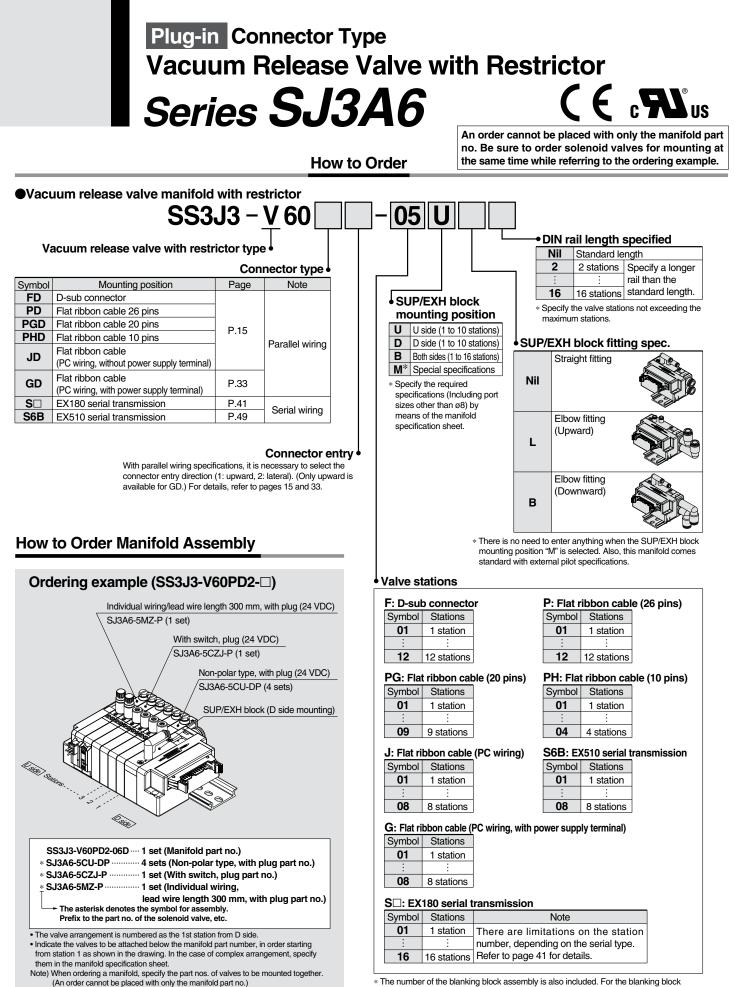
Individual Wiring

Manifold Options

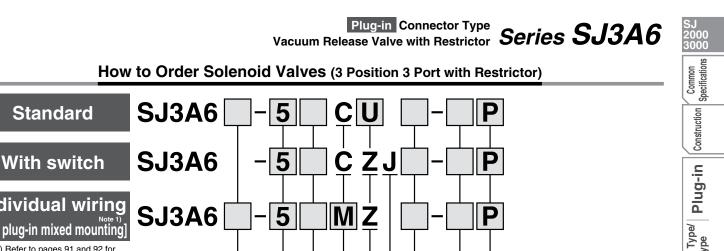
Made to Order

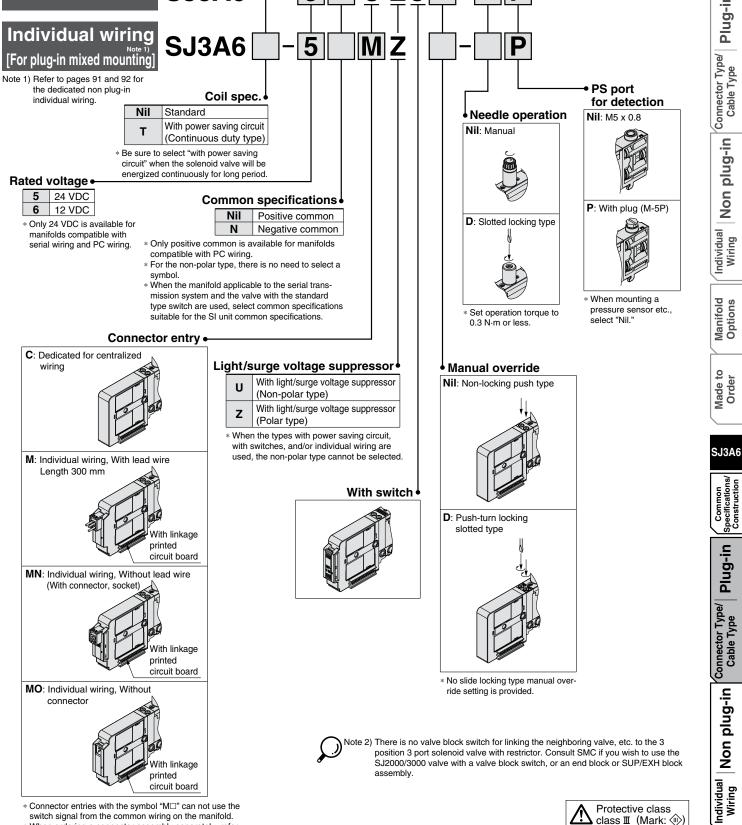
SJ3A6

Specifica Constru



* The number of the blanking block assembly is also included. For the blanking block assembly, please select double wiring specifications

