

Angular milling cutter HSSE Co 5

ORION®

Application:

For milling ducts and other angular geometries in tool and mechanical engineering.

Version:

- Straight-grooved
- Finely toothed
- Straight shank according to DIN 1835 B.
- For cutting on periphery



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	34	27	20	15	18	70	175	45	45	70	70	60		30					

Art. no.	15815 025
Cutting material	HSSE Co5
Type	N
Number of cutting edges	10 PCS
Chamfer angle	45 Degree
Tool holding device	HB parallel shank
Cutting edge diameter	20 mm
Width of cutting edge	5 mm
Immersion depth	18 mm
Length	63 mm
Shaft diameter	12 mm
Form	D
fz steel 700	0.05 mm

EAN-Code

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