

Miniature cutting insert type AZ HC56 15

For axial grooving with radius

ATORN[®]

Application

For axial grooving with radius in steel, stainless steel, special alloys material groups, hard machining to 65HRC at high cutting speeds and mid-range cutting conditions.



Version

- Solid carbide cutting insert with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry for axial grooving
- Innovative coating technology for universal use with very high service life requirements

Art. no.	17134 188
Shaft diameter	5 mm
ISO name	AZ
Length	51 mm
Clearance length	22 mm
Radius	0.5 mm
Recessing width	1 mm
Plunge depth	1.2 mm
Programming size	2.45 mm
Min. bore diameter	6 mm
Machining direction	Right
Carbide type	HC56 15
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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