

## Angular milling cutter HSSE Co 5

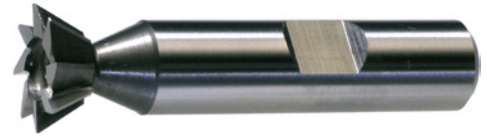
**ORION**<sup>®</sup>

### Application:

For milling ducts and other angular geometries in tool and mechanical engineering.

### Version:

- Straight-grooved
- Finely toothed
- Straight shank according to DIN 1835 B.
- For cutting on periphery and end face



Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	34	27	20	18	15	70	175	70	70	45	45	60		30					

<b>Art. no.</b>	<b>15814 040</b>
<b>Cutting material</b>	HSSE Co5
<b>Type</b>	N
<b>Number of cutting edges</b>	10 PCS
<b>Chamfer angle</b>	45 Degree
<b>Tool holding device</b>	HB parallel shank
<b>Cutting edge diameter</b>	25 mm
<b>Width of cutting edge</b>	6.3 mm
<b>Immersion depth</b>	22 mm
<b>Length</b>	67 mm
<b>Shaft diameter</b>	12 mm
<b>Form</b>	C
<b>fz steel 700</b>	0.06 mm

### EAN-Code

4039247098095