

## Synchronous tapping chuck ISO 7388-1 SK

**ATORN**<sup>®</sup>

### Application

For thread cutting on machine tools with synchronous spindles. With rigidly clamped screw taps, pitch errors cause high axial forces that can be compensated for by synchronous tapping chucks through minimal length compensation under pressure and tension.

### Version

- pitch errors are compensated for with minimal length compensation of 1.0 mm under tension and 0.2 mm under pressure
- Clamping screws to secure against rotation of the clamped screw tap
- thread-cutting quick-change chuck for synchronous spindles

### Advantage

- Increased tool service life
- Secure clamping in quick-change inserts for ER collet chucks



<b>Art. No.</b>	<b>21555 351</b>
<b>Tool holding device</b>	SK 50
<b>Used sizes</b>	1
<b>ISO</b>	7388-1
<b>Suitable for thread</b>	M3-M12
<b>Collet type</b>	ER 16
<b>Insert diameter</b>	20 mm
<b>Form</b>	AD
<b>Outer diameter</b>	43 mm
<b>Projecting length</b>	53 mm
<b>Pressure length compensation</b>	0.2 mm
<b>Tension length compensation</b>	1 mm

### EAN-Code

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