

Miniature cutting insert, type AP HW56 15

For copy and longitudinal turning

ATORN[®]



Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

| | |
|---------------------------------|------------------------------------|
| Art. No. | 17120 804 |
| Shaft diameter | 3 mm |
| ISO name | AP |
| Length | 39 mm |
| Clearance length | 6 mm |
| Radius | 0.1 mm |
| Programming size 2 | 0.3 mm |
| Programming size | 0.7 mm |
| Min. bore diameter | 1.5 mm |
| Machining direction | Left |
| Carbide type | HW56 15 |
| Material to be processed | Stainless steel, Non-ferrous metal |

EAN-Code

4050293659832