

Screw tap set M3–M12 HSSE blind hole ≤ 2.5xD

For universal use up to 1000 N/mm², in through holes and blind holes

ATORN®

Application

Screw tap set HSSE 70 pieces (13121 + 13125) in through and blind holes in steel, stainless steel, non-ferrous metals and cast iron -1000 N/mm².

Advantage

- Innovative cutting geometry for high process reliability
- Universal use for high flexibility



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	12	8	8	8		18		19		18	15		15					

Art. no.	13400 100
Thread type	Metric thread
Hole type	Blind hole ≤ 2.5xD
Cutting material	HSSE
Composition of set	5 of each machine tap HSSE 13121 + 13125 MM3/M4/M5/M6/M8/M10/M12 for through holes and blind holes
Colour ring system	UNI

EAN-Code

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