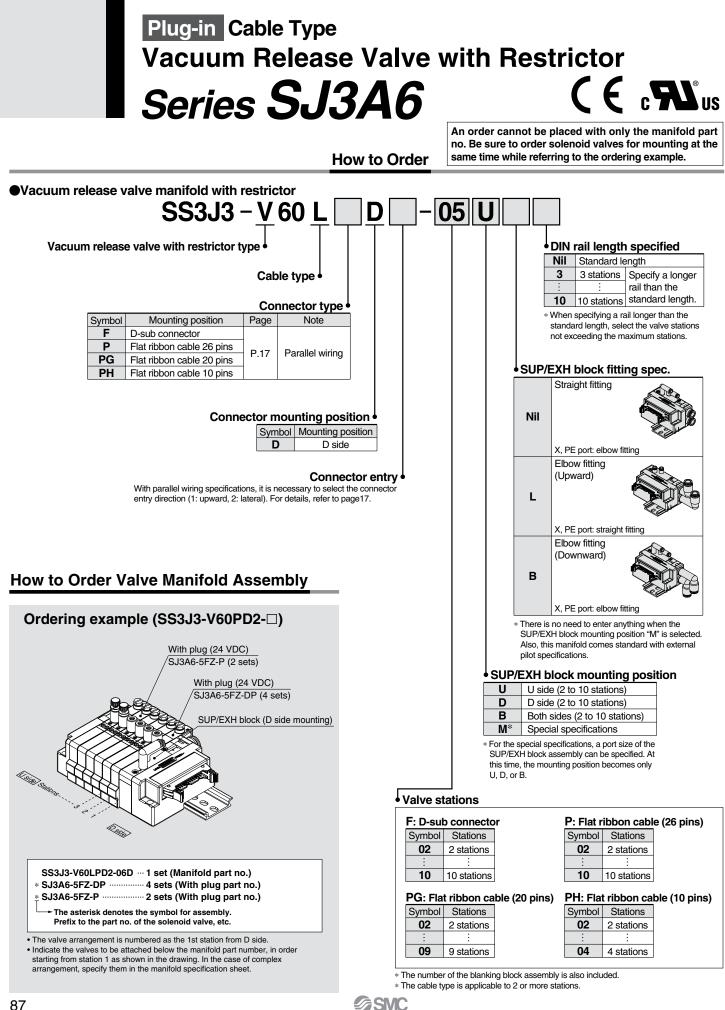


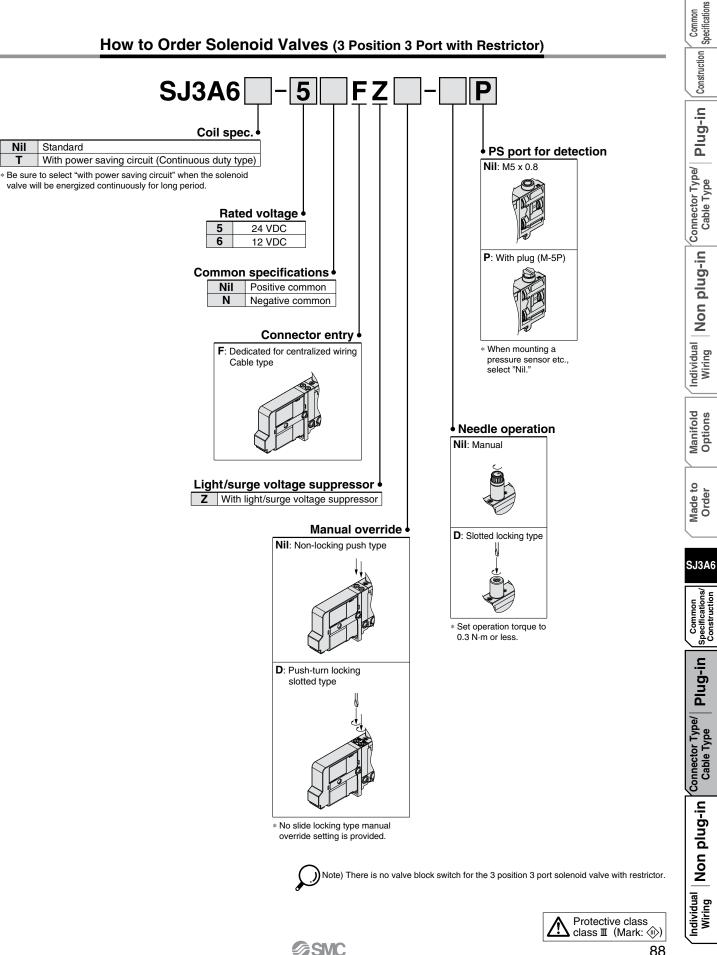


SMC

switch signal from the common wiring on the manifold. When ordering a connector assembly separately, refer

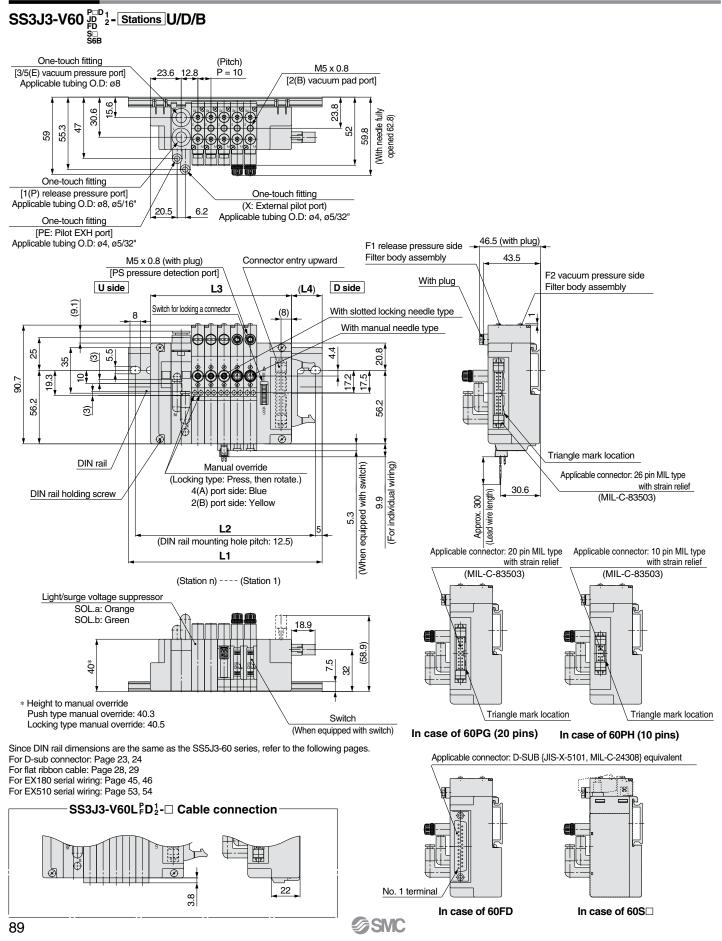
to pages 101 and 102.





