



Product Change Notification (PCN)

PCN Number	510765	Date Issued	November 11, 2021
Reason for Change	Change to Product		
Change Type Description	This letter is to inform you that changes are being made to the part(s) identified in this Notice. The change may affect the fit, form, function or appearance of the parts, or it may result in a change to the specification. The details below show an example of the possible differences.		
Reason for Short Notice	Corrective Actions		
Assessment of Change	Passed FAI		
Internal Molex Qualification Date	November 16, 2021		
Sample Availability Date (Changed Part)	November 16, 2021		
Planned Implementation Date	November 23, 2021		
Method of Identifying Change	Product made after planned implementation date can contain the change		

RELEASED

Before Change

- Before
- Terminal Retention Force was 35.6N for both Phosphor Bronze terminal & Brass Terminal

3	Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute. (Forces will change with plating's and materials.)	35.6 N (8.0 lbf) MINIMUM withdrawal force
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After Change

After - Overview

- We observed different terminal Retention force For Phosphor Bronze & Brass terminal , So updated the PS with correct Requirement.
- Product Impact - No impact to fit, form or function"
- Part Number Impact - List series number or state "see attached impacted parts list.
- Terminal Retention Force test was completed & validation results are meeting the new PS revision

3	Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute. (Forces will change with plating's and materials.)	For Phosphor Bronze Terminal
			For Brass Terminal
			35.6 N (8.0 lbf) MINIMUM withdrawal force
			25.0N (5.62 lbf) MINIMUM withdrawal force



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:510765**" in the e-mail Subject line for faster response.

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Molex, LLC
2222 Wellington Court
Lisle, IL 60532
TEL: 630-969-4747
www.molex.com

PCN #	Customer #	Customer Name	Search Term	Molex Part #	Customer Material #
510765	103679	TTI; Inc.	TTI INC	8500107	MLX08-50-0107
510765	103679	TTI; Inc.	TTI INC	8500108	MLX08-50-0108
510765	103679	TTI; Inc.	TTI INC	8550103	MLX08-55-0103
510765	103679	TTI; Inc.	TTI INC	8550104	MLX08-55-0104
510765	103679	TTI; Inc.	TTI INC	8560105	MLX08-56-0105
510765	103679	TTI; Inc.	TTI INC	8560106	MLX08-56-0106
510765	125345	TTI Electronics Asia Pte Ltd	TTI	8560108	MOL08-56-0108
510765	135311	TTI Electronics Asia Pte Ltd	TTI	8560106	MOL08-56-0106
510765	160689	TTI Elect Asia PTE Ltd c/o HK	TTI	8550103	MOL08-55-0103

City	State	Country	Sales Engineer Name	Sales Engineer Email-ID
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Maisach-Gernlinden	9	DE	Oliver Oennberg-Zeidler	OLIVER.OENNBERGZEIDLER@MOLEX.COM
Singapore	SG	SG	Ralph Koid Xhi Sheng	KOIDXHISHENG.RALPH@MOLEX.COM
Singapore	SG	SG	Sarun Phanpluk	SARUN.PHANPLUK@MOLEX.COM
Kowloon Bay;	KLN	HK	Ivy Chen	IVYCH.CHEN@MOLEX.COM