

Indexable insert drill 5xD

for universal use up to 1300 N/mm², in diameter range of 8.00–40.00 mm

ORION[®]

Application:

high-performance drilling in the diameter range 8.00–40.00 mm and at drilling depths of 5xD for universal use of 1300 N/mm².



Execution:

- Carrier material made of high-quality HSSE-PM in **diameter range = 8–11.5 mm with straight shank HA** **diameter range = 12–40 mm with straight shank HB**

Advantage:

- High-quality backing material made from high-strength and heat-resistant powder metal ensures perfectly aligned and dimensionally accurate drilling even under difficult cutting conditions
- polished chipping spaces ensure problem-free, reliable chip removal, even with long-chipping materials
- wide assortment: 3xD, 5xD, 7xD continuous in the diameter range of 8.00–40.00 mm

Art. no.	11215 090
Brand	ORION
Manufacturer Part Number	11215090
Max. drilling depth (D)	5xD
Coolant supply	Internal
Tool holding device	HA parallel shank
Cutting edge diameter	9 mm
Suitable for min. cutting diameter	9 mm
Shank diameter	10 mm
Suitable for max. cutting diameter	9.4 mm
Length	110 mm
Chip flute length	54 mm
Cantilever length	65 mm
Bore type	Normal bore, Stud hole bore
Gross Weight	0.315 kg
Product Group	119

EAN

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