Series SJ3A6

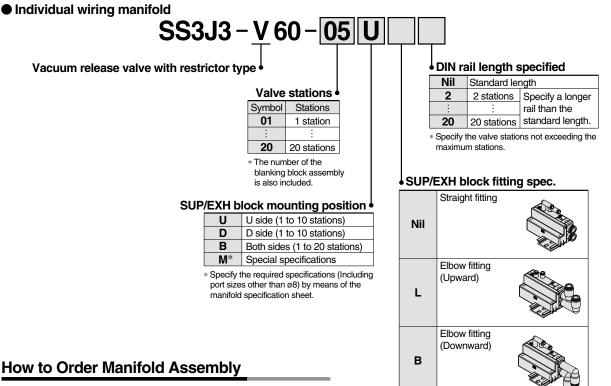
Dimensions



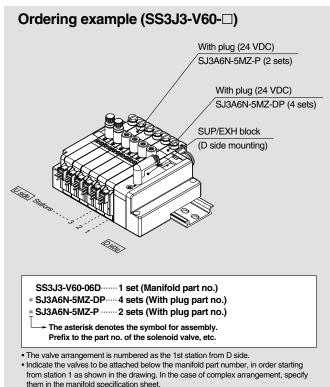
Non plug-in Individual Wiring Vacuum Release Valve with Restrictor Series SJ3A6

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



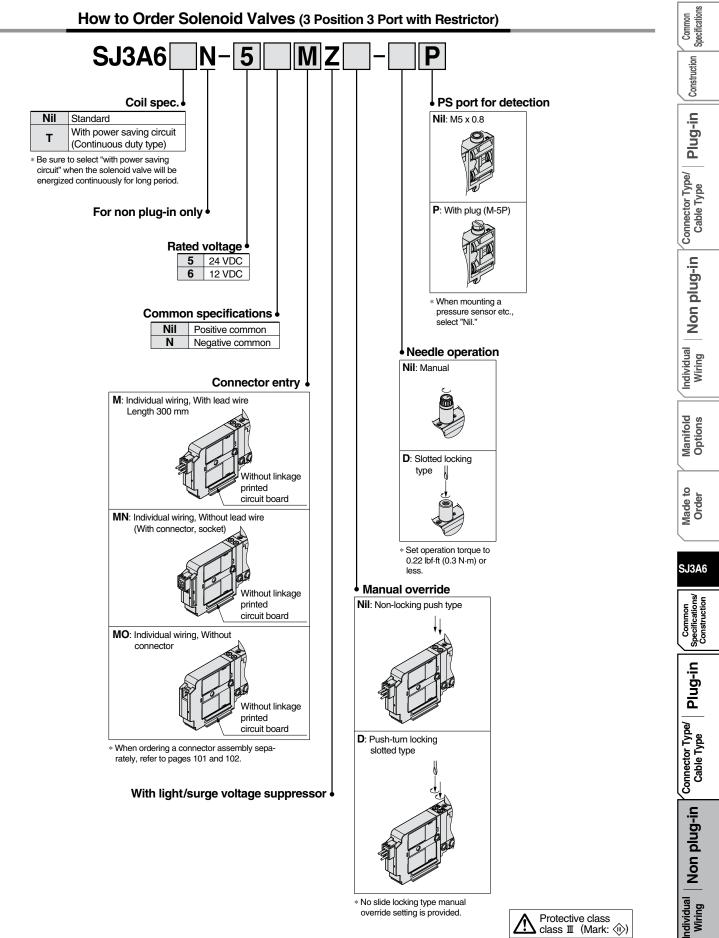
* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.





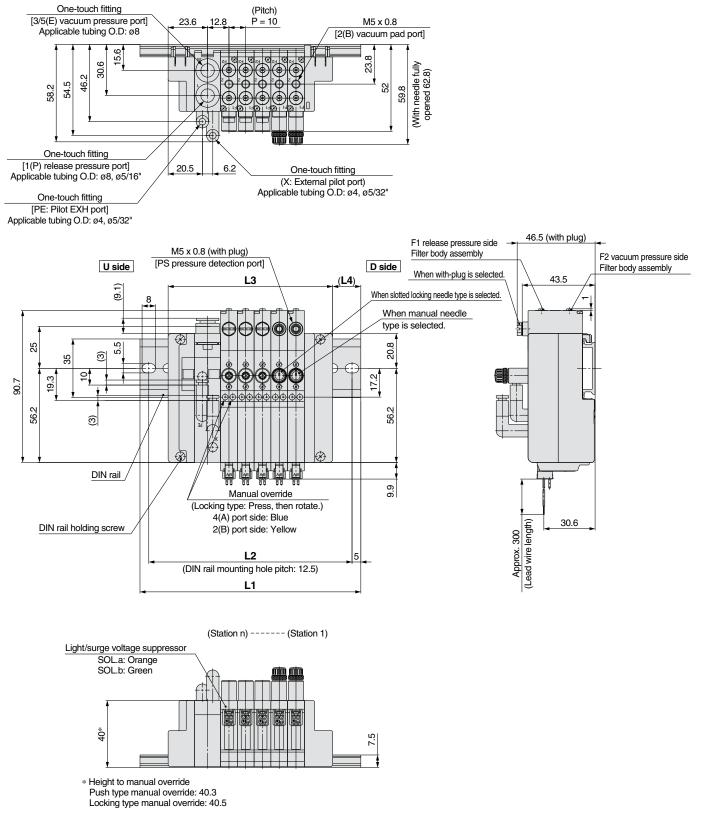
2000

000

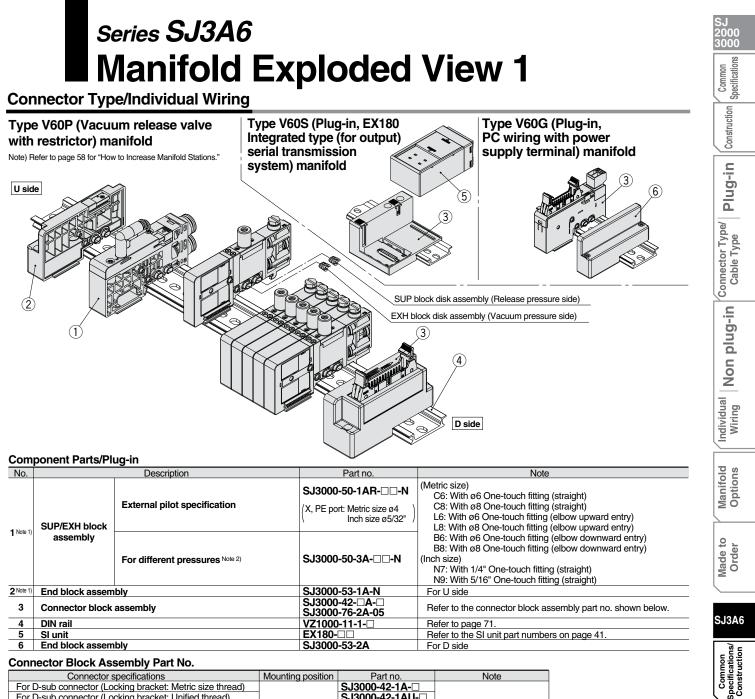


Dimensions

SS3J3-V60- Stations U/D/B



Since DIN rail dimensions are the same as the SS5J3-60- \square series, refer to pages 65 and 66.



Connector specifications Mounting position Part no. Note For D-sub connector (Locking bracket: Metric size thread) SJ3000-42-1A-For D-sub connector (Locking bracket: Unified thread) SJ3000-42-1AU-For flat ribbon cable 26 pins SJ3000-42-2A-For flat ribbon cable 20 pins SJ3000-42-3A-□: 1 (Connector upward) For flat ribbon cable 10 pins D side SJ3000-42-4A-□: 2 (Connector lateral) SJ3000-42-6A-For PC wiring 20 pins For EX180 serial wiring Note) SJ3000-42-20A For EX510 serial wiring Note) SJ3000-42-3A-2 For PC wiring 20 pins with power supply terminal SJ3000-76-2A-05

Note) SI unit is not included.

Component Parts/Non plug-in (Individual Wiring)

No.		Description	Part no.	Note
4 Nor 6	SUP/EXH block	External pilot specification	SJ3000-50-5AR- □ □ - N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø6 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)
1 Note 1)	assembly	For different pressures Note 2)	SJ3000-50-6A-□□-N	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size) N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2 Note 1)	End block assembly		SJ3000-53-1A-N	For U side
4	DIN rail		VZ1000-11-1-	Refer to page 71.
6	End block assembly		SJ3000-53-2A	For D side

Note 1) For the SJ3A6 series, valve block and manual switches are not available.

Note 2) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select in combination with the SUP/EXH block assembly for external pilot.

Note 3) Refer to page 69 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.



Plug-in

Connector Type/

Cable Type

Non plug-in

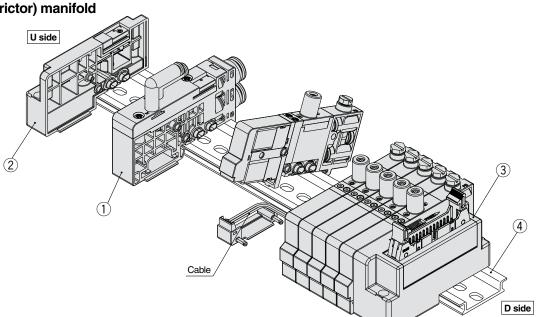
Individual Wiring

Series SJ3A6 Manifold Exploded View 2

Note) Refer to page 59 for "How to Increase Manifold Stations."

Cable Type

Type V60LP (Vacuum release valve with restrictor) manifold



Component Parts/Plug-in (Cable Type)

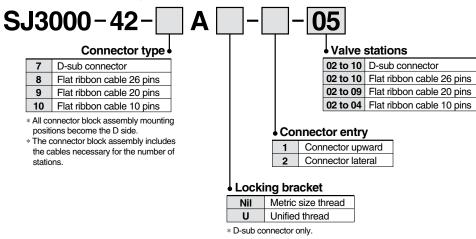
No.	Des	cription	Part no.	Note
1 Note1) \$	SUP/EXH block assembly	External pilot specification	SJ3000-50-5AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)
		For different pressures Note 2)	SJ3000-50-6A-□□-N	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size) N7: 1/4" One-touch fitting (straight) N9: 5/16" One-touch fitting (straight)
2 Note1)	End block assembly	·	SJ3000-53-1A-N	
3	Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.
4	DIN rail		VZ1000-11-1-□	Refer to page 71.

Note 1) For the SJ3A6 series, valve block and manual switches are not available.

Note 2) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select in combination with the SUP/EXH block assembly for external pilot.

Note 3) Refer to page 69 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.

Connector Block Assembly





 \triangle

Be sure to read before handling. Refer to page104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Manual Override Switch Operation

MWarning

For manual override operation, move the manual override switch to a position where letters A and B can be seen. [Manual override switch release status (refer to the figure below)] Operation with the manual override switch in a locked status can cause damage to the manual override and air leakage, so be sure to release the manual override switch before use. After manual override operation, lock the manual switch for use (when the manual override of the push-turn locking slotted type is locked, a manual override switch cannot be locked).





Manual override switch locked status Manual override switch

unlocked status

Manual Override Operation

A Warning

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

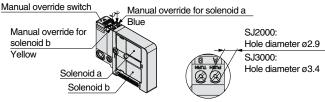
Non-locking push type

Press in the direction of the arrow.

Manual override switch Manual override for solenoid a Blue Manual override for solenoid b Yellow Solenoid a Solenoid b

Push-turn locking slotted type

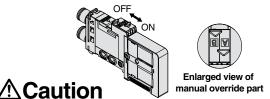
While pressing, turn in the direction of the arrow (90 $\,^\circ$ clockwise). If it is not turned, it can be used in the same way as the non-locking push type.



Enlarged view of manual override part

Slide locking type (manual override)

Slide the manual override all the way to the ON side in the arrow direction. The manual override is then locked. To unlock the manual override, slide it toward the OFF side in the arrow direction.

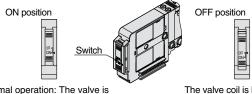


When you operate the D type with a screw driver, turn it gently using a watchmaker's screw driver. [Torque: under 0.05 N·m] When you lock the manual override of the D type, be sure to push it before turning. [Load: 10 N or less] Turning without pushing can cause damage to the manual override and trouble such as air leakage, etc.

Valve with Switch

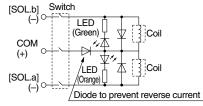
A Warning

When turning OFF the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and is energized, equipment connected to the valve could be actuated. Also, if the switch is turned OFF on the valve in the energized state, be careful because any actuators connected to a single solenoid, a dual 3 port valve or a 3 position valve will actuate.

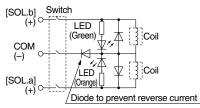


Normal operation: The valve is switched according to electric signals from the connector on the manifold side. The valve coil is kept in a deenergized state even when there is an electric signal from the connector on the manifold side.

Electric circuit diagram (with positive common and light/surge voltage suppressor)



(with negative common and light/surge voltage suppressor)



Built-in Back Pressure Check Valve Type

A Caution

Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution the valves with external pilot specification cannot be pressurized from exhaust port [3/5(E)].

As compared with the types which do not integrate the back pressure check valve, C value of the flow characteristics (sonic conductance) goes down. For details, please contact SMC.

Exhaust Restriction

Since the SJ series is a type in which the pilot valve exhaust joins the main valve exhaust inside the valve, use caution, so that the piping from the exhaust port is not restricted.





Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

When Using a 4 Port Valve as a 3 Port Valve

A Caution

When using a 4 port valve as a 3 port valve

The SJ2000/3000 series can be used as normally closed (N.C.) or normally open (N.O.) 3 port valves by plugging one of the cylinder ports 4(A) or 2(B). However, exhaust ports should be left open. It is convenient when a double solenoid 3 port valve is required.

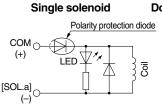
Plu	Plug position 2(B) port		ug position 2(B) port 4(A) port		4(A) port
Type of actuation		N.C.	N.O.		
solenoids	Single	(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) T T (EA)5 1 3(EB) (P)		
Number of	Double	(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) T T (EA)5 1 3(EB) (P)		

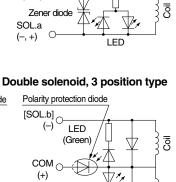
Light/Surge Voltage Suppressor

▲ Caution

Non-polar type Single solenoid Double solenoid, 3 position type SOL.b I FD COM С (-, +)(+, -)Zener diode Zener diode SOL.a COM \cap (-, +)LED (+, -)Zener diode SOL.a (-, +)LED

Positive common





I FD (Orange)

0 (--)

[SOL.a]

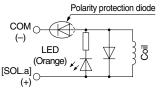
(+)

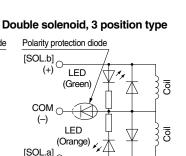
Coil

Coil

SMC

Negative common Single solenoid





Continuous Duty

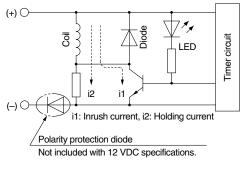
▲ Caution

If a valve is energized continuously for a long time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energized continuously, please be sure to use the "Continuous duty type" with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighboring stations are simultaneously continuously energized for a long time, or if the A and B sides are simultaneously continuously energized for a long time in a dual 3 port valve. Please be very careful in such cases. If the continuously energized time exceeds three hours, contact SMC.

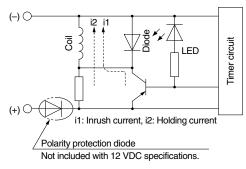
With power saving circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (in case of SJ3D60T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

Electric circuit diagram (with power saving circuit) In case of positive common, single solenoid



In case of negative common, single solenoid



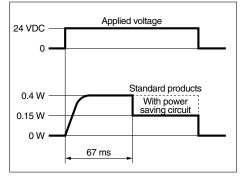


Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Working Principle

With the circuit of page 93, the current consumption, when holding, is reduced to save energy. Please refer to the electric wave form data below.

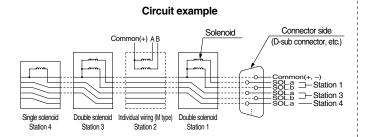
In case of SJ3D60T, electric waveform of energy saving type



- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 VDC spec. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

Measures to prevent detours of surge voltage

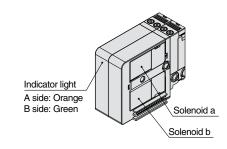
When the DC power supply is shut off, by the emergency breaking circuit for example, valve misoperation may occur due to surge voltage produced by other electrical parts (such as electromagnetic coils). Please take measures to prevent surges from detouring to the valve (surge protection diode etc.), or use a valve with diode to prevent reverse current (polar: Z type). However, surge countermeasures are provided on the serial unit side of the serial type.



Light Indication

▲ Caution

When equipped with light/surge voltage suppressor, the light window turns orange when solenoid a is energized, and it turns green when solenoid b is energized.

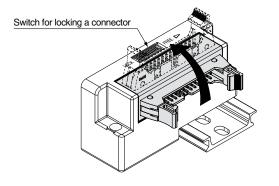


Changing the Connector Entry Direction

▲ Caution

To change the connector's entry direction, set the switch on the top of the connector block to the FREE position, before turning the connector. Make sure to set the switch back to the LOCK position before connecting the connector. (When the switch is difficult to slide, move the connector a little so that it will slide easier.)

If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc. to break. Thus, refrain from using in these ways.



Manifold Mounting

When attaching a manifold to a mounting surface, etc., with bolts, if the entire bottom surface of the DIN rail contacts the mounting surface in a horizontal mounting, it can be used by simply securing both ends of the DIN rail. However, for any other mounting method or for side facing and rear facing, etc., secure the DIN rail with bolts at uniform intervals using the following as a guide: 2 to 5 stations at 2 locations, 6 to 10 stations at 3 locations, 11 to 15 stations at 4 locations, 16 to 20 stations at 5 locations, 21 to 25 stations at 6 locations, 26 to 30 stations at 7 locations and more than 30 stations at 8 locations.

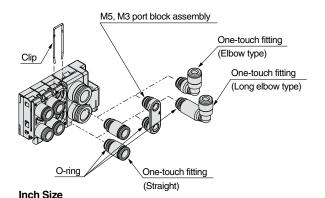
In addition, even in the case of a horizontal mounting, if the mounting surface is subject to vibration, etc., take the same measures indicated above. If secured at fewer than the specified number of locations, warping or twisting may occur in the DIN rail and manifold, causing trouble such as air leakage.



Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

Fitting Replacement

By replacing a valve's fitting assembly, it is possible to change the port size of the 4(A), 2(B), 1(P), and 3/5(E) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat brade screw driver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



Fitting Assembly Part No.

Metric Size

Port	Port size	Part no.
	ø2 One-touch fitting(Straight)	KJH02-C1
	ø4 One-touch fitting (Straight)	KJH04-C1
SJ2000	ø2 One-touch fitting (Elbow type)	KJL02-C1
4(A)	ø4 One-touch fitting (Elbow type)	KJL04-C1-N
2(B)	ø2 One-touch fitting (Long elbow type)	KJW02-C1
	ø4 One-touch fitting (Long elbow type)	KJW04-C1-N
	M3 port block assembly	SJ2000-56-1A
	ø2 One-touch fitting (Straight)	KJH02-C2
	ø4 One-touch fitting (Straight)	KJH04-C2
	ø6 One-touch fitting (Straight)	KJH06-C2
	ø2 One-touch fitting (Elbow type)	KJL02-C2
SJ3000	ø4 One-touch fitting (Elbow type)	KJL04-C2
4(A) 2(B)	ø6 One-touch fitting (Elbow type)	KJL06-C2-N
()	ø2 One-touch fitting (Long elbow type)	KJW02-C2
	ø4 One-touch fitting (Long elbow type)	KJW04-C2
	ø6 One-touch fitting (Long elbow type)	KJW06-C2-N
	M5 port block assembly	SJ3000-56-1A
	ø6 One-touch fitting (Straight)	VVQ1000-51A-C6
	ø6 One-touch fitting (Elbow type)	SZ3000-74-1A-L6
1(P)	ø6 One-touch fitting (Long elbow type)	SZ3000-74-2A-L6
3/5(É)	ø8 One-touch fitting (Straight)	VVQ1000-51A-C8
	ø8 One-touch fitting (Elbow type)	SZ3000-74-1A-L8
	ø8 One-touch fitting (Long elbow type)	SZ3000-74-2A-L8

Port	Port size	Part no.
	ø1/8" One-touch fitting (Straight)	KJH01-C1
	ø5/32" One-touch fitting (Straight)	KJH03-C1
SJ2000	ø1/8" One-touch fitting (Elbow type)	KJL01-C1
4(A) 2(B)	ø5/32" One-touch fitting (Elbow type)	KJL03-C1
()	ø1/8" One-touch fitting (Long elbow type)	KJW01-C1
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C1
	ø1/8" One-touch fitting (Straight)	KJH01-C2
	ø5/32" One-touch fitting (Straight)	KJH03-C2
	ø1/4" One-touch fitting (Straight)	KJH07-C2
SJ3000	ø1/8" One-touch fitting (Elbow type)	KJL01-C2
4(A)	ø5/32" One-touch fitting (Elbow type)	KJL03-C2
2(B)	ø1/4" One-touch fitting (Elbow type)	KJL07-C2
	ø1/8" One-touch fitting (Long elbow type)	KJW01-C2
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C2
	ø1/4" One-touch fitting (Long elbow type)	KJW07-C2
1(P)	ø1/4" One-touch fitting (Straight)	VVQ1000-51A-N7
3/5(É)	ø5/16" One-touch fitting (Straight)	VVQ1000-51A-N9

Note 1) To change the port size of the 1(P), 3/5(E) ports into the port sizes other than ø8 (straight), specify the change by means of the manifold specification sheet.

Note 2) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

Note 3) When removing a straight-type fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P- $\Box\Box$) to the One-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.

Note 4) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.

Note 5) While inserting a tubing into an elbow-type fitting, hold the main body of the fitting by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air leakage or damage.

Note 6) Each fitting assembly part no. contains 1 pc. Additionally, when the piping is constructed in the same direction using the elbow-type fitting, order the elbow-type and/or long elbow-type fitting.

Clip Part No.

Part no.		Note
SJ2000	SJ3000	Note
SJ2000-CL-1	SJ3000-CL-1	These part numbers contain 10 pcs. each.

O-ring for Valve Connection (Common to SJ2000/3000)

Part no.	Note
SJ3000-96-1A	The part numbers shown on the left includes parts for 5 units. (10 pcs. each for P, E port and X port)





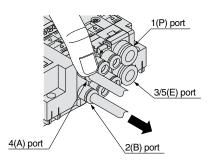
Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

One-touch Fittings

The pitch of the SJ series piping ports (A, B etc.) has been set assuming the use of KJ series One-touch fittings. Therefore, when using fittings with an M3 or M5 port block assembly, there may be some interference between fittings, depending on the type and size, so please use after checking dimensions in the catalog for the pipe fitting being used.

1. Tube attachment/detachment for One-touch fittings

- 1) Tube attachment
 - (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage. Also allow some extra length in the tube.
 - (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
 - (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.
- 2) Tube detachment
 - (1) The 4(A) and 2(B) ports use the KJ series, so the tube can be removed by pressing on part of the release bush. However, for the 1(P) and 3/5(E) ports, please press the release bush evenly as before.
 - (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
 - (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.



Hold down part of the release bush with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

Other Tube Brands

Caution

- 1. When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.
 - 1) Nylon tube within \pm 0.1 mm 2) Soft nylon tube within \pm 0.1 mm
 - hylon tube within ± 0.1 mm within ± 0.1 mm, within -0.2 mm

3) Polyurethane tube within +0.15 mm, within -0.2 mm Do not use tube which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

How to Use Plug Connector

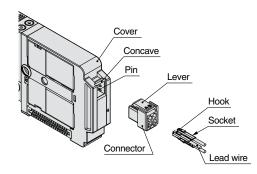
ACaution

When attaching and detaching a connector, first shut off the electric power and the air supply.

Also, crimp the lead wires and sockets securely.

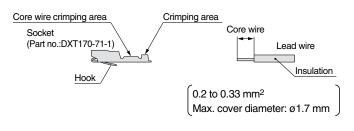
1. Connector attachment/detachment

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Crimping tool: Model no. DXT170-75-1)





Be sure to read before handling.

Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

How to Use Plug Connector

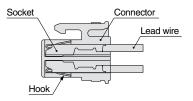
3. Lead wires with sockets attachment/detachment

Attachment

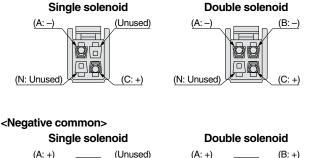
Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

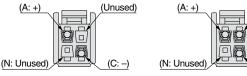
Detachment

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.



<Positive common>





Plug Connector Lead Wire Length

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

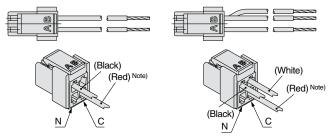
Connector Assembly Part No.

Single solenoid

SJ3000-46-S(for positive common)
SJ3000-47-S(for negative common)

3 position type, 4 position type SJ3000-46-D
(for positive common) SJ3000-47-D
(for negative common)

Double solenoid,



Note) In case of negative common, the lead wire changes from red to yellow.

	Г		wire length
For single solenoid:	SJ3000- 46 -S- 📃	Nil	300 mm
		6	600 mm
For double solenoid	10	1000 mm	
For 3 position type :	15	1500 mm	
1 31	20	2000 mm	
For 4 position type	25	2500 mm	
Com	30	3000 mm	
46	For positive common	50	5000 mm
47	For negative common		

For single solenoid

Without lead wire : SJ3000-46-S-N (positive/negative common) (Connector, Socket x 2 pcs. only)

For double solenoid

Without lead wire : SJ3000-46-D-N (positive/negative common) (Connector, Socket x 3 pcs. only)

How to Order

(C: -)

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without connector. (Example) In case of lead wire length 2000 mm and positive common SJ3160-5MOZ-C6 SJ3000-46-S-20

Connector Assembly for Manifolds (for Junction Common)

A Caution

Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labor involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.



Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

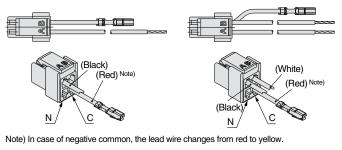
Connector Assembly Part No. (for Junction Common)

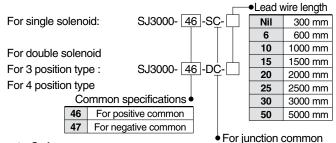
Single solenoid

SJ3000-46-SC- (for positive common)

SJ3000-47-SC- (for negative common)

Double solenoid, 3 position type, 4 position type SJ3000-46-DC- (for positive common) SJ3000-47-DC- (for negative common)





How to Order

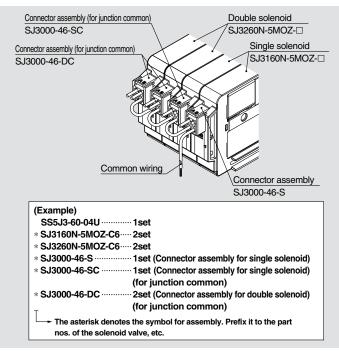
Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is complicated, please specify them by means of the manifold specification sheet.

Note 1) Applications like connectors not wired to a valve is not possible

Note 2) For the solenoid valve, please designate "No connector (MOZ)" for the connector type.

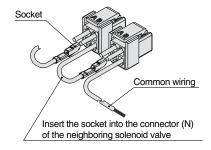
Note 3) Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of first station and/or last station of manifold are compatible to connector with lead wire for common.)



Wiring Instructions for Connector Assembly (for Junction Common)

▲ Caution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, please refer to "How to Use Plug Connector" on page 100.



How to Wire to PC Wiring System Compliant Power Supply Terminal

▲Caution

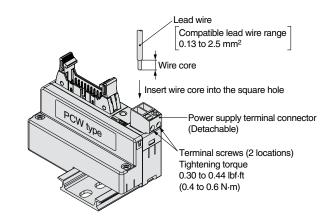
Wire connection instructions

- 1. Strip 6.5 to 7.5 mm from the tip of the lead wire.
- 2. Loosen the terminal screws (slotted head screws) of the power supply terminal connectors, plug the core wire of the lead wire into the square holes of the connector, tighten terminal screws at the proper torque, and fasten them securely. (Gently pull the lead wire and check that it is fastened.)

Precautions

@SMC

- To remove the power supply terminal connector, pull it upward as is. When mounting, push it in until it makes a snapping noise.
- When connecting wire, be careful because using lead wire that is outside of compatible lead wire ranges, or that are tightened to anything other than the proper torque, creates a risk of defective contact and other problems.





Be sure to read before handling. Refer to page 104 for Safety Instructions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valve Precautions.

One-touch Fittings

ACaution

When fittings are used, they may interfere with one another depending on their types and sizes. Therefore, the dimensions of the fittings to be used should first be confirmed in their respective catalogs.

Fittings whose compliance with the SJ serise is already confirmed are stated below. If the fitting within the applicable range is selected, there will not be any interference.

Applicable Fittings: Series KQ2H, KQ2S

Series KJH, KJS

Series	Model	Piping port	Port size	Fitting	Applicable tubing O.D.			
Selles					ø2	ø3.2	ø4	ø6
SJ3000	SJ3000 (10 mm pitch) SJ3□60-□□-M5	4A, 2B	M5	KQ2H KJH				
1				KQ2S KJS				
SJ2000	SJ2000 (7.5 mm pitch) SJ2□60-□□-M3	4A, 2B	МЗ	KQ2H KJH				
				KQ2S KJS				
SJ3A6	SI3A6-	2B	M5	KQ2H KJH				
(10 mm pitch)				KQ2S KJS				

A Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1, and other safety regulations.

ч. *1) ISO 4414: Pneumatic fluid power - General rules relating to systems. Caution indicates a hazard with a low level of risk I ISO 4413: Hydraulic fluid power - General rules relating to systems. Caution: which, if not avoided, could result in minor or IEC 60204-1: Safety of machinery - Electrical equipment of machines. II. moderate injury (Part 1: General requirements) ISO 10218-1: Manipulating industrial robots - Safety. Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or etc. serious injury. Danger indicates a hazard with a high level of risk ▲ Danger : which, if not avoided, will result in death or serious injury. _ _ _ _ _ _ _ _ _ _ _ _ _ 🗥 Warning Caution 1. The compatibility of the product is the responsibility of the 1. The product is provided for use in manufacturing industries. person who designs the equipment or decides its specifications. The product herein described is basically provided for peaceful use in Since the product specified here is used under various operating conditions, its manufacturing industries. compatibility with specific equipment must be decided by the person who designs If considering using the product in other industries, consult SMC beforehand and the equipment or decides its specifications based on necessary analysis and test exchange specifications or a contract if necessary. results. The expected performance and safety assurance of the equipment will be If anything is unclear, contact your nearest sales branch. the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due Limited warranty and Disclaimer/ consideration to any possibility of equipment failure when configuring the equipment. Compliance Requirements 2. Only personnel with appropriate training should operate The product used is subject to the following "Limited warranty and Disclaimer" machinery and equipment. and "Compliance Requirements". The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our Read and accept them before using the product. products must be performed by an operator who is appropriately trained and experienced. Limited warranty and Disclaimer 3. Do not service or attempt to remove product and machinery/ 1. The warranty period of the product is 1 year in service or 1.5 years after equipment until safety is confirmed. the product is delivered, whichever is first.*2) 1. The inspection and maintenance of machinery/equipment should only be Also, the product may have specified durability, running distance or performed after measures to prevent falling or runaway of the driven objects have been confirmed. replacement parts. Please consult your nearest sales branch. 2. When the product is to be removed, confirm that the safety measures as 2. For any failure or damage reported within the warranty period which is clearly our mentioned above are implemented and the power from any appropriate source responsibility, a replacement product or necessary parts will be provided. is cut, and read and understand the specific product precautions of all relevant products carefully. This limited warranty applies only to our product independently, and not to any 3. Before machinery/equipment is restarted, take measures to prevent other damage incurred due to the failure of the product. unexpected operation and malfunction. 3. Prior to using SMC products, please read and understand the warranty terms 4. Contact SMC beforehand and take special consideration of safety and disclaimers noted in the specified catalog for the particular products. measures if the product is to be used in any of the following conditions. *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. 1. Conditions and environments outside of the given specifications, or use Also, even within the warranty period, the wear of a product due to the use of the vacuum pad outdoors or in a place exposed to direct sunlight. or failure due to the deterioration of rubber material are not covered by the limited warranty. 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency **Compliance Requirements** stop circuits, clutch and brake circuits in press applications, safety equipment 1. The use of SMC products with production equipment for the manufacture of or other applications unsuitable for the standard specifications described in the product catalog. weapons of mass destruction (WMD) or any other weapon is strictly prohibited. 3. An application which could have negative effects on people, property, or 2. The exports of SMC products or technology from one country to another are animals requiring special safety analysis governed by the relevant security laws and regulations of the countries involved 4. Use in an interlock circuit, which requires the provision of double interlock for in the transaction. Prior to the shipment of a SMC product to another country,

Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

assure that all local rules governing that export are known and followed.

possible failure by using a mechanical protective function, and periodical

checks to confirm proper operation.

Revision history							
Edition B * Addition of non plug-in type individual wiring manifold. * Addition of EX510 serial wiring compatible type. * Addition of PC wiring compatible type.	Edition O * Addition of plug-in cable type manifold. * Addition of SUP/EXH block assembly with regulator and pressure switch, and valve with speed controller as options.						
 Addition of regulator block and intermediate connector block as options. Addition of vacuum release valve with restrictor Series SJ3A6. 	* Addition of slide locking type manual override. * Number of pages from 96 to 112 RQ						
* Number of pages from 48 to 96 LZ							

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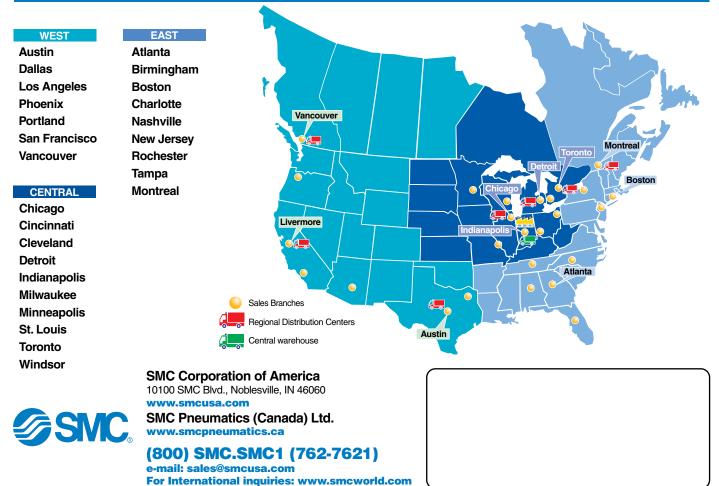
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