

## Die, HSS MF right, pre-slotted and 1.75 thread chamfer

For universal use up to 700 N/mm<sup>2</sup>

**ATORN**<sup>®</sup>

### Application

For tapping fine metric male threads in the steel and NF metal material groups up to a strength of 700 N/mm<sup>2</sup>.

### Version

- **Right-handed** die, MF2 = tol. 6h, MF2.6 to MF50 = tol. 6g, MF63 = tol. 8g with spiral point, pre-slotted, 1.75-threaded chamfer

### Advantage

- Universal use for maximum flexibility
- Micro-cutting edge treatment and special lapping process for high process reliability and a long service life



Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.		
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC	
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<b>Art. No.</b>	<b>13440 246</b>
<b>Thread type</b>	Metric fine thread
<b>Cutting material</b>	HSS
<b>Tolerance of dies</b>	6 g
<b>Thread type x nominal diameter</b>	MF24
<b>Pitch</b>	2 mm
<b>Outer diameter</b>	55 mm
<b>Height</b>	16 mm
<b>Cutting direction</b>	Right-hand cutting

### EAN-Code

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