

Plunge inserts with radius

For left-hand male thread machining and right-hand female thread machining

ATORN[®]

Application

For producing outer and inner grooves on CNC or conventional machines in steel, stainless steel, cast iron and non-ferrous metals material groups at mid-range cutting speed.

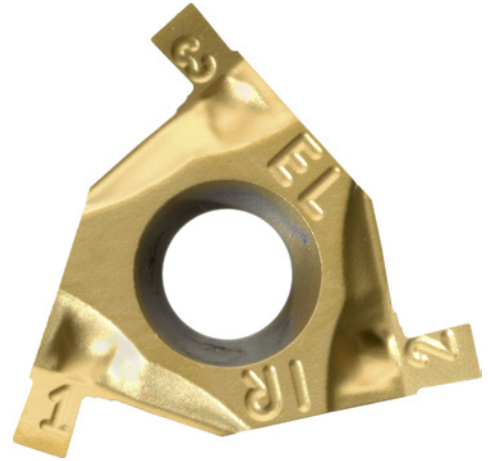
Version

- Plunge insert ground on three sides

Advantage

- Thread-turning inserts and plunge inserts require only one holder
- Three-cutter geometry ensures high profitability
- Innovative cutting geometry and TiN coating ensure a long service life

Art. No.	17750 054
ISO name	16IR/EL R 0.6
Radius	0.6 mm
Plunge depth	1.6 mm
Tolerance of plunge depth	± 0.02 mm
Radius tolerance	± 0.04
Machining direction	Left, Right
Machining type	Outside, Inside
Carbide type	HC56 15



EAN-Code

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