

SDQC boring bar HSS positive, right -hand

For longitudinal and copy turning with DC indexable insert

ATORN[®]

Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



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|---------------------------------------|---------------------|
| Art. No. | 17848 122 |
| ISO name | AH 25 R SDQC R/L 11 |
| Min. bore diameter | 32 mm |
| Shaft diameter | 25 mm |
| Cutting edge height | 11.5 mm |
| Clearance length | 40 mm |
| Length | 200 mm |
| Clamping surface height | 23 mm |
| Programming size | 16 mm |
| Suitable for indexable inserts | DC.. 11T3.. |
| Tool design | Right |
| DIN | 8024 |

EAN-Code